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REA Form 804 (6-53)

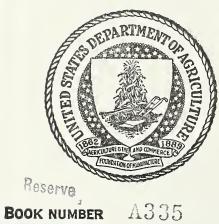
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> > DESCRIPTION OF UNITS, SPECIFICATIONS, AND DRAWINGS FOR 7.2/12.5 KV LINE CONSTRUCTION



RURAL ELECTRIFICATION ADMINISTRATION
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A335 R88De

PART I. DESCRIPTION OF CONSTRUCTION UNITS (For Use in Preparing Contractor's Proposal)

The proposal is to be made on a unit basis so that the Engineer may specify any combination of construction units that he may deem necessary. The various construction units that are included in this proposal, and upon which quotations are required, are defined by symbols and descriptions set forth in this part I. Separate assembly units are designated for each different arrangement which may be used in the construction of the Project. This proposal is based on a consideration of each unit in place and includes only the materials listed on the corresponding Construction Drawings.

- 1. <u>Pole Unit</u>. Consists of one pole in place. It does not include pole-top assembly unit or other parts attached to the pole. The first two digits indicate the length of the pole; the third digit shows the classification per A.S.A. (Example: 25-6 means a pole 25 feet long, class 6.)
- 2. Pole-top Assembly Unit. Consists of the hardware, crossarms, and their appurtenances, insulators, etc., except tie wire, required to support the primary conductors. It does not include the pole. Crossarm pins include 2 inches by 2 inches by 1/8 inch washer, nut, and locknut.
- 3. Guy Assembly Unit. Consists of the hardware and wire, and guy insulator where necessary. An overhead guy assembly consists of an overhead guy, a pole, and a down guy, each of which is listed separately. Guy guards are designated separately.
- 4. Anchor Assembly Unit. Consists of the anchor with rod complete, ready for attaching the guy wire.
- 5. Conductor Assembly Unit. Consists of 1,000 feet of a single conductor for primaries, secondaries, or both, and includes tie wires, sleeves for splicing, and armor rods with clips or armor wire where necessary. Tree trimming necessary for installing secondaries on poles not carrying primary line is included with the conductor assembly unit and shall be performed in accordance with the directions of the Engineer. The length of conductor shall be determined by taking the sum of all straight horizontal span distances between pole stakes or from center to center of the poles carrying the conductors. The conductor sizes listed are the manufacturer's designation.
- 6. Transformer Assembly Unit. Consists of the transformer, its protective equipment, and its hardware and leads with their connectors and supporting insulators and pins. This unit does not include the pole top, secondary, service, or grounding assemblies.
- 7. <u>Secondary Assembly Unit</u>. Consists of the hardware, insulators, etc., required to support the secondary conductors. It does not include the secondary conductors, or any hardware, insulators, etc., added to support the service conductors.
- 8. Service Assembly Unit. Consists of 1,000 feet of single conductor measured horizontally between conductor supports. The service shall be connected to the secondary or transformer and 2 feet of conductor shall be left for connecting to the consumer's service entrance, but in computing compensation to the Contractor only the horizontal distance between conductor supports shall be used. The service assembly unit includes tie wires, sleeves for splicing, connectors, and consumable materials. Tree trimming necessary for installing services is included with the service assembly unit and shall be performed inaccordance with the directions of the Engineer. The hardware and insulators at the points of conductor support are designated as separate items.
- 9. <u>Miscellaneous Assembly Unit</u>. Consists of additional units needed in the Project for line construction but not otherwise listed in the Proposal.
- 10. Right-of-way Clearing Units.

R1-10R. The unit for purpose of quoting is 1,000 feet in length and 10 feet in width (to be measured 10 feet on one side of the pole line) of actual clearing of right-of-way. This includes clearing of underbrush, tree removal, and such tree trimming as may be required to leave an unobstructed right-of-way from the ground up on one side of the line of poles carrying conductors other than secondaries and services of the width specified. The length of actual clearing shall be measured in a straight line parallel to the line between poles and across the maximum dimension of foliage cleared (not trunk) projected to the ground line. All trees and underbrush across the width of the right-of-way shall be considered to be grouped together as a single length in measuring the total length of clearing. Spaces along the right-of-way in which no trees are to be removed or trimmed or underbursh cleared shall be omitted from the total measurement. All length thus arrived at, added together and divided by 1,000, shall give the number of 1,000-foot R1-10R units of clearing. This unit includes the removal or topping, at the option of the Contractor, of danger trees outside of the right-of-way when so designated by the Engineer. (Danger trees are defined as dead or lean-

ing trees which, in falling, will affect the operation of the line.) The Contractor shall not remove or trim shade, fruit, or ornamental trees unless so directed by the Engineer.

R1-20R. This unit is identical with R1-10Rexcept that width is 20 feet (to be measured 10 feet on each side of the pole line).

R1-30R. This unit is identical with R1-10R except that width is 30 feet (to be measured 15 feet on each side of the pole line).

R1-40R. This unit is identical with R1-10R except that width is 40 feet (to be measured 20 feet on each side of the pole line).

11. Substation Assembly Unit. Consists of the complete substation ready for connection of the line conductors, as shown on the substation drawing.

PART II. DESCRIPTION OF SYSTEM LINE CHANGES

The general heading of line changes applies to the changing of existing lines or portions thereof from their existing phasing, wire size, and type to new phasing, wire size, and type and the removal of existing lines or portions thereof and replacing with new lines in close proximity thereto. In general line changes involve three types of assembly units as follows:

Section H -- Conversion assembly units;

Section I -- Removal assembly units;

Section N--New construction assembly units on existing lines or in replacing lines.

The proposal is to be made on a unit basis so that the Engineer may specify any combination of assembly units that he may deem necessary. Work performed under these sections shall be performed under the special conditions of energization as set forth in the Proposal. The various assembly units that are included in this Proposal and upon which quotations are required, are defined by symbols and descriptions set forth in this part II.

1. Section H--Conversion Assembly Units.

Conversion assembly units are pole-top assemblies and cover the furnishing of all labor for changing an existing assembly unit to a new assembly unit, utilizing certain items of material of the existing assembly unit on poles to be left in place.

Where replacement of a pole is required, the existing pole and pole-top assembly will be removed under Section I and the new pole and pole-top assembly will be installed according to Section N and no H units will be involved.

Any materials removed from the existing assembly units which are not required in the construction of the conversion assembly unit, approved for reuse by the Engineer, shall be reused by the Contractor in the construction of other assembly units called for in the Construction Contract.

The Contractor will be charged by the Owner for the full value of all material items removed under this section at the value shown in Table A. Such charges will be placed against the Contractor as the material is removed.

The material that is removed may be utilized in the construction of new assembly units in the prosecution of this Contract or returned to the Owner's warehouse at the option of the Engineer. Material that is reused will be credited to the Contractor at the time it is reinstalled. Material not used and not damaged in handling will be credited to the Contractor at the time it is returned to the warehouse. The Contractor will be allowed full credit at the values as shown in Table B for all material items used and for all material items returned to the Owner which, in the opinion of the Engineer, were not damaged by the Contractor in removal and handling even though the materials may not be reusable for reasons of obsolescence.

Conversion assembly units are specified by the prefix H with the new construction assembly unit designation shown first and the existing assembly unit designation shown last. For example, an H Bl-Al signifies the conversion of an existing A-l assembly unit to a B-l assembly unit (as was defined in the description of construction assembly units). In this instance the Contractor utilizes the existing pin-type insulator, single upset bolt and neutral spool and installs the additional crossarm, crossarm pins, braces, machine bolt, carriage bolts, lag screw, and insulator supplied by the Owner required for the new unit. The Contractor transports the pole-top pin and two machine bolts to the warehouse or reuses them on the project as directed by the Engineer.

The Conversion assembly units also include the furnishing of all labor in the transferring, resagging, and retying of conductors from one position on the pole to a different position on the pole where such transfers are required. Where replacement of conductor is required, the existing conductor will be removed under Section I and the new conductor installed under Section N.

The Contractor's proposal form for conversion assemblies is divided into three subsections.

a. Subsection H (C-A). Conversion of single-phase assemblies to three-phase assemblies as described:

	Unit	Description
	Unit H (C1-A1) H	Description (To be filled in by Engineer, i.e., conversion of existing A-1 on pole to C-1.)
H		

b. Subsection H (B-A). Conversion of single-phase assemblies to V-phase assemblies as described:

Unit	Description
H (Bl-Al) H	(To be filled in by Engineer, i.e., conversion of existing A-1 on pole to B-1.)

c. Subsection H (C-B). Conversion of V-phase assemblies to three-phase assemblies as described:

Unit	Description
H (C1-B1) H	(To be filled in by Engineer, i.e., conversion of existing B-1 on pole to C-1.)

TABLE A. Unit Material Values of H Units Chargeable to Contractor

Unit No.	Number of Units	Unit Material Value	Extended Value
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		Y .	

^{*}Unit values are based on item values from Table B.

TABLE B. Values of Material Items Creditable to Contractor

REA Item	Letter	Designatio	n* I	escrip	tion	of Ma	terial	Item	Item	Value
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^{*}See "List of Materials Acceptable for Use on Systems of REA Electrification Borrowers".

TABLE B. Values of Material Items Creditable to Contractor -- Continued

REA Item Letter Designation*	Description of Material	Item Item Value
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^{*}See "List of Materials Acceptable for Use on Systems of REA Electrification Borrowers".

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TABLE B. Values of Material Items Creditable to Contractor -- Continued

m Letter	Designation*	Description	i oi Mate	rial Item	l Item Value
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^{*}See "List of Materials Acceptable for Use on Systems of REA Electrification Borrowers".

2. Section I -- Removal Assembly Units.

Removal assembly units cover the furnishing of all labor for the removal of existing units of construction from existing lines, disassembling into material items, and all labor and transportation for the returning of all materials to the warehouse of the Owner in an orderly manner or transporting elsewhere to the site of the project for reuse in the prosecution of this Contract as approved by the Engineer.

The Contractor will be charged by the Owner for the full value of all materials removed under this section at the value shown in Table C. Such charges will be placed against the Contractor as units are removed.

Of the materials listed in Table C to be removed from existing lines, certain materials will be reused in the construction of the Project. Such materials to be reused are listed in Table C-1. Materials other than those listed in Table C-1 shall, if not damaged in handling, be returned to the Owner for full credit at the values shown in Table D. The Contractor will be allowed full credit for all material items, other than those listed in Table C-1, returned to the Owner which, in the opinion of the Engineer, were not damaged by the Contractor in removal and handling even though the materials may not be reusable for reasons of obsolescence or deterioration. Such credits shall be allowed the Contractor as materials are returned to the Owner's warehouse.

The Contractor shall not receive payment for any removal units until he shall have returned the materials removed to the Owner or the materials shall have been certified for reuse in the construction of the Project by the Engineer.

The unit removal prices shall include all labor required to reinstall in accordance with specifications any conductors temporarily detached. The Contractor will reinstall at his own expense any other units removed by him for his own convenience.

The removal units are specified by the prefix I and followed by the assembly unit designation of existing assembly unit to be removed. For example, an I Al signifies the removal of an Al assembly unit. The following special notes apply to specific removal units:

- a. <u>Poles</u>. All poles of the same height, regardless of pole class, are designated by the same unit. Thus an I 30-foot pole signifies the removal of a 30-foot pole of any class. The contractor is not required under this unit to remove from the pole any ground wire or pole numbering attached to the pole. This unit includes the refilling and tamping of holes in a workmanlike manner unless they are to be reused.
- b. Pole-top Assemblies. The unit for removal of pole-top assemblies is designated by the prefix I followed by the symbol of the assembly to be removed, thus I A5-4R signifies the removal of an A5-4R assembly unit.

The unit of removal of pole-top assemblies includes any necessary handling, resagging, and retying of conductors in those cases where an existing pole-top assembly will be removed and replaced by a new pole-top assembly and where any existing conductor is to be reused.

The unit of removal of pole-top assemblies also includes any holding or handling of mainline or tap conductors at tap lines, angles, and deadends where such is involved, and the reinstalling of such conductor in accordance with the conductor specifications herein; for example, an I A5-4R will include the disconnection of the tap conductors, snubbing off the tap line at the nearest practical point and the reconnection and resagging of these tap conductors if necessary to the new tap assembly when installed. The new unit of construction, however, will be specified separately in Section N.

- c. Guys. All guys regardless of length, type of attachment, or size of guy strand are specified by the same unit; thus an I-E signifies the removal of any guy.
- d. Anchors. Only anchor rods are to be removed by the Contractor in anchor removal units. The anchors will be left in the ground; thus an I-F signifies the removal of any anchor rod.
- e. <u>Conductor</u>. The conductor removal unit covers the removal of 1,000 feet of conductor and reeling or coiling it in a workmanlike manner in such a way that it can be reused by the Contractor or the Owner. The Owner will furnish to the Contractor reels for the reeling of such conductor if it is to be returned to the Owner's warehouse on reels. All jumpers, tie wires, armor rods, and other conductor accessories removed will be returned to the Owner. The removal unit for each size of conductor is shown by the prefix I followed by D and the conductor type; thus an ID-6A-CWC signifies the removal unit for 1,000 feet of 6A copperweld conductor.

- f. Transformers. The unit for removal of transformer assembly units is divided into two sections, (1) Conventional Transformer Assembly, and (2) Self-protected Transformer Assembly. Only one unit is specified for each type, and all sizes of transformers from 1 to 15 kva within each group will be covered by the same unit. "Self-protected" refers to transformers where all protective equipment is mounted on or within the transformer. "Conventional" refers to transformers where protective equipment is mounted separately from the transformer. The unit is designated by the prefix I followed by the description of the unit to be removed; thus I-G Conventional signifies the removal of a conventional transformer assembly for any size transformer from 1 to 15 kva.
- g. Secondary Units. The unit for removal of secondary assemblies includes, in addition to the removal of the assembly itself, all necessary handling such as untying, resagging, and retying of secondary conductor where existing secondary conductor is to be reused.

In addition, the unit for removal of the secondary assembly includes the handling or holding of any conductor at tap lines where such is involved, and the reinstalling of such tap conductor in accordance with the conductor specifications herein. The unit removal of secondary assemblies is designated by the prefix I followed by the symbol of the secondary assembly involved; for example, an I-J6 signifies the removal of a J6 secondary assembly. In this instance if a tap line is involved, it includes the disconnection of the tap conductor, snubbing off the tap line at the nearest practical point and the reconnection and resagging of the tap conductor to the new secondary assembly when installed; such new unit of construction however being separately specified under Section N.

h. Service Unit. The service removal unit is designated by the prefix I followed by the symbol of the service unit to be removed; thus an IK14 signifies the removal of a K14 service assembly unit.

No separate removal units will be specified for service wire units except where complete removal is required. Where service conductor must be dropped to provide for removal and installation of service attachment units, the labor of dropping and reinstalling service conductor, together with any additional service conductor and sleeves to complete the reinstallation thereof is included in the unit for removal of the service wire attachment.

In the above instance the IK14 will include the disconnecting and reconnecting of the service wire according to specifications.

i. Miscellaneous Units. The miscellaneous removal unit is designated by the prefix I followed by the symbol of the unit to be removed; thus an I-M3-1R signifies the removal of an M3-1R assembly unit. (The Engineer is to furnish under this section any detail descriptions of Miscellaneous removal units as are required.)

The units as covered by this Section I, Removal Assembly Units, are generally the same as those described in part I, Description of Construction Units. Where such description is not correct or sufficiently explicit, the following descriptions will apply:

Unit	Description
I	(To be filled in by Engineer.)
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TABLE C. Unit Material Values of I Units Chargeable to Contractor

Unit No.	Number of Units	Unit Material Value*	Extended Value
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		1	

^{*}Unit values are based on item values from Table D.

TABLE C-1. Material Items To Be Reused

REA Item Letter Designation*	Description of Material Item	Number of Items

^{*}See "List of Materials Acceptable for Use on Systems of REA Electrification Borrowers".

TABLE D. Values of Material Items Creditable to Contractor

REA	Item	Letter	Designation*	Description of Material Item	Item Value
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^{*}See "List of Materials Acceptable for Use on Systems of REA Electrification Borrowers".

TABLE D. Values of Material Items Creditable to Contractor -- Continued

REA	Item	Letter	Designation*	Description	of Material	Item	Item Value
							
							
							
							
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^{*}See "List of Materials Acceptable for Use on Systems of REA Electrification Borrowers".

TABLE D. Values of Material Items Creditable to Contractor -- Continued

REA	Item	Letter	Designation*	Description of	Material	Item	Item Value
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^{*}See "List of Materials Acceptable for Use on Systems of REA Electrification Borrowers".

3. Section N--New Construction Assembly Units on Existing Lines or in Replacing Lines.

The purpose of this section is to list complete new units of construction where such units are to be added to existing lines or installed in replacing lines.

The units as covered by this section are the same as the units described in part I, Description of Assembly Units, except that these units are prefixed by the letter N.

For example, an N40-6 unit covers the furnishing of all labor for the installation of a 40-6 pole either in an existing distribution line being operated by the Owner or in a new line being constructed to replace an existing distribution line being operated by the Owner.

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PART III. SPECIFICATIONS FOR CONSTRUCTION

1. General.

All construction work shall be done in a thorough and workmanlike manner in accordance with the Staking Sheets, Plans and Specifications, and Construction Drawings, and shall be subject to the acceptance of the Engineer and the Administrator.

Deviations from the Staking Sheets, Plans and Specifications, and Construction Drawings shall not be permitted except upon the written permission of the Engineer given with the approval of the Administrator.

2. Scope. Miles of line Primary lines: Volts Miles Single-phase two-wire..... Secondary: Two-wire secondary on secondary poles..... Three-wire secondary on secondary poles..... Three-wire services....___ Underbuild One-wire secondary..... Two-wire secondary Line changes Single-phase to three-phase Removals Miscellaneous Services: Number Secondaries to meter: Three-wire secondary to yard pole Three-phase secondary to yard pole Substations: Kva ____

The total length of the project lines shall be determined by taking the sum of all straight horizontal span distances between pole stakes or from center to center of poles carrying conductors, plus the length of service drops measured horizontally from center of last pole to the point of attachment to the consumer's building.

- Type -

Type -

Voltage -

____ Voltage ____

State of				the primary
at the following locations	 	 		

All of the above is as included within the terms of the Loan Contract.

3. Drawings and Maps.

The key map showing the source of power supply and the general route and location of all primary lines in this Project, and the detail maps for each individual primary route, are listed separately hereinafter and are part of these Plans and Specifications and no deviations from these maps shall be made without the approval of a Construction Contract Amendment by the Administrator. The Construction Drawings, showing the types of construction to be used for the various conditions along the lines, also are listed separately hereinafter and are part of these Specifications.

4. Staking of Line.

The Engineer shall determine the locations and types of all pole units and other unit assemblies to be installed. As a part of the release for construction, the Contractor shall receive from the Engineer five complete sets of staking sheets and a reference sketch showing the location of the poles and other unit assemblies.

5. Distributing Poles.

In distributing the poles, large, choice, close-grained poles shall be used for transformer, deadend, angle, and corner poles.

6. Pole Setting.

The minimum depth for setting poles shall be as follows:

Length of Pole	Setting in Soil	Setting in All Solid Rock
^ (feet)	(feet)	(feet)
20	4.0	3.0
25	5.0	3.5
30	5.5	3.5
35	6.0	4.0
40	6.0	4.0
4 5	6.5	4.5
50	7.0	4.5
55	7.5	5.0
60	8.0	5.0

[&]quot;Setting in Soil" specifications shall apply:

- a. Where poles are to be set in soil.
- b. Where there is a layer of soil of more than two (2) feet in depth over solid rock.
- c. Where the hole in solid rock is not substantially vertical or the diameter of the hole at the surface of the rock exceeds approximately twice the diameter of the pole at the same level.

"Setting in All Solid Rock" specifications shall apply where poles are to be set in solid rock and where the hole is substantially vertical, approximately uniform in diameter and large enough to permit the use of tamping bars the full depth of the hole.

Where there is a layer of soil two (2) feet or less in depth over solid rock, the depth of the hole shall be the depth of the soil in addition to the depth specified under "Setting in All Solid Rock" provided, however, that such depth shall not exceed the depth specified under "Setting in Soil."

On sloping ground, the depth of the hole always shall be measured from the low side of the hole.

All holes shall be backfilled with soil or small rock and all pole holes in rock shall be inspected and approved in writing by the System Engineer before being backfilled.

Poles shall be set so that alternate crossarm gains face in opposite directions, except at terminals and deadends where the gains of the last two poles shall be on the side facing the terminal or deadend. On unusually long spans, the poles shall be set so that the crossarm comes on the side of

the pole away from the long span. Where pole top pins are used, they shall be on the opposite side of the pole from the gain, with the flat side against the pole.

7. Pole Alinement and Raking.

Poles shall be set in alinement and plumb except at corners, terminals, angles, junctions, or other points of strain, where they shall be set and raked against the strain so that the conductors shall be in line. Poles shall be raked against the conductor strain not less than 1 inch for each 10 feet of pole length nor more than 2 inches for each 10 feet of pole length after conductors are installed at the required tension.

8. Tamping.

Poles must be thoroughly tamped the full depth. Excess dirt must be banked around the pole.

9. Grading of Line.

When using high poles to clear obstacles such as buildings, foreign wire crossings, railroads, etc., there shall be no upstrain on pin-type insulators in grading the line each way to lower poles.

10. Guys.

The Engineer shall determine all guy locations and specify the type of guy. Guys shall be placed before the conductors are strung and shall be attached to the pole as shown in the Construction Drawings.

11. Anchors.

All anchors and rods shall be in line with the strain and shall be so installed that approximately 6 inches of the rod remain out of the ground.

When a cone anchor is used, the hole, after the anchor has been set in place, shall be backfilled with coarse crushed rock for 2 feet above the anchor, tamping during the filling.

The setting of each anchor as regards depth, position, and expansion shall be inspected by the Engineer and the Engineer's approval given in writing before the anchor hole shall be backfilled.

All anchors must be thoroughly tamped the full depth of the hole.

12. Conductors.

Conductors must be handled with care. Conductors shall not be tramped on or run over by vehicles. Each reel shall be examined and the wire shall be inspected for cuts, kinks, or other injuries. Injured portions shall be cut out and the conductor spliced. The conductors shall be pulled over suitable rollers or stringing blocks properly mounted on pole or crossarm if necessary to prevent binding while stringing.

The neutral conductor should be maintained on one side of the pole (preferably the road side) for tangent construction and for angles not exceeding 30 degrees.

With pin-type insulators the conductors shall be tied in the top groove of the insulator on tangent poles and on the side of the insulator away from the strain at angles. Pin-type insulators shall be tight on the pins and on tangent construction the top groove must be in line with the conductor after tying in.

For neutral and secondary conductors on poles, insulated brackets (Material Item da) may be substituted for the single and double upset bolts on angles of 00 to 50 in locations known to be subject to considerable conductor vibration.

13. Splices, Deadends, Taps, and Jumpers.

Conductors shall be spliced and deadended as shown on the Construction Drawings. There shall be not more than one splice per conductor in any span and splicing sleeves shall be located at least 10 feet from the conductor support. No splices shall be located in Grade B crossing spans and preferably not in the adjacent spans.

Jumpers and other leads connected to line conductors shall have sufficient slack, as shown on the Construction Drawings, to allow free movement of the conductors. Where slack is not shown on these drawings it will be provided by at least two bends in a vertical plane, or one in a horizontal plane, or the equivalent.

When connecting conductors of different metals, connectors which cause no galvanic action shall be used.

With all conductors, connectors and hot-line clamps shall be installed as shown on guide drawings, near the conductor support. On all hot-line clamp installations, the clamp shall be installed so that it is permanently bonded to the load side of the line, allowing the jumper to be deenergized when the clamp is disconnected. This applies in all cases, even where the line layout is such that the tap line is in actuality the main line back to the power source.

14. Tie Wires, Etc.

All ties shall be in accordance with the Construction Drawings.

15. Sagging of Conductors.

Conductors shall be sagged in accordance with the Conductor Manufacturer's recommendations which shall be furnished to the Contractor by the Engineer. When so specified in the Proposal conductors shall be prestretched and then sagged in accordance with the proper final sag and tension charts supplied by the conductor manufacturer and furnished to the Contractor by the Engineer.

All conductors shall be sagged evenly, and if prestreteched, a tension indicator approved by the Engineer shall be used. The stringing and sagging tensions shall be supplied by the Engineer.

The air temperature at the time and place of stringing shall be determined by a certified etched glass thermometer.

The sag of all conductors after stringing shall be in accordance with the Conductor Manufacturer's recommendations, except that a maximum increase of 3 inches of the specified sag in any span will be acceptable: Provided, however, that under no circumstances will a decrease in the specified sag be allowed. While it is the responsibility of the Project Engineer to so design the line that the required clearances are obtained, the Contractor shall not be relieved from its responsibility of properly sagging conductor as above stated.

16. Clearing Right-of-way.

- a. Burned.
- b. Removed from the vicinity of the right-of-way.
- c. Piled on one side of the right-of-way in such manner as not to obstruct roads, ditches, drains, etc.

(Engineer) (Date)

All right-of-way operations shall be carried out as directed by the Engineer in a manner to preserve symmetrical appearance and in accordance with the Construction Drawings.

17. Services.

The span length of any covered wire shall not exceed 150 feet. Service conductors shall be so installed as not to obstruct the climbing space. There shall be not more than one splice per service conductor in any span, and splicing sleeves shall be located at least 10 feet from the conductor support.

Conductors shall be sagged in accordance with instructions which shall be furnished to the Contractor by the Engineer.

18. Grounds.

Ground rods shall be driven full length in undisturbed earth in accordance with the Construction Drawings. The top shall be at least 12 inches below the surface of the earth. The ground wire shall be attached to the rod with a clamp and secured to the pole with staples. The staples on the ground wire shall be spaced 2 feet apart except for a distance of 8 feet above the ground and 8 feet down from the top of the pole where they shall be 6 inches apart.

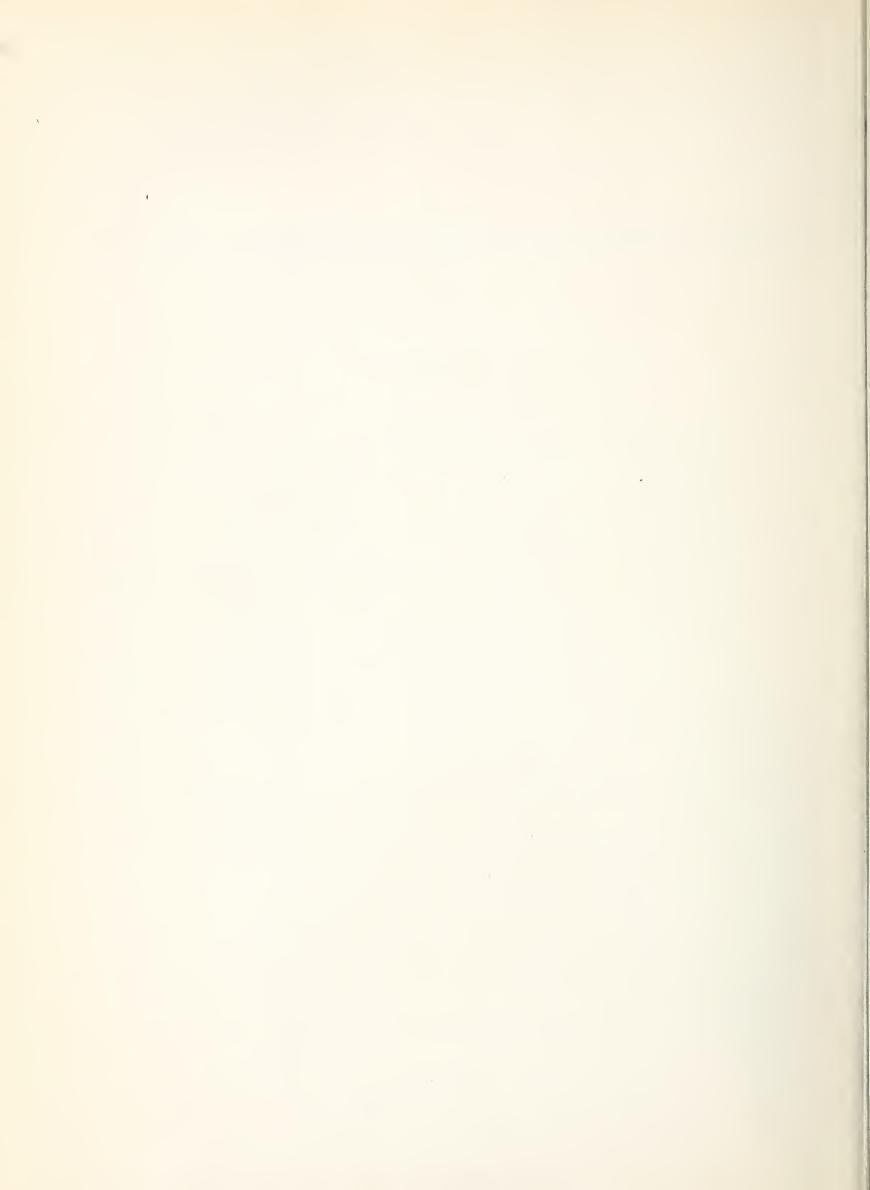
The transformer case, neutral wires, and lightning-protective equipment shall all be attached to a common ground wire.

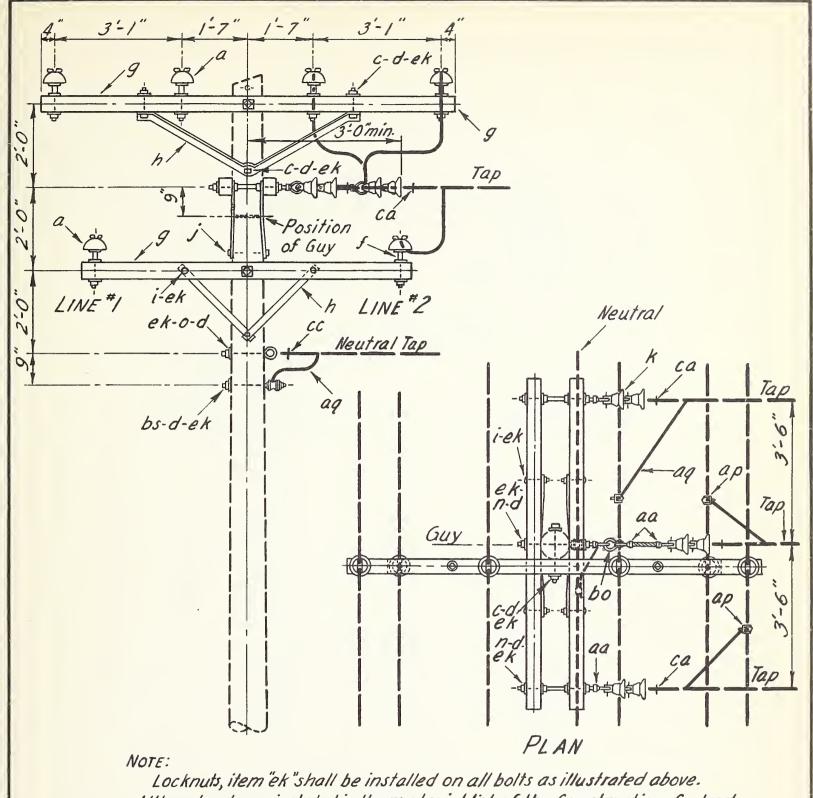
19. Miscellaneous.

Sufficient safe, cool, drinking water and an adequate first-aid kit must be provided on every work truck. Adequate safety equipment and construction tools for the workmen shall be provided by the Contractor.

PART IV. CONSTRUCTION DRAWINGS

The Construction Drawings for this Project are attached and follow.



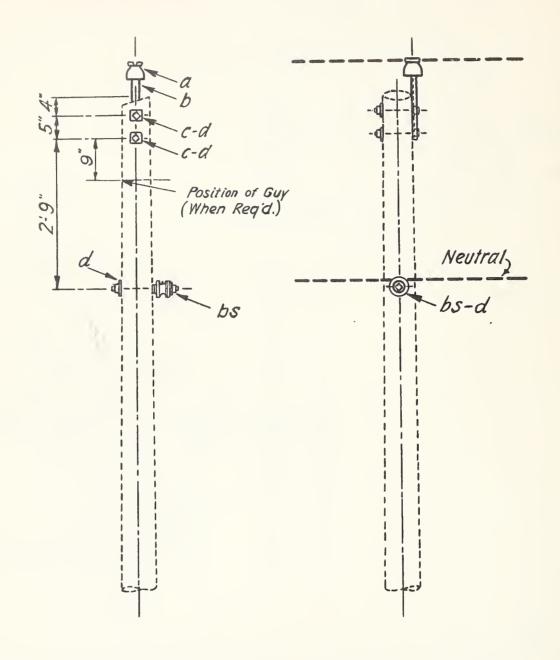


Locknuts, item "ek" shall be installed on all bolts as illustrated above.

Although not now included in the material list of the Construction Contract drawings, it is required that this extra item shall be supplied, and installed in the quantities listed below.

ITEM	NO.REQ'D. EACH BOLT	ITEM	NO-REO'D. EACH BOLT
Machine bolts	/	Clevis bolts	/
Carriage bolts	/	Single upset bolts	/ -
Eye bolts	/	Double upset bolts	/
Double arm bolts	4	Thimbleye bolts	/

				LOCKNUT ASSEMBLY GU	IDE
-			Scale:1/8"-1-0"		Date: Dec.6, 1948
No.	REVISION	DATE:			AO



ITEM	No. REQUI MATERIAL	ITEM	No. REQ'D.	MATERIAL	
a	I Insulator, pin type	d		Washer, 21/4" × 21/4" × 3/16", 13/16" hole	
b		bs	/	Bolt, single upset, insulated	
C	2 Bolt, machine, 5/8 x regid. length				

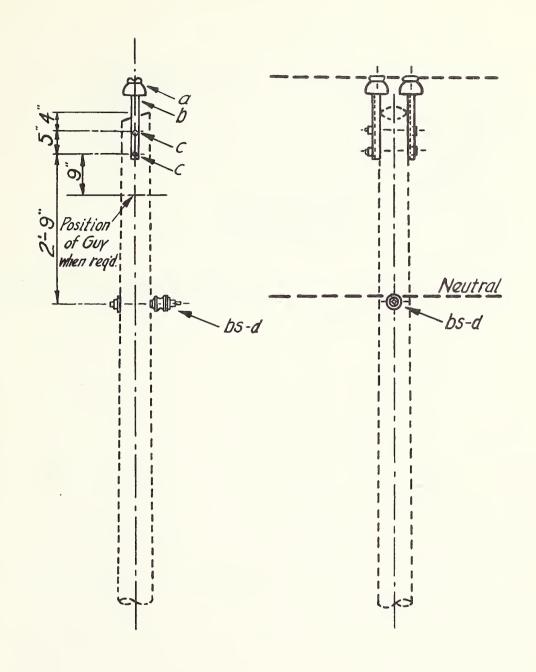
KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED

VERTICAL CONSTR.-0° TO 5° ANGLE, SINGLE PRIMARY SUPPORT

Scale:/2=1-0"

Date:

NO REVISION DATE:



ITEM	Nº. REQ'D	MATERIAL	ITEM	Nº. REQ'D.	171/11/L/\//1L	
a	2	Insulator, pin type	d	1	Washer, 21/4" × 21/4" × 3/6", 13/16 hole	
D	2	Pin, pole top, 15"	bs	/	Bolt, single upset, insulated	
C	2	Bolt, machine, 5/8" × reg'd. length				

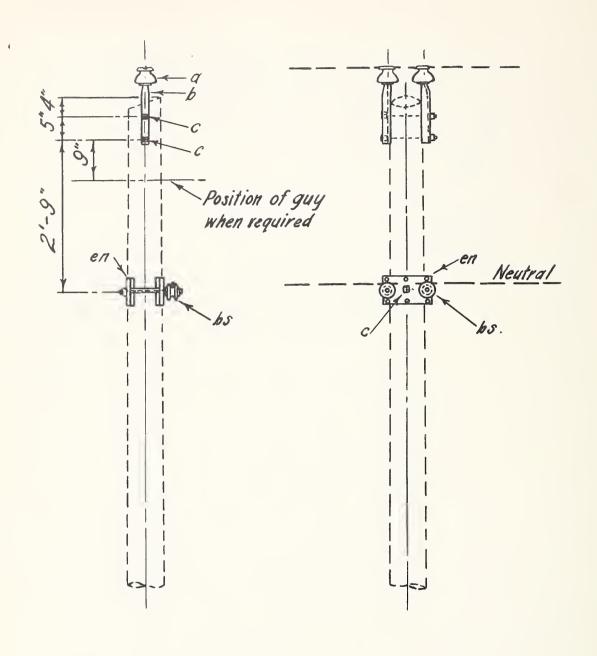
KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED

VERTICAL CONSTR.-0°TO 5° ANGLE, DOUBLE PRIMARY SUPPORT

Scale:½=1-0"

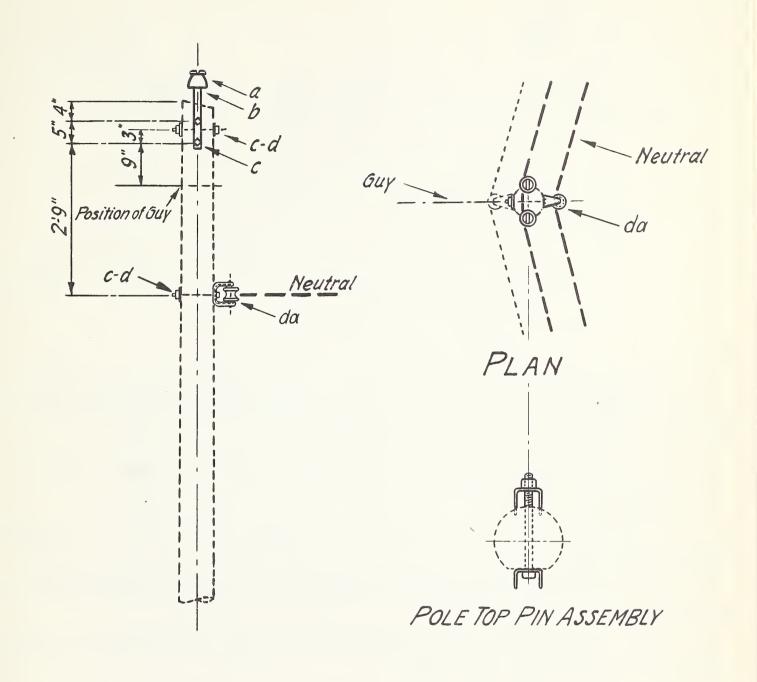
Date:

NO. REVISION DATE:



/TEM	NO. REQ'D	MATERIAL	ITEM	NO. REQD.	MATERIAL	
q	2	Insulator, pin type	bs	2	Bolt, single upset, insulated	
6	2	Pin, pole top, 15"	en	2	Plate, double support	
C	3	Bolt, machine, 58"x regid. length				

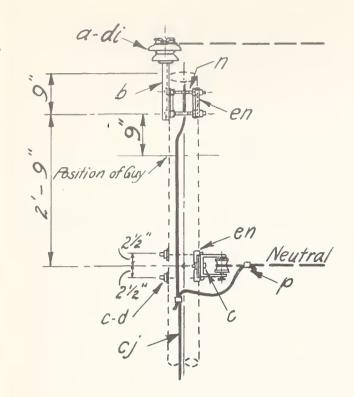
____V. Primary, I-Phase, 2-Wire, Neutral Grounded Vertical Construction - 0° to 5° Angle Double Primary and Neutral Supports

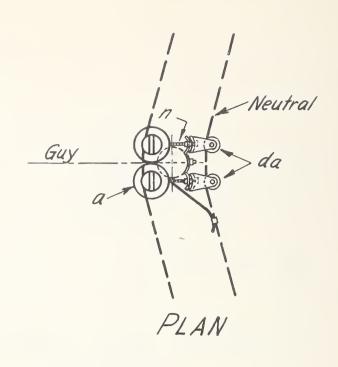


ITEM	No. REQU	MATERIAL	ITEM	No. REQ'D.	MATERIAL	
a		Insulator, pin type	da	1	Bracket, insulated	
b		Pin, pole top, 15"				
		Bolt, machine, 5/8" regid. length				
d	3	Washer, 21/4" 21/4" 3/16", 13/16" hole				

---KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION — 5°TO 30°ANGLE

| Added pole top pin assemb. sed.\2:19:4|
| Nº | REVISION | Date | | Date:





NOTES:

Insulators should be for 23Kv. with 1%" to 1 "thimble adapters. This construction is recommended where it is desirable to provide complete pole protection at crossings with the ground wire carried to the top of the pole.

When the transverse load is more than 500 pounds per pin, substitute crossarm construction similiar to C2-1 or C2-2 as required.

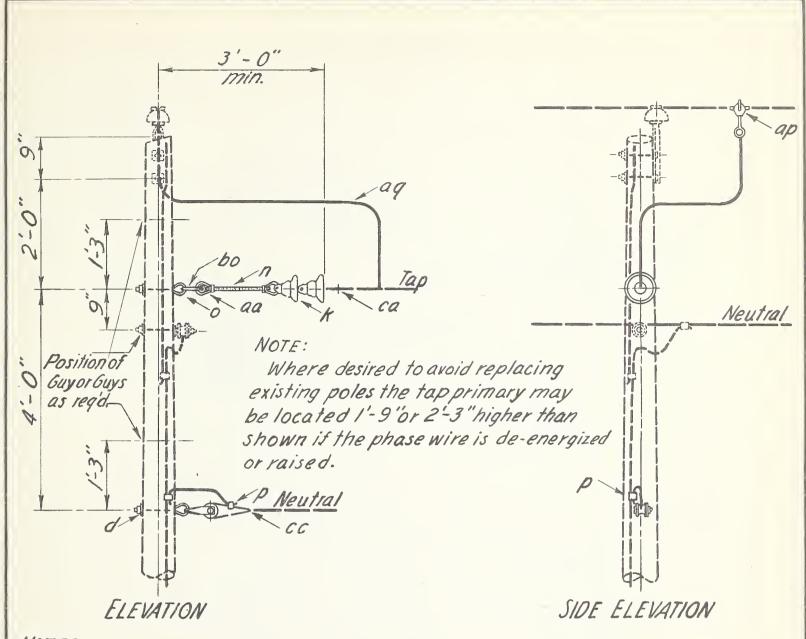
Primary and neutral may be installed on the opposite side of the pole as required to avoid conductor crossings.

This construction may also be used for the middle phase on three phase assemblies.

Where crossing span is supported by suspension insulators, add one extra insulator if ground wire extends to top of pole.

	Nº REQO		ITEM	Nº REQ'D	MATERIAL
a		Insulator, pin type	da	2	Bracket, insulated
di	2	Adapter, thimble, 13/8" to 1"	en	3	Plate, double support
6		Pin, pole top, 15"	p		Connectors, as required
		Bolt, machine, 5/8" x reg'd, length	cj		Grounding assembly and rod
d	2	Washer, 214" x 214" x 316", 1316" hole	n	4	Bolt, double arming, % xregid length

----K V. PRIMARY, I:PHASE 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION- O° TO 30° ANGLE DOUBLE PRIMARY AND NEUTRAL SUPPORTS



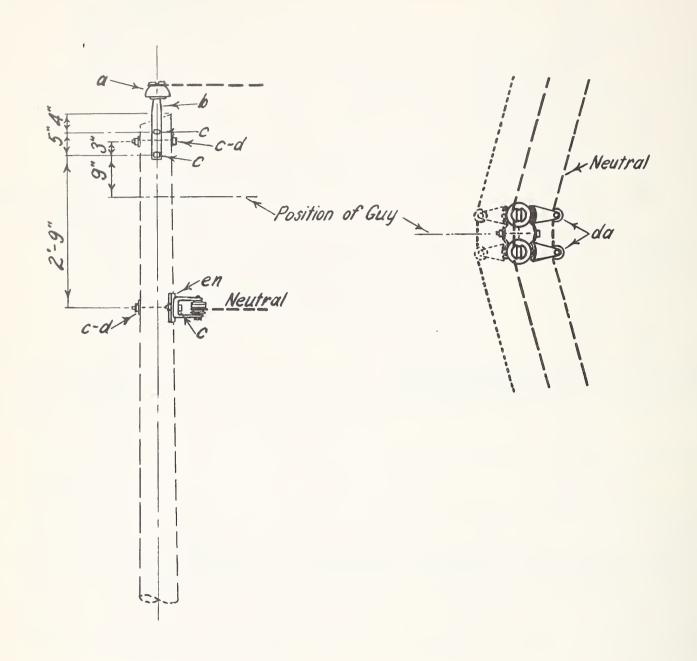
NOTES:

If an additional tap is required in the opposite direction the material items therefor will be the same, except that two eye nuts are substituted for the two eye bolts.

ITEM	NO. REOD	MATERIAL	ITEM	NO. REGO	MATERIAL	
K	2	Insulator, suspension	09		Jumpers	
n	1	Bolt, double arming, %xreg'd.length	d	2	Washer, 214x 214x 3/16, 3/16hole	
0	2	Bolt, eye, 5/8"x reg'd. length	bo	/	Shackle, anchor	
P		Connectors, as reg'd.	ca		Deadend assembly, primary	
aa		Nut, eye, 9/8"	CC	/	Deadend assembly, secondary	
ap	/	Clamp, hot line, tap assembly				

Nº. REVISION DATE:

A2-2R



ITEM	NQ REQ'D.	MATERIAL	1	ltem			
		Insulator, pin type		1		Washer, 244" x 214" x 416", '416" hole	
		Pin, pole top, 15"		da	2	Bracket, insulated	
C	6	Bolt, machine, % x regid. length		en	1	Plate, double support	

_V. PRIMARY, I-PHASE, 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION-5° TO 30° ANGLE

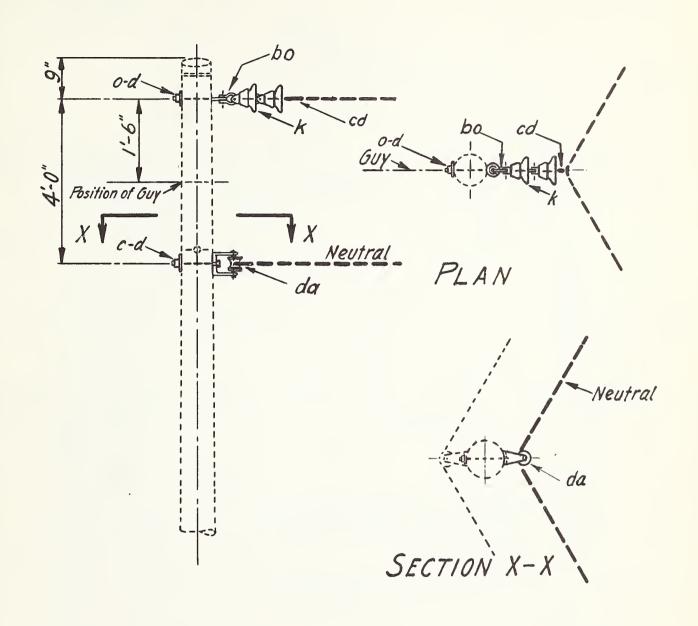
DOUBLE PRIMARY AND NEUTRAL SUPPORTS

Scale: 1/2"=1-0"

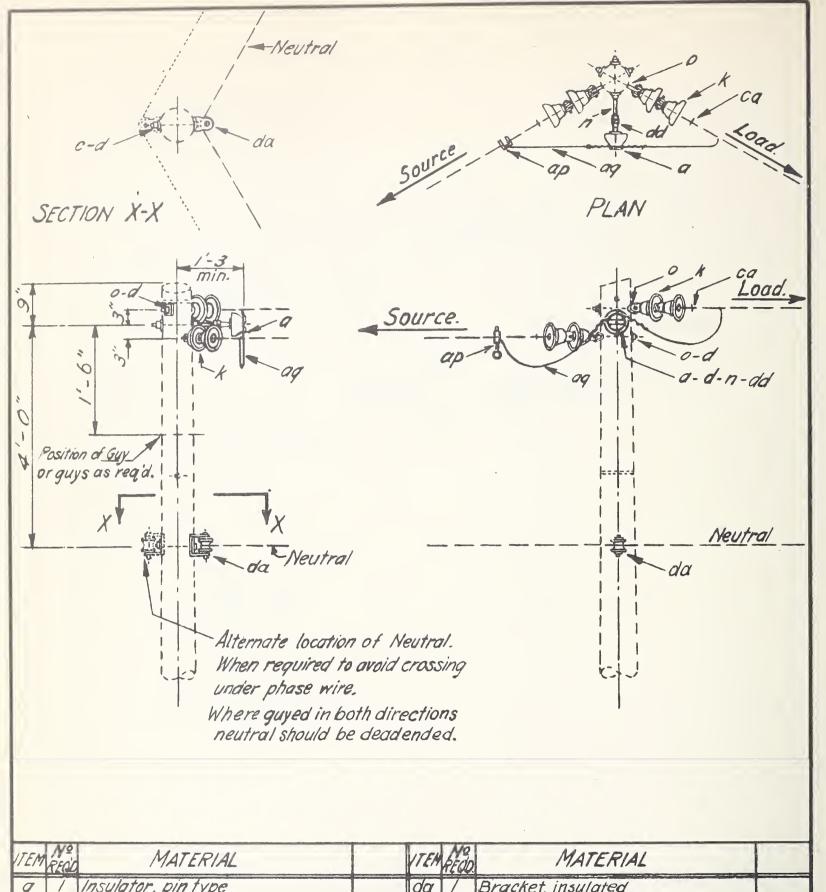
| Date: Feb.

Date: Feb. 8, '49

REVISION DATE A2-3



ITEM	No. REQ'D	MATERIAL		ITEM	No. REQ'D.	MATERIAL		
d		Washer, 21/4" 21/4" x 3/16", 13/16" hold	le l	bo	/	Shackle, anchor		
K		Insulator, suspension		cd	1	Angle assembly, primary		
0		Bolt, eye, 5/8" regid. length		da	/	Bracket, insulated		
C	1	Bolt, machine, 5/8 xreq'd length						
KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION — 30°TO 60° A NGLE								
1	Cho	inged neutral support 6/15/48	Scale:/2"=1"0"			Date:		
NQ.		REVISION DATE:				A3F	9	

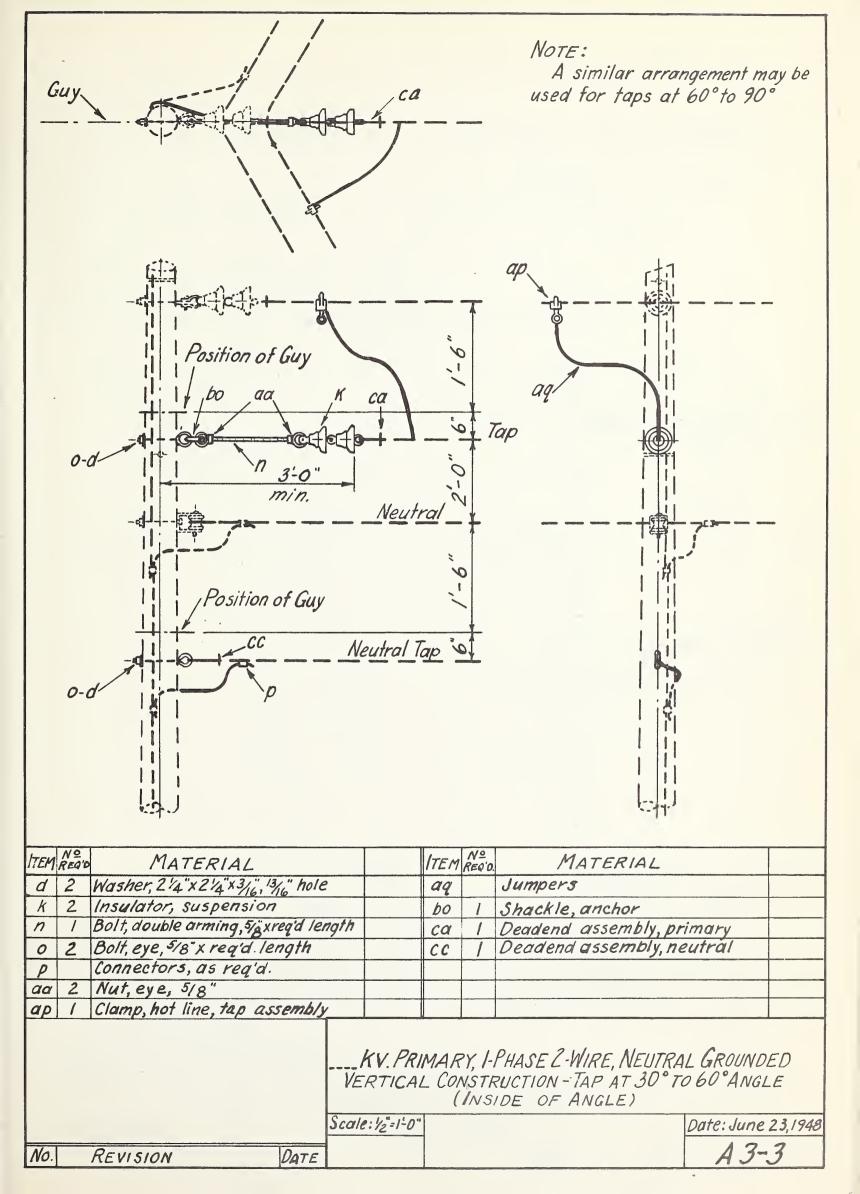


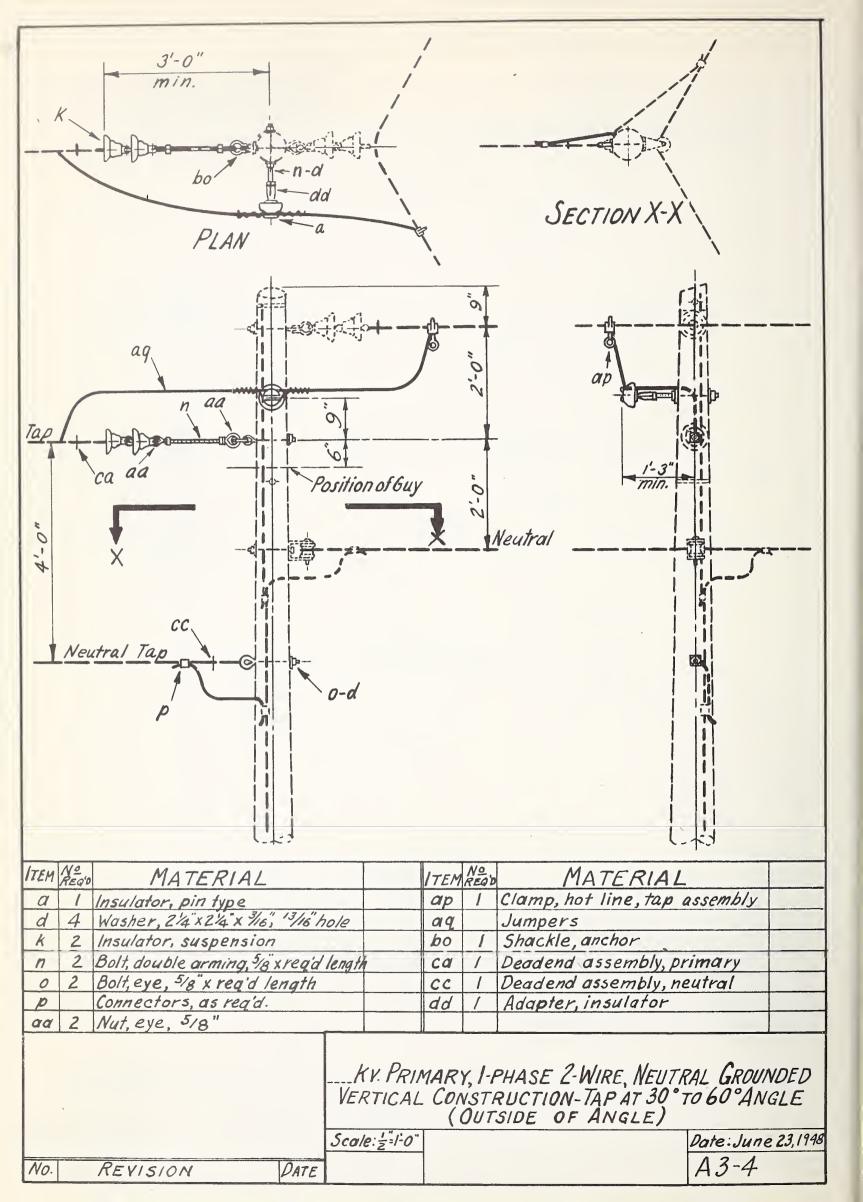
ITEM	Nº RFOD	MATERIAL	VIEN	Nº PEOD	MATERIAL	
9	/	Insulator, pin type	da	7	Bracket, insulated	
C	/	Bolt, machine, 5/8" regid length	ag		Jumper	
d	.5	Washer, 214"x 214" x 3/16", 13/16" hole	co	2	Dead end assembly, primary	
K		Insulator, suspension	dd	1	Adapter, insulator	
17	7	Bolt, double arming	ap	1	Clamp, hot line, tap assembly	
0	2	Bolt, eye, % x regid length	P		Connectors, as reg'd.	

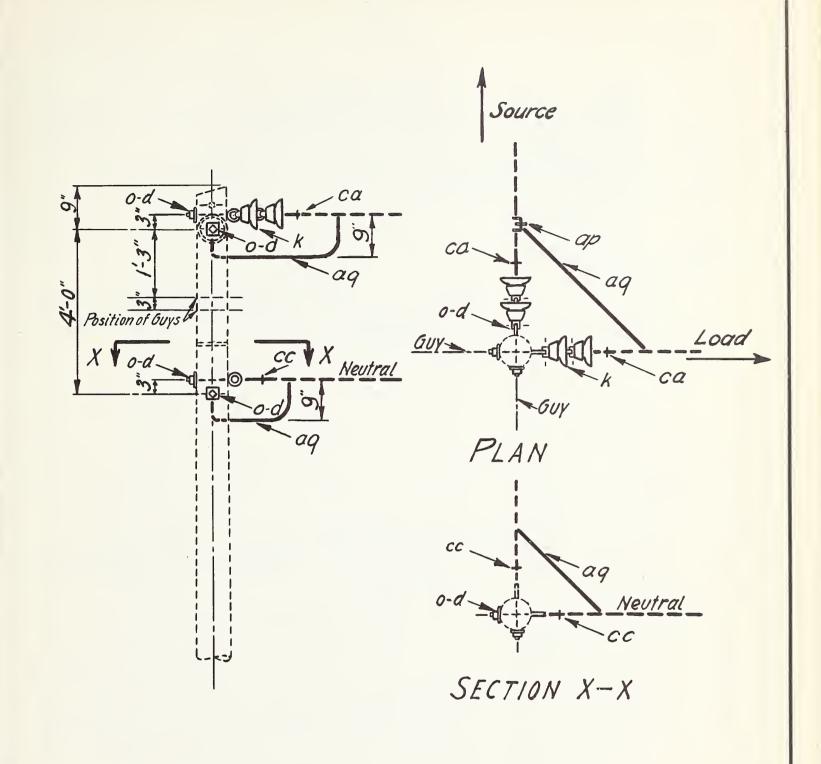
-__K V. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION - 30 TO 60 ANGLE

| Added note | II/10/18 | Scale: K' 1'0"

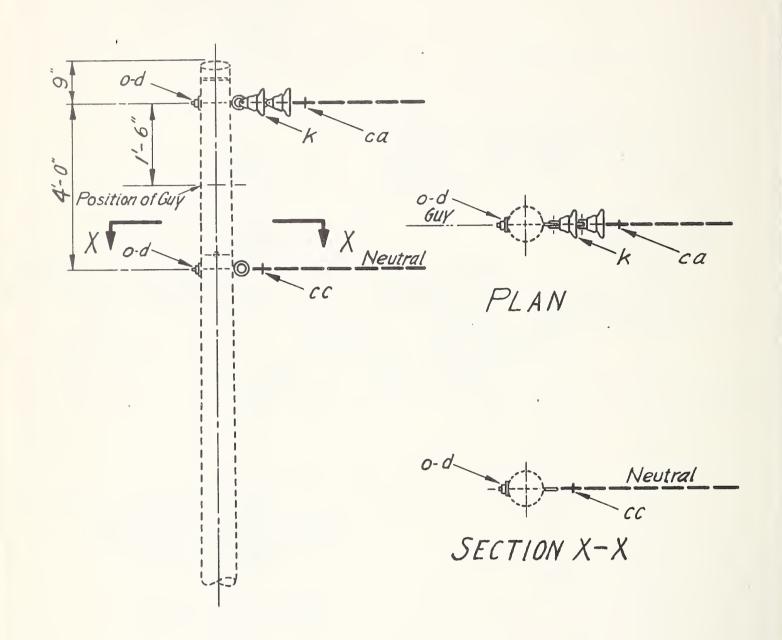
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ITEM				ITEM	No. REQ'D.		
d	4	Washer, 21/4" 21/4" 116", 13/16" hole	2	0	4	Bolt, eye, 5/8" req'd. length	
K	4	Insulator, suspension		CC	2	Deadend assembly, neutral	
ca	2	Deadend assembly, prima	ry	aq		Jurnpers	
p		Connectors, as reg'd.					
ap	/	Clamp, hot line, tap assembly					
KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDE VERTICAL CONSTRUCTION - 60° TO 90° ANGLE							DED
			V	ERTI	CAL	CONSTRUCTION - GO°TO 90°ANGL	E
			Scale://2"=1:0		CAL	CONSTRUCTION - 60°TO 90°ANG. Date:	E



ITEM	No. REQ'D	MATERIAL	ITEM	No. REQ'D.	MATERIAL	
d		Washer, 21/4" x 21/4" x 3/16, 13/16 hole	CC	1	Deadend assembly, neutral	
K		Insulator, Suspension				
0	2	Bolt, eye, % x reg'd. length				
ca	1	Deadend assembly, primary				

KV PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION - DEAD END (SINGLE)

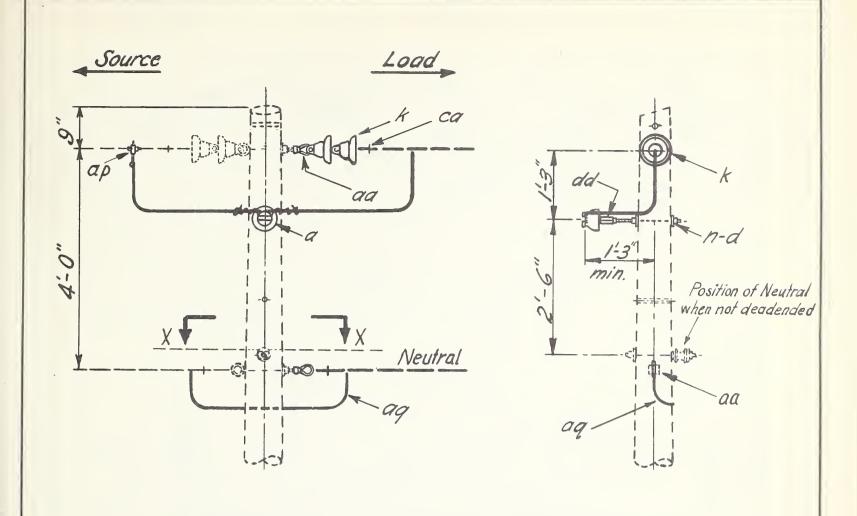
Scale: 1/2"=1:0"

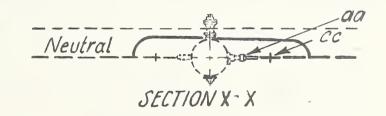
Date:

NQ. REVISION

DATE:

A5





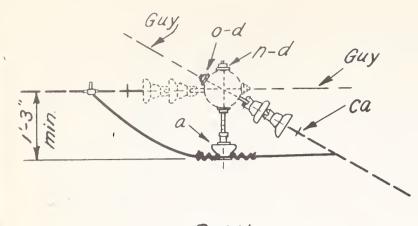
NOTE:

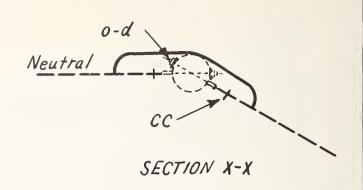
When the line may be energized from either end, hot line clamps should be installed on both ends of the jumper.

ITEM	-		ITEM	No. REQ'D	MATERIAL	
a		Insulator, pin type	aa	2	Nut, eye,5/8"	
d	2	Washer, 21/4" x 21/4" x 3/16, 13/6 hole	aq		Jumpers	
K	2	Insulator, suspension	ca	1	Deadend assembly, primary	
n	/	Bolt, double arming, 1/8 x regd. lgth.	CC		Deadend assembly, neutral	
P		Connectors, as regid.	dd	1	Adapter, insulator	
ap	/	Clamp, hot line, tap assembly			·	

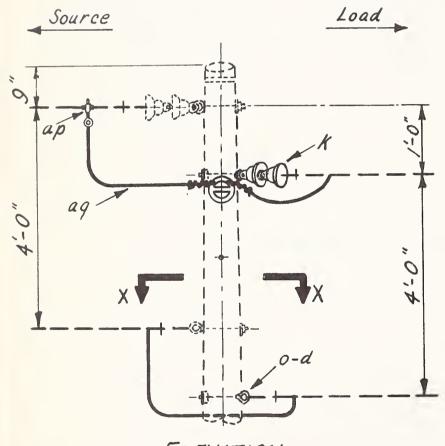
KV. PRMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION - SINGLEPHASE TAP AT DEADEND

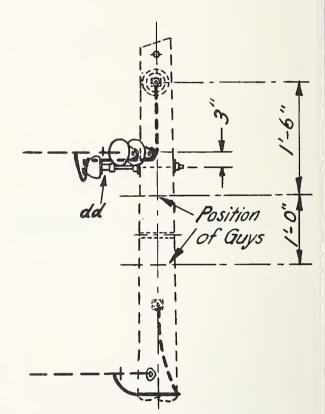
| Add thru neut.pstn; chige neut.jump 7-5-48 | Scale: 1/2"=1-0" | Date: | Nº | REVISION | DATE | A5-4R





PLAN





ELEVATION

SIDE ELEVATION

TEM	Nº REQ'O.	MATERIAL	ITEM	Nº REQ'D.	MATERIAL
a		Insulator, pin type	ap	1	Clamp, hot line, tap assembly
d	4	Washer, 21/4" x 21/4" x 9/6, 19/6" hole	29		Jumpers
K	2	Insulator, suspension	ca	1	Deadend assembly, primary
n	1	Bolt, doublearming, % x reg'd. length	CC	1	Deadend assembly, neutral
p		Connectors, as reg'd.	dd	1	Adapter, insulator
0	2	Bolt, eye, 3/8"x regid. length			

____XV. PRIMARY, 1- PHASE 2-WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION-5° TO 60° TAP AT DEADEND

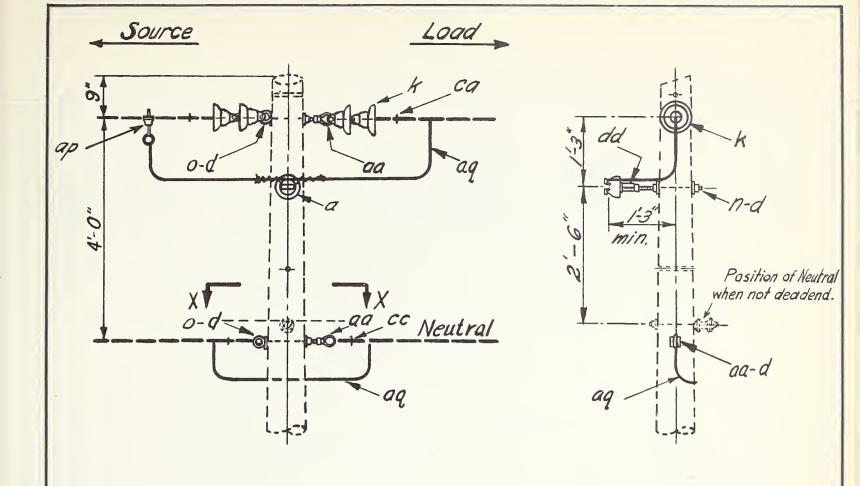
Scale: ½=1-0"

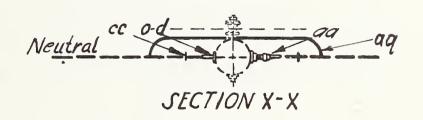
Date:July 9,1948

NO. REVISION

DATE

A5-7





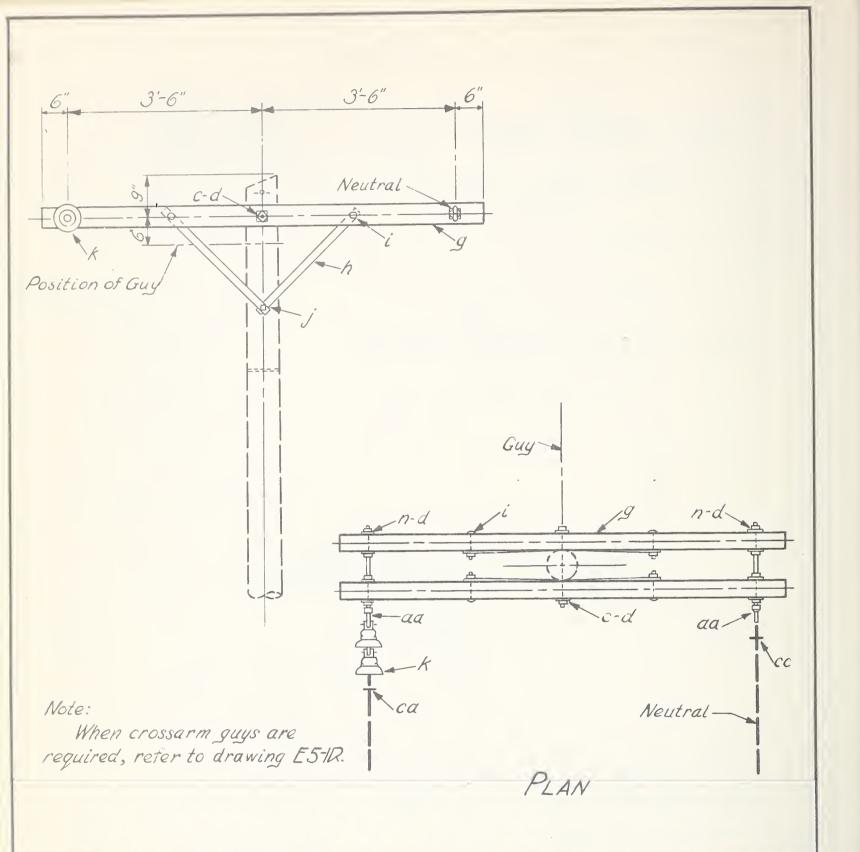
NOTE:

When the line may be energized from either end, hot line clamps should be installed on both ends of the jumper.

VIEM	No. REQ'D	MATERIAL	ITEM	No. REQ'D	MATERIAL	
a		Insulator, pin type	aa	2	Wut, eye, 5/8"	
d	6	Washer, 21/4" x 21/4" x 3/16, 13/16 hole	Oq	2	Jumpers	
K	4	Insulator, suspension	ca		Deadend assembly, primary	
n		Bolt, double arming, 18 x regd. lgth.	CC	2	Deadend assembly, neutral	
0		Bolt, eye, 5/8" x rea'd. length	dd	/	Adapter, insulator	
P		Connectors, as regid.	ap	/	Clamp, hot line, tap assembly	

KV. PRIMARY I PHASE 2 WIRE, NEUTRAL GROUNDED VERTICAL CONSTRUCTION - DEADEND (DOUBLE)

| Add thru neut. p's'tn; ch'ge neut. jum 7-5-48 | Scale: 1/2"=1"-0" | Date:
| Nº | REVISION | DATE | A6 R



ITEM	No. REGO	MATERIAL	ITEM	No. Regio	MATERIAL
C	/	Bolt, machine, %"x req'd. length	K	2	Insulator, suspension
d	10	Washer, 24" x 24" x 76", 136" hole	17	2	Bolt, double arming & reg'd. ligth.
9	2	Crossarm, 3/2" x 4/2" x 8'-0"	aa	2	Nut, eye, %"
h	4	Brace, flat, 14", 4", 28"	ca	/	Deadend assembly, primary
i	4	Bolt, carriage, 3/8" x 41/2"	CC	/	Deadend assembly, neutral
j	2	Screw, lag, ½" x 4"			

CROSSARM CONSTR. - DEADEND (SINGLE)

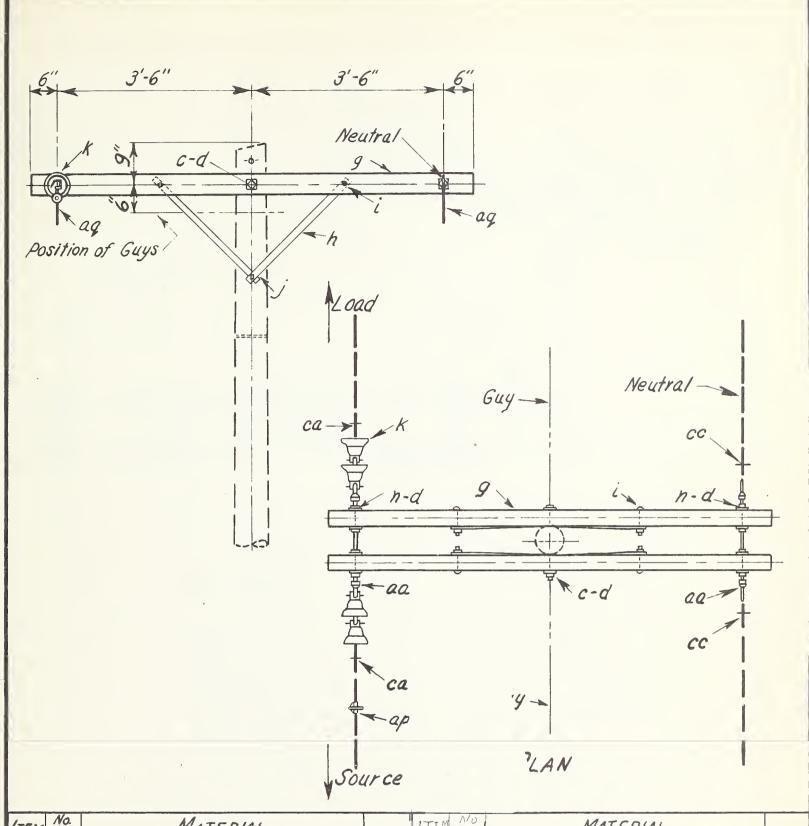
Scale: 2"=/-0"

Date: Apr. 13, 49

REVISION

DATE

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TEM	No. REOD	MATERIAL	JTEM	NO RED'D.	MATERIAL	
C	/	Bolt, machine, 98" xreq'd. length	n	2	Bolt, double arming, 1/8" xreq'd. l'gth.	
		Washer, 2/4"x2/4" x 3/6", 13/6"hole	P		Connectors, as reg'd.	
		Crossarm, 31/2"x41/2"x8-0"	aa	4	Nut, eye, 5/8"	
h	4	Brace, flat, 1/4"x /4"x 28"	ap	/	Clamp, hot line	
i	4	Bolt, carriage, 1/8" X41/2"	9		Jumpers	
1	2	Screw, /ag, 1/2"x 4"			Deadend assembly, primary	
K	4	Insulator, suspension	CC	2	Deadend assembly, neutral	

____V. PRIMARY, I-PHASE, 2-WIRE, NEUTRAL GROUNDED

CROSSARM CONSTRUCTION - DEADEND (DOUBLE)

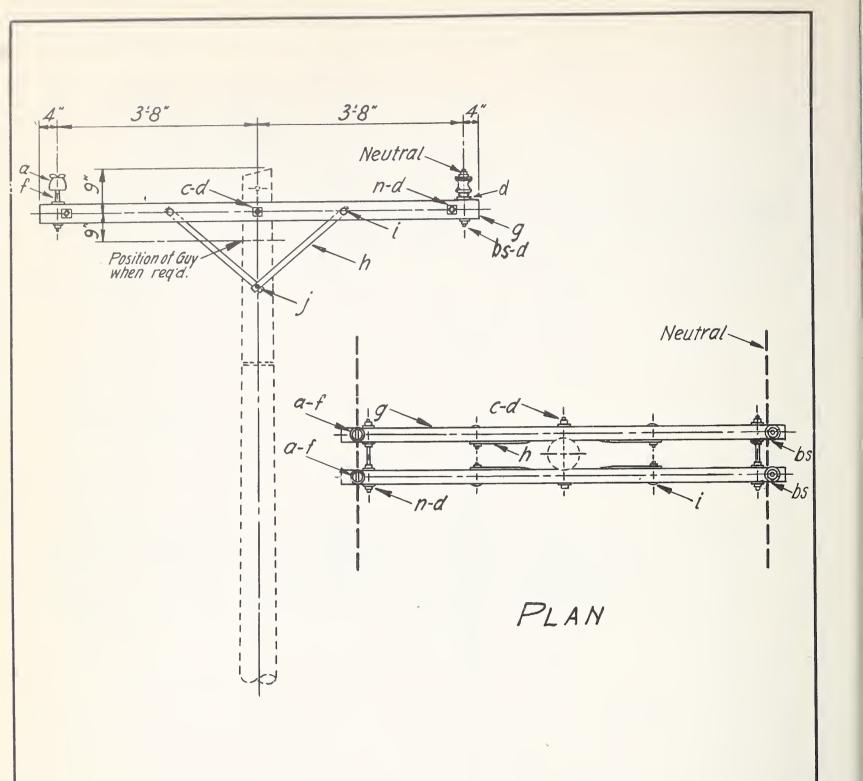
Scak: 1/2"-1-0"

Date: Apr. 15, 49

NO. REVISION

DATE

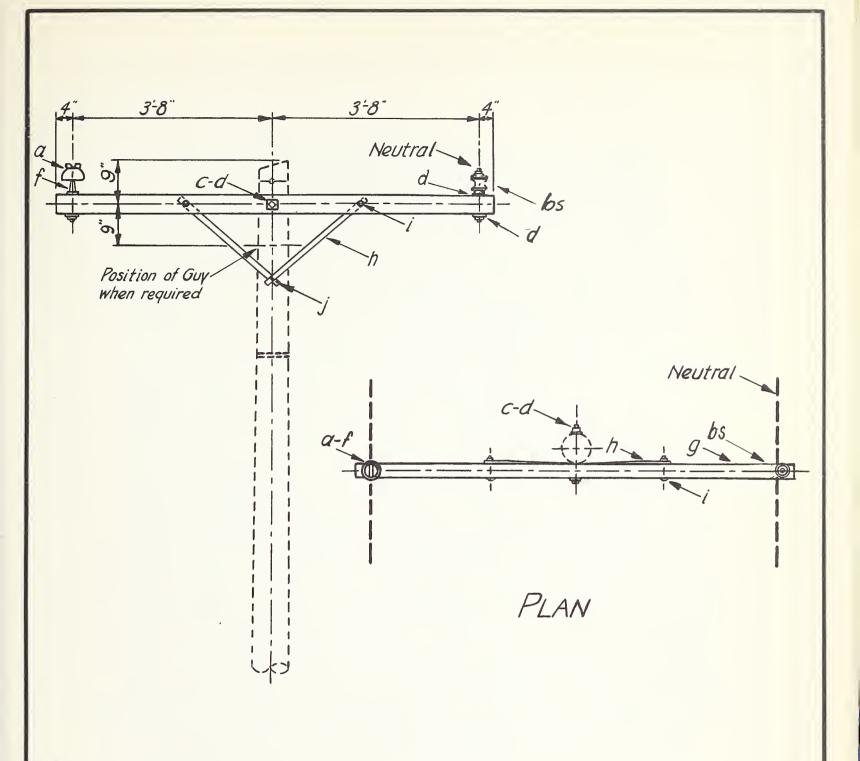
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ITEM REGID MATERIAL	ITEM REQD. MATERIAL
a 2 Insulator, pin type	h 4 Brace, 1/4" × 1/4" × 28"
c 1 Bolt, machine, 5/8"x reg'd. length	i 4 Bolt, carriage, 3/8"x 41/2"
d 14 Washer, 21/4"×21/4"×3/16", 13/16"hole	j 2 Screw, lag, ½"×4"
f 2 Pin, crossarm, steel, 5/8" × 1034"	n 2 Bolt, double arming, % regid. length
g 2 Crossarm, 31/2* 41/2* 8-0"	bs 2 Bolt, single upset, insulated

KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED CROSSARM CONSTRUCTION - DOUBLE LINE ARM

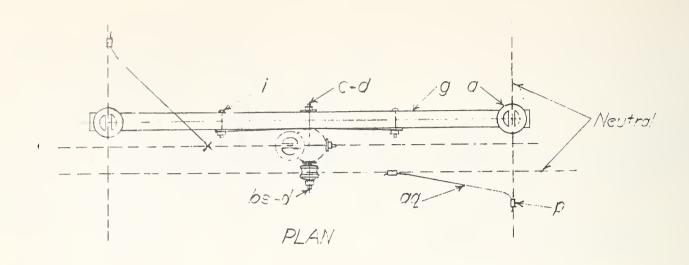
	1	Changed neutral support	7/9/19	Scale:/2"=1:0"	Date:
	NO.	REVISION	Date:	1	A9R
1					

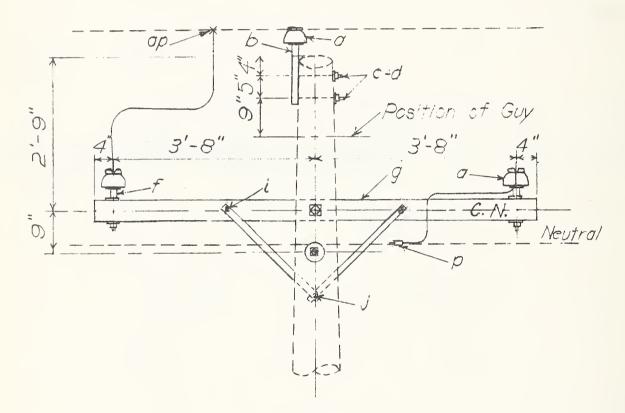


ITEM	Nº. REQ'D.	MATERIAL	ITEM			
a	/	Insulator, pin type	h	2	Brace, 1/4" × 1/4" × 28"	
C		Bolt, machine, 5/8" × req'd. length	i	2	Bolt, carriage, 3/8" × 41/2"	
d	4	Washer, 21/4" × 21/4" × 3/16", 13/16 hole	j	1	Screw, lag, 1/2" × 4"	
f	1	Pin, crossarm, steel, 5/8" × 103/4"	bs	/	Bolt, single upset, insulated	
g	/	Crossarm, 3½"×4½"×8-0"				

.....KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED CROSSARM CONSTRUCTION — SINGLE LINE ARM

1	Changed neutral support	7/0/18 Scale: 1/2"=1-	0"	Date:
<u></u>	Changed heatral support	1/5/10		10 10
NO.	REVISION	Date:		A9-18
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ELEVATION

VTEM:	NQ. REGD	MATERIAL	ITEM	NO, REQ'D	MATERIAL	
a	3	Insulator, pin type			Bolt, carriage, * "x 4/2"	
		Pin, pole top, 15"	j	/	Screw, lag, /2"x 4"	
		Bolt, machine, & xreqd. length	p		Connectors as req'd	
		Washer, 24 x 24 x 76, 16 hole	ap	/	Clamp, hot line tap assembly	
7	2	Pin, crossarm, steel, \$ 10%	09		Jumpers and leads as reqid	
		Crossarm, 3½ ×4½ × 8'-0"	bs	/	Bolt, single upset, insulated	
h	2	Brace, 1/4"× 1/4"× 28"	\wedge	2	Letters *C.N. with nails	

7.2/12.5 KY.PRIMARY I-PHASE 2-WIRE NEUTRAL GROUNDED CROSSARM CONSTR.-SINGLE-PHASE JUNCTION WITH SINGLE-PHASE LINE

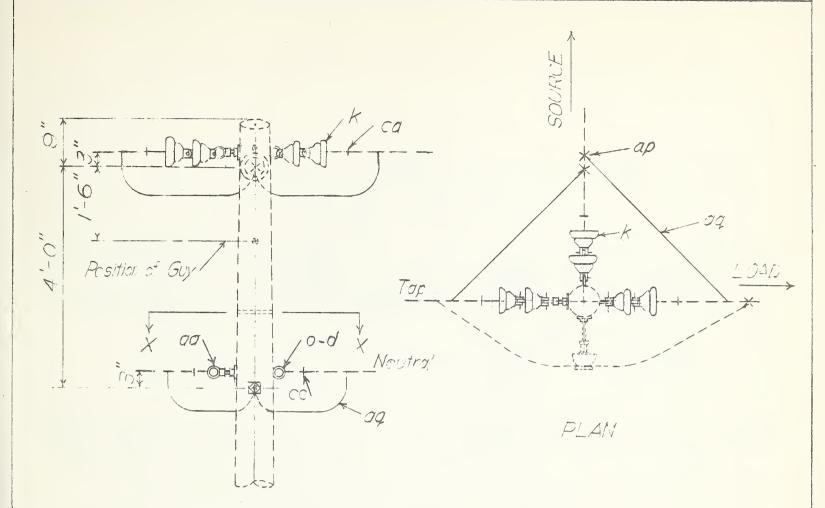
Scale: 1/2"

Date: July 26,50

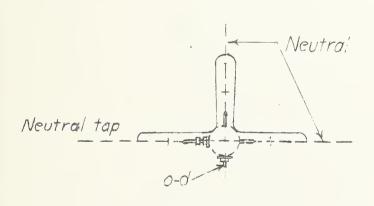
REVISION

DATE

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ELEVATION



SECTION X-X

Note:

Tap connection should be as shown dotted when the source is from the other direction. When this ar - rangement is used the material list should be increased as required and the unit designated as A 30A.

1	NO. REQ'D		VTEM	NO. REO'D	MATERIAL	
d	6	Washer, 21/4×24×36, 16" hole	ap	2	Clamp, hot line tap assembly	
		Insulator, suspension	aq		Jumpers and leads as regid	
0	4	Bolt, eye, %"x req'd length	ca	3	Deadend assembly, primary	
P		Connectors, as regid	CC	3	Deadend assembly, neutral	
00	2	Nut, eye				

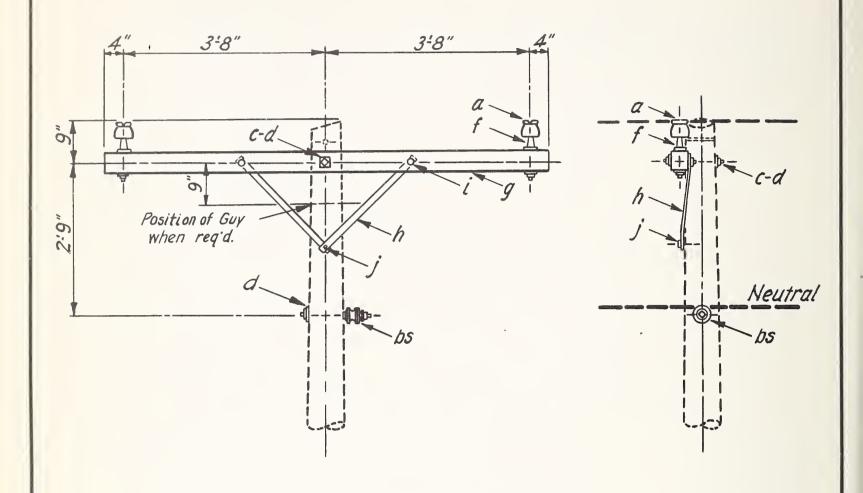
7.2/12.5 KV. PRIMARY, I-PHASE 2-WIRE NEUTRAL GROUNDED VERTICAL CONSTR. - SINGLE-PHASE TAP AT 60° TO 90° ANGLE

Scale: 1/2 = 1-0"

Date: July 27,50
A 3 0

REVISION DATE

No.



TEM	No. REQ'D.	MATERIAL	ITEM			
a	2	Insulator, pin type	9	1	Crossarm, 31/2"x41/2"x8-0"	-
C		Bolt, machine, 5/8" regd. length	h	2	Brace, 1/4 × 1/4 × 28"	
d		Washer, 21/4 × 21/4 × 3/16," 13/16" hole	i	2	Bolt, carriage, 3/8" 41/2"	
05	/	Bolt, single upset, insulated	j	/	Screw, lag. 1/2"-4"	
f	2	Pin, crossarm, steel, 5/8" 103/4"				

KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTR.-O TO 5 ANGLE, SINGLE PRIMARY SUPPORT Date:

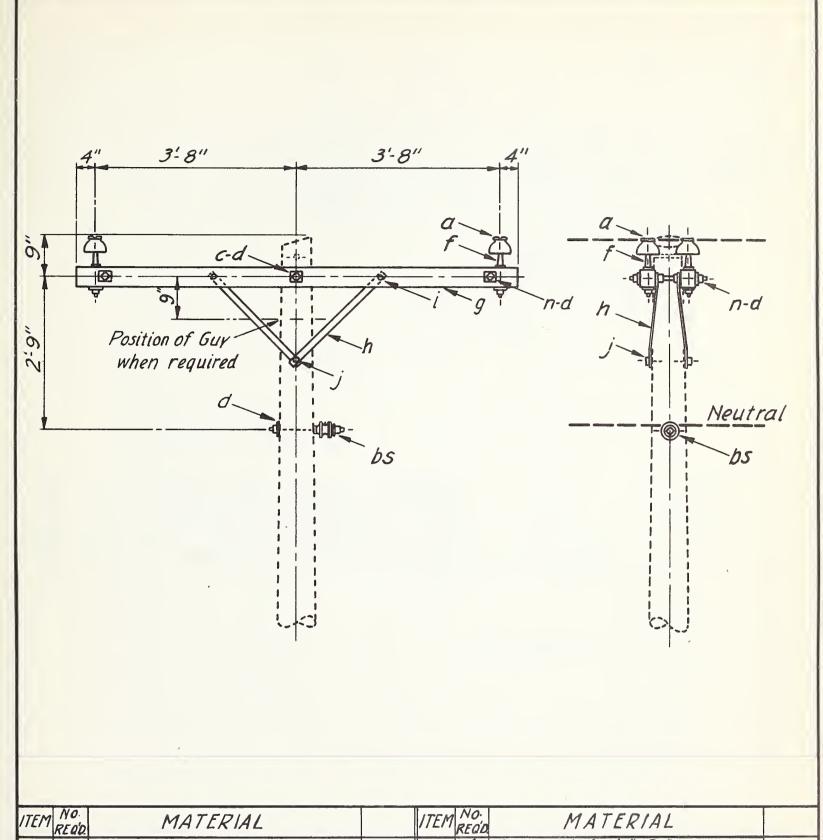
Scale:/2"=1:0"

DATE:

REVISION

NO.

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ITEM	NO. REQD	MATERIAL		NO. REQD		
a	4	Insulator, pin type	h		Brace, 14"x 1/4"x 28"	
C		Bolt, machine, 5/8" req'd. length	i		Bolt, carriage, 3/8" × 41/2"	
d		Washer, 214"x214"x316", 1316" hole	j		Screw, lag, 1/2" x 4"	
f	4	Pin, crossarm, steel, 5/8"x 103/4"	n		Bolt, double arming, 5/8" regid. length	
9	2	Crossarm, 31/2"×41/2"×8'-0"	b 5	1	Bolt, single upset, insulated	

KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTR-O°TO 5°ANGLE, DOUBLE PRIMARY SUPPORT

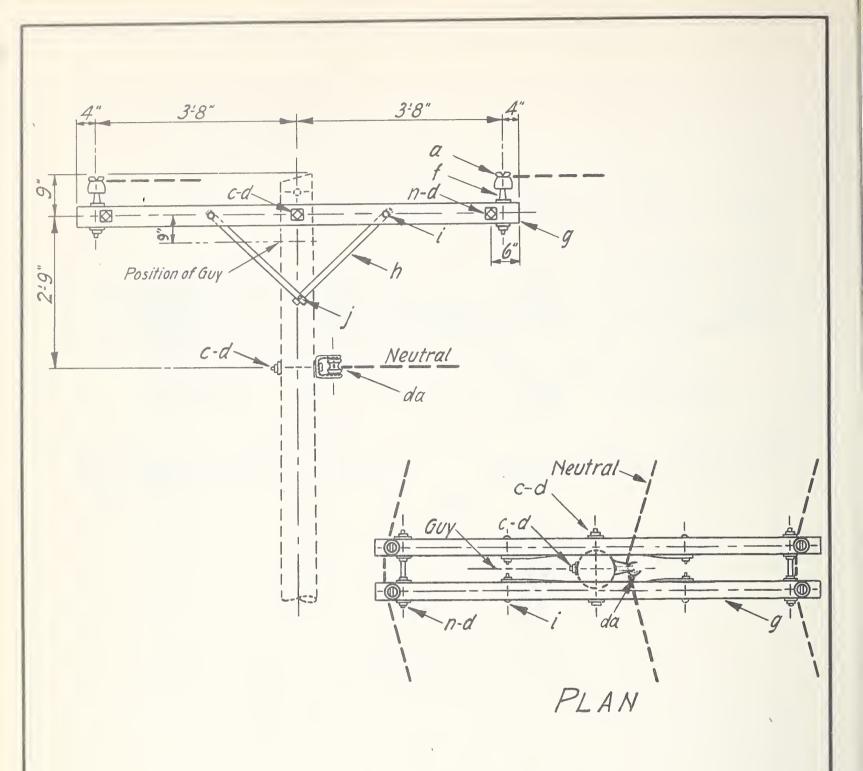
Scale: 1/2=1-0"

DATE:

Date: B/-/

NQ.

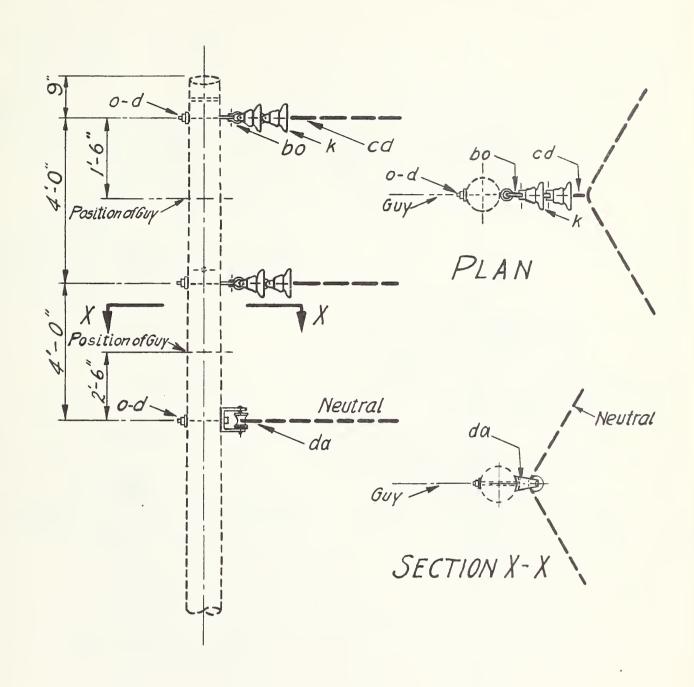
REVISION



ITEM	No. REQ'D.	MATERIAL	ITEM		
a	4	Insulator, pin type	i	4	Bolt, carriage, 3/8"x 41/2"
C		Bolt, machine, 5/8" regid. length	j	2	Screw, lag, 1/2" 4"
d		Washer, 21/4" × 21/4" × 3/16", 13/16" hole	da	1	Bracket, insulated
f		Pin, crossarm, steel, 5/8×103/4	n	2	Bolt, double arming, 5/8" req'd. length
9		Crossarm, 3'/2"×4'/2"×8'0"			
h	4	Brace, 1/4"x 1/4"x 28"			

__KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTRUCTION - 5° TO 30° ANGLE

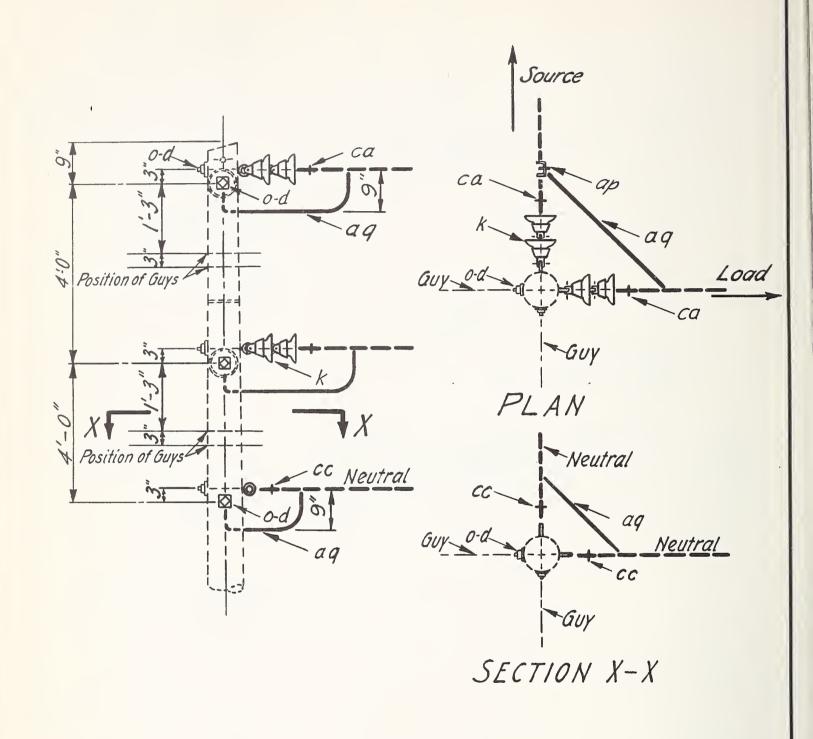
1 Changed neutral support	7/9/48 Scale://2"=1+0"	Date:
NO. REVISION	DATE:	B2R



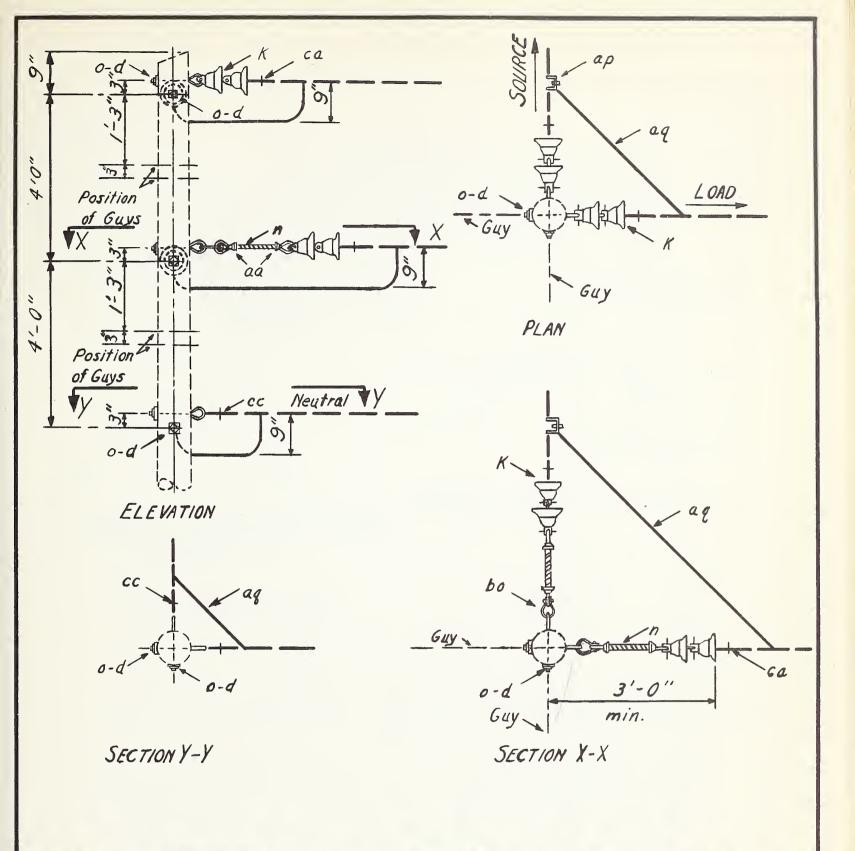
ITEM			ITEM	No. REQL	MATERIAL	
	1	Washer, 21/4 x 21/4 x 3/16, 13/16 hole	cd	2	Angle assembly, primary	
K	4	Insulator, suspension	da	1	Bracket, insulated	
0	2	Bolt, eye, % x reg'd. length	C	1	Bolt, machine, & xreq'd length	
bo	2	Shackle, anchor.				

KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL VERTICAL CONSTRUCTION - 30° TO 60° ANGLE

| Changed neutral support | 7/9/48 | Scale: \(\frac{1}{2} \) | O |
| NO | REVISION | DATE: | B3R



ITEM	Na	MATERIAL		ITCM	No. REQ'D.	MATERIAL	
/ 1			(/-	11/2/7	P . W		
d		Washer, 21/4" 21/4" 3/16", 13/16"	101e	0		Bolt, eye, % x regid. length	
K		Insulator, suspension		CC	2	Dead end assembly, neutral	
ca		Dead end assembly, pri	mary	19		Jumpers	
P		Connectors, as regid.					
ap	2	Clamp, hot line, tap assembly					
						RY, TWO PHASE WIRES AND NEUTRAL CONSTRUCTION-60° TO 90° ANGLE	
			Scale:/2=10	н		Date:	
NQ.		REVISION DATE:				B4	



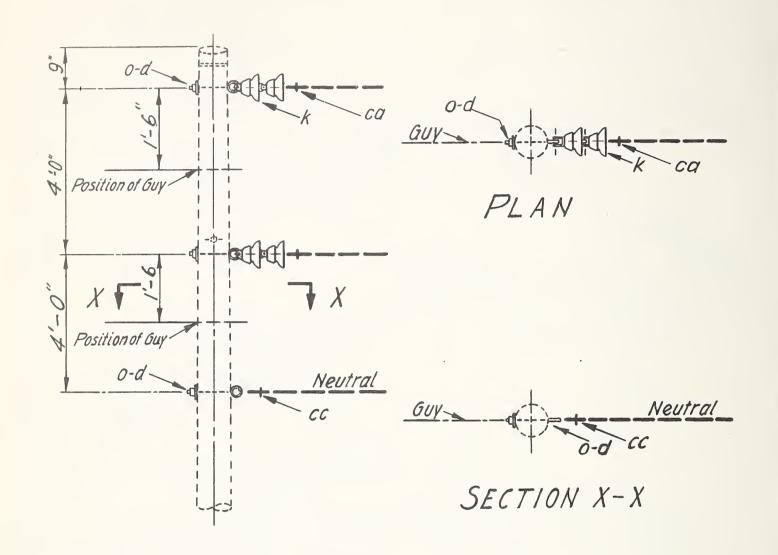
TEM	NO. REQU	MATERIAL	ITEM	NO. REQD.	MATERIAL	
d	6	Washer, 21/4"x21/4"x3/16",13/16"hole	ap	2	Clamp, hot line, tap assembly	
K	8	Insulator, suspension	aq		Jumpers	
n	2	Belt, double arming, 5/8" xreq'd lgth.	60	2	Shackle, anchor	
0 .	6	Bolt, eye, 5/8 "x required length	ca	4	Deadend assembly, primary	
P		Connectors, as required	CC	2	Deadend assembly, neutral	
aa	4	Nut, eye, 5/8"			-	

__Kv. Primary, Two Phase Wires and Neutral VERTICAL CONSTRUCTION - 60° TO 90° ANGLE

Sca le: 1/2 = 1-0

Date: Mar. 9, 1949
B 4-1

P. REVISION DATE



ITEM REQUIRED MATERIAL	ITEM	No. REQ'D.	MATERIAL	
d 3 Washer, 21/4×21/4×3/16", 13/16" hole	0	3	Bolt, eye, 5/8" regid. length	
K 4 Insulator, suspension	CC	1	Dead end assembly, neutral	
ca 2 Dead end assembly, primary				

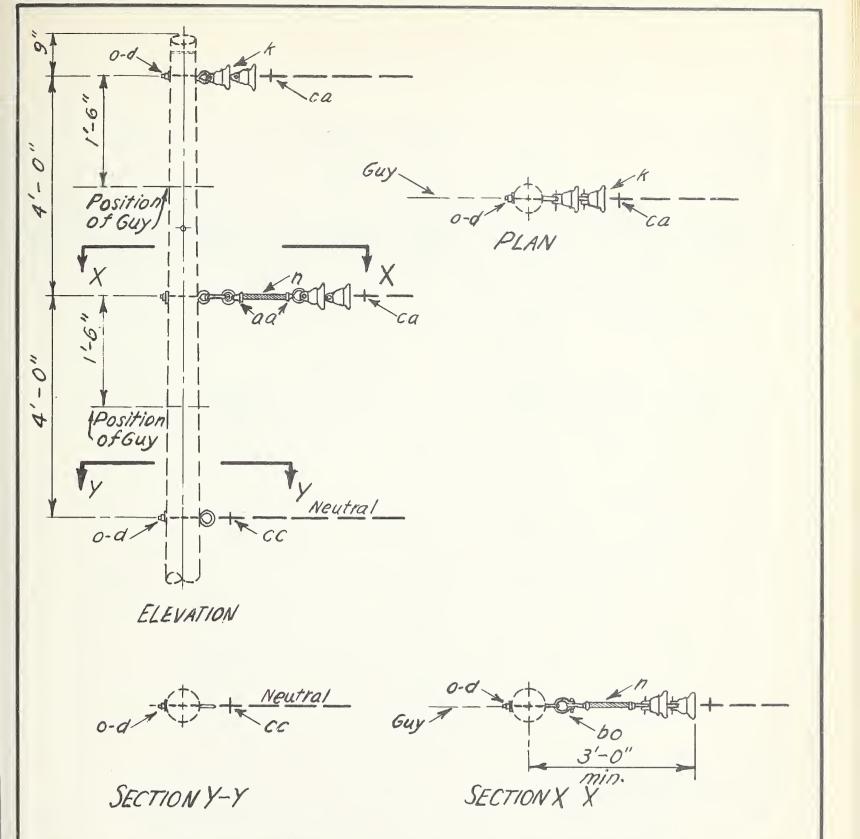
KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL VERTICAL CONSTRUCTION—DEAD END(SINGLE)

"O" Date:

B5

Scale: 1/2"=1:0"

NO. REVISION DATE:

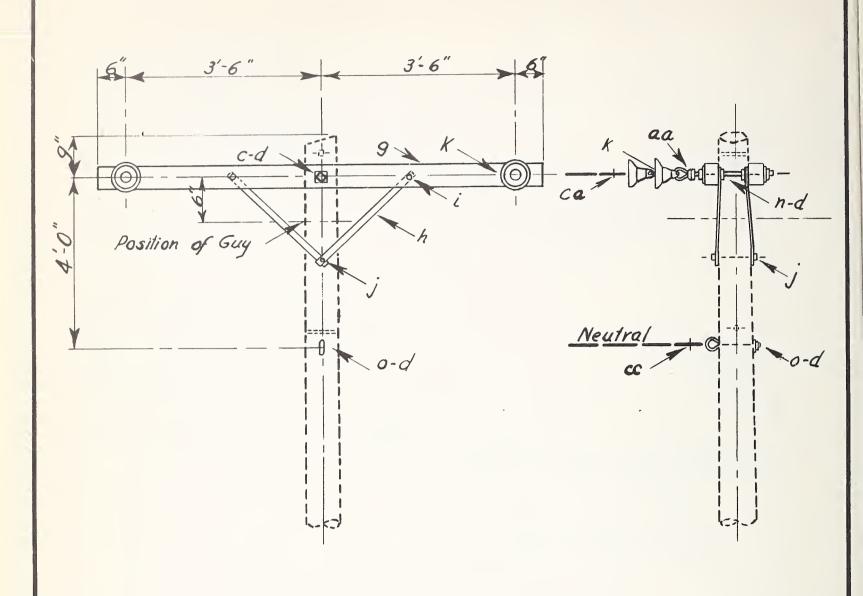


ITEN	NO. REGO	MATERIAL	ITEM	NO. REO'D	MATERIAL	
d		Washer, 21/4 x 21/4 x 3/16", 13/16 hole	60	1	Shackle, anchor	
K		Insulator, suspension	Ca		Deadend assembly, primary	
n	1	Bolt, double arming, 5/8 % regd. lgth.	CC	1	Deadend assembly, neutral	
0	3	Bolt, eye, 1/8"x required length				
aa	2	Nut, eye, 5/8"			·	

KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL VERTICAL CONSTRUCTION-DEAD END (SINGLE) Scale: 1/2"-1-0" Date: March 2,1949

NO. REVISION DATE:

B5-1



Note:When crossarm guys are required refer to drawing E5-IR

ITEM	NO. REQ'O	MATERIAL	ITEM	NO. RED'O.	MATERIAL
C	/	Bolt, machine, 5/8" x req'd length	K	4	Insulator, suspension
d	11	Washer, 21/4" x 21/4" x 3/16", 13/16" hole	n	2	Bolt, double arming, Slax req'd. I'gth.
9	2	Crossarm, 31/2 "x 41/2" x 8'-0"	0	/	Bolt, eye, % "x reg'd. length
h	4	Brace, 14° x 14" x 28"	aa	2	Nut, eye, %
i		Bolt, carriage, 3/8" x 4 1/2"	ca	2	Deadend assembly, primary
1	2	Screw, lag, 1/2 "x 4"	cc	/	Deadend, assembly, neutral

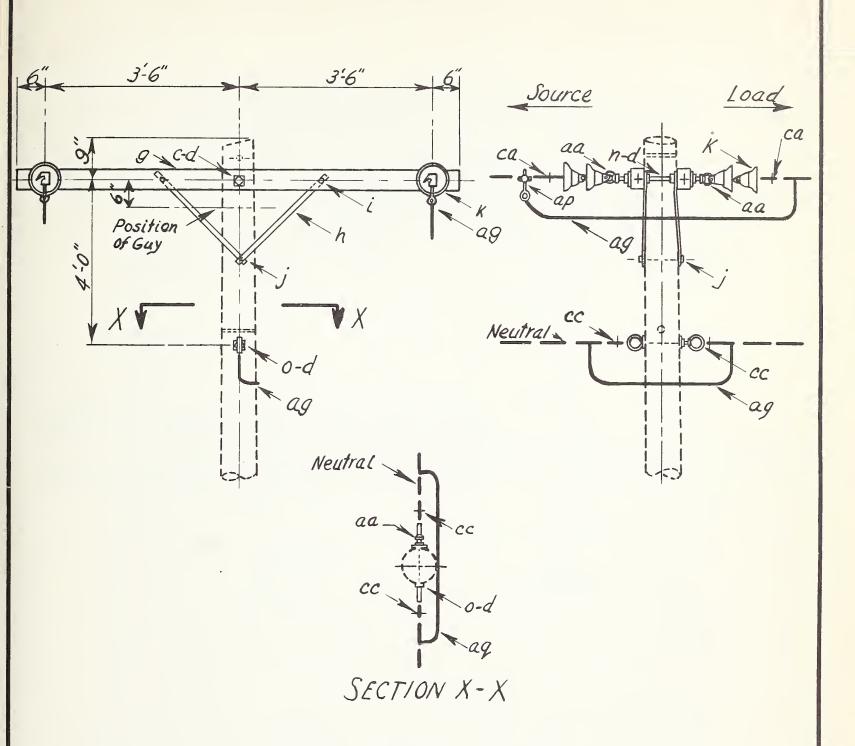
LV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTRUCTION - DEAD END(SINGLE)

Scale: 1/2 1-04

Date: Apr. 18, 1949

Nº. REVISION DATE

BTR



/TEM	No. REDD.	MATERIAL	ITEM	No. REO'D.	MATERIAL
C	1	Bolt, machine, %"x req'd. length	0	/	Bolt, eye, % "x req'd. length
		Washer, 21/4" x 21/4" x 3/16", 13/16" hole	P		Connectors, as rea'd.
9		Crossarm, 31/2" x 4 1/2" x 8'-0"	aa	5	Nut, eye, 5/8"
h	4	Brace, 14 "x 1/4" x 28"	ag		Jumpers
i	4	Bolt, carriage, 1/8" x 41/2"	ap	2	Clamp, hot line, tap assembly
j	2	Screw, lag, 1/2" x 4"	ca	4	Deadend assembly, primary
K		Insulator, suspension	cc	2	Deadend assembly, neutral
n	2	Bolt, double arming, 5/8" reg'd. length			

KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTRUCTION - DEADEND (DOUBLE)

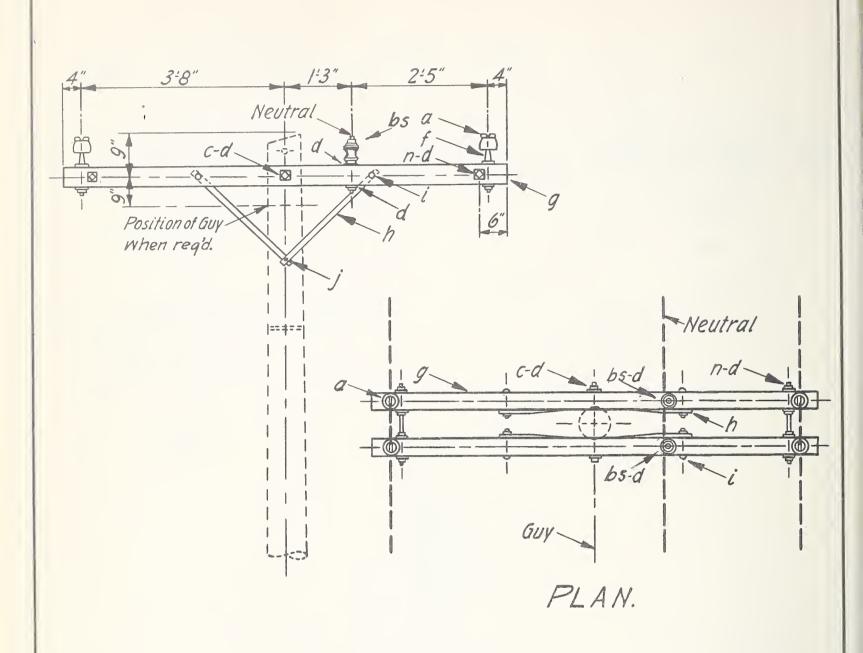
Scale: 1/2 = 1'-0"

Date: Apr. 19, 1949

REVISION

Date

B8R



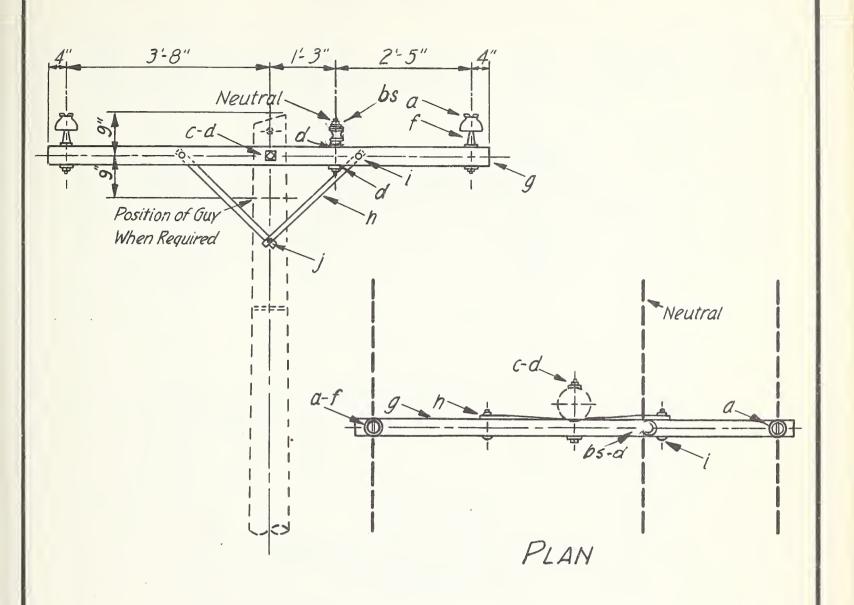
ITEM	No. REQ'D.	MATERIAL	ITEM	No. REQ'D.	MATERIAL
a	4	Insulator, pin type	h	4	Brace, 1/4"x 1/4" x 28"
C	1	Bolt, machine, 5/8"xread.length	i	4	Bolt, carriage, 3/8"x 41/2"
d		Washer, 21/4"x21/4"x3/16", 13/16" hole	j	2	Screw, lag, 1/2"x4"
f	4	Pin, crossarm, steel, 5/8" 103/4	n	2	Bolt, double arming, 5/8" reg'd. length
9	2	Crossarm, 3½"× 4½"× 8:0"	65	2	Bult, single upset, insulated.

KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTRUCTION - DOUBLE LINE ARM

/ Changed neutral support 6/14/48 Scale: 1/2"=1:0"

NO: REVISION DATE:

Date: B9R

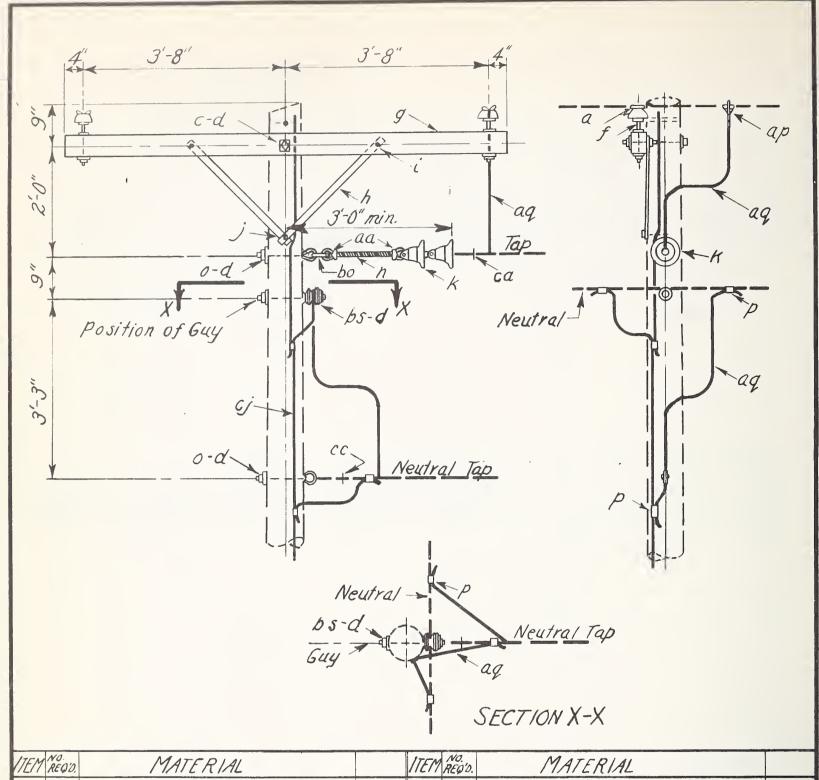


ITEM	No. REQ'D.	MATERIAL	ITEM	No. REQ'D.	MATERIAL	
a	2	Insulator, pin type	h	2	Brace, 11/4"x1/4"x28"	
C	1	Bolt, machine, 7/8"× req'd. length	ĺ	2	Bolt, carriage, 3/8"x 41/2"	
d	4	Washer, 214" x 214" x 316", 1316" hole	j	/	Screw, lag, 1/2"x 4"	
f	2	Pin, crossarm, steel,5/8"×1034"	bs	/	Bolt, single upset, insulated.	
g	1	Crossarm, 3½" 4½" × 8'-0"				

_KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTRUCTION -SINGLE LINE ARM

1 Changed neutral support 6/14/48 Scale: 12"=1-0"
NO. REVISION DATE:

Date: B9-1R

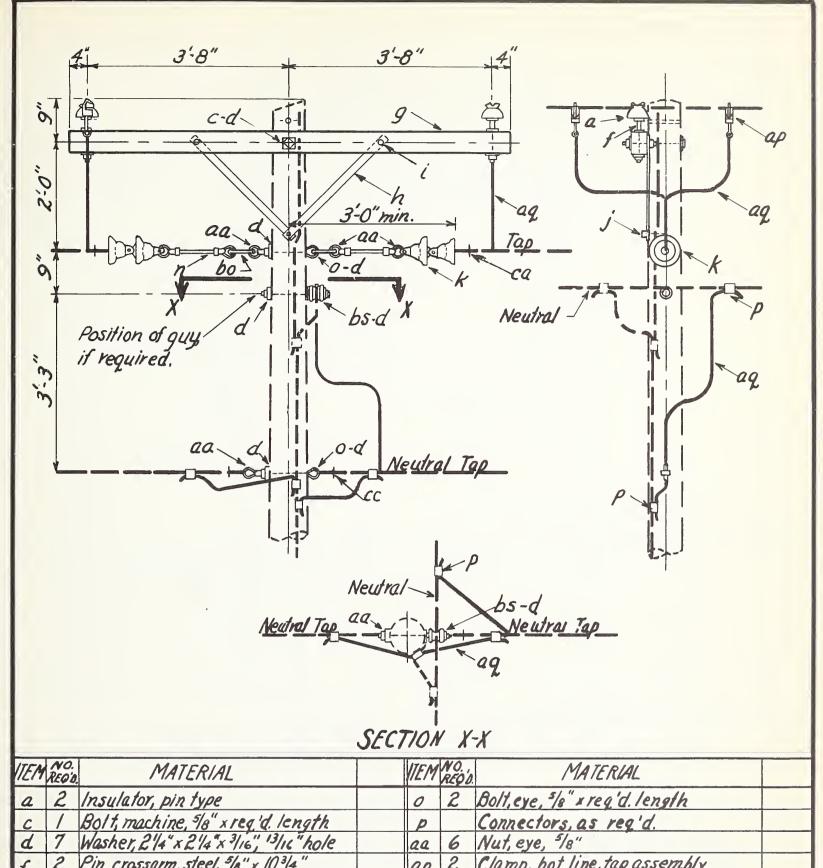


TEM	NO. REQ'D.	MATERIAL	ITEM	NO. REQ'D.	MATERIAL
a	2	Insulator, pin type	0	2	Bolt, eye, 5/8"x req'd. length
C	1	Bolt, machine, % x regid. length	P		Connectors, as req'd.
d	5	Washer, 21/4" x 21/4" x 3/16", 13/16" hole	ap	1	Clamp, hot line
f		Pin. crossarm, steel, 5/8"x 103/4"	ag		Jumpers
9	/	Crossarm, 3/2"x 4/2"x 8'-0"	b5	1	Bolt, single upset, insulated
h	2	Brace, flat, 14"x 14" x 28"	ca	1	Deadend assembly, primary
i	2	Bolt, carriage, 3/8" x 41/2"	CC	/	Deadend assembly, neutral
1	/	Screw, /ag, 1/2" x 4"	CJ		Ground wire assembly and rod
K	2	Insulator, suspension	n	1	Bolt, double arming, 5/8" x regid. ligth.
aa	2	Nut, eye, 5/8"	60	/	Shackle, anchor

KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONSTR. SINGLE-PHASE TAP AT 0° TO 5 ANGLE Scale: 12"-1-0" Date: Apr. 5, 49

REVISION No.

DATE



TEM	NO. REO'D.	MATERIAL	VIEM	NO., REQD.	MATERIAL
a	2	Insulator, pin type	0	2	Bolt, eye, 5/8" x req'd. length
C	1	Bolt, machine, 5/8" x reg'd length	p		Connectors, as reg'd.
d	7	Washer, 21/4" x 21/4" x 3/16", 13/16" hole	aa		Nut, eye, 5/8"
4	2	Pin, crossarm, steel, 5/8" x 103/4"	ap	2	Clamp, hot line, tap assembly
9	1	Crossarm, 3'/2"x4//2" x8'-0"	aq		Jumpers and leads, as regid.
h		Brace, flat, 11/4" x 1/4" x 28"	60	2	Shackle, anchor
i	2	Bolt, carriage, 3/8" x 4 1/2"	bs	1	Bolt, single upset, insulated
j	1	Screw, lag, 1/2" x 4"	ca	2	Deadend assembly, primary
K	4	Insulator, suspension	CC	2	Deadend assembly, neutral
n	2	Bolt, double arming, \$18" req. d.length			

____KV. PRIMARY, TWO PHASE WIRES AND NEUTRAL CROSSARM CONST.-TWO SINGLE PHASE TAPS AT 0°T05° ANGLE

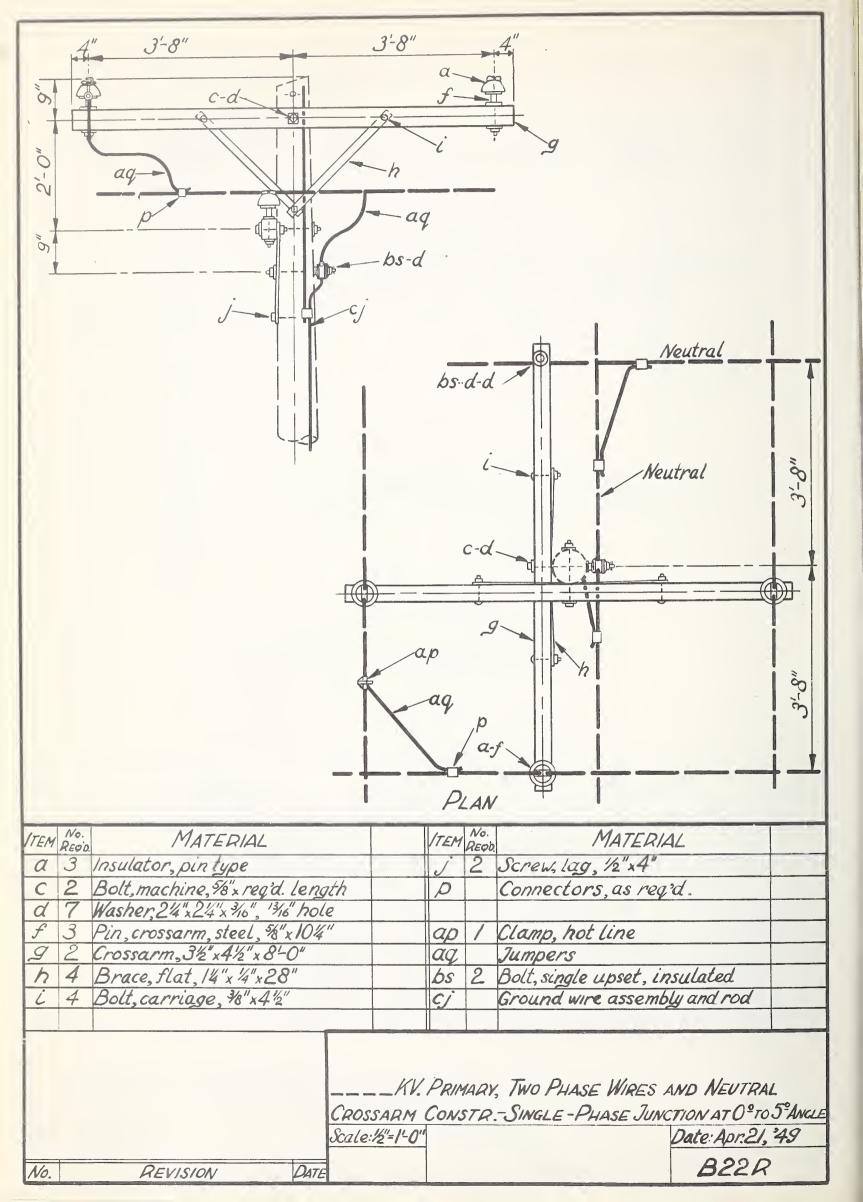
Scale: 12":1-0"

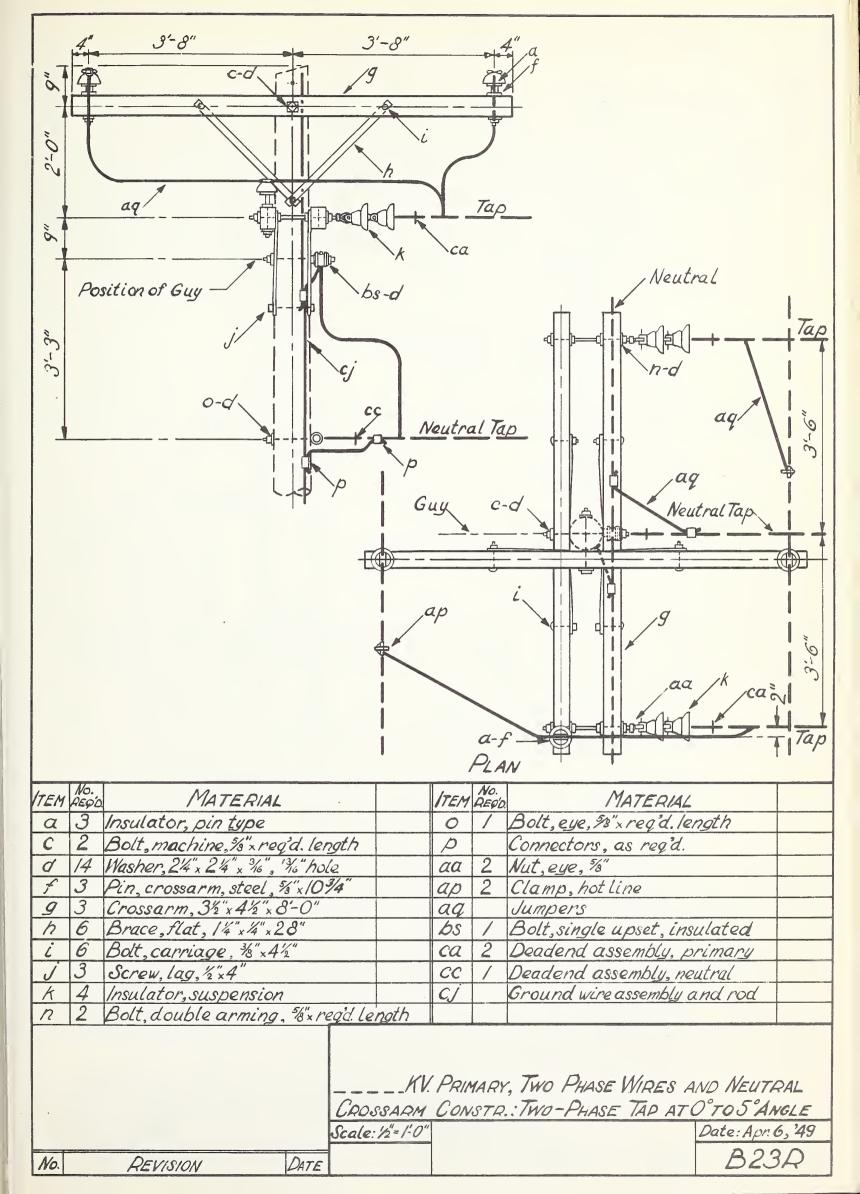
Date: May 13,1949

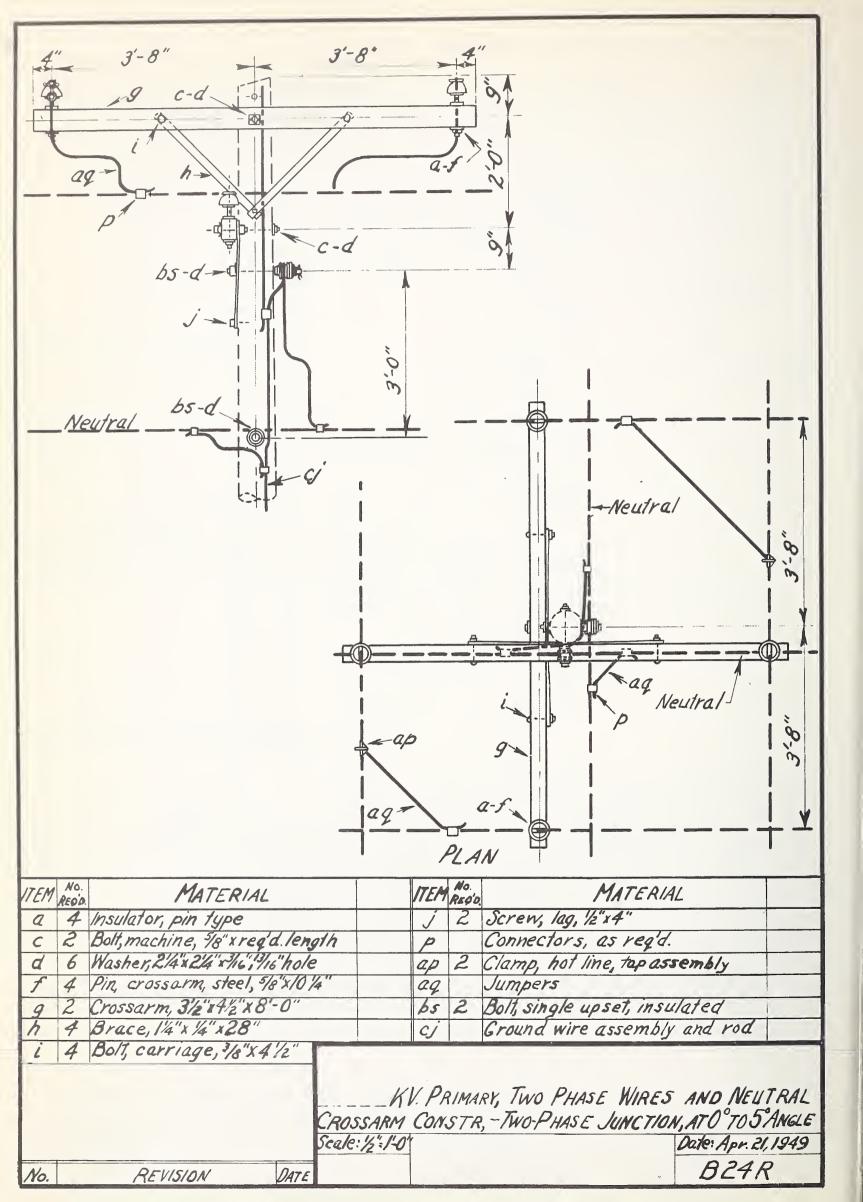
Nº. REVISION

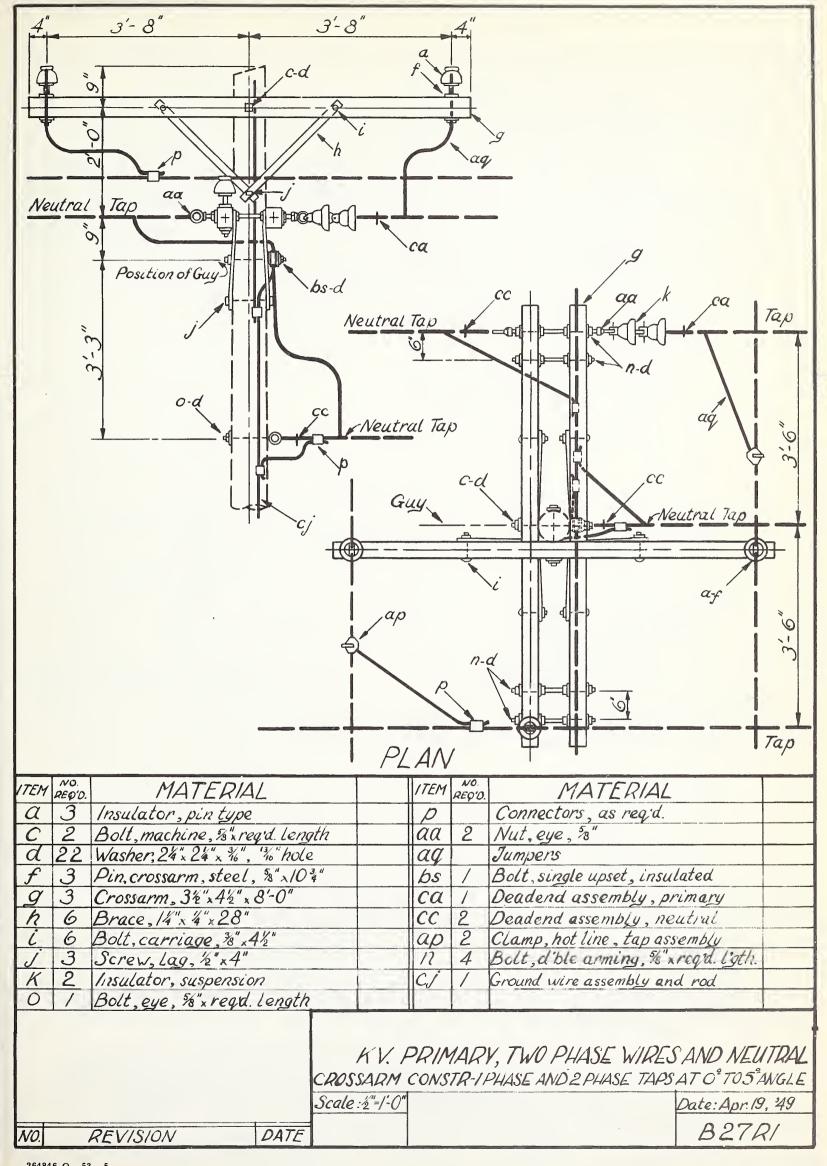
Date

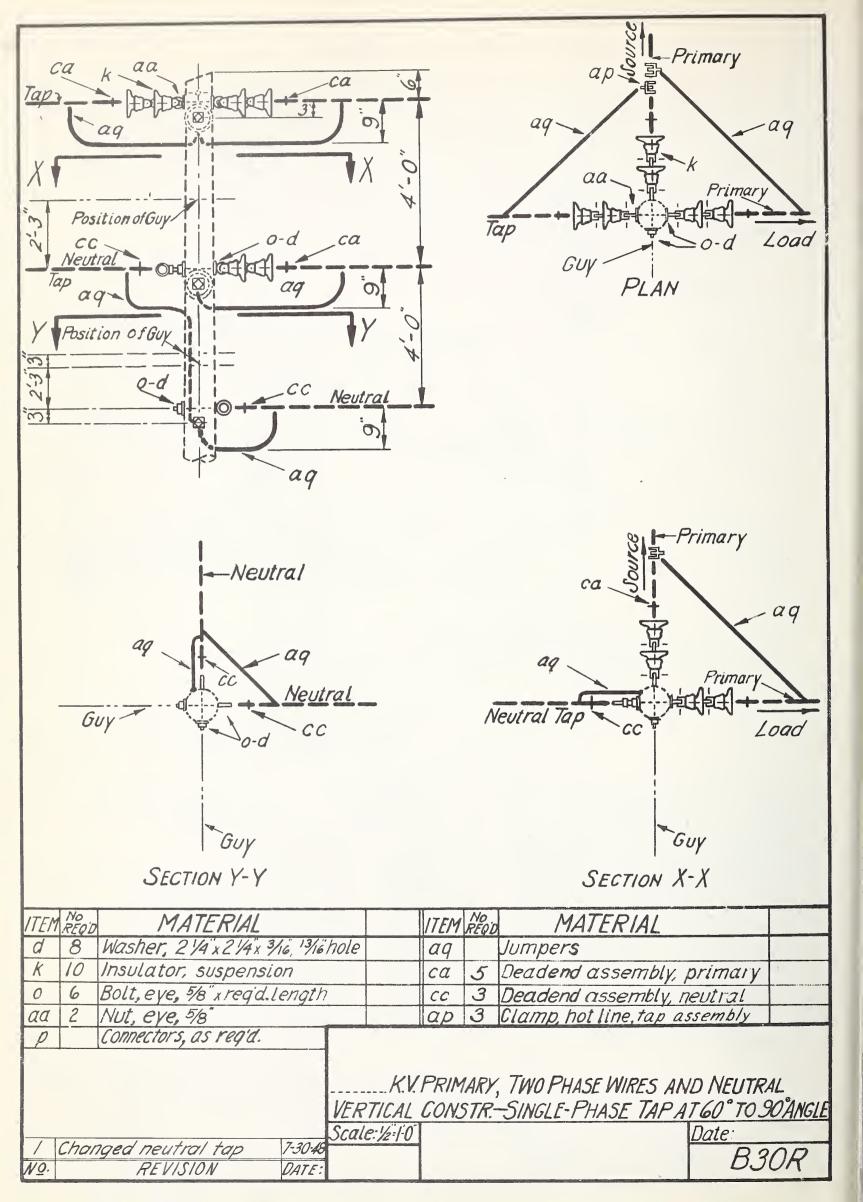
B21-1

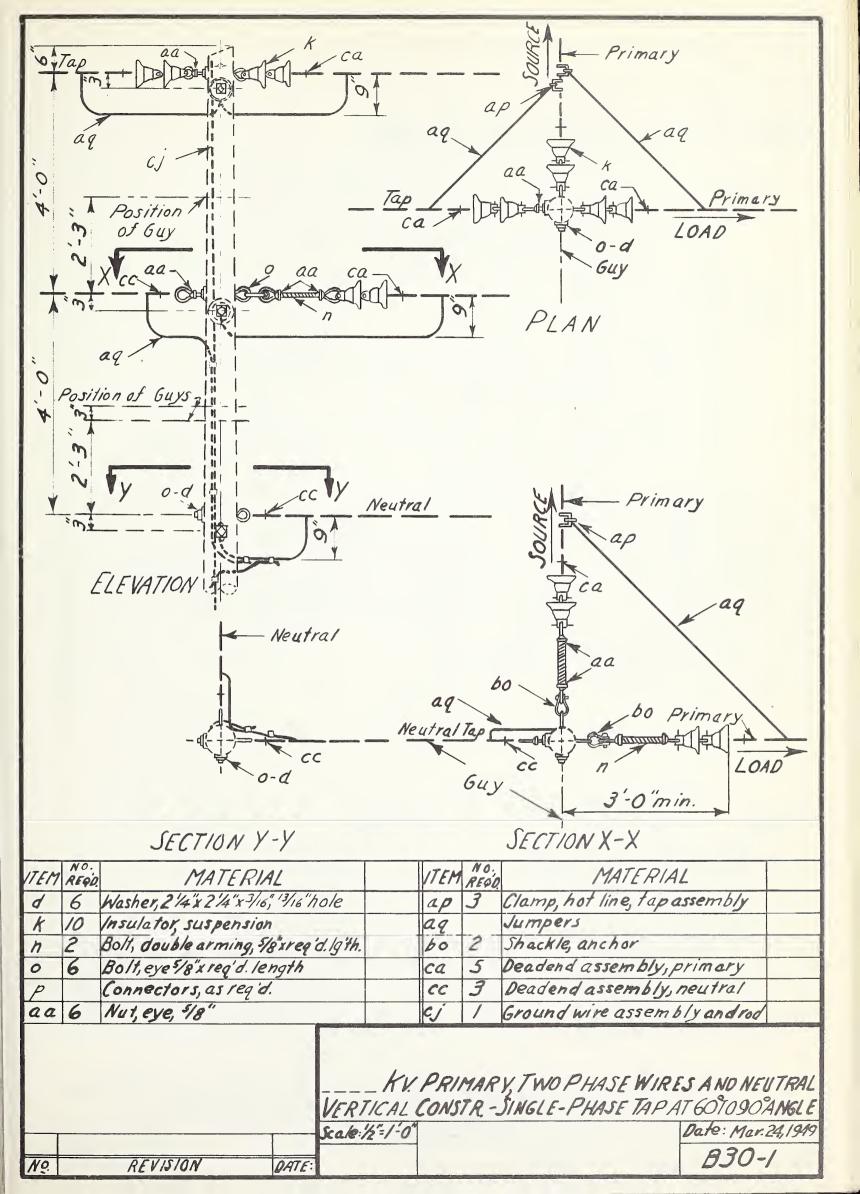


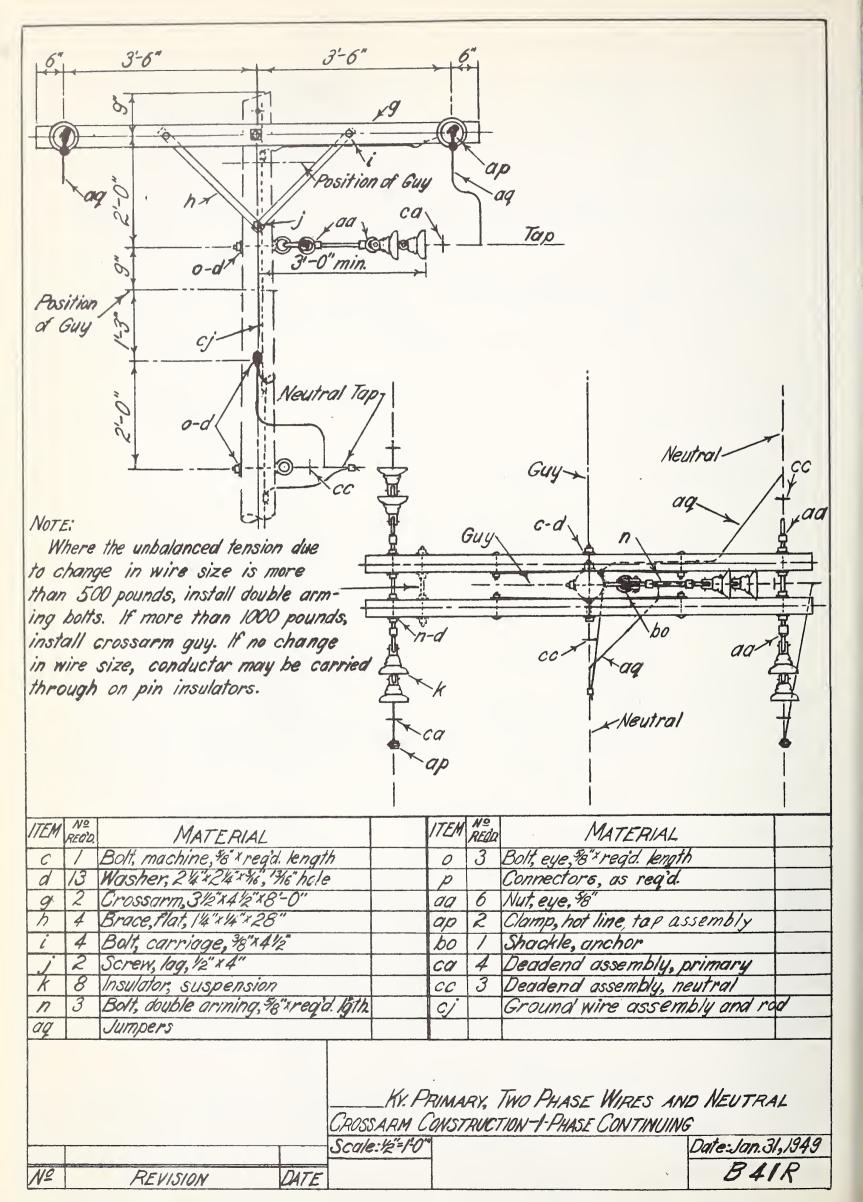


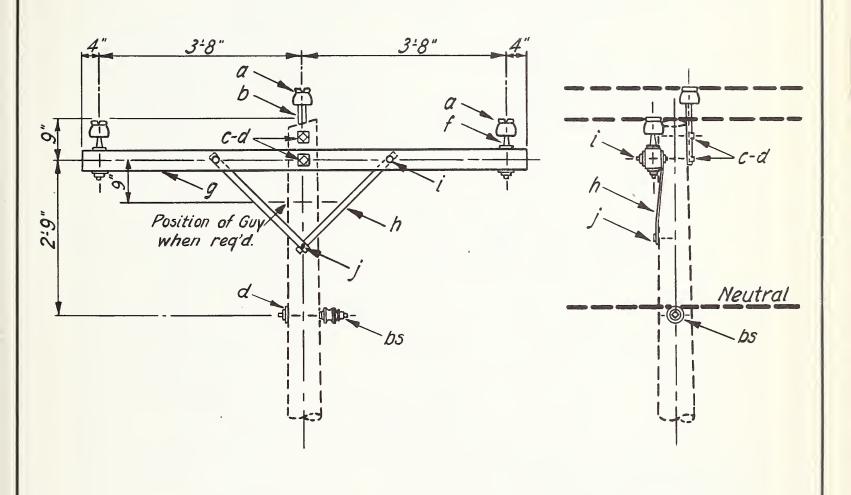












ITEM	No. REQD.		ITEM	No. REQ'D.	MATERIAL	
a		Insulator, pin type	9	1	Crossarm, 31/2" 41/2" 8:0"	
		Pin, pole top, 15"	h	2	Brace, 1/4"x 1/4"x 28"	
		Bolt, machine, 5/8" reg'd. length	i	2	Bolt, carriage, 3/8" 41/2"	
d	3	Washer, 21/4 × 21/4 × 3/16", 13/16 hole	j	/	Screw, lag, 1/2"×4"	
bs		Bolt, single upset, insulated				
f	2	Pin, crossarm, steel, 5/8" 103"4				

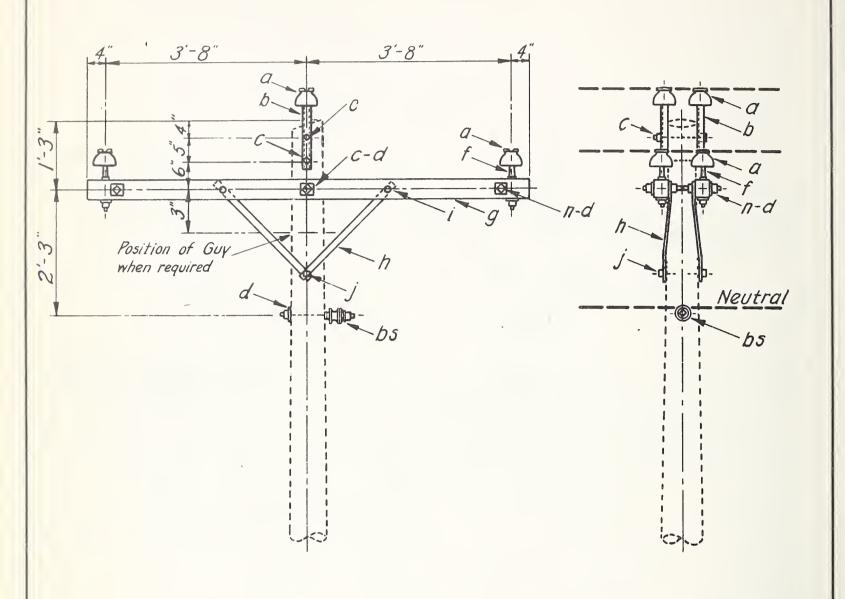
KV. PRIMARY, 3-PHASE 4-WIRE STAR CROSSARM CONSTR-SINGLE PRIMARY SUPPORT AT 0°TO 5°ANGLE

Scale: 1/2"=1-0"

Date:

NO. REVISION

DATE:

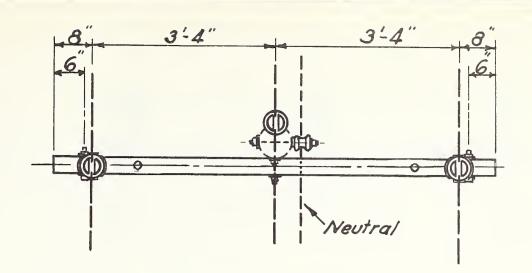


ITEM	No. REQ'D	MATERIAL	ITEM			
a		Insulator, pin type	h	4	Brace, 14" × 4" × 28"	
b	2	Pin, pole top, 15"	į	4	Bolt, carriage, % * 4 1/2"	
C	3	Bolt, machine, 5/8" × regid. length	j	2	Screw, lag, 1/2" × 4"	
		Washer, 214" × 214" × 3/6", 13/6" hole	n		Bolt, double arming, Frequ.length	
f	4	Pin, crussarm, steel, 56" × 103/4	bs	/	Bolt, single upset, insulated	
9	2	Crossarm, 31/2" × 41/2" × 8'-0"				

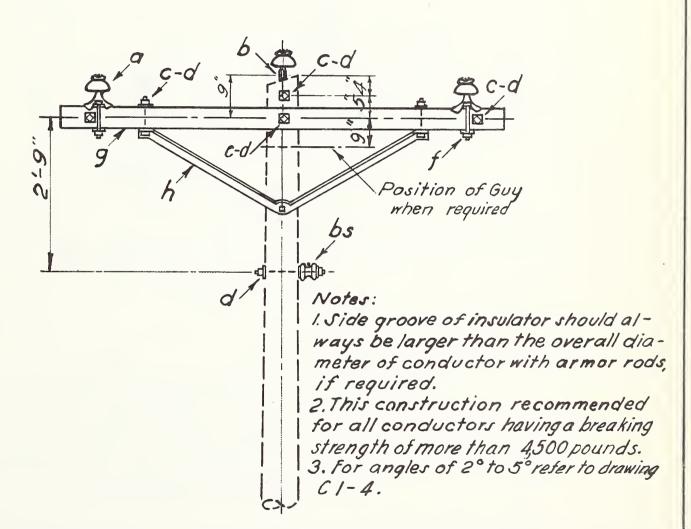
KV. PRIMARY, 3-PHASE 4-WIRE STAR CROSSARM CONSTR-DOUBLE PRIMARY SUPPORT AT 0°TO 5° ANGLE Date:

Scale: 1/2=1-0"

NO. REVISION DATE:



PLAN



TEM	No.	MATERIAL	TEM	No. REGO	
		Insulator, pin type	9		Crossarm, 33/4×43/4×8'-0"
6		Pin, pole top, 15"	h		Brace, 1/2"x1/2"x3/16,60" span
C		Bolt, machine, 5/8x regid. 19th	bs		Bolt, single upset, insulated
d	8	Washer, 2/4×2/4×3/16,13/16hole	С		Bolt, machine, /2"x regid. lgth
5	2	Pin,crossarm, clamp type	d	2	Washer, rd. 13/8 diam, 9/16 hole

___KV. PRIMARY, 3-PHASE 4-WIRE STAR
CROSSARM CONSTRUCTION O'TO 2 ANGLE
(LARGE CONDUCTORS)

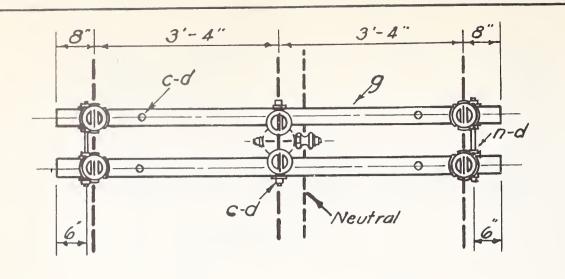
_Scale:'/2"=1'-0

Date: Mar. 18, 1947

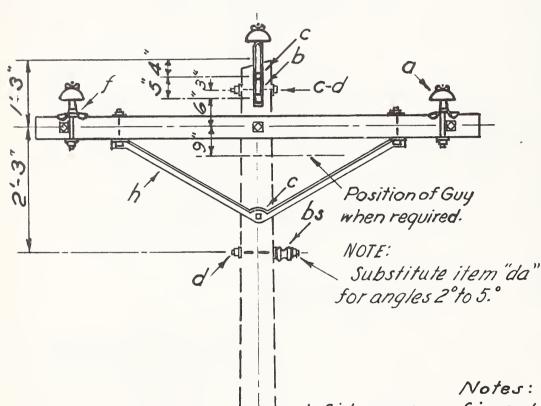
No. REVISION

DATE

C1-2



PLAN



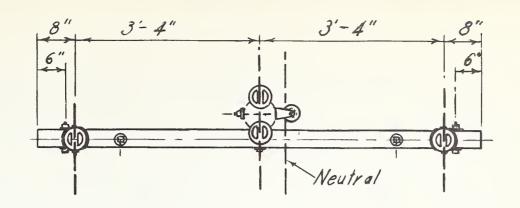
I. Side groove of insulator should always be larger than the overall diameter of conductor with armor rods, if required. 2. This construction recommended for all conductors having a breaking strength of more than 4,500 pounds.

TEM	REGO MATERIAL	VIEM	No. Regin	MATERIAL
	6 Insulator, pin type	f	4	Pin.crossarm, steel, clamp type
6	2 Pin, pole top, 15"	9	2	Crossarm, 33/4×43/4×8-0"/g.
C	5 Bolt, machine 5/8 x regid. Ingth	1/2	2	Brace, angle, 1/2 x 1/2 x 3/16,60" sp
	4 Bolt, machine! /2 x reqd. lingth	n	2	Bolt, double arming. 5/8" x regd. lgth
	13 Washer, 21/4×21/4×3/16, 13/16 hole	65	/	Bolt, single upset, insulated
d	4 Washer, rd., 13/8 diam, 9/16 hole			

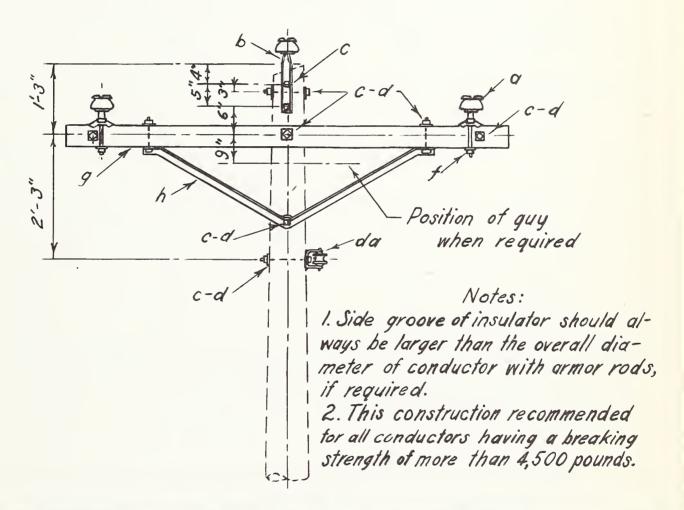
___KY.PRIMARY, 3-PHASE 4-WIRE STAR
CROSSARMCONSTRUCTION DOUBLE PRIMARY SUPPORT, O'105° ANG.
(LARGE CONDUCTORS)
Scale:'/2"=1-0| Date:Mar. 20,1947

No. REVISION DATE

C/-3



PLAN



TEM	REQ'D		1TEM		
a	4	Insulator, pin type	9	1	Crossarm, 34x434"x8'-0"
6	2	Pin, pole top, 15"	h	/	Brace, 1/2"x1/2"x3/6", 60" span
C	8	Bolt, machine, %"x regid. length	da		Bracket, insulated
d	10	Washer, 214x24"x 3/6", 13/6" hole	C	2	Bolt, machine, 12"x reg'd. length
f	2	Pin, crossarm, clamp type	d	2	Washer, rd., 18"diam., %"hole

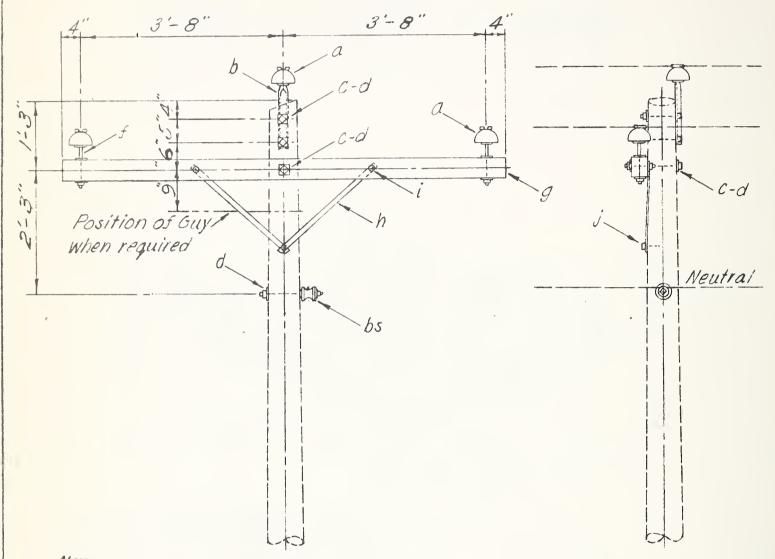
___KV. PRIMARY, 3-PHASE,4-WIRE STAR
CROSSARM CONSTRUCTION-2°T05°ANGLE
(LARGE CONDUCTORS)

Scale: 1/2"=1'-0"

Date: Dec. 29, 1948

No. REVISION

DATE



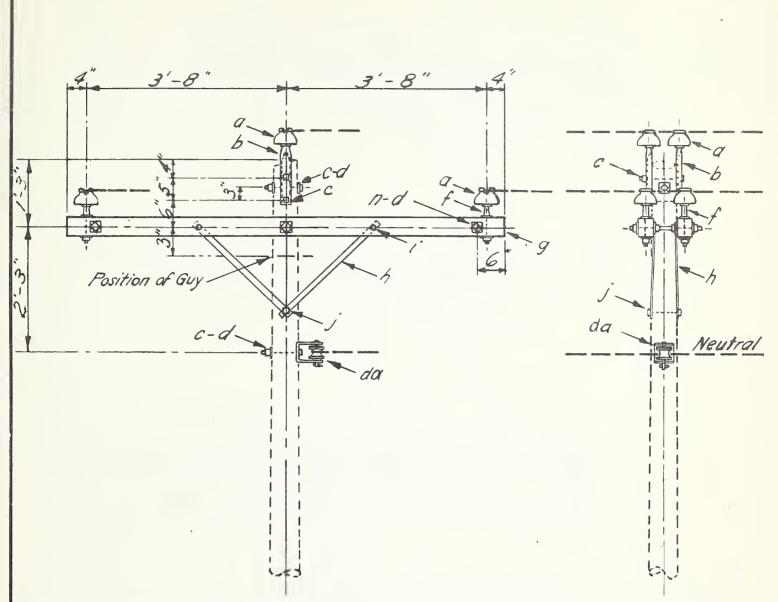
NOTE:
This assembly inay be used for conversion units when considered applicable.

ITEM	NO. REQQ	MATERIAL	TEM	NO. REGO	MATERIAL	
a	3	Insulator, pin type	h	2	Brace, flat, 1/4"x 1/4" x 28"	
b	/	Pin, pole top, 15"	i	2	Bolt, carriage, 3/8 x 4/2"	
		Bolt, machine, 78" x regid. length	J	1	Screw, 129, 1/2"x 4"	
d	5	Washer. 21/4"x 21/4" x 3/16, 13/16 hole	bs	1	Bolt, single upset, insulated	
F	2	Pin, crossarm, steel, 48" x 10 44"				
9	/	Crossarm, 31/2"x 41/2"x 8'-0				

7.2/12.5 KV. PRIMARY, 3 - PHASE 4-WIRE STAR CROSSARM CONSTR-SINGLE PRIMARY SUPPORT ATO TOSANGLE

1 Changed guy position 4-259 Scale: 1/2" |
NO. REVISION DATE:

Date: Mar.2,1950 C1-7

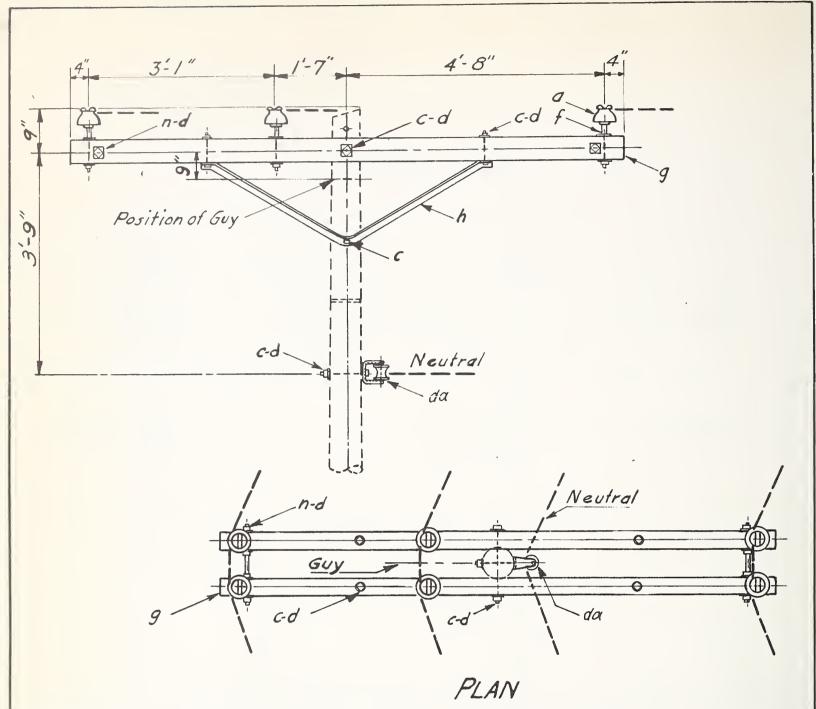


NOTE: - When the transverse load is more than 500 pounds per pin, substitute C2-I or C2-2 as required.

ITEM	Nº9 REOL	MATERIAL	VIEN	Nº REOL	MATERIAL
9	6	Insulator, pin type	h		Brace, 14" x 1/4" x 28"
6	2	Pin, pole top, 15"	1	4	Bolt, carriage, 3/8" x 41/2"
C	5	Bolt, machine, 5/8"x reg'd length	1	2	Screw, lag, 1/2" x 4"
d	13	Washer, 214 x 214 x 3/6; 13/6 hole	17	2	Bolt, double arming, % "regidlength
F	4	Pin, crossorm, steel, 5/8"×1034"	da	/	Bracket, insulated
9	2	Crossarm, 3/2 x 4 1/2 x 8 - 0"			

KV. PRIMARY, 3: PHASE 4-WIRE STAR CROSSARM CONSTR-DOUBLE PRIMARY SUPPORT AT 5 TO 30 ANG E

/	Added note on trans. load	6,30/47	Scale: 12 = 1-0	4	Date:
NQ	REVISION	DATE			CZR



NOTES: Center phase wire or neutral wire may be located on the opposite side of the pole where necessary to avoid crossing of wires in midspan.

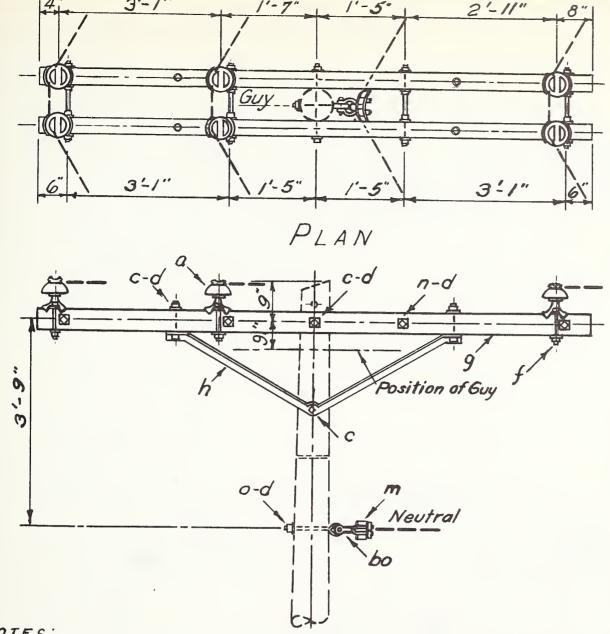
Neutral may also be mounted on the crossarm.

When the transverse load is more than 500 pounds per pin, install a 24"×21/4 ×3/16" washer on the top of the crossarm for each pin. If the load is more than 750 pounds, use construction shown on C2-2.

TEM	NO. REQ'D	MATERIAL	ITEM	REQ'D	MATERIAL
9	6	Insulator, pin type	6	4	Bolt, machine & x regid length
C	3	Bolt, machine % xreq'd. length	d	4	Washer, rd., 13/8 diam, 9/16 hole
d	11	Washer, 2 1 x 24 x 76, 76 hole	n	2	Balt, double arming & reg'd length
f	6	Pin, crossarm, Steel %x 103/4	da	1	Bracket, insulated
9	2	Crossarm 33"x43"x10'-0"			
h	2	Brace, 12x12x 3 Angle, 60"Span			

___KV. PRIMARY, 3-PHASE 4-WIRE STAR
CROSSARM CONSTRUCTION-5°T030°ANGLE

| Added note - change mat'l list 6/30/47 | C2-IR



NOTES:

- 1. Side groove of insulator should always be larger than the overall diameter of conductor with armor rods, if required.
- 2. Center phase wire or neutral wire may be located on the opposite side of the pole where necessary to avoid crossing of wires in midspan.
- 3. If transverse load on insulator pins is more than 1500 pounds each, substitute "VERTICAL CONSTRUCTION" 30 TO 60 ANGLE ASSEMBLY".
- 4. This construction recommended for all conductors having a breaking strength of more than 4,500 pounds.

VIEM			VIEM	NO. REDID	MATERIAL
		Insulator, pin type	9	2	Crossarm, 33/4×43/4×10'-0"
		Bolt, machine, 5/8'x regid. 19th	h		Brace, angle, 11/2x11/2x3/16,60'sp
		Bolt, machine, 1/2" x regd. 19th			Clamp, suspension, 2 bolt
d	19	Washer,21/4"x21/4"x3/16,13/16hole			Bolt double arming, % x regd. lgth.
d	4	Washer,rd,13/g diam, 9/16" hole			Bolt, eye, 5/8" x reg'd. length
<i>F</i>	6	Pin,crossarm,steel,clamptype	bo	/	Shackle, anchor

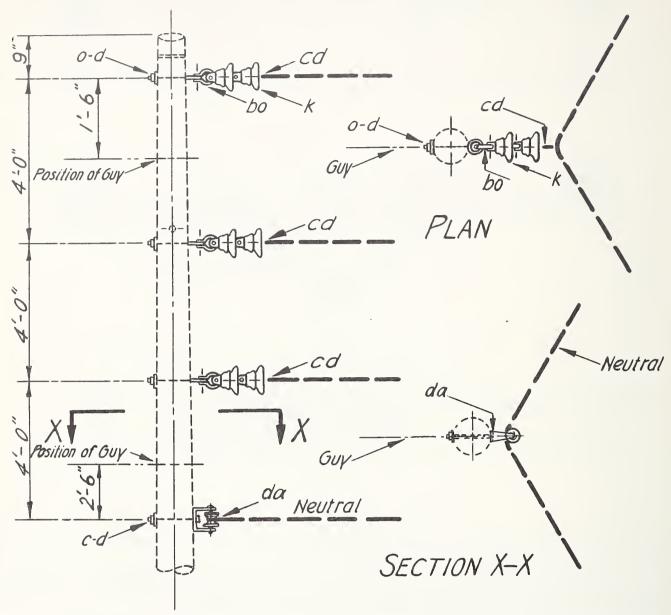
___Kv. PRIMARY, 3 PHASE 4-WIRE STAR
CROSSARM CONSTRUCTION, 5° TO 30° ANGLE
(LARGE CONDUCTORS)

1 Changed note # 4 11948

No. REVISION DATE

Date:

C2

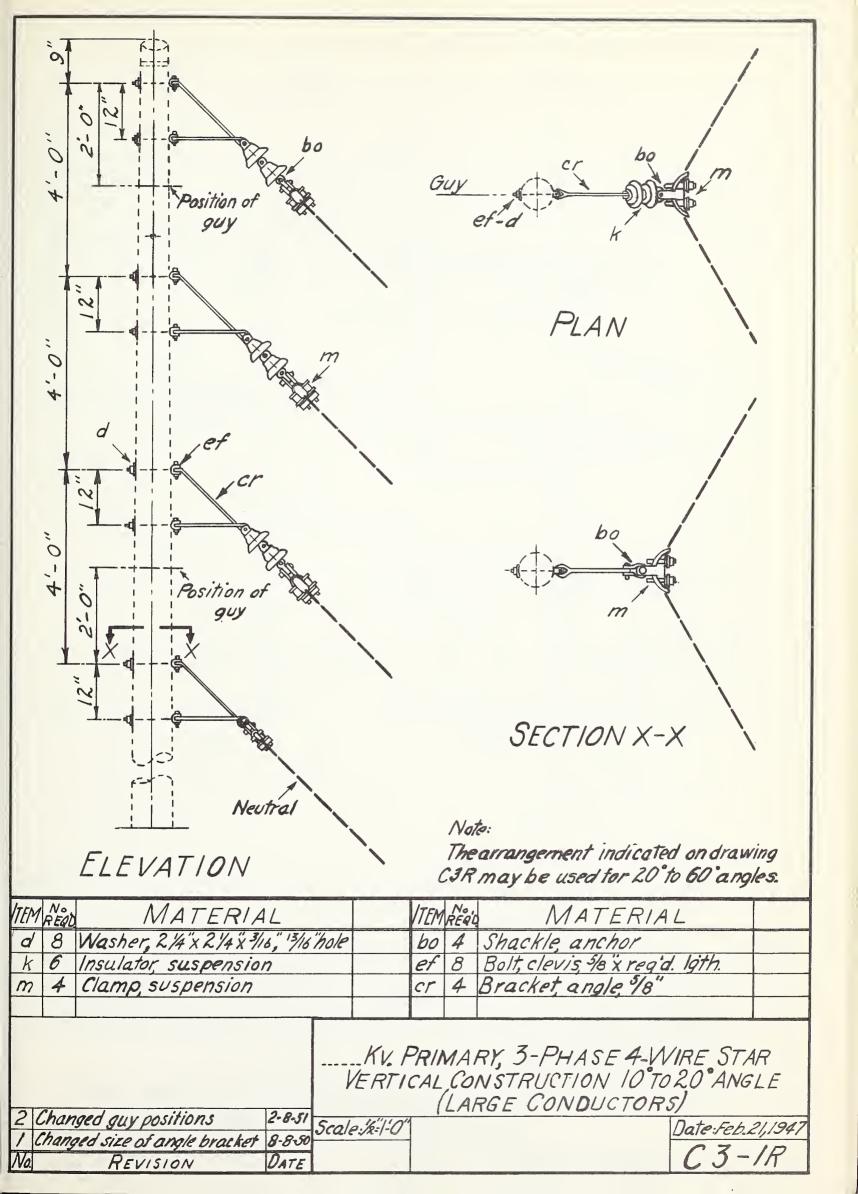


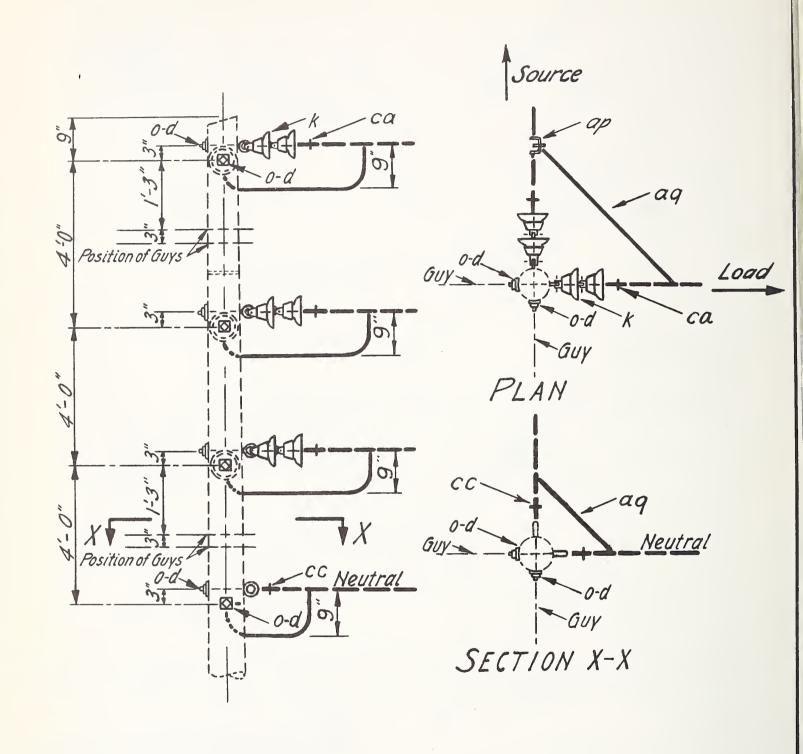
This assembly may be used for angles 20° to 30° with all conductors having a breaking strength of 4500 pounds or more. For angles of 10° to 20° refer to Dwg. **C3-1.

ITEM			ITEM	No. REQ'D.	MATERIAL	
d	4	Washer, 244" × 244" × 3/6", 13/16 hole	cd	3	Angle assembly, primary	
K	6	Insulator, suspension	da	/	Bracket, insulated	
0	3	Bolt, eye, 5/8" x req'd. length	С	/	Bolt, machine, 5/8 x req'd, length	
bo	3	Shackle, anchor				

KV. PRIMARY, 3-PHASE 4-WIRE STAR VERTICAL CONSTRUCTION—30°TO 60° ANGLE

					EXTICAL CUISTRUCTION - SU TU OU MITULE
	/	Added note.	2/3/88	Scale: 1/2"=1-0"	Date:
- }		AUGEO TIOTE.	93/70,		C 2 D
	NO	REVISION	Date		C3R





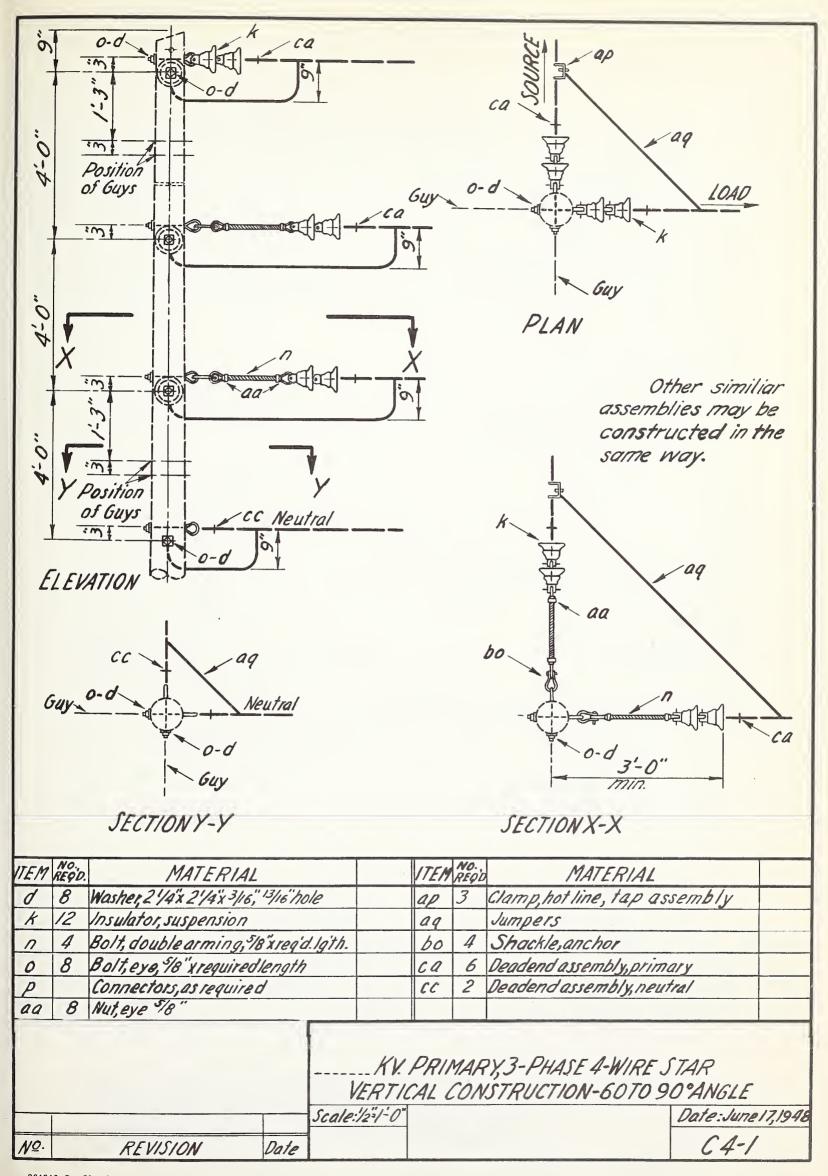
ITEM	No. REQD.			ITEM	No. REQD.	MATERIAL
d		Washer, 21/4" × 21/4" × 3/16", 13/16" F.	role	0.	8	Bolt, eye, % "req'd. length
K	12	Insulator, suspension		ca	6	Deadend assembly, primary
09		Jumpers		CC	2	Deadend assembly, neutral
P		Connectors, as regid.				
ap	3	Clamp, hot line, tap assembly				
				(V.P.	RIMA AL C	ARY, 3-PHASE 4-WIRE STAR CONSTRUCTION - 60°TO 90°ANGLE
			Scale: 1/2"=1"0"			Date:

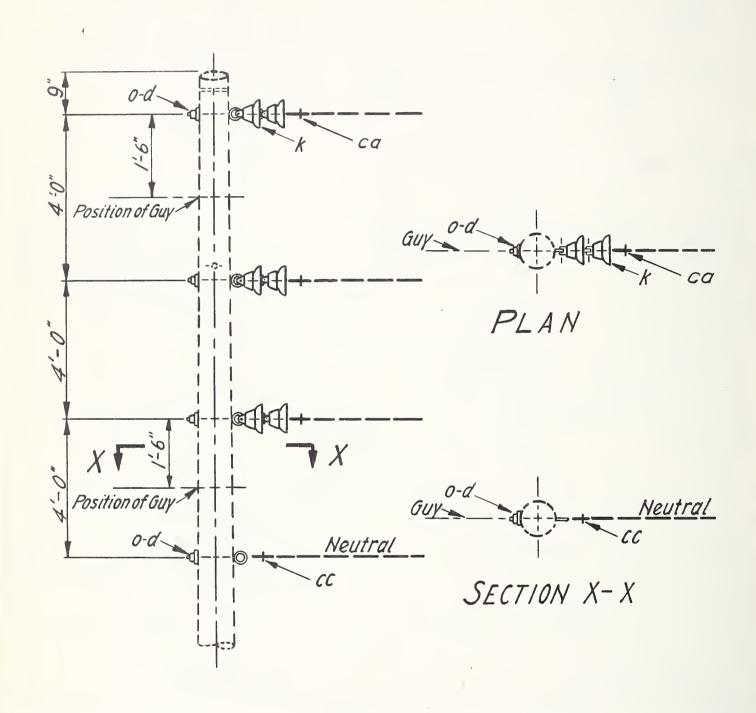
REVISION

NO.

DATE:

C4





17	FM	No. REQD.	MATERIAL	ITEM	No.	MATERIAL	
6	_		Washer, 21/4" 21/4" 3/16", 13/16" hole	0		Bolt, eye, 5/8" req'd. length	-
			Insulator, suspension	CC	/	Dead end assembly, neutral	
C	a	3	Dead end assembly, primary				

KV. PRIMARY, 3-PHASE 4-WIRE STAR

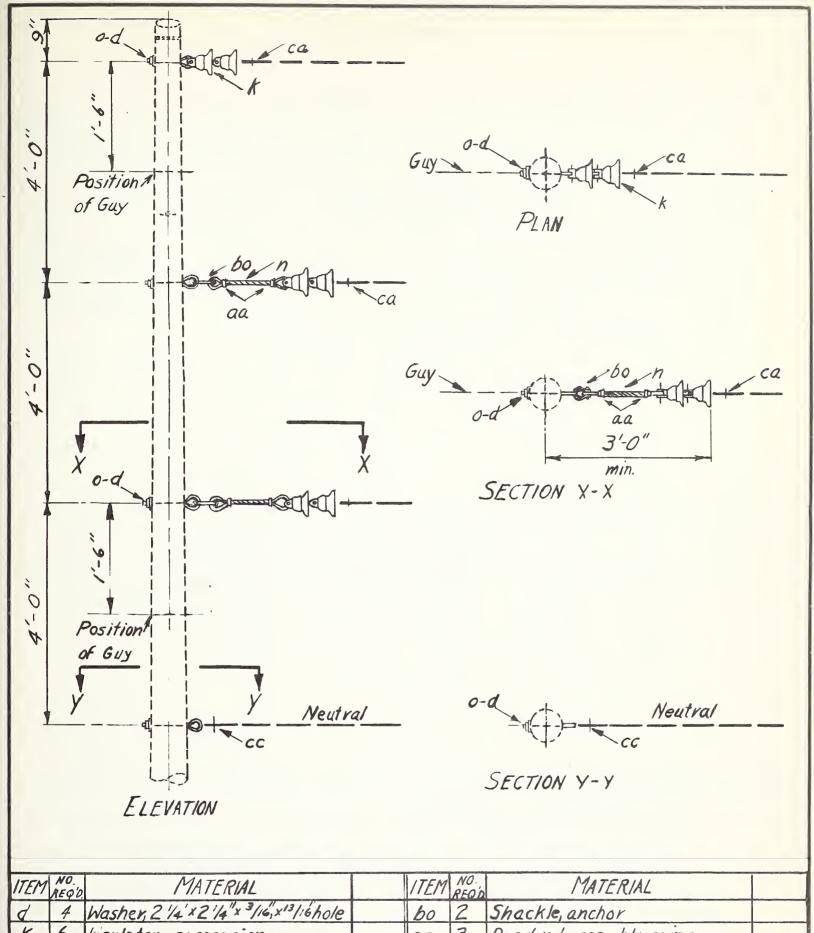
VERTICAL CONSTRUCTION - DEAD END(SINGLE)

Scale: 1/2"=1/0"

Date:

NO REVISION DATE:

C5



ITEM	NO. REQ'O.	MATERIAL	ITEM	NO. REQ'D	MATERIAL	
1		Washer, 2 1/4" x 2 1/4" x 3/16, x 13/16 hole	bo	2	Shackle, anchor	
K	6	Insulator, suspension	ca		Deadend assembly, primary	
h	2	Bolt, double arming, 5/8 x reg'd 19th	CC	1	Deadend assembly, neutral	
0	4	Bolt, eye, 5/8"x required length				
aa	4	Nutiere 5/8"				

REVISION

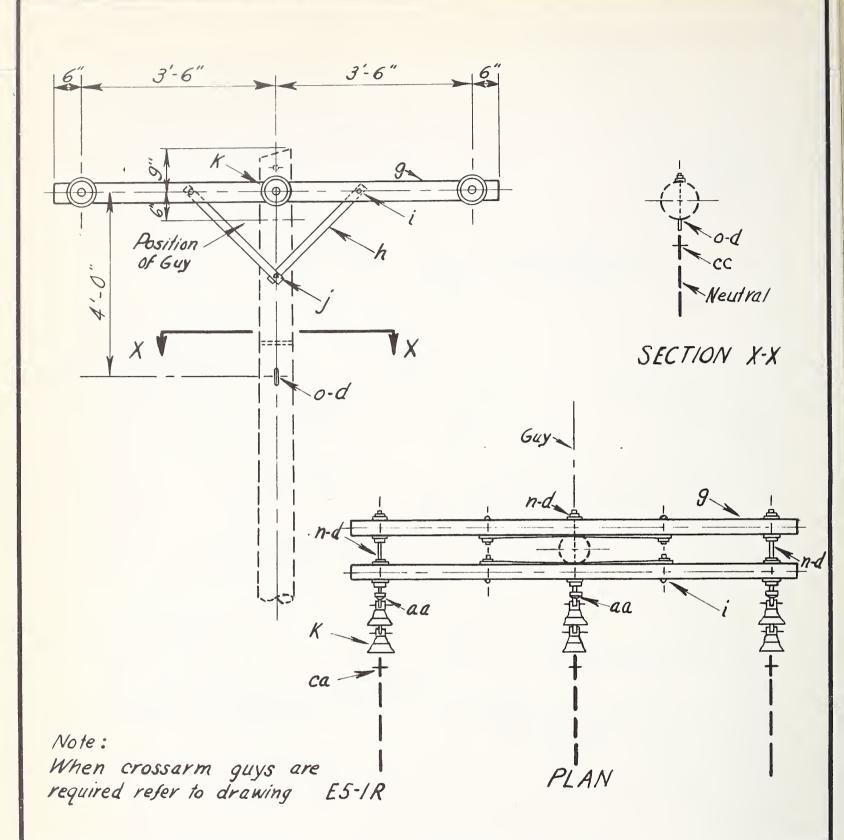
KV. PRIMARY, 3-PHASE 4-WIRE STAR

VERTICAL CONSTRUCTION - DEADE ND (SINGLE)

Date: Mar. 4, 1949

C5-1

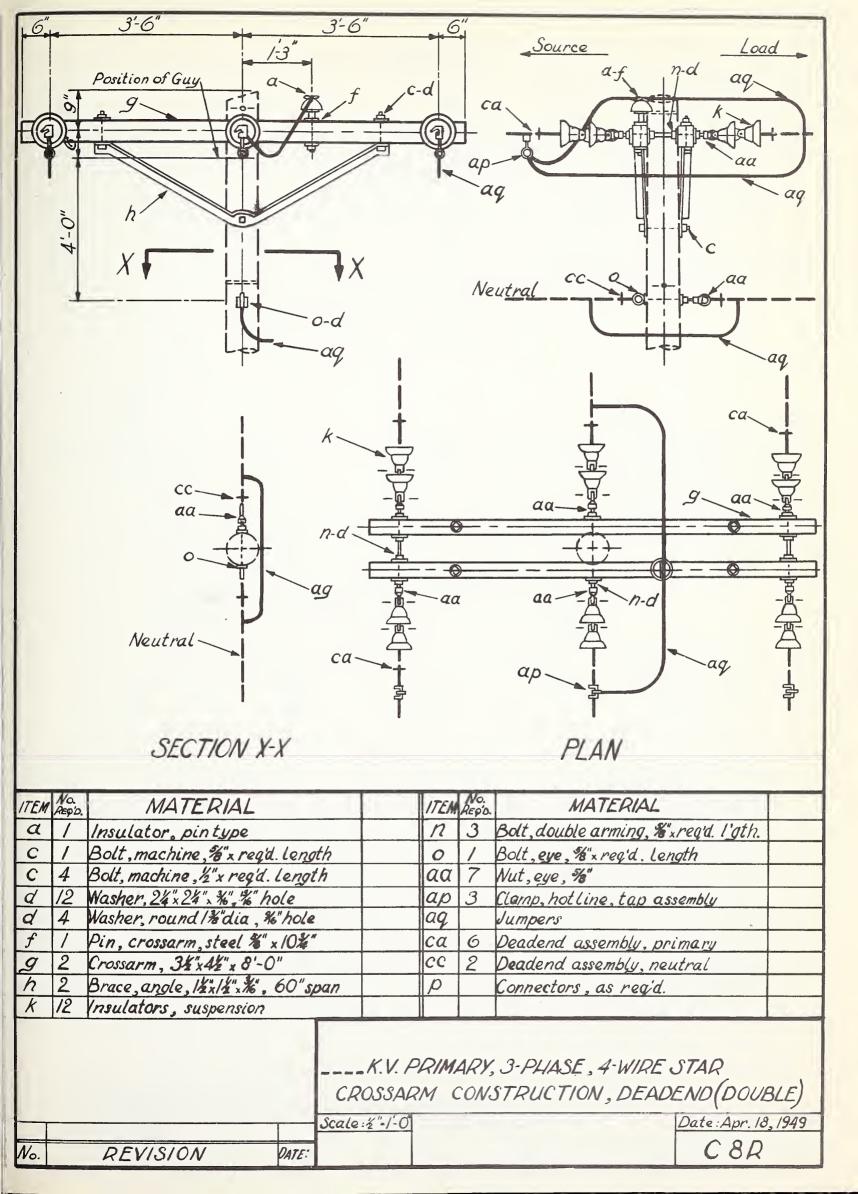
Scale: 1/2"=1-0"

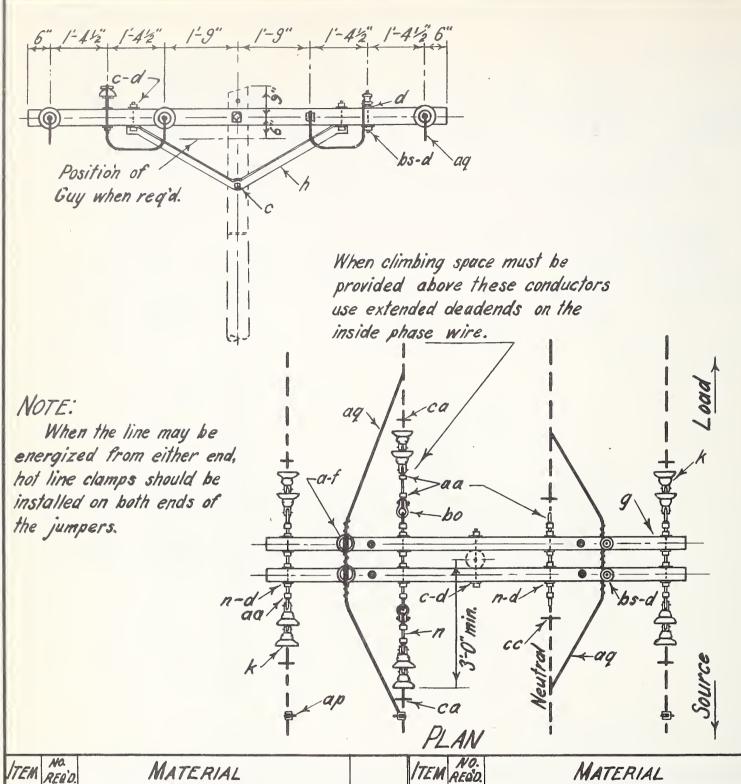


		W	44.4		
NO. REQ'O	MATERIAL	VIEM	NO REOD.	MATERIAL	
//	Washer, 21/4" x 21/4" x 3/16", 13/16" hole	n	3	Bolt, double arming, 5/8" x req'd. length	
2	Crossarm, 31/2" x 41/2" x 8'-0"	0	/	Bolt, eye, 5/8" x req'd. length	
4	Brace, 14" x 44" x 28"	aa	3	Nut, eye, 5/8"	
4	Bolt, carriage, 3/8" x 41/2"	ca			
		cc	1	Deadend assembly, Neutral	
6	Insulator, suspension				
	2 4 4 2	MATERIAL Masher, 2'14" x 2'14" x 3/16", 13/16" hole Crossarm, 3'12" x 4'12" x 8'-0" Brace, 1'14" x 1/4" x 28" Bolt, carriage, 3/8" x 4'/2" Screw, lag, 1/2" x 4" Insulator, suspension	Washer, 2'/4" x 2'/4" x 3/16", 13/16" hole n Crossarm, 3/2" x 4/12" x 8'-0" o 4	Washer, 2'/4" x 2/4" x 3/16", '3/16" hole	Washer, 2'/4" x 2/4" x 3/16", 13/16" hole n 3 Bolt, double arming, 5/8" x reg'd. length

_ KV. PRIMARY, 3-PHASE 4-WIRE STAR CROSSARM CONSTRUCTION-DEAD END (SINGLE)

			Scale: 1/2"=1'-0"	Date: Apr. 20, 1949
No.	REVISION	Date		C7R





ITEM	NO. REQ'O.	MATERIAL	/TEM	NO. REGO.	MATERIAL	
a	2	Insulator, pin type	n		Bolt, double arming, Fr x regid length	
C	ž	Bolt, machine, % "regid. length	P		Connectors, as req'd.	
C		Bolt, machine, 2 x regid. length	bo	2	Shackle, anchor	
d	22	Washer, 24"x 24"x 3/6", '9/6" hole	b5	2	Bolt, single upset, insulated	
d	4	Washer, round, 198" dia., %6" hole	aa	12	Nut, eye, %"	
F		Pin, crossarm, steel, % ×10 ¼"	ap	3	Clamp, hot line, tap assembly	
9	1	Crossarm, 34" x 4 44" x 10'-0"	aq		Jumpers	
h		Brace, angle, 1/2"x1/2" x 1/6", 60" span	ca	6	Deadend assembly, primary	
K	12	Insulator, suspension	CC	2	Deadend assembly, neutral	-

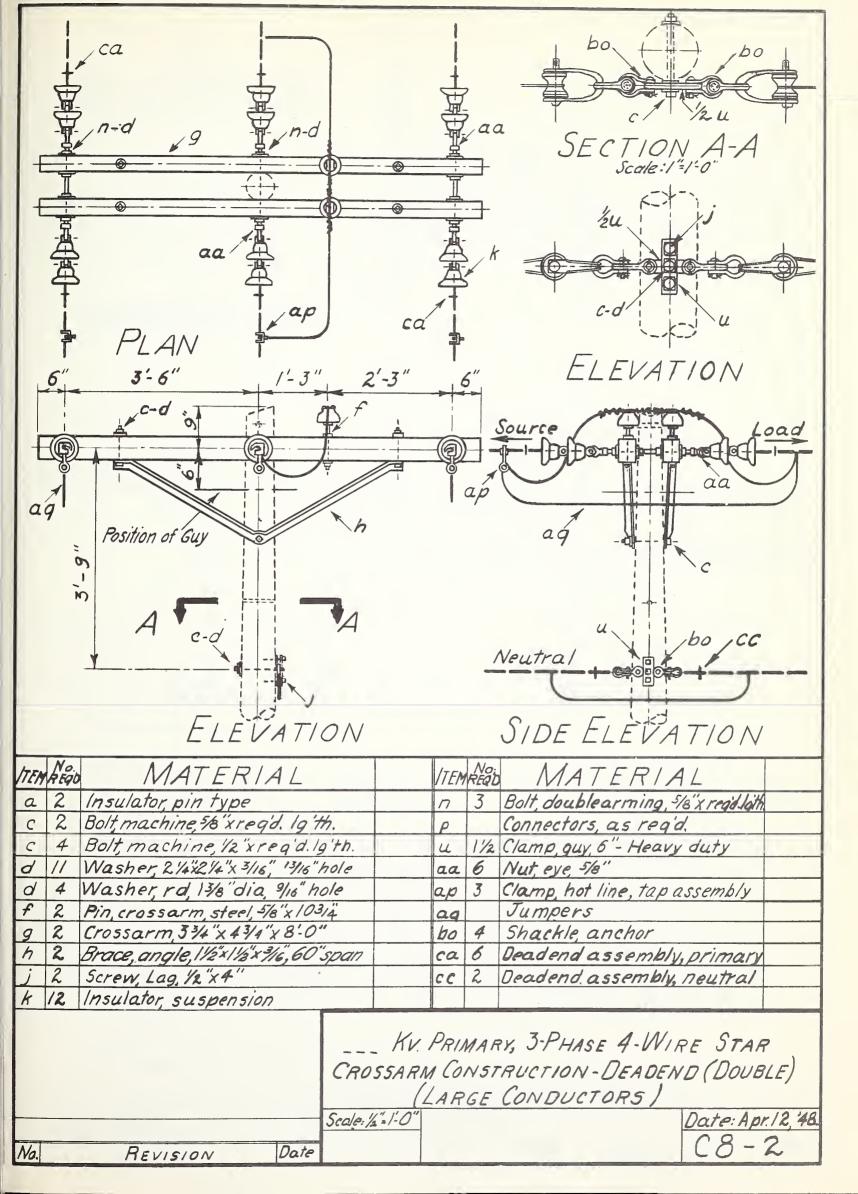
___KV. PRIMARY, 3-PHASE, 4-WIRE STAR CROSSARM CONSTRUCTION-DEADEND (DOUBLE)

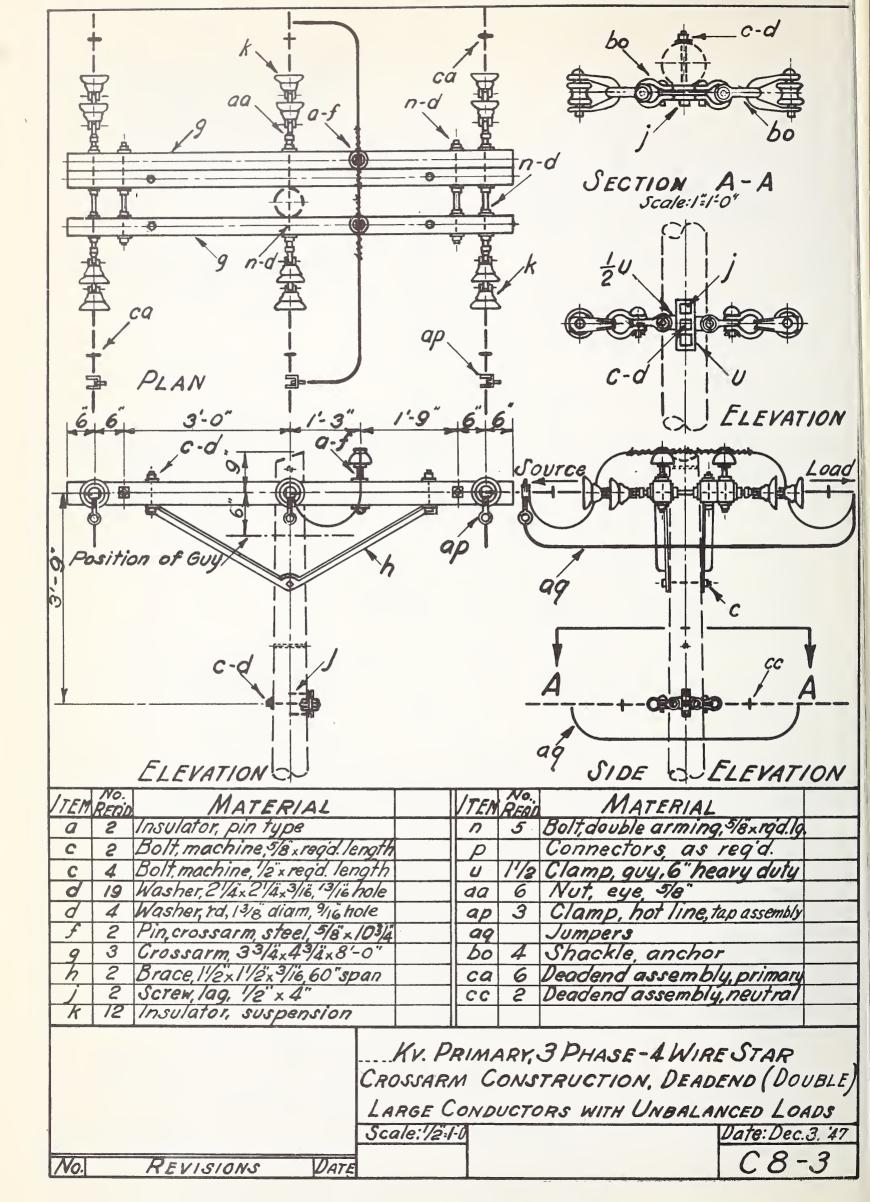
Scale: 18=1-0

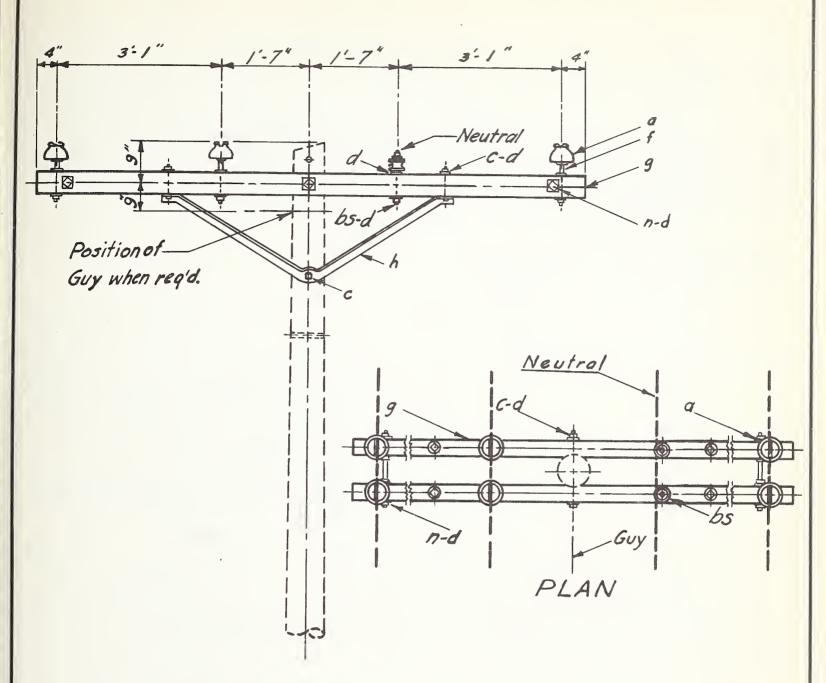
Date:Jan.18,1949 C8-1R

NO. REVISION

DATE





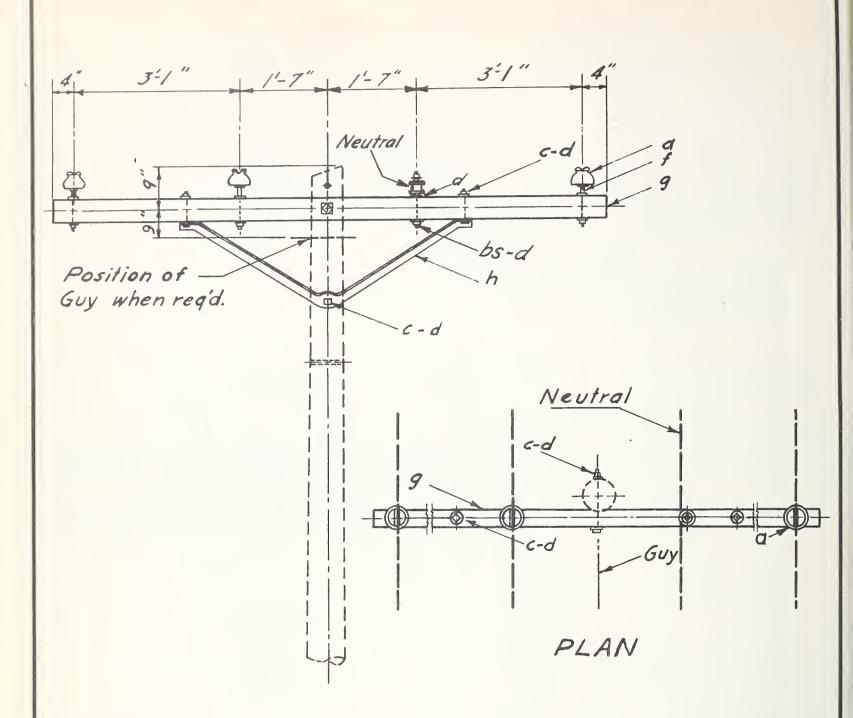


NOTE:
Wood crossarm braces of same span may be substituted.

ITEM	NO REQU	MATERIAL	ITEM	No. REQU	MATERIAL
a	6	Insulator, pin type			Pin, crossarm, steel, 5/8×103/4"
C	2	Bolt, machine, 98 x reg'd. length			Crossarm, 374 × 434 × 10'-0"
C	4	Bolt, machine, 1/2" * regd length	h	,2	Brace, 1/2 x 1 1/2 x 3/6" Angle, 60" span
d	14	Washer, 2 1/4" 2 1/4" 36, 1/6" hole	n	2	Bolt, double arming, % xreq'd, length
d	4	Washer, round, 13/8 dia. 9/16 hole	bs	2	Bolt, single upset, insulated

____KV. PRIMARY, 3-PHASE 4-WIRE STAR
CROSSARM CONSTRUCTION-DOUBLELINE ARM

I Changed neutral support	6-14-18 Scale: 12=1-0"	Date:
NO REVISION	DATE	C9R



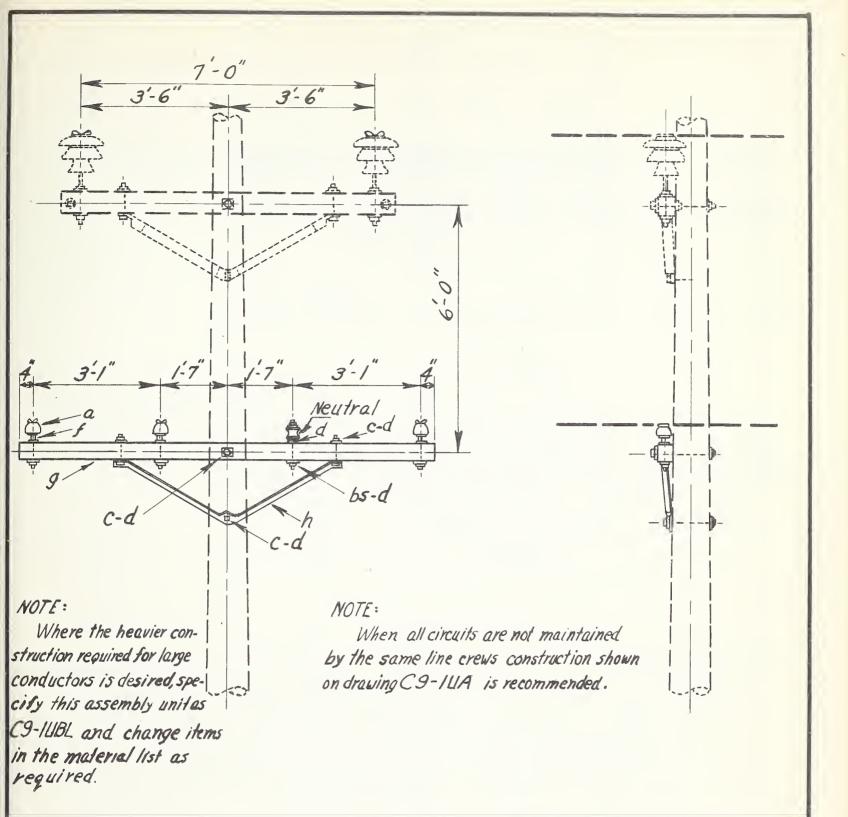
NOTE:
Wood crossarm brace of same span may be substituted.

ITEM	NO. REOD	MATERIAL	ITEM	NO. REQD	MATERIAL
a	3	Insulator, pin type	f	3	Pin, cross orm, steel, 5% × 103/4"
C	2	Bolt, machine, 5/8* reg'd. length	9		Crossarm, 3.3/4 × 43/4 × 10-0"
C	2	Bolt, machine, 1/2" * regid. length	h	1	Brace, 1/2" 1/2" 3/2" Angle, 60" span
d	5	Washer, 2 1/4 * 2 1/4 * 7/6, 13/6" hole	65	/	Bolt, single upset, insulated
d	2	Washer, round, 1 % dia, 9/16hole			

CROSSARM CONSTRUCTION-SINGLE LINE ARM

| Changed neutral support | 6-9-18 | Scale: ½= 1-0" |
| Nº | REVISION | DATE

Date: C9-IR



ITEM	NO. REO'D	MATERIAL	ITEM	NO. REQ'D.	MATERIAL
a	3	Insulator, pin type	f	3	Pin, crossarm, steel, % x 10 3/4"
C	2	Bolt, machine, 5/8"x read. length	9	/	Cross arm, 31/4"x41/4"x10-0"
C		Bolt, machine, 1/2" x req'd. length	h		Brace, 1/2" x1/2" x 3/16 Angle, 60" span
d	5	Washer, 214"x 214"x 3/16", 13/16" hole	65	/	Bolt, single upset, insulated
d	2	Washer, round, 13/8 dia., 9/6 hole			
		K	VA	PRII	MARY. 3-PHASE 4-WIRE STAR

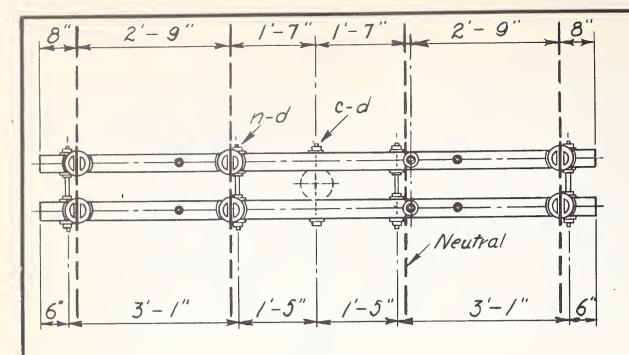
___KV. PRIMARY, 3-PHASE 4-WIRE STAR CROSSARM CONSTRUCTION-SINGLE LINE ARM-SINGLE CIRCUIT UNDERBUILD

Scak: 3/8":1-0"

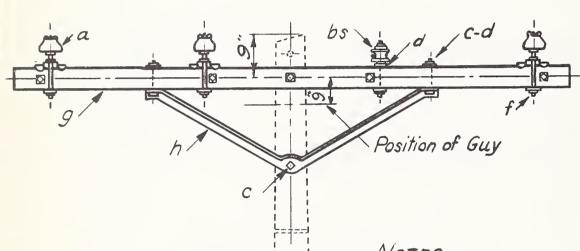
Date: Apr. 22, 49

NO. REVISION

DATE



PLAN



NOTES:

1. Side groove of insulator should always
be larger than the overall diameter of
conductor with armorrods, if required.
2. This construction recommended for all
conductors having a breaking strength of more
than 4500 pounds.

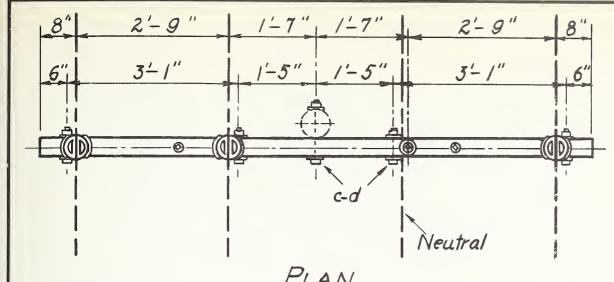
ELEVATION

- 0	7				
/TEM	No. REQ'L	MATERIAL	TEM	No. REQ'O	MATERIAL
a	6	Insulator, pin type.			Pin, crossarm, steel, clamp type
C	2	Bolt, machine, % x regid. Igth.	9	2	Crossarm, 33/4"x 43/4"x 10-0"
C	4	Bolt, machine, 1/2"x regid. I gth.	h	2	Brace, angle, 11/2"x11/2"x 3/16,60"span
		Washer, 21/4 x 21/4 x 3/16," 13/16" hole	n	4	Bolt, double arming, % x regid. 19.
d	4	Washer, rd. 178" diam. 916" hole	bs	2	Bolt, single upset, insulated

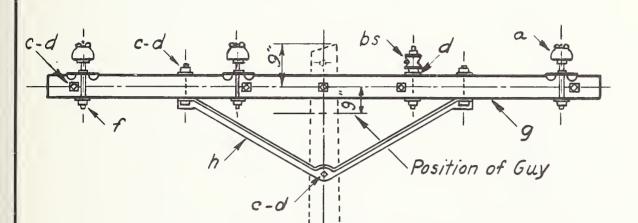
--- KV. PRIMARY, 3-PHASE 4-WIRE STAR
CROSSARM CONSTRUCTION - DOUBLE LINE ARM
(LARGE CONDUCTORS)

1 Changed note # 2 M/10/48 Scale: 1/2: 1-0"
No. REVISION DATE

Date: Apr. 21, '48 C9-2R



PLAN



NOTES.

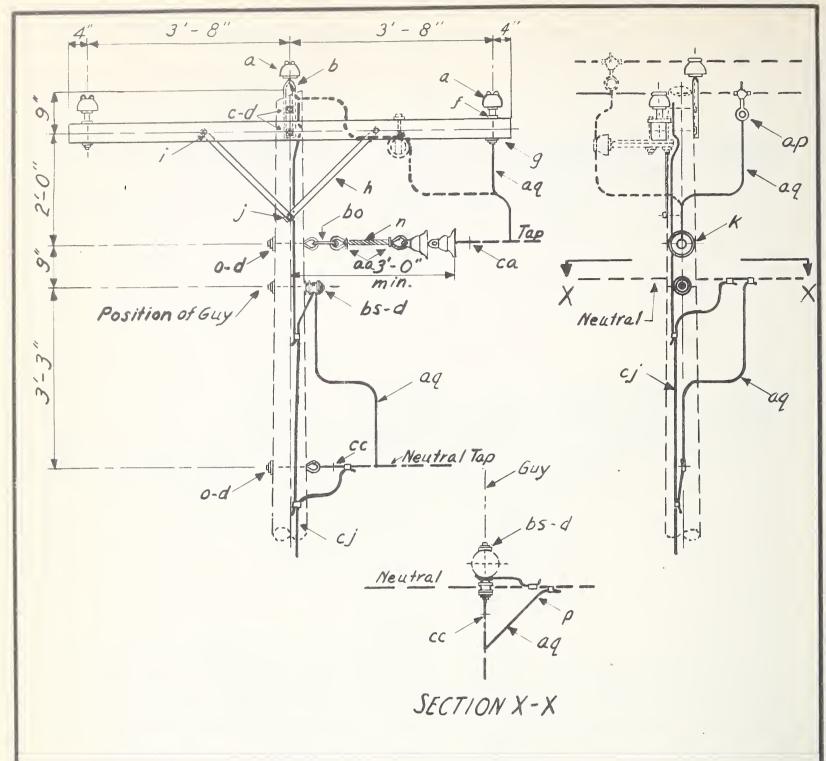
1. Side groove of insulator should always be larger than the overall diameter of conductor with armor rods, if required. 2. This construction recommended for all conductors having a breaking strength of more than 4,500 pounds.

ELEVATION

IT EM	No. REQ'D	MATERIAL	/TEM	No REQ'L	MATERIAL
a	3	Insulator, pin type	f	3	Pin, crossarm, steel, clamp type
C	6	Bolt, machine, % x reg'd. length	9		Crossarm, 374x474x10-0"
		Bolt, machine, 1/2"x req'd. length	h	1	Brace, angle, 1/2"x1/2"x3/16", 60"span
		Washer, 2 14 x 2/4 x 3/16," 13/16 "hole	65	1	Bolt, single upset, insulated
d	2	Washer, rd., 13/8"diam., 916"hole			

.__ Kv. PRIMARY, 3-PHASE 4-WIRE STAR CROSSARM CONSTRUCTION - SINGLE LINEARM (LARGE CONDUCTORS)

Date: Apr. 27, 48 Scale: 12:1-0 11/10/48 Changed note # 2 C 9-3R REVISION



TEM	NO. REQ'D	MATERIAL	ITEM	NO. REQ'D.	MATERIAL
a	4	Insulator, pin type	n	/	Bolt, double arming, 5/8" reg'd light.
6		Pin, pole top, 15"	P		Connectors, as reg'd.
2		Bolt, machine, 5/8" x req'd. length	aa	2	Nut,eye
1		Washer, 2 /4" x 2 /4" x 3/16, 13/16" hole	ap	/	Clamp, hot line, tap assembly
F		Pin, crossarm, steel, 98 "x/03/4"	a.g.		Jumpers
9		Crossarm, 31/2"x41/2"x8'-0"/g	bo	/	Shackle, anchor
h		Brace, 1 1/4" x 1/4" x 28"	65	/	Bolt, single upset, insulated
i	2	Bolt, carriage, 3/8"x 4 1/2"	ca	/	Deadend assembly, primary
j	1	Screw, lag, 1/2" x 4"	CC	/	Deadend assembly, neutral
K	2	Insulator, suspension	cj	/	Ground wire assembly and rod
0		Boll, eye, 5/8" x req'd. length			

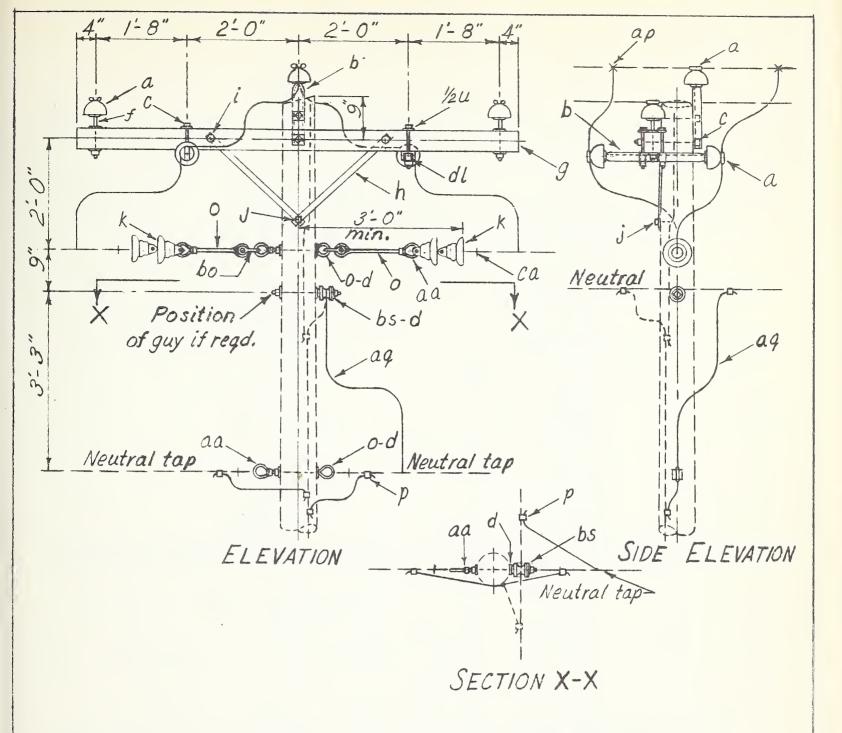
- KV. PRIMARY, 3 PHASE 4-WIRESTAR CROSSARM CONSTR-SINGLE PHASE TAP AT O'TOS ANGLE Date: Mar. 14, 1949

Scale: 1/2"=/-0"

CZIR

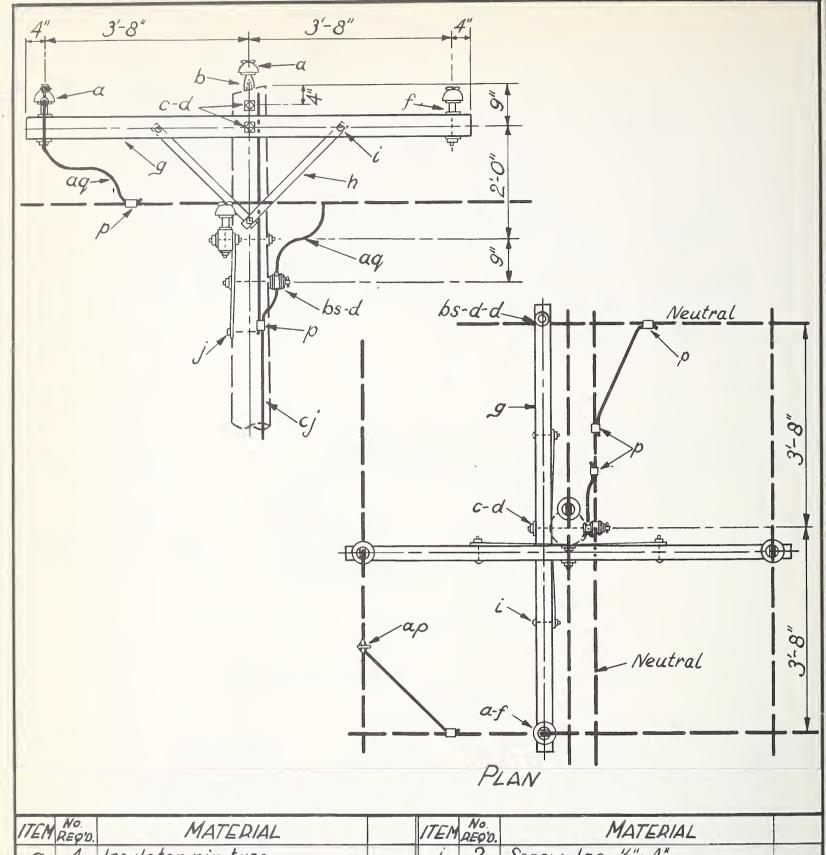
REVISION

DATE:



TEM	NO. REPU	MATERIAL	ITEM	NO. REGIL	MATERIAL
2	5	Insulator, pin type	P		Connectors, as required
5		Pin, pole top, 15"	и	1	Clamp, guy, 3-bolt, 6"long
()	6	Bolt, machine, 48" xreq'd. lgth.	aa	4	Nut, eye
1	8	Washer, 214"x214"x3/16", 13/16 hole	ap	2	Clamp, hot line, tap assembly
f	2	Pin, crossarm, steel, 9/8"x103/4"	ag		Jumpers and leads, as regid.
9	/	Crossarm, steel, 7/8"x103/4"	bo	2	Shackle, anchor
h	2	Brace, 11/4" x 1/4" x 28"	b5	1	Bolt, single upset, insulated
ľ	2	Bolt, carriage, 3/8"x 442"	ca	2	Deadend assembly, primary
j	1	Screw, 1ag, 1/2" x 4"	CC	2	Deadend assembly, neutral
K	4	Insulator, suspension	dl	4	Pipe spacer, pole pin, 3/4"diax 1%"
2	4	Bolt, eye, 5/8"x regid. length	<u> </u>		

7.2/12.5 KV. PRIMARY, 3-PHASE 4-WIRE STAR CROSSARM CONST.-TWO SINGLE PHASE TAPS AT 0°TO5° ANGLE



ITEN	No. REQ'D.	MATERIAL	ITEM	No. REO'O.	MATERIAL
a		Insulator pin type	1	2	Screw, lag, 1/2"x4"
6	/	Pin, pole top, 15"	p		Connectors, as reg'd.
C		Bolt, machine, %"x regid length			
d		Washer, 24" x 24" x 36", 13,6" hole	ap	/	Clamp, hot line
f		Pin, crossarm, steel, %"x104"	aq		Jumpers
2		Crossarm, 3½"x 4½" x 8'-0"	55	2	Bolt, single upset, insulated
h	4	Brace, 14" 14" x 28"	Cj		Ground wire assembly and rod
6	4	Bolt, carriage, %"x4½"			

___KV. PRIMARY, 3-PHASE, 4-WIRE STAR

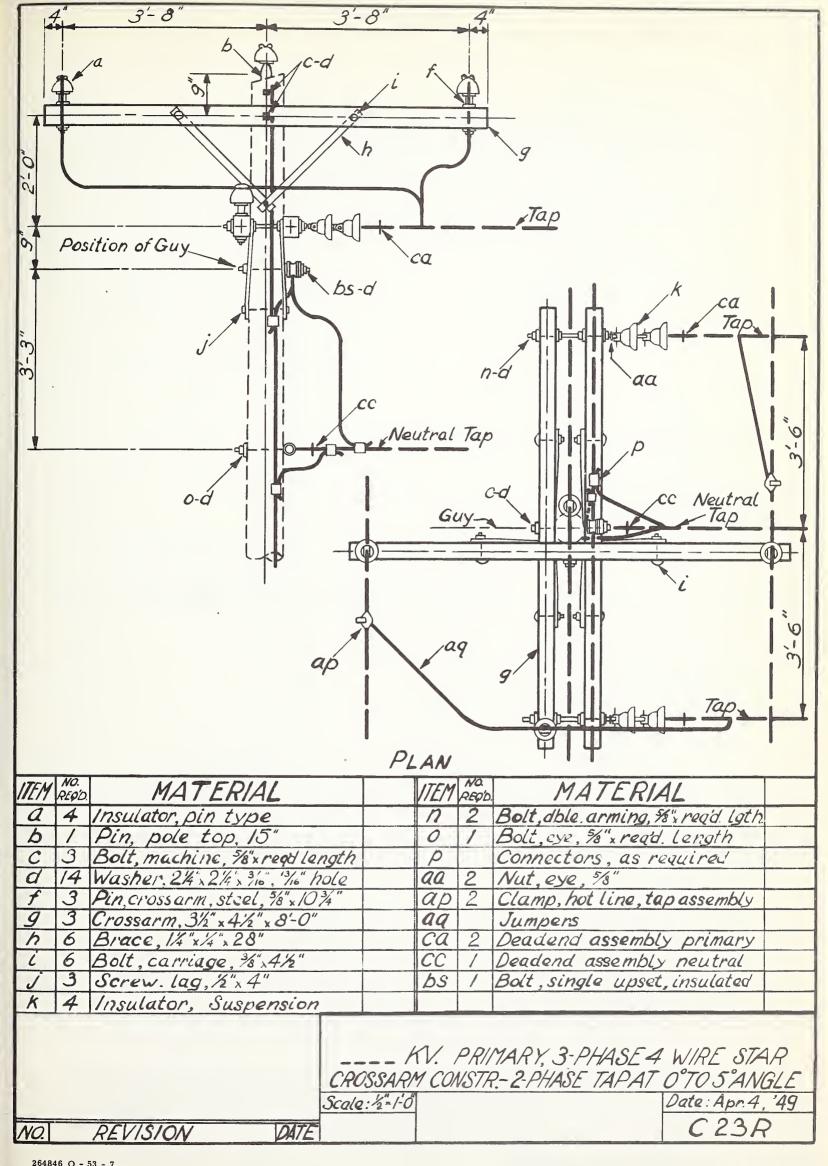
CROSSARM CONSTR.-SINGLE-PHASE JUNCTION AT 0° TO 5° ANGLE

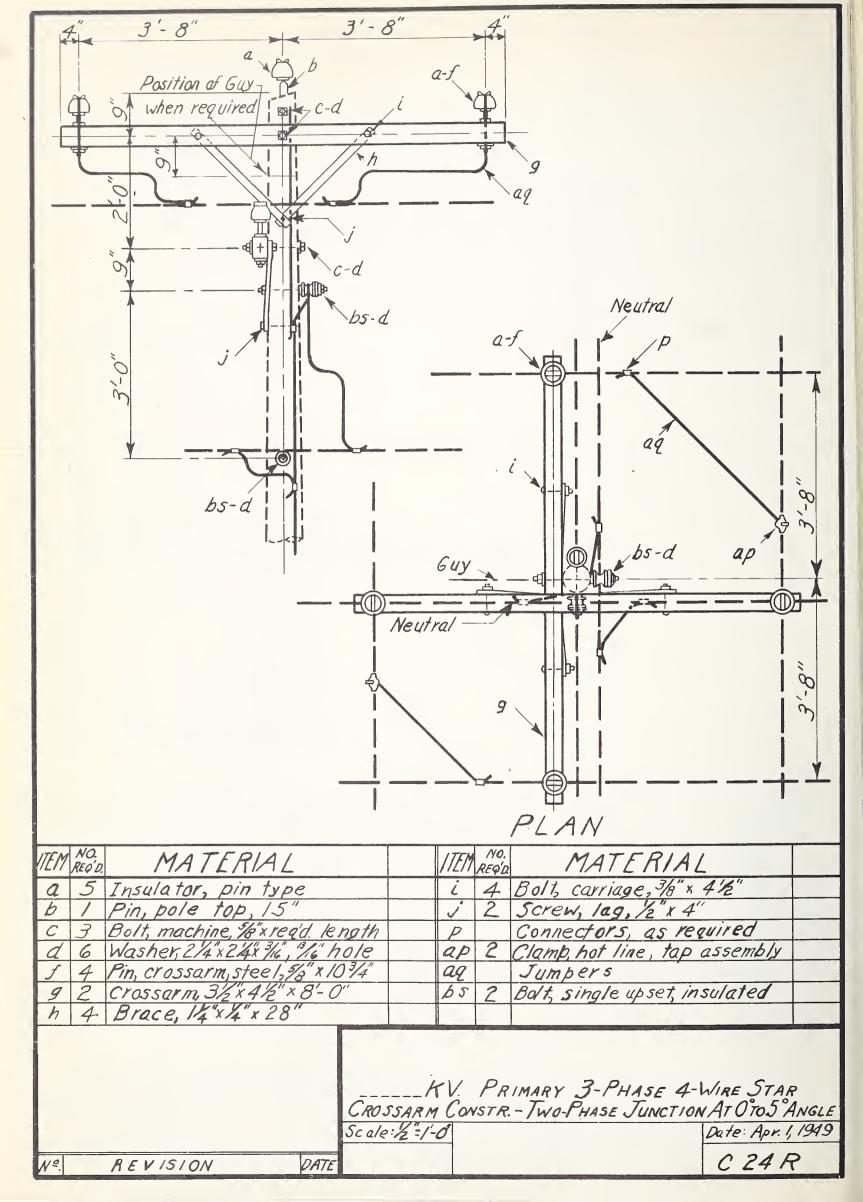
Scale: '2"-1-0"

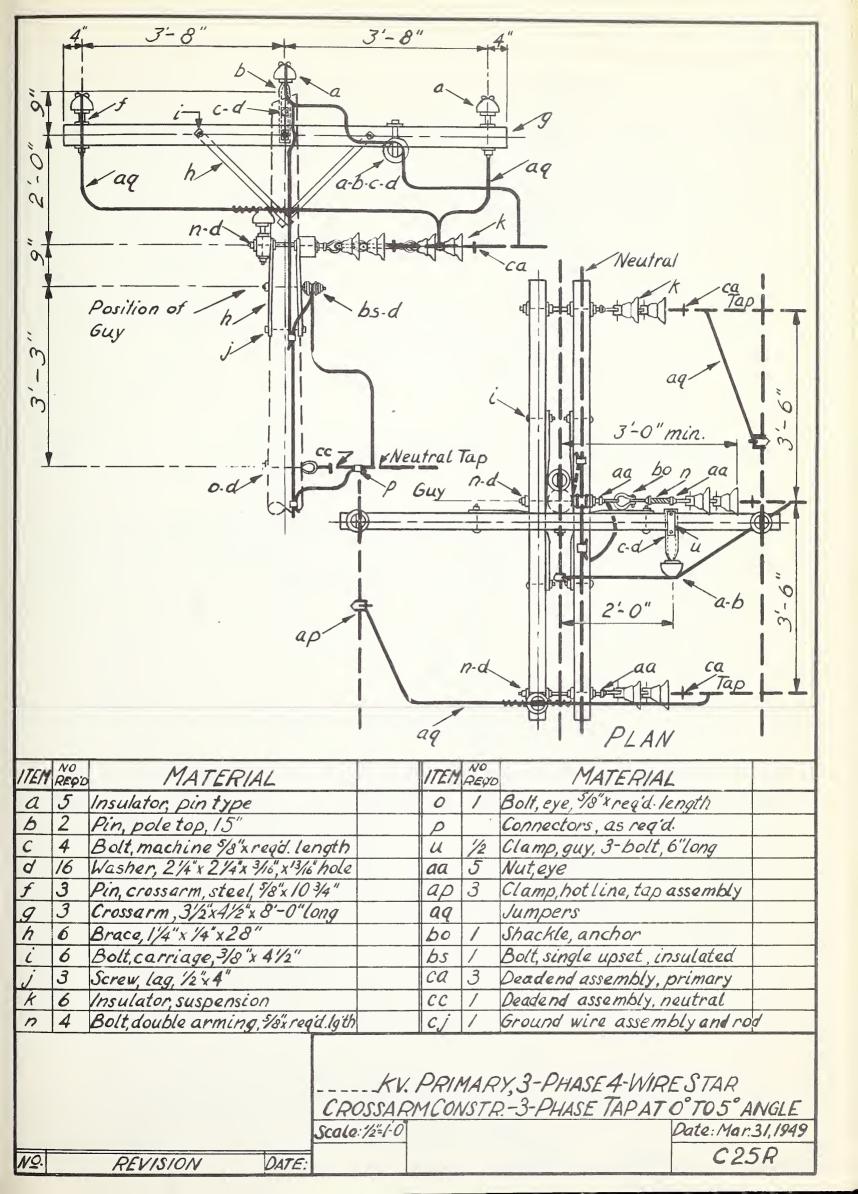
Date: Apr. 20, '49

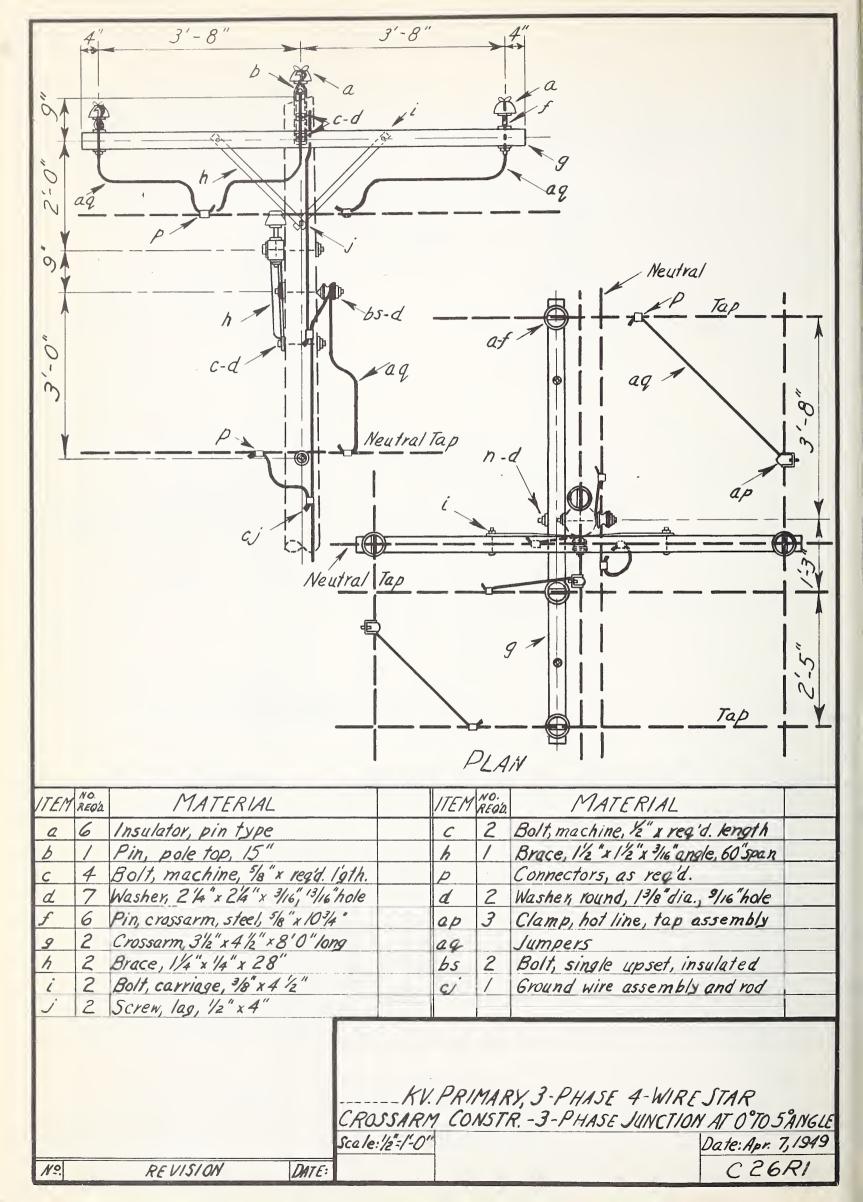
Vo. REVISION DATE

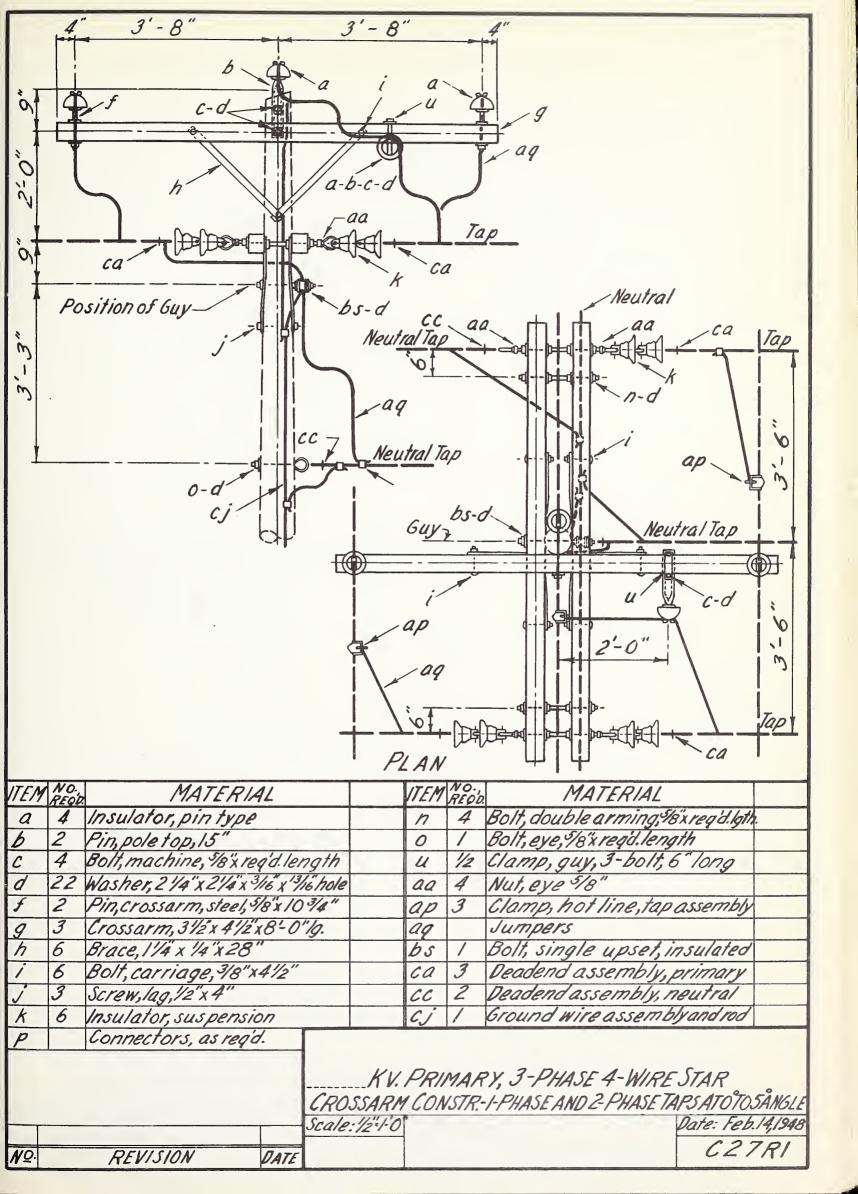
C 22R

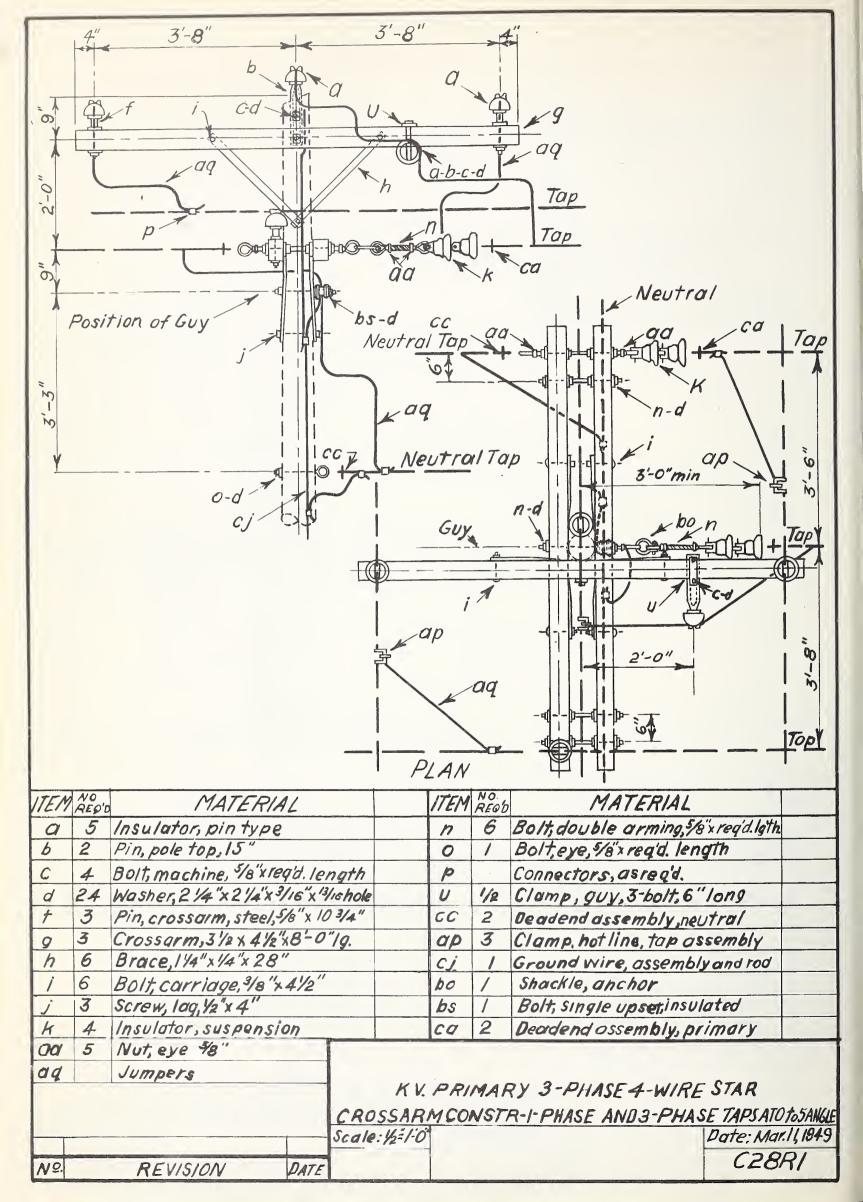


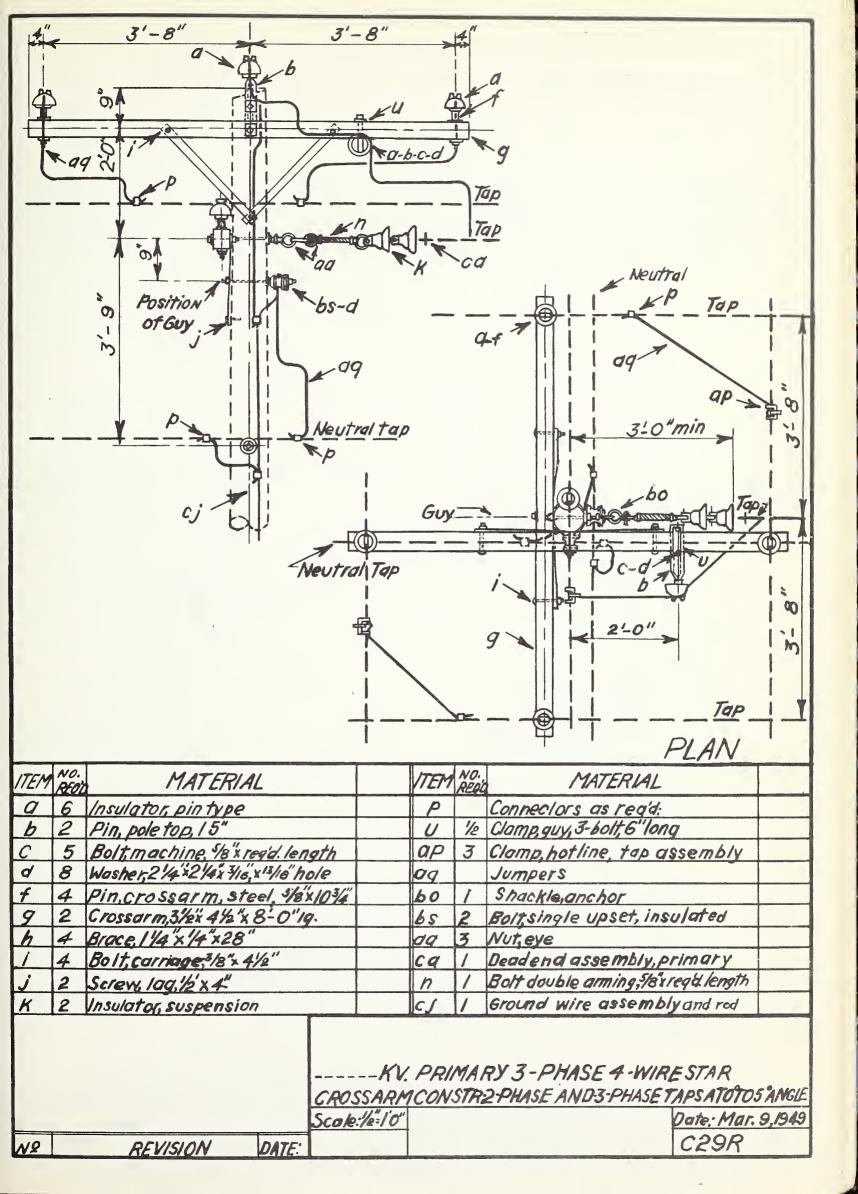


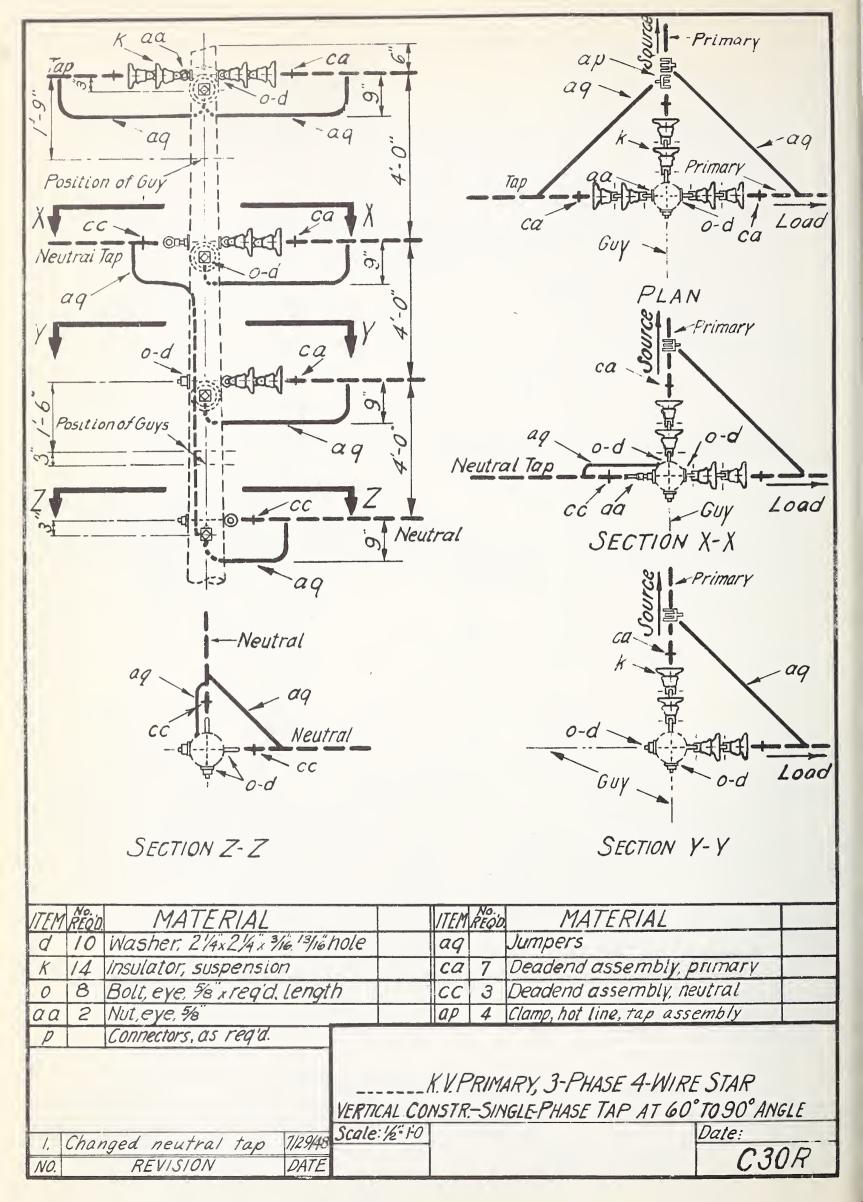


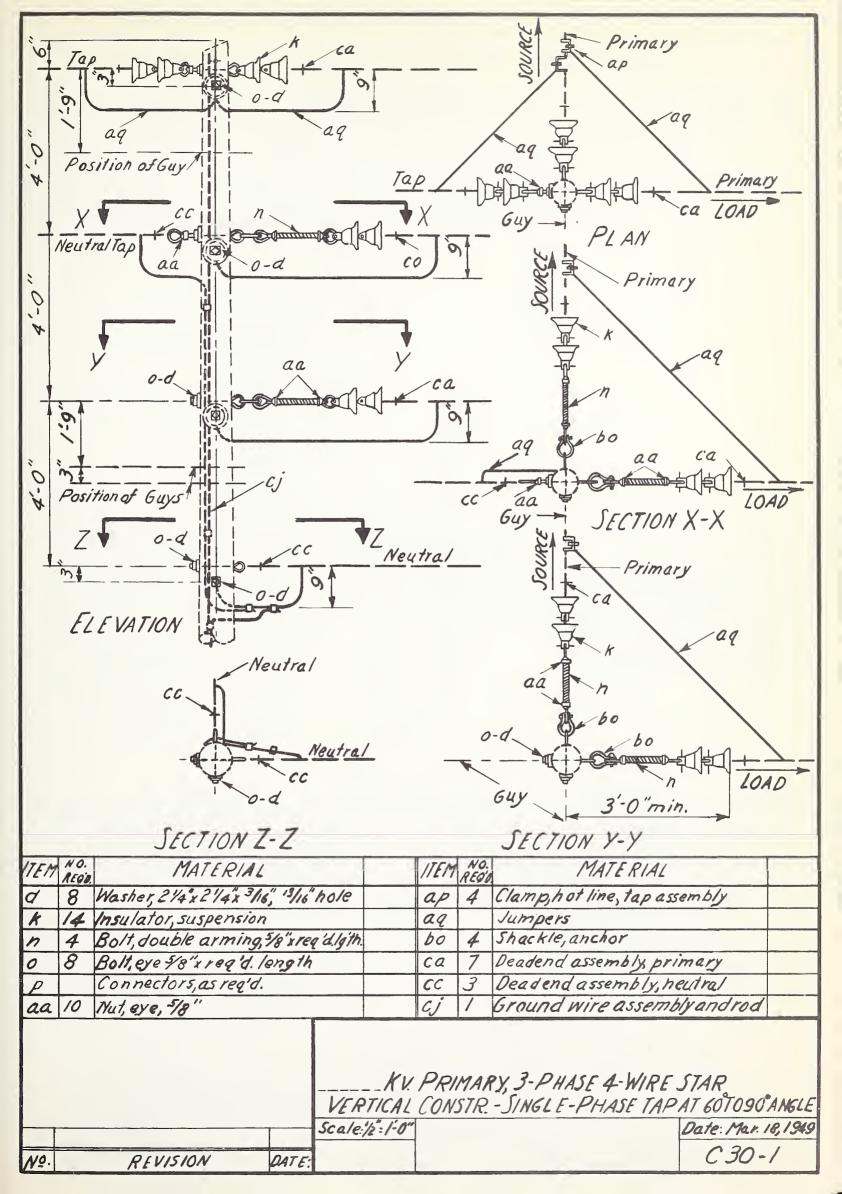


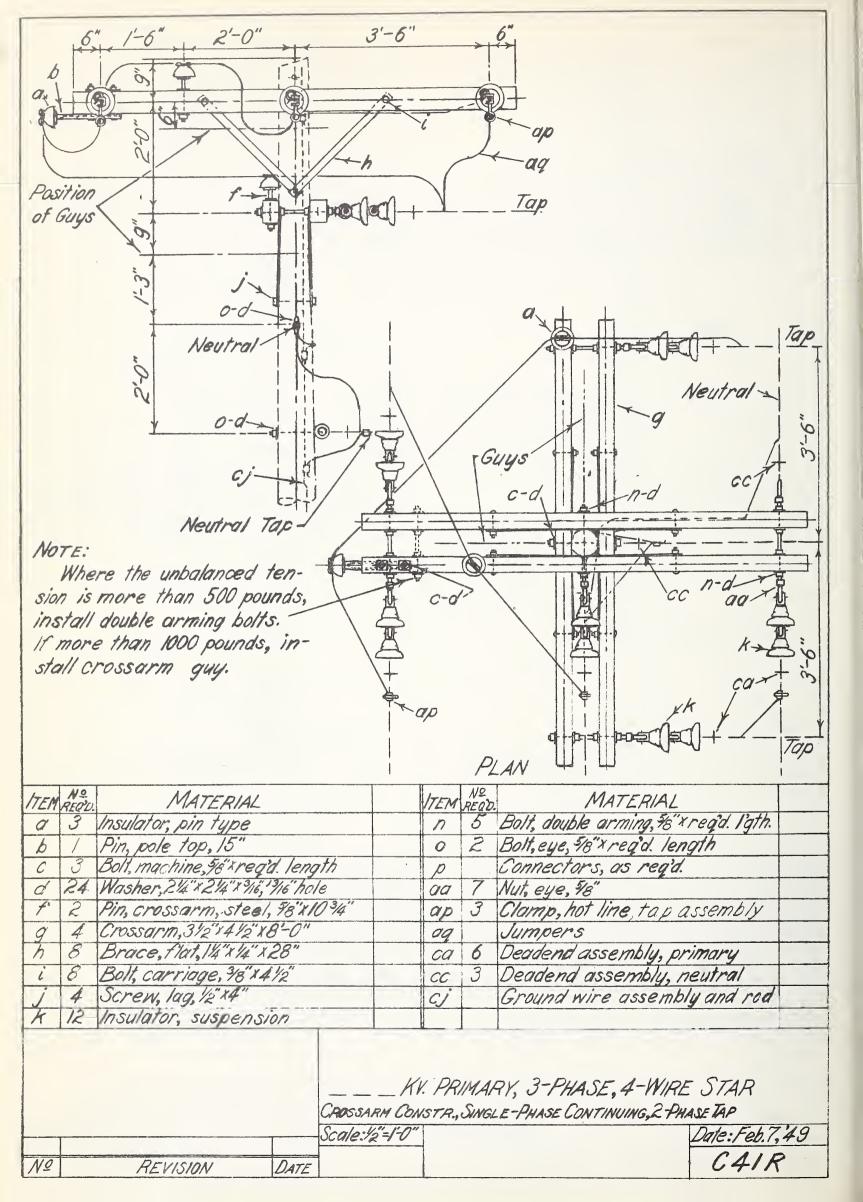


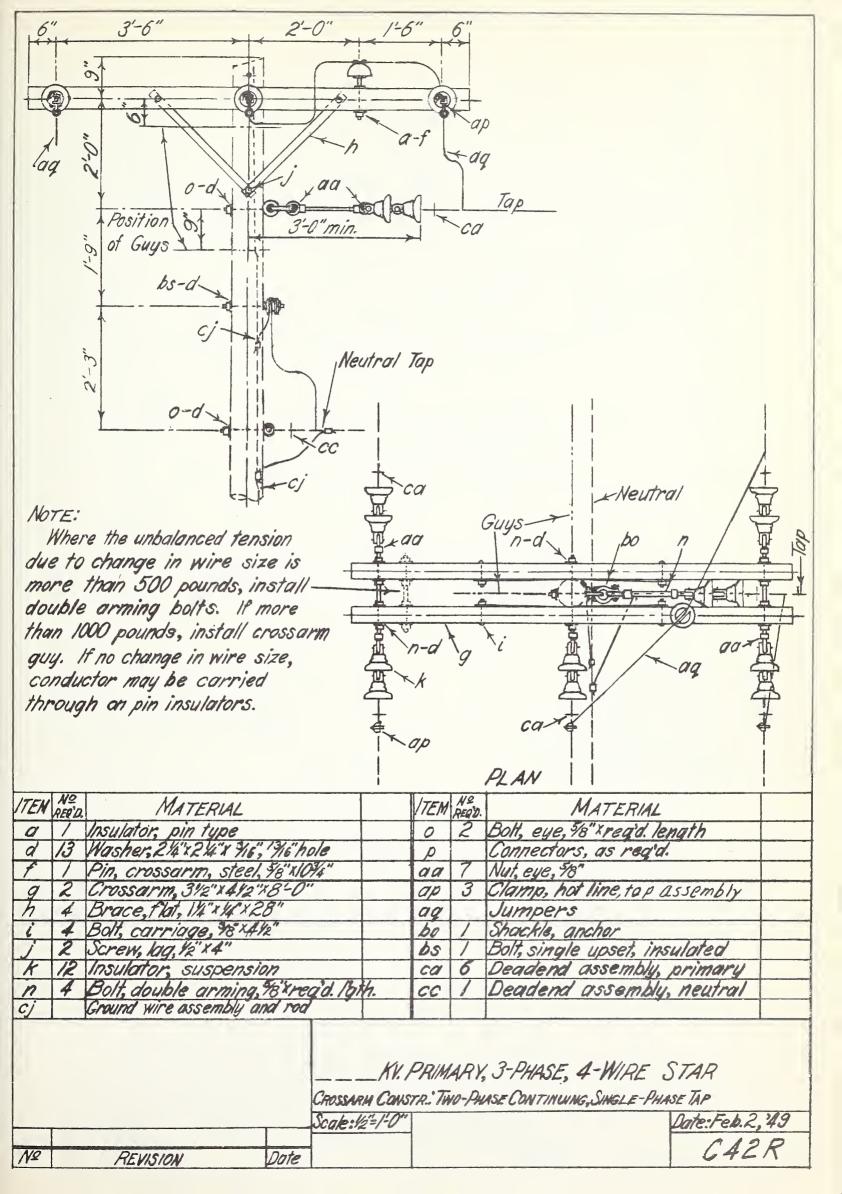


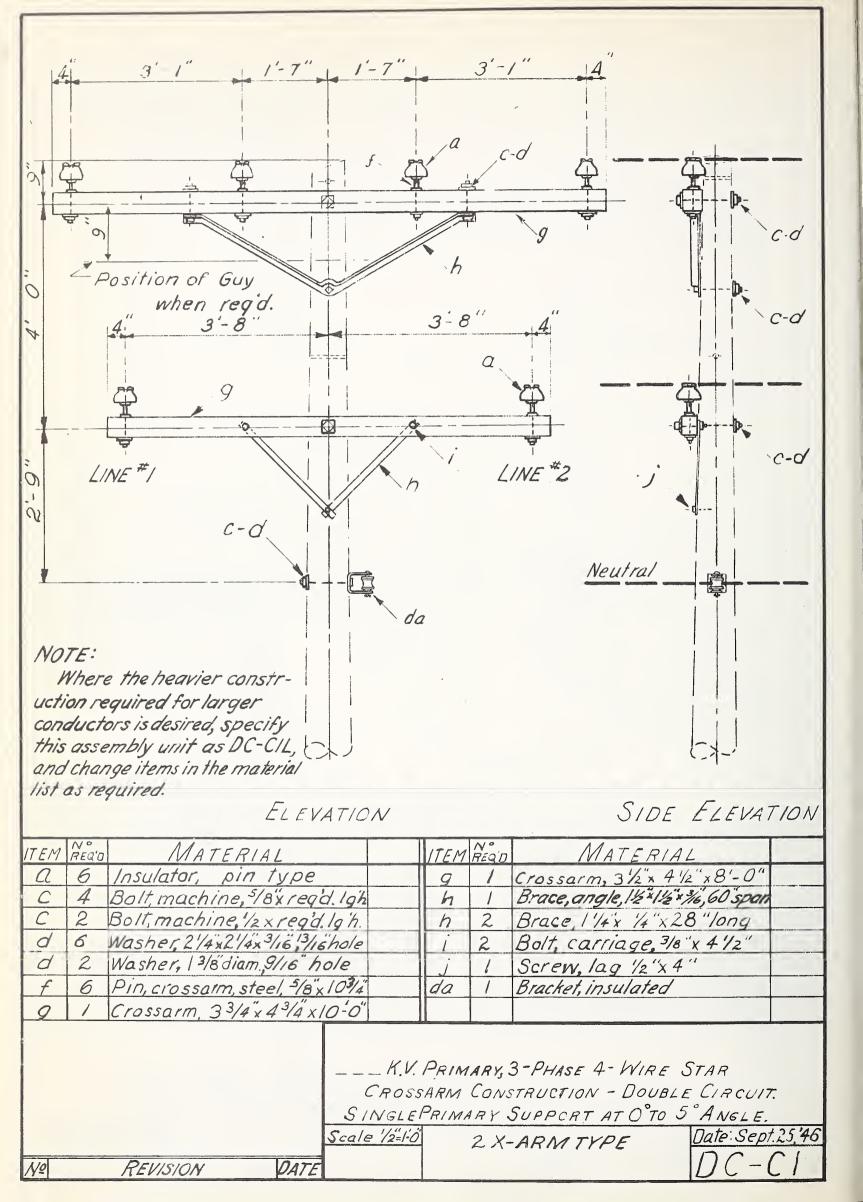


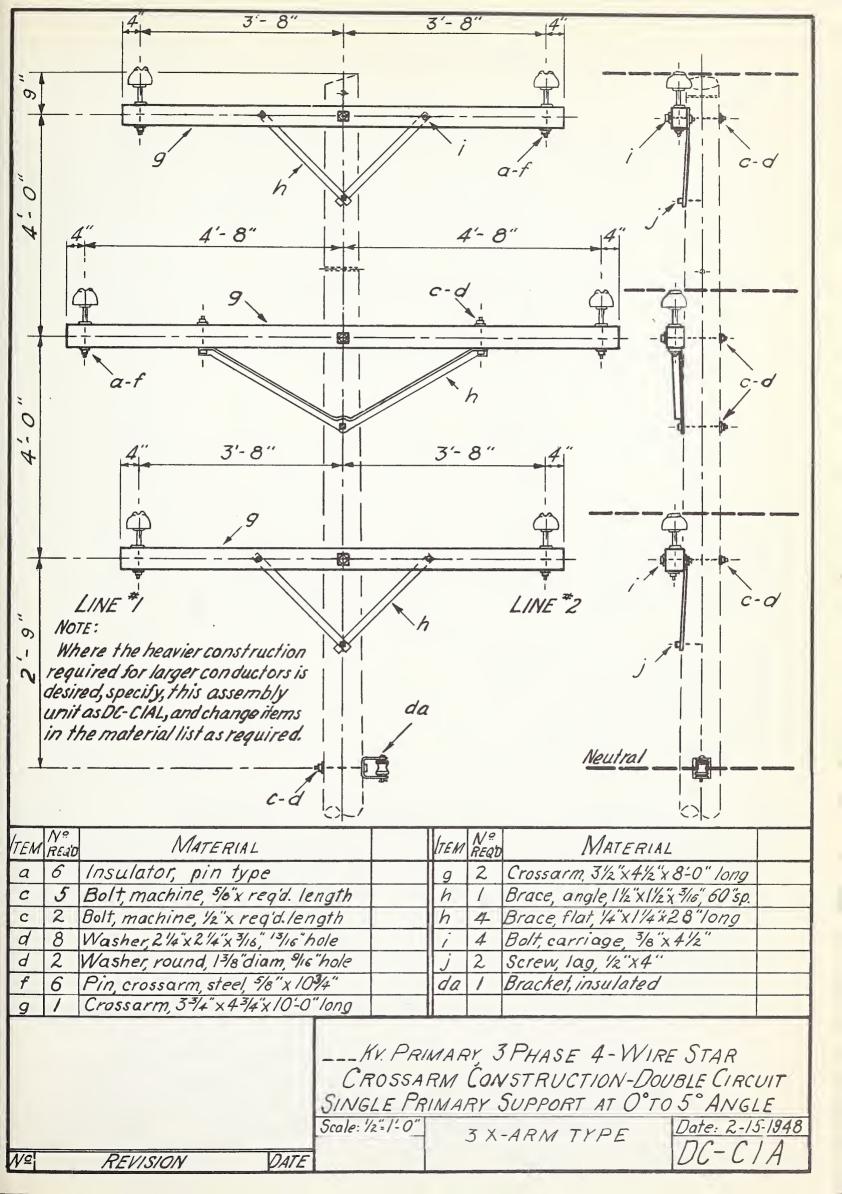


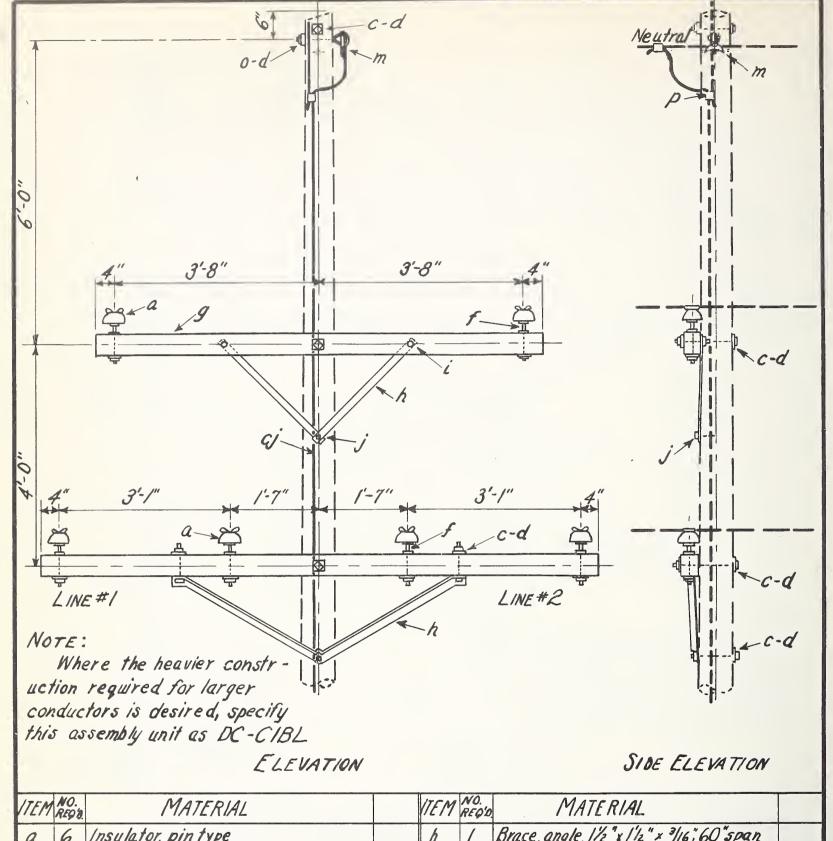












ITEM	NO. REGO.	MATERIAL	ITEM	NO. REQ'D	MATERIAL	
a	6	Insulator, pin type	h		Brace, angle, 1/2 "x 1/2" x 3/16, 60" span	
C	4	Bolt, machine, 5/8" x reg'd. length	h	2	Brace, flat, 144 × 1/4" × 28"	
C	2	Bolt, machine, 1/2" x req'd. length	ľ	2	Bolt, carriage, 3/8" x 4 1/2"	
d	8	Washer, 2'/4" x 2 1/4" x 3/16", 13/16" hole	j	/	Screw, /ag, //2 "x 4"	
d	2	Washer, 13/8" dia., 9/16" hole	m	1	Clamp, suspension	
f		Pin, crossarm, steel, 5/8" x 1034"	0	1	Bolt, eye, 5/8" x reg'd. length	
9		Crossarm, 33/4" x 43/4" x 10'-0"	P		Connectors, as reg'd.	
9	1	Crossarm, 3'12" x 4'12" x 8'-0"	cj		Ground wire assembly and rod	

____K.V.PRIMARY, 3-PHASE, 4-WIRE STAR
CROSSARM CONSTRUCTION-DOUBLE CIRCUIT
SINGLE PRIMARY SUPPORT WITH OVERHEAD GROUND WIRE

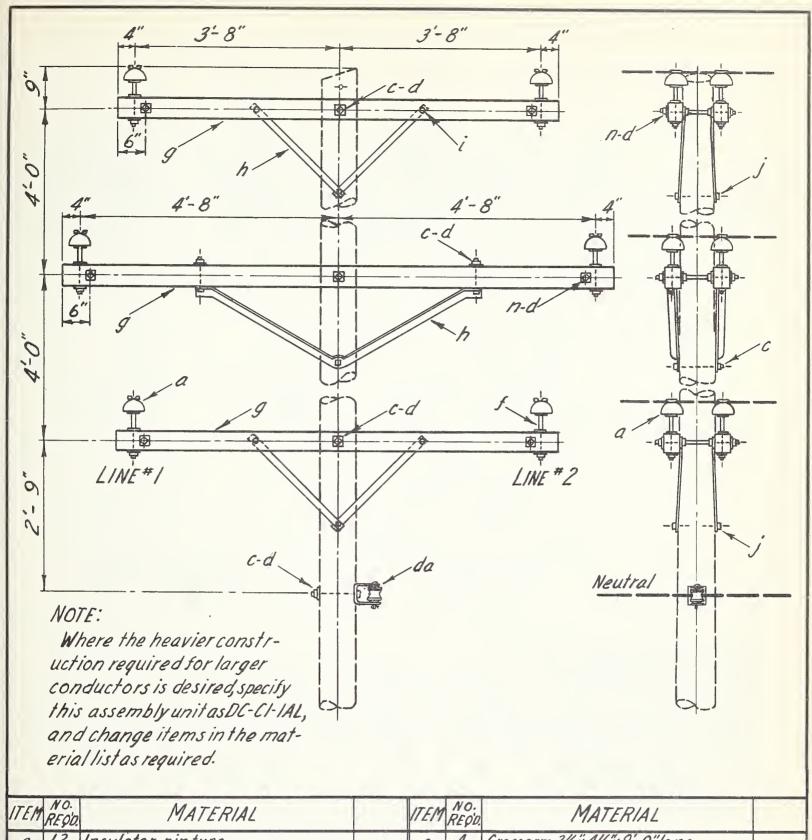
Scale: 1/2:1-0

2X-ARM TYPE

Date: May 3, 49
DC-CIB

Nº. REVISION

DATE



	NO. REGO.		ITEM	NO. REOD.	MATERIAL
a	12	Insulator, pin type	9	4	Crossarm,3/2x4/2x8'-0"long
C		Bolt, machine, %x regid. length	h	2	Brace, angle, 1/2"x1/2"x3/6,60"span
C	4	Bolt, machine, 1/2"x regid. length	h	8	Brace, flat, 1/4"x 1/4"x 28" long
d	31	Washer, 21/4" x 21/4" x 3/16", 13/16" hole	i	8	Bolt carriage, 3/8" x 4 1/2"
d	4	Washer, round, 13/8" diam. 9/16 hole	j	4	Screw, lag, 12" x 4"
f		Pin, crossarm, steel, 5/8"x 103/4"	n	6	Bolt, double arming, 78"x reg'd.lgth.
9	2	Crossarm, 3 3/4'x 43/4'x 10'-0"long	da	/	Bracket, insulated

____KV.PRIMARY, 3-PHASE, 4-WIRE STAR CROSSARM CONSTRUCTION-DOUBLE CIRCUIT DOUBLE PRIMARY SUPPORT AT 0°TO 5° ANGLE

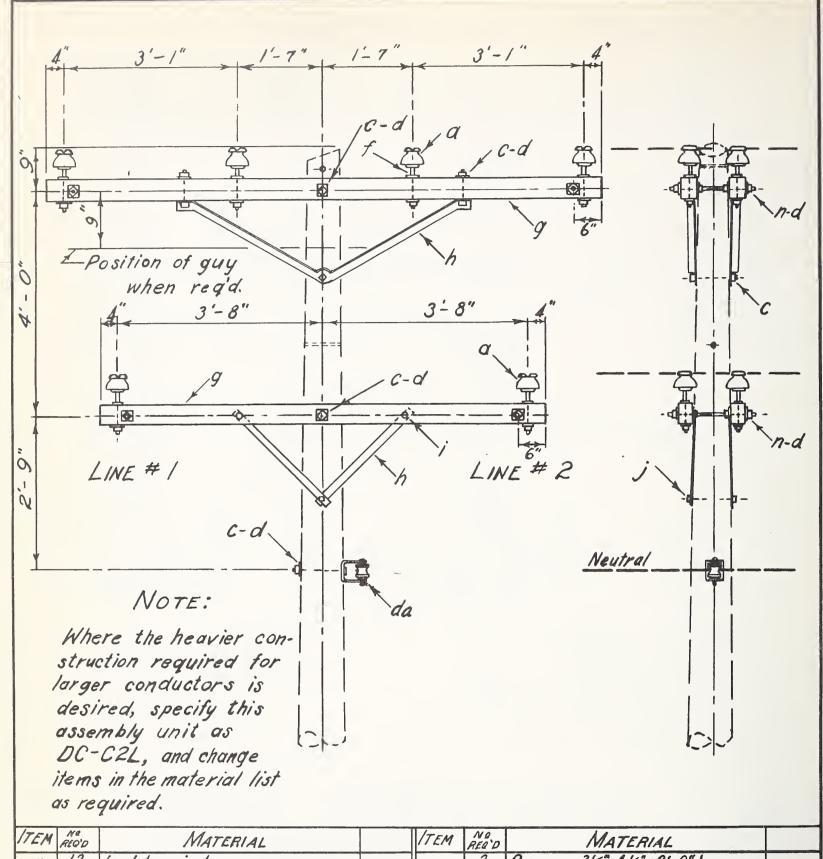
Scale: 1/2"=1-0"

3X-ARM TYPE

Date: Jan. 6,1949
DC-C1-1A

NO. REVISION

DATE:



TEM	Nº REO'D	REO'D MATERIAL		NO REQ'D	MATERIAL					
a	12	Insulator, pin type	9	2	Crossarm, 32"x 4 1/2" x 8"-0" long					
C	4	Bolt, machine, 58 xreq'd length	h	2	Brace, angle, 12"x/2"x 46", 60" span					
C	4	Bolt, machine, 'z"x regid length	h	4	Brace, 14"x4"x28" long					
d	21	Washer, 24"x 24"x 36", 136" hole	i	4	Bolt, carriage, 36"x4 12"					
d	4	Washer, 138 diam., 36" hole	j	2	Screw, log, 12"x 4"					
f		Pin, crossarm, steel, 48"x1034"	n	4	Bolt, double arming, & read length					
9	2	Crossarm, 34"x44"x10'-0"long	da	1	Bracket, insulated					

KV. PRIMARY, 3-PHASE, 4-WIRE STAR CROSSARM CONSTRUCTION - DOUBLE CIRCUIT DOUBLE PRIMARY SUPPORT AT O'TO 5° ANGLE

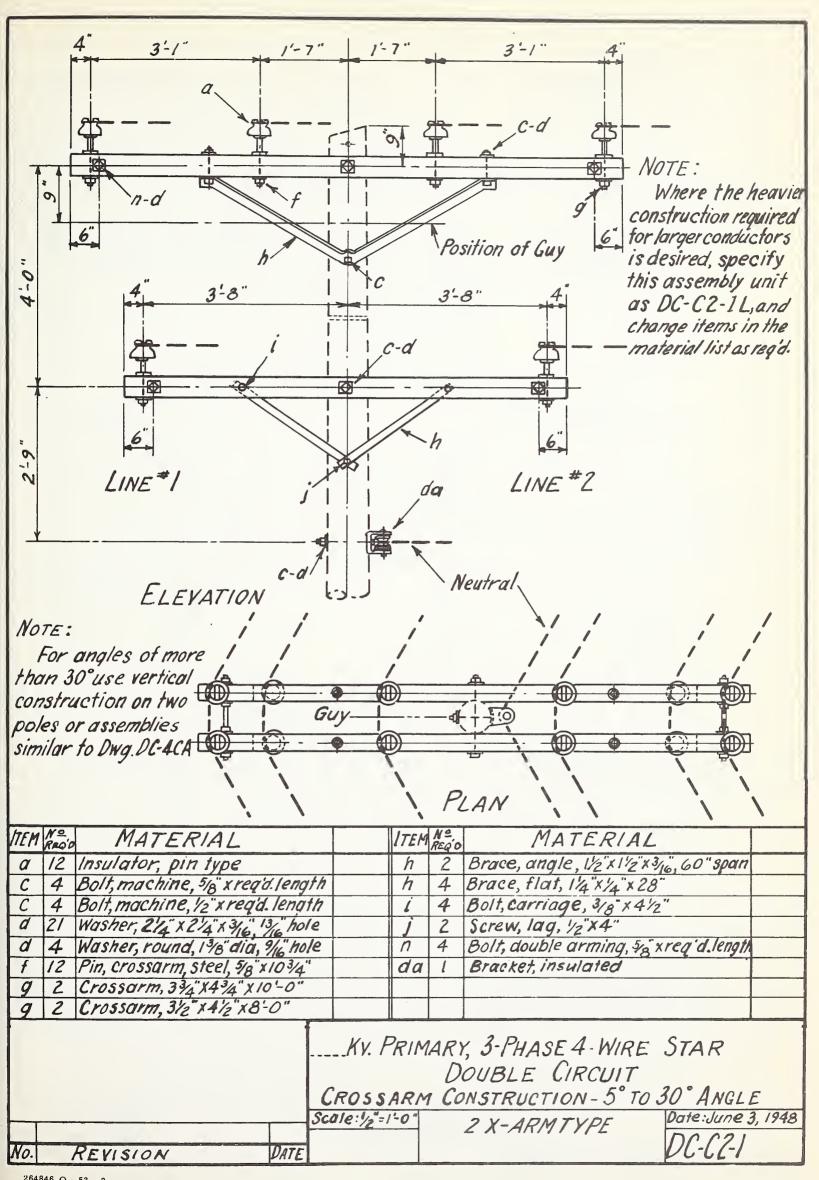
Scale: 1/2 /-0"

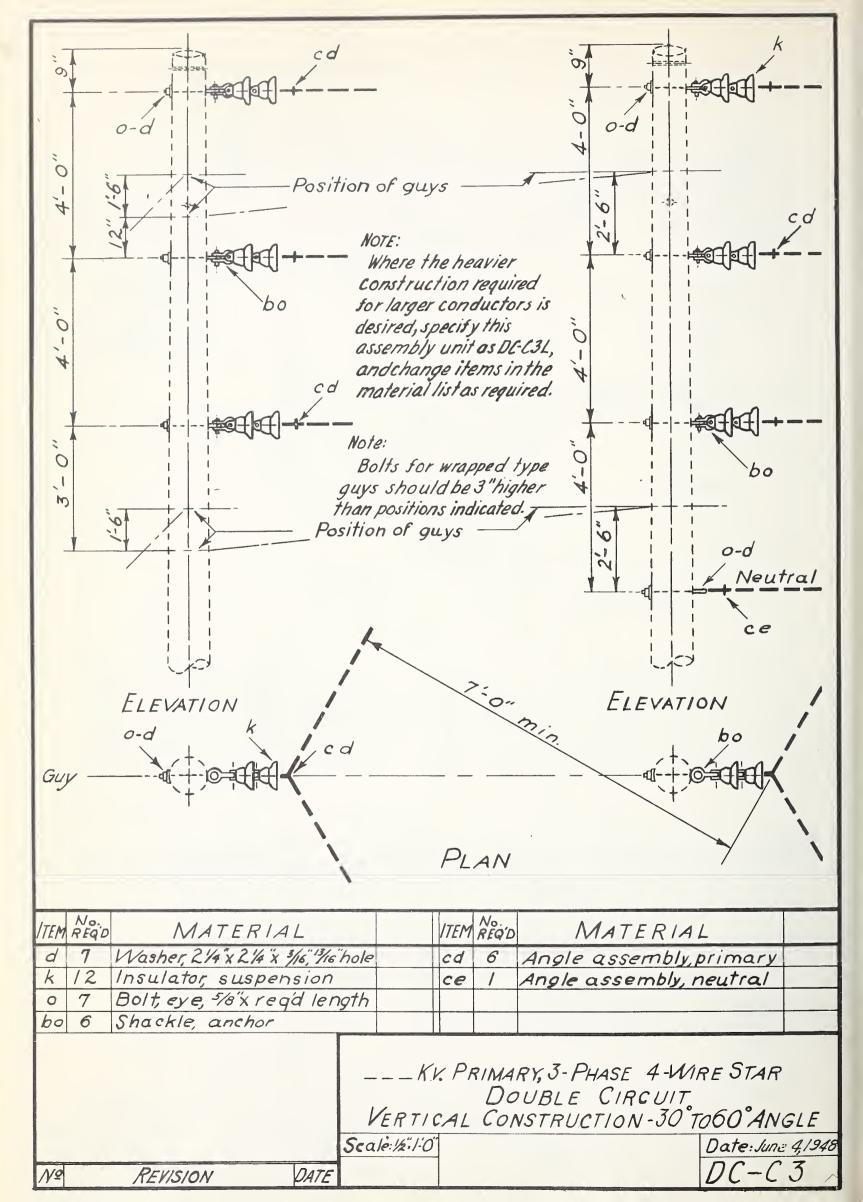
2 X-ARM TYPE

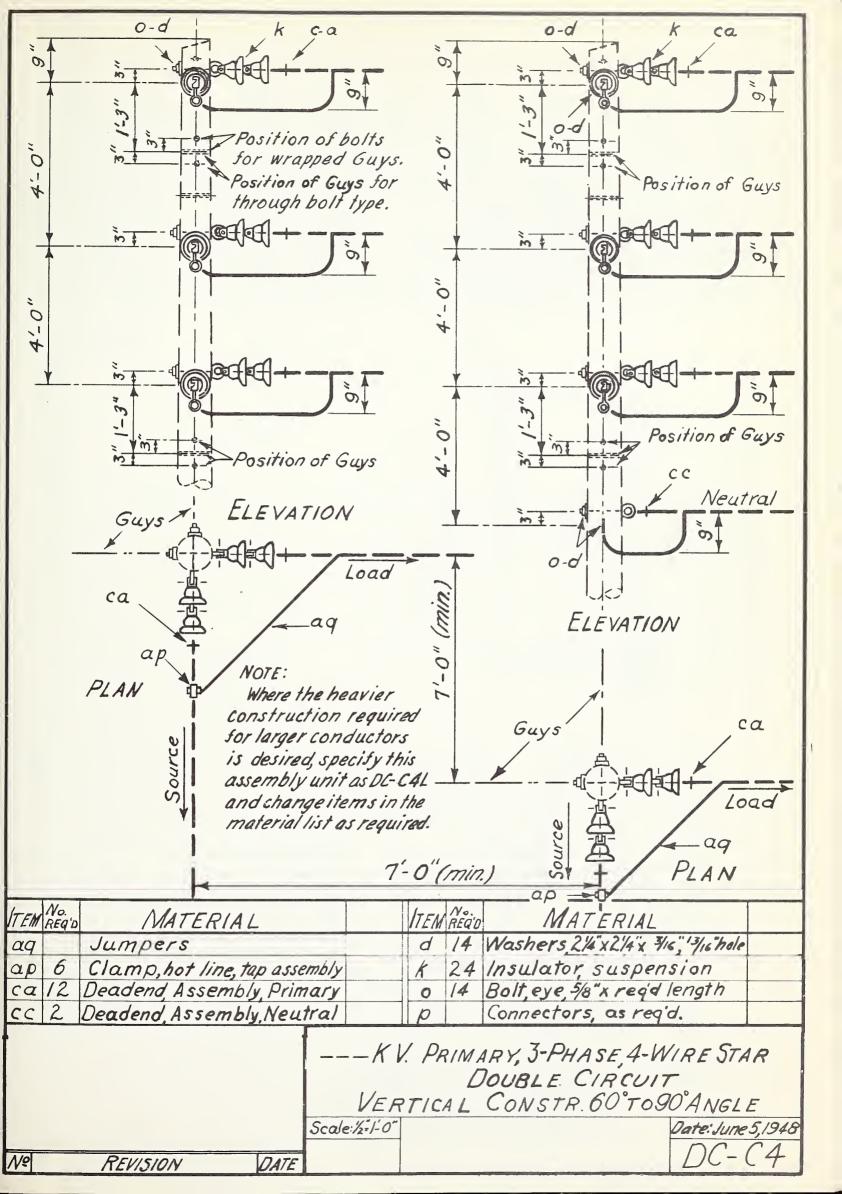
Date: Dec. 28,1948

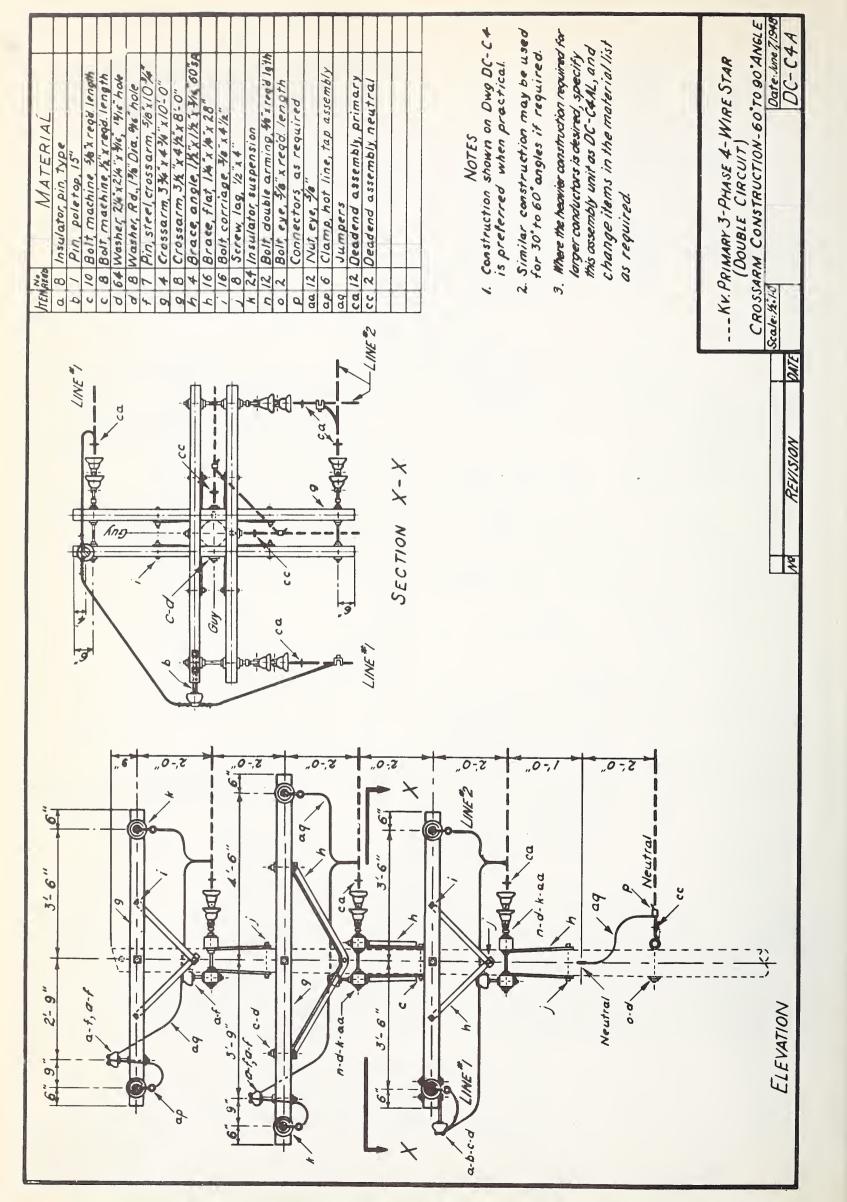
REVISION

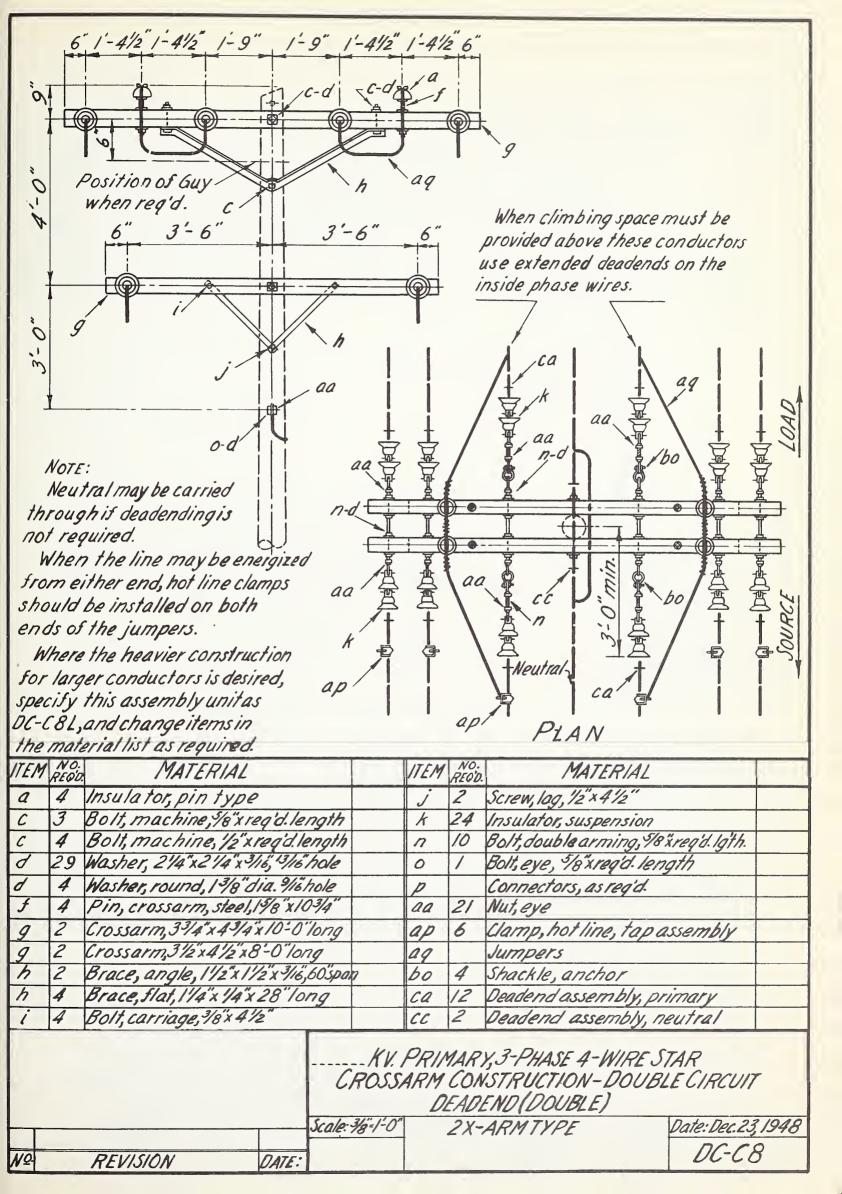
DATE

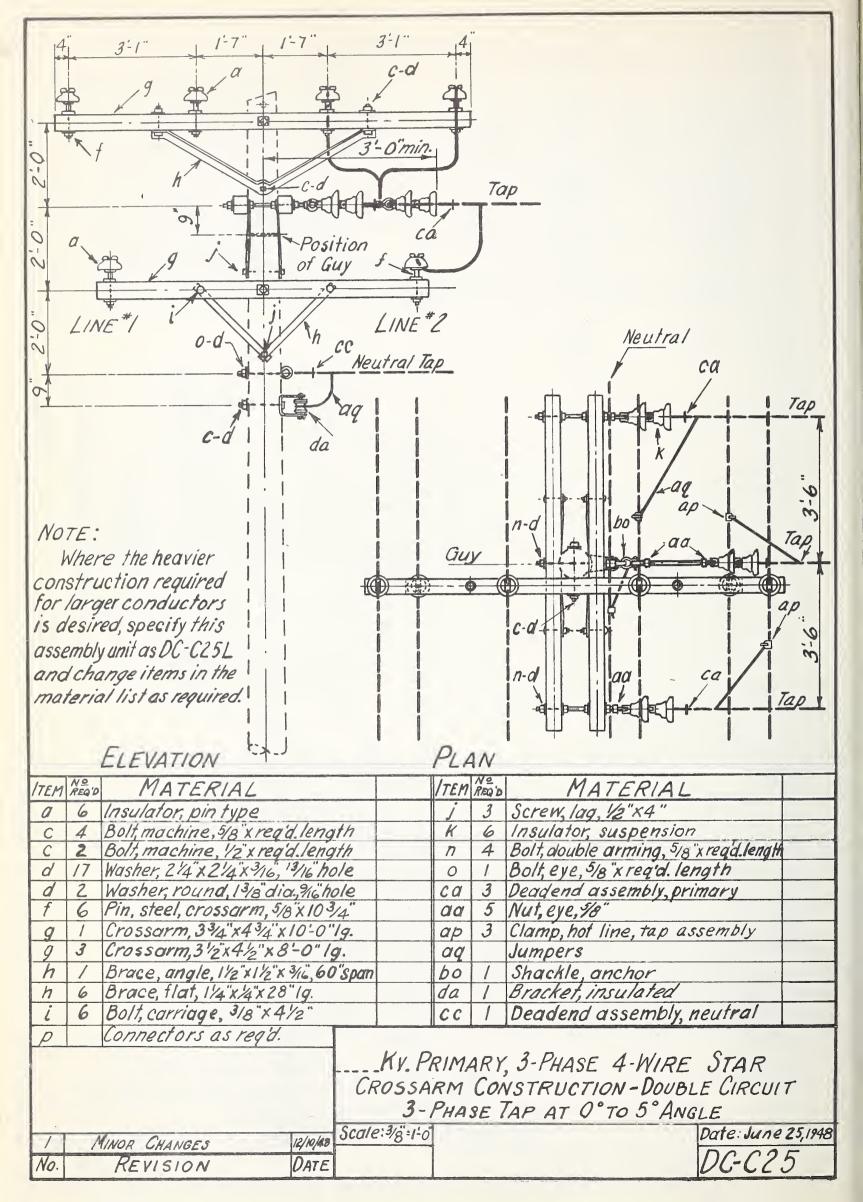


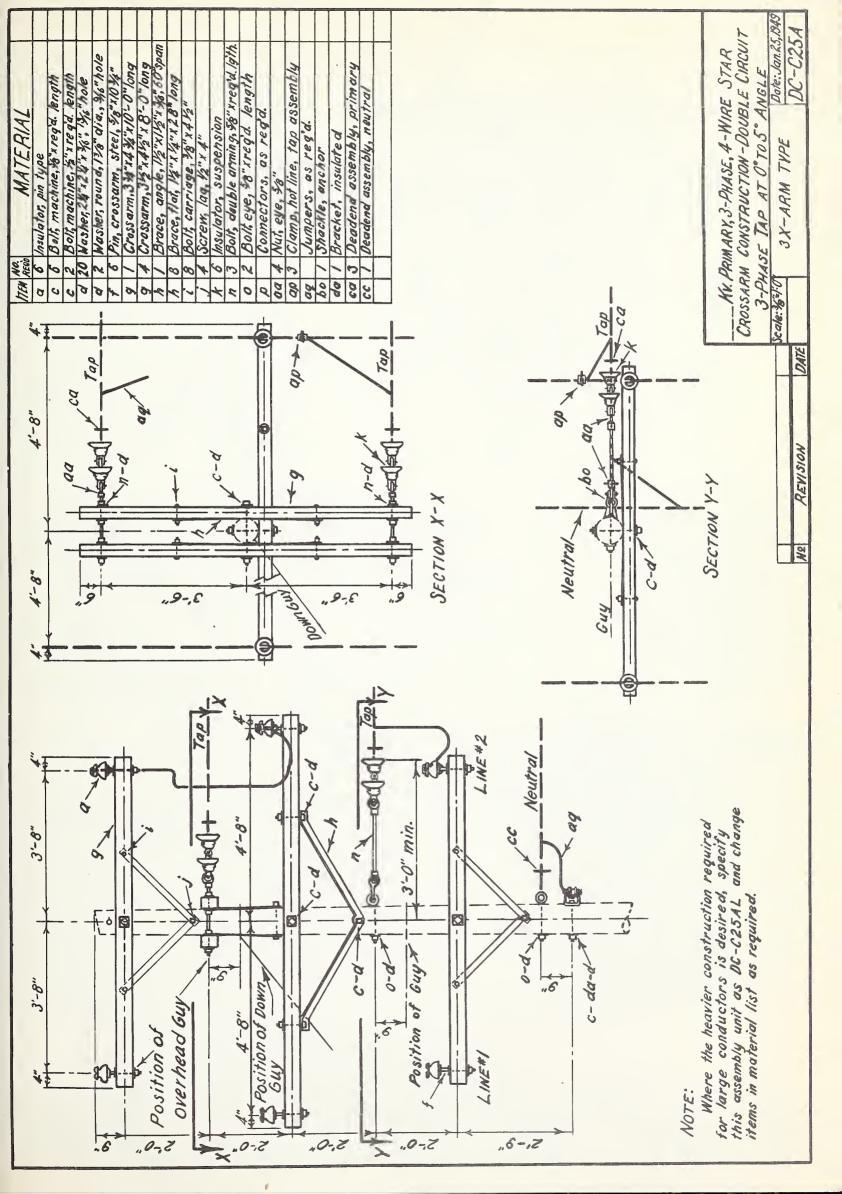


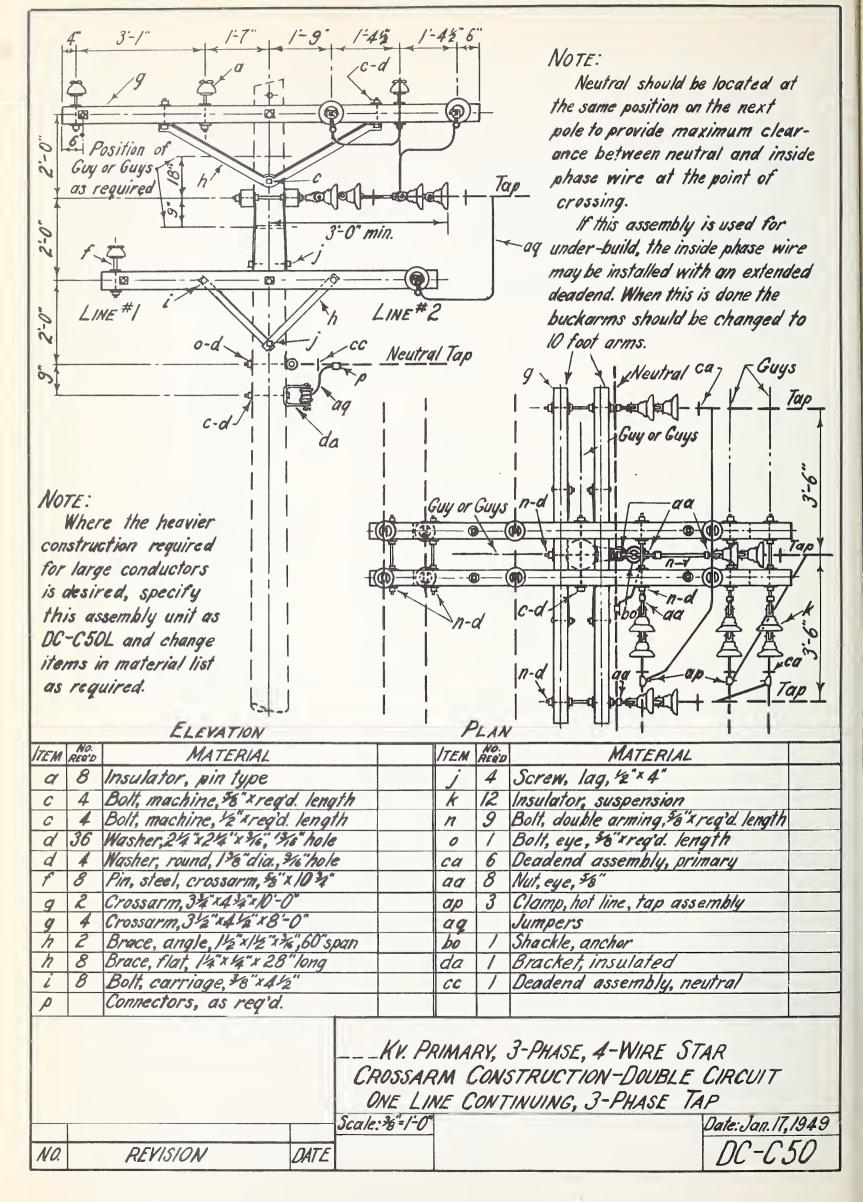


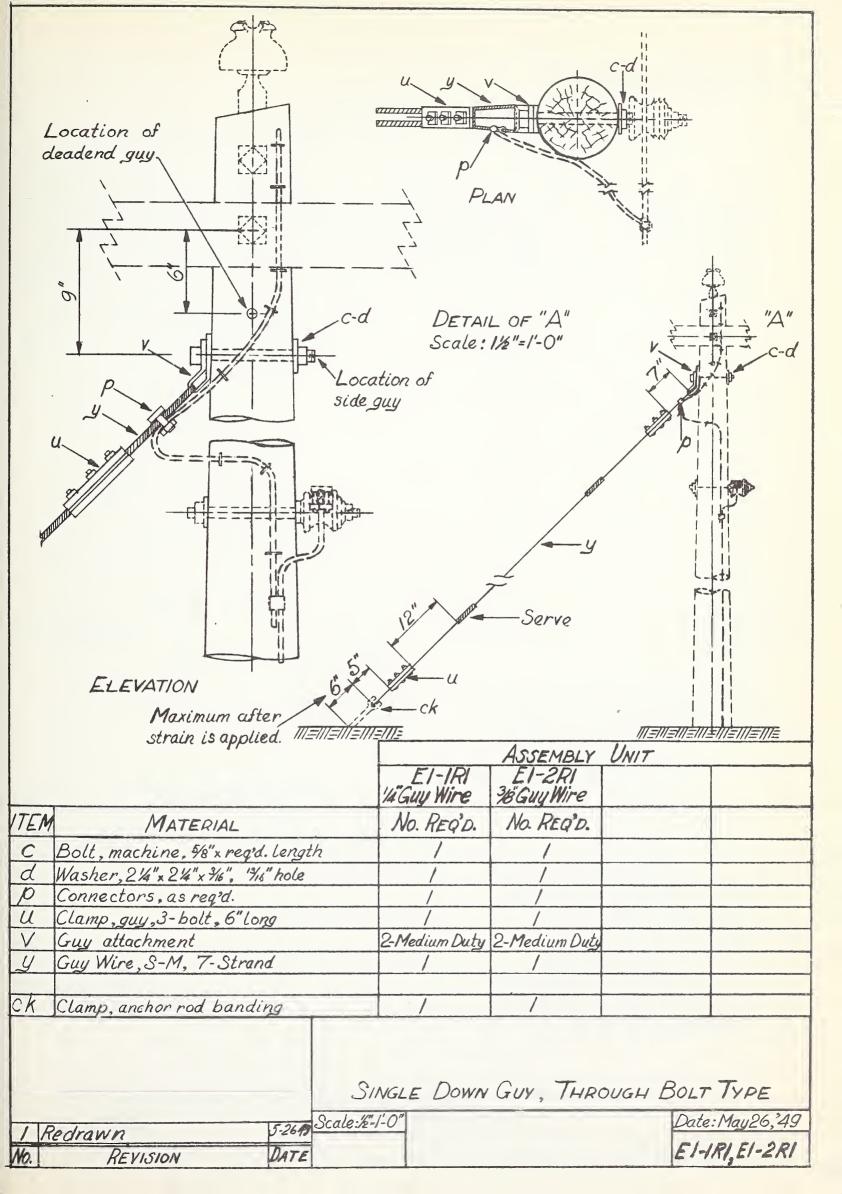


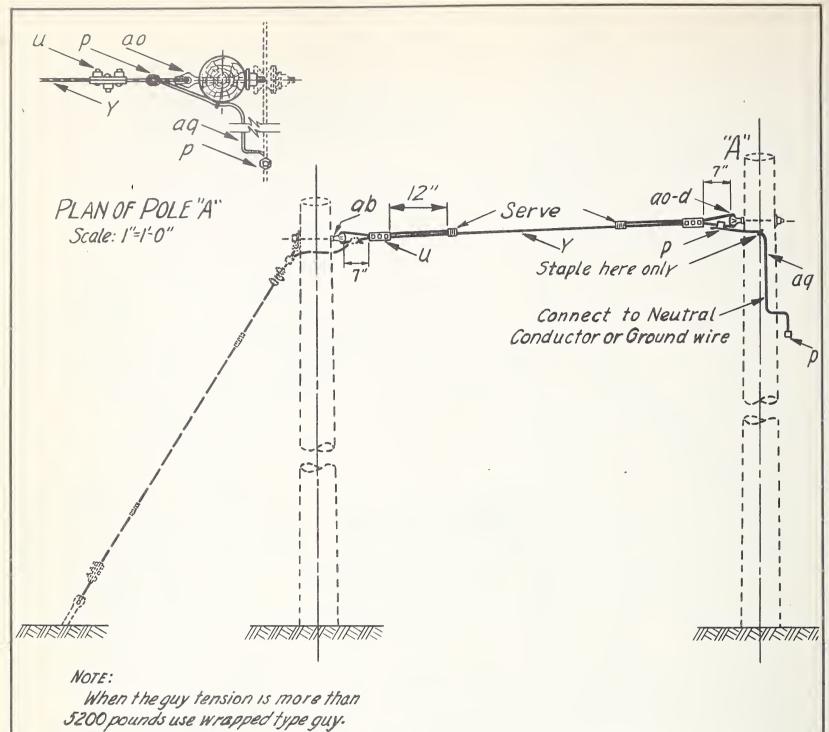










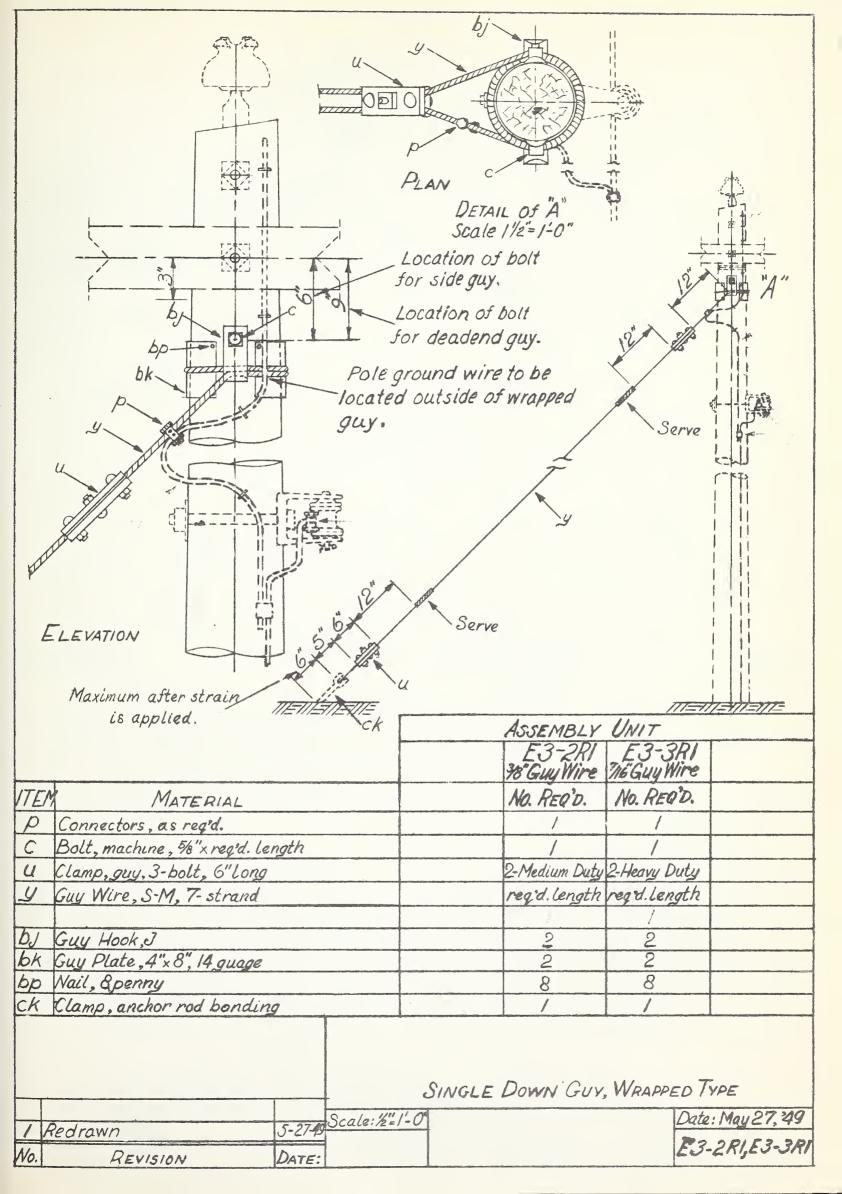


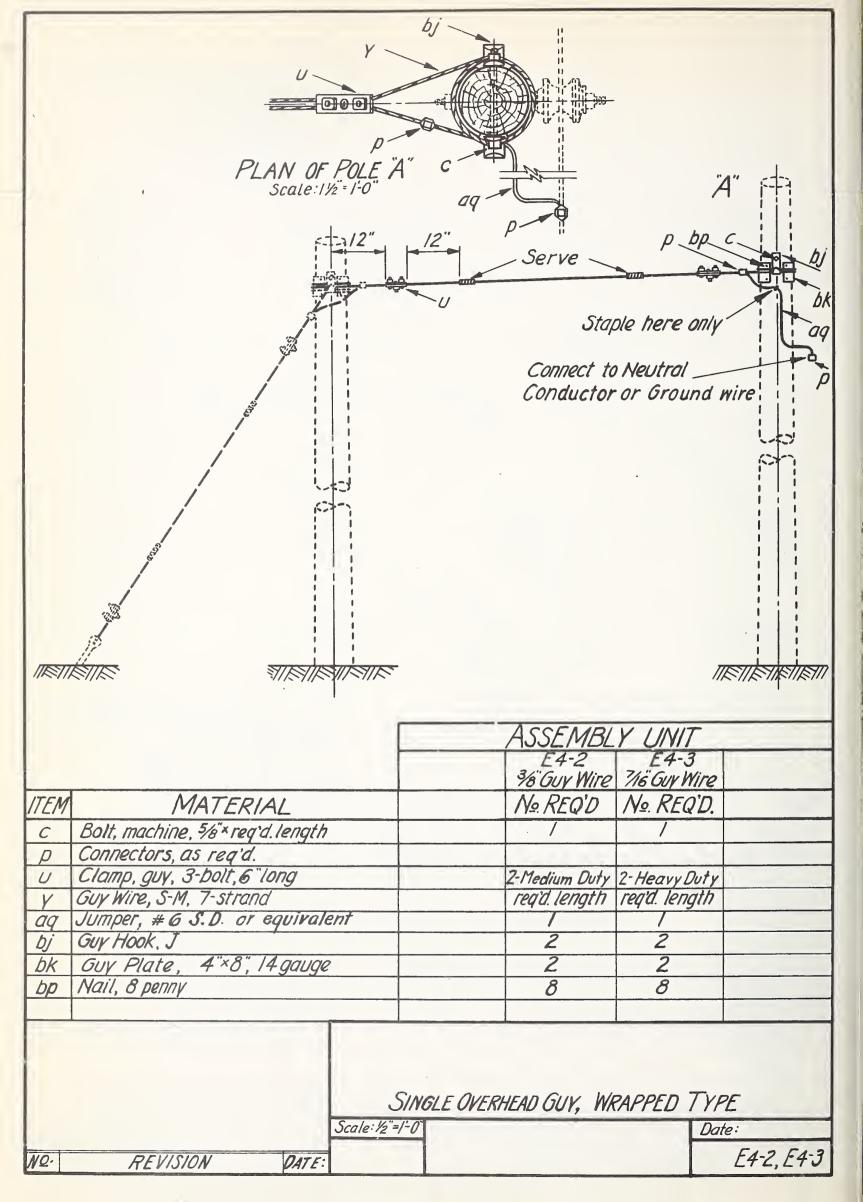
REVISION

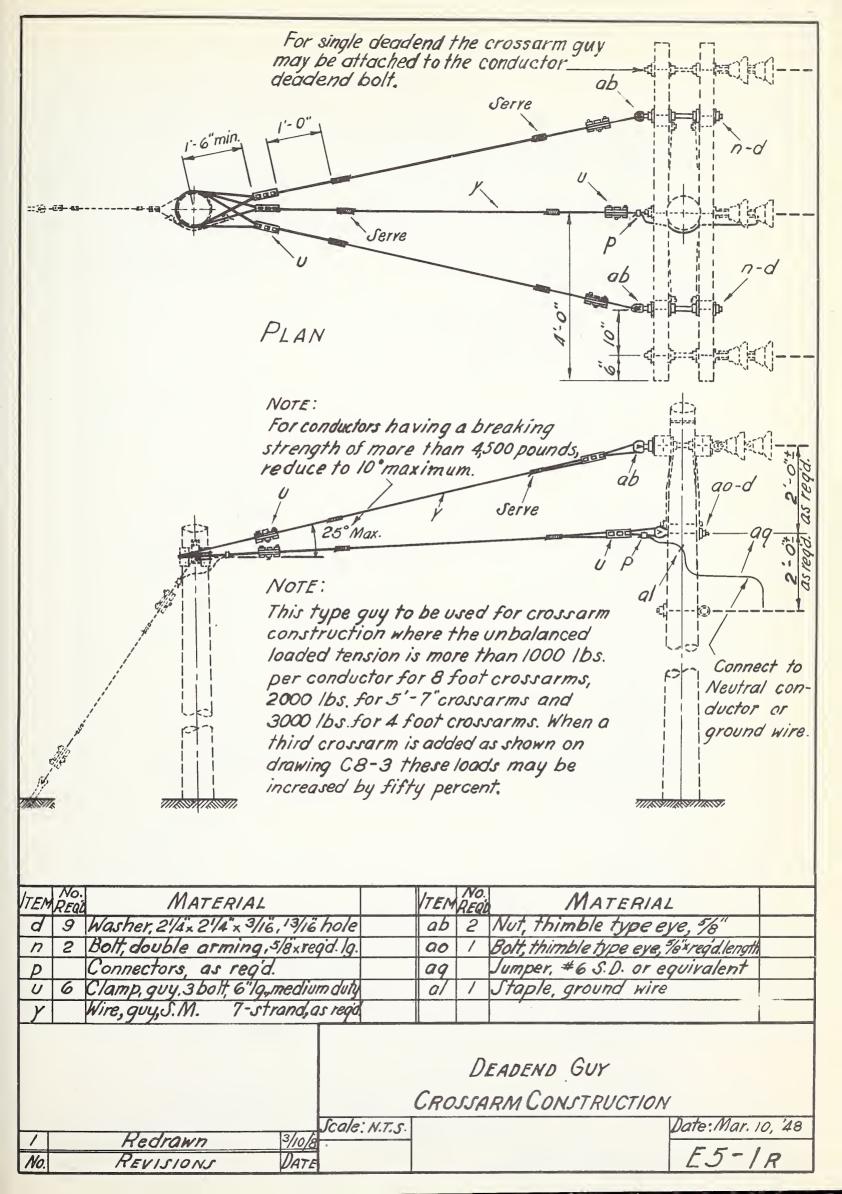
NQ.

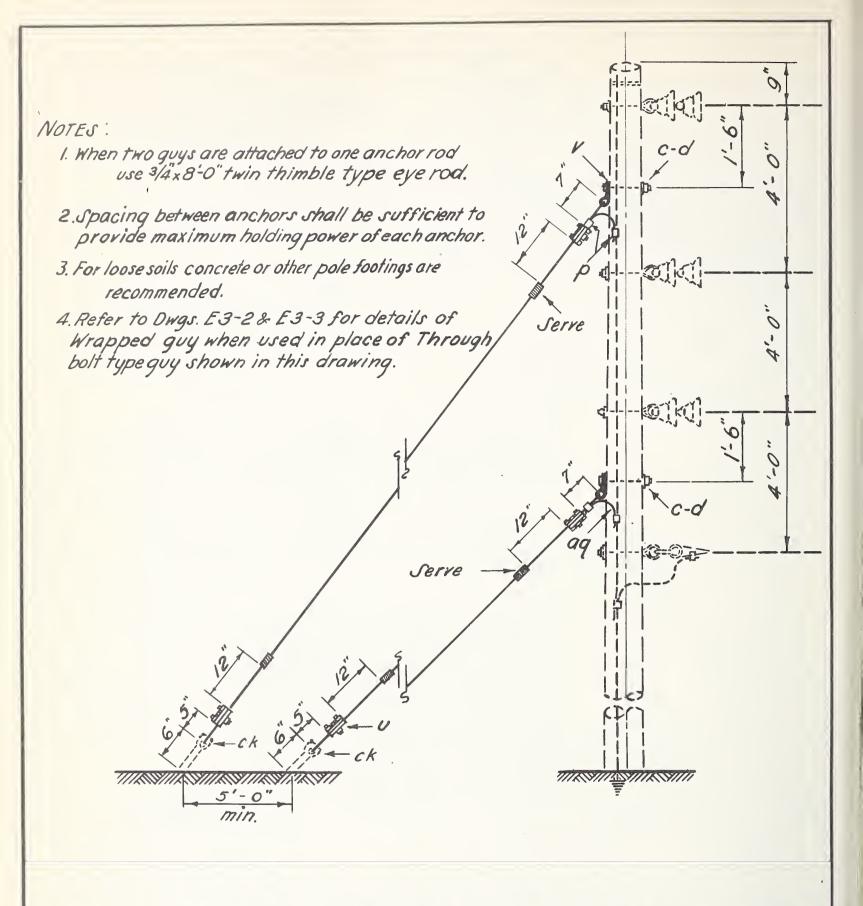
		ASSEMBLY UNIT							
		E2-1 1/4" Guy Wire	E2-2 3/8" Guy Wire						
ITEM	MATERIAL	Nº REQ'D.							
d	Washer, 21/4" 21/4" 3/16", 13/16"hole	/	1						
U	Clamp, guy, 3-bolt, 6"long	2-Medium Duty	2-Medium Duty						
ab	Nut, thimble type eye, 5/8"	/	/	•					
Y	Guy Wire, S-M., 7-strand	reg'd.length	reg'd.length						
	Bolt, thimbleye, 5/8 * req'd. length	/	1						
99	Jumper, #6 S.D. or equivalent	/	/						
p	Connectors, as reg'd.								

SINGLE OVERHEAD GUY, THROUGH BOLT TYPE Scale: 1/2" 1-0" Date: E2-1, E2-2 DATE:









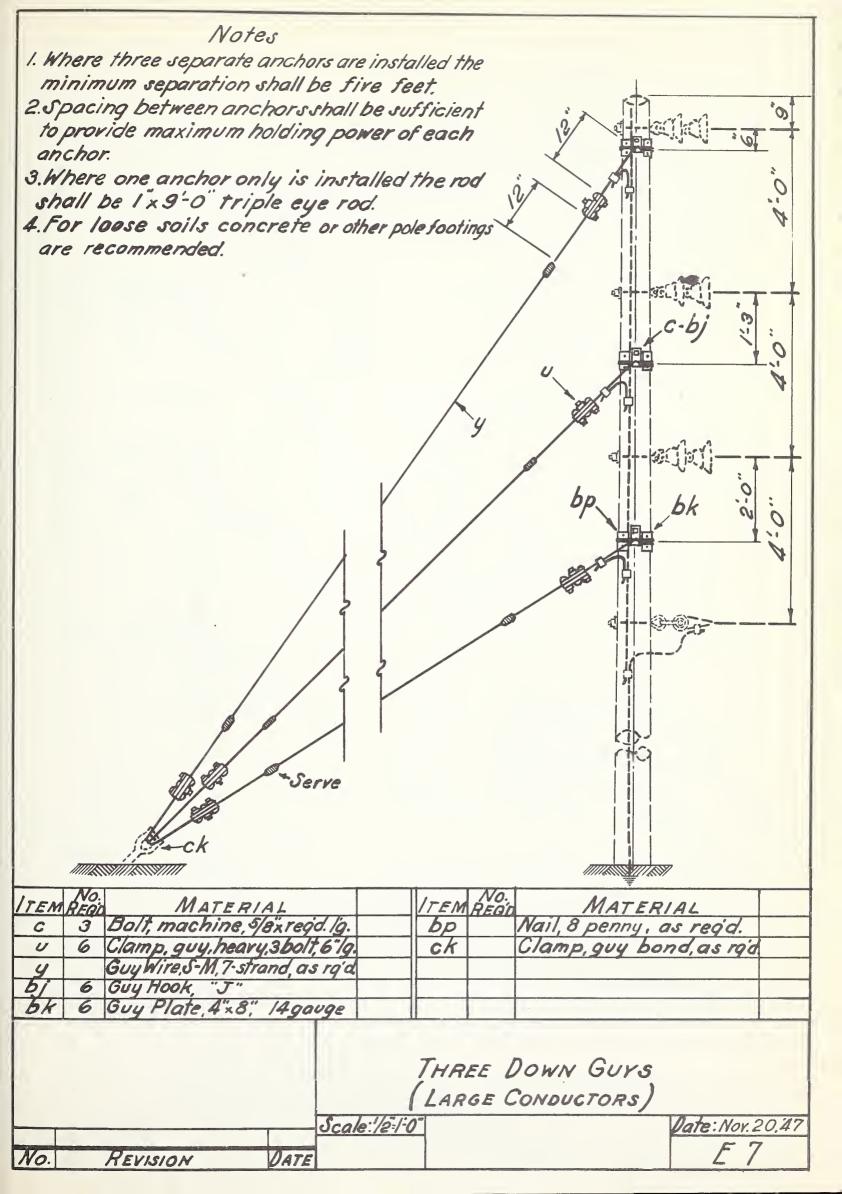
TEH NO. MATERIAL	TEM REGO MATERIAL
c 2 Bolt, machine, 5/8" x regid. length	v 2 Guy attachment
d 2 Washer, 2'/4'x2'/4"x3/16, 13/16 hole	Y GuyWire, S-M., 7-Strand
p Connectors, as required	aq Jumpers, #65.D. or equivalent
u 4 Clamp, guy, 3 bolt, 6" long	ck Clamp, guy bond, as regid.

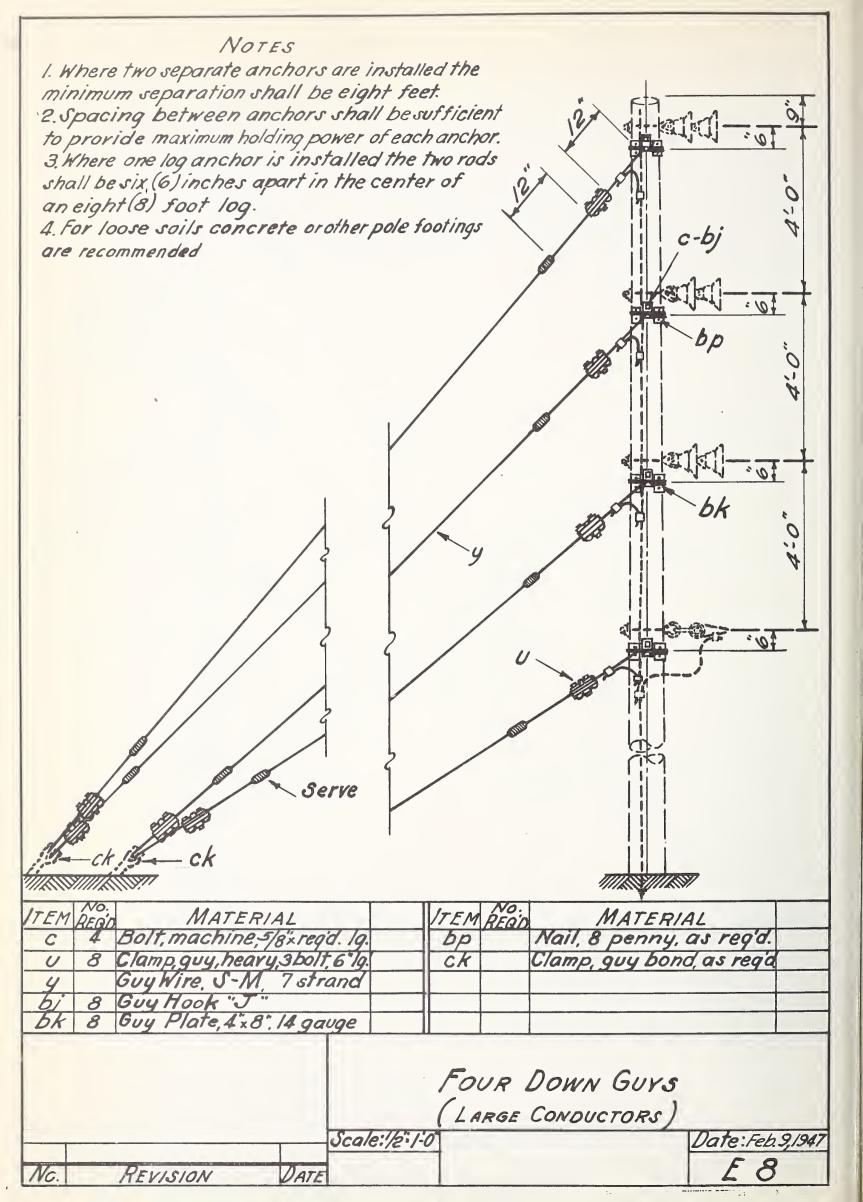
DOUBLE DOWN GUY

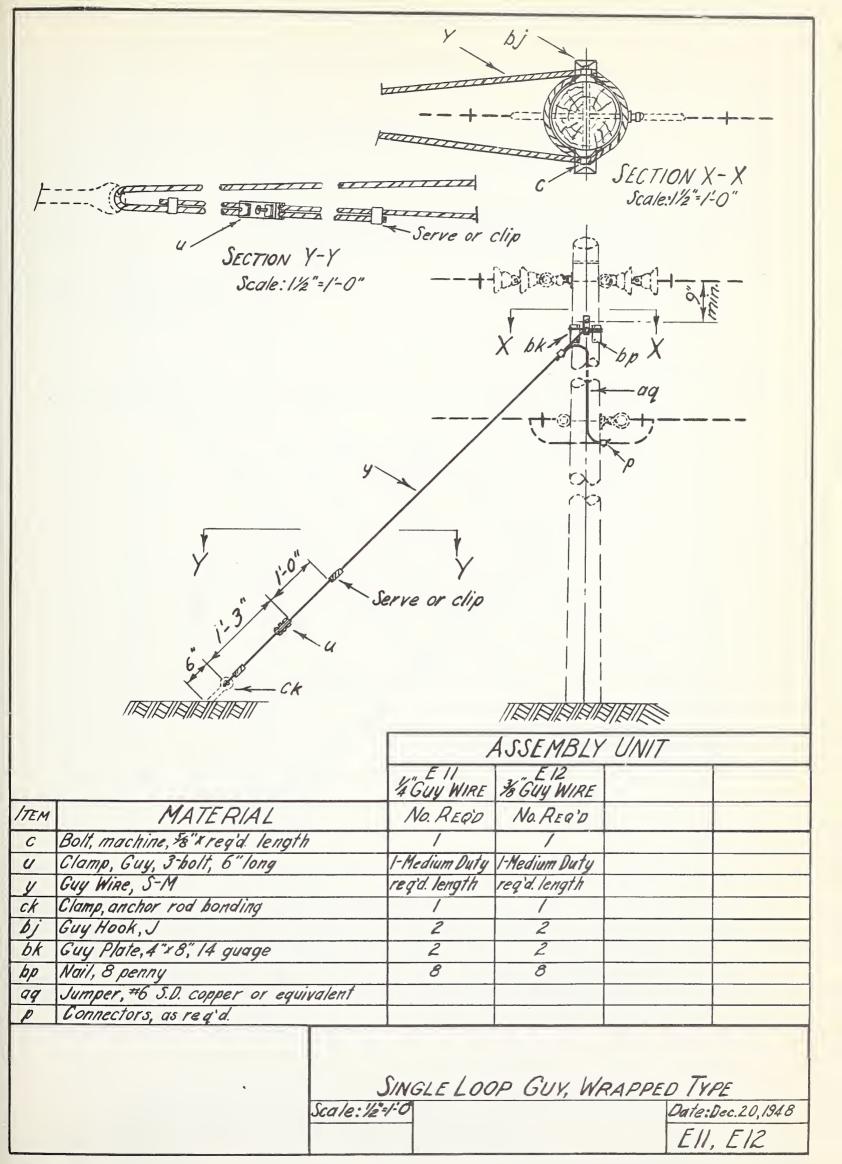
I Added ground wire & jumper 3/3/8

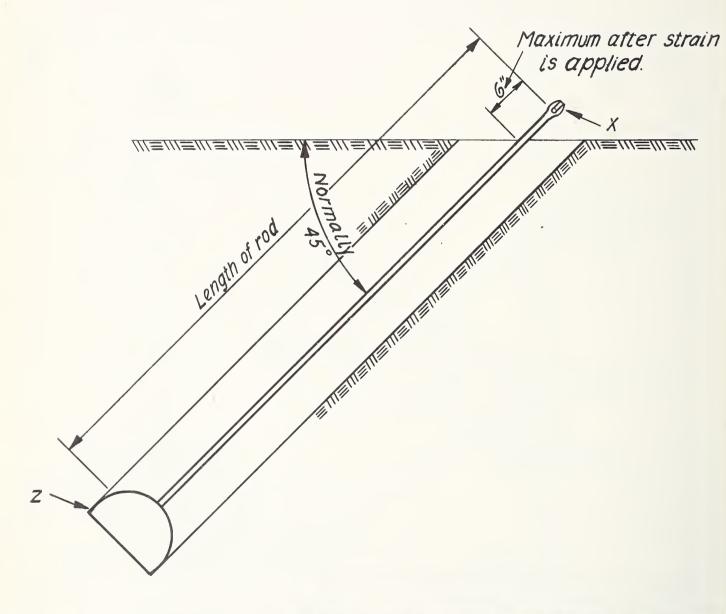
No. REVISION VATE

Date: Mar. 3, '48 E 6 R









		ASSEMBLY UNIT									
			F1-1		F1-2		F1-3		1-4		
ITEM	MATERIAL	No. REQ'D	TYPE	No. REOD	TYPE	No. REQ'II	TYPE	No. REG'D.	TYPE		
X	Rod, anchor, thimble type eye	1	5/8"x 7-0"	1	5/8 × 7:0"	1	3/4×8-0"	/	3/4"x8-0"		
Z	Anchor, Patent (holding power in ordinary soil)	/	6000*	1	8000#	1	10,000#	/	12,000#		

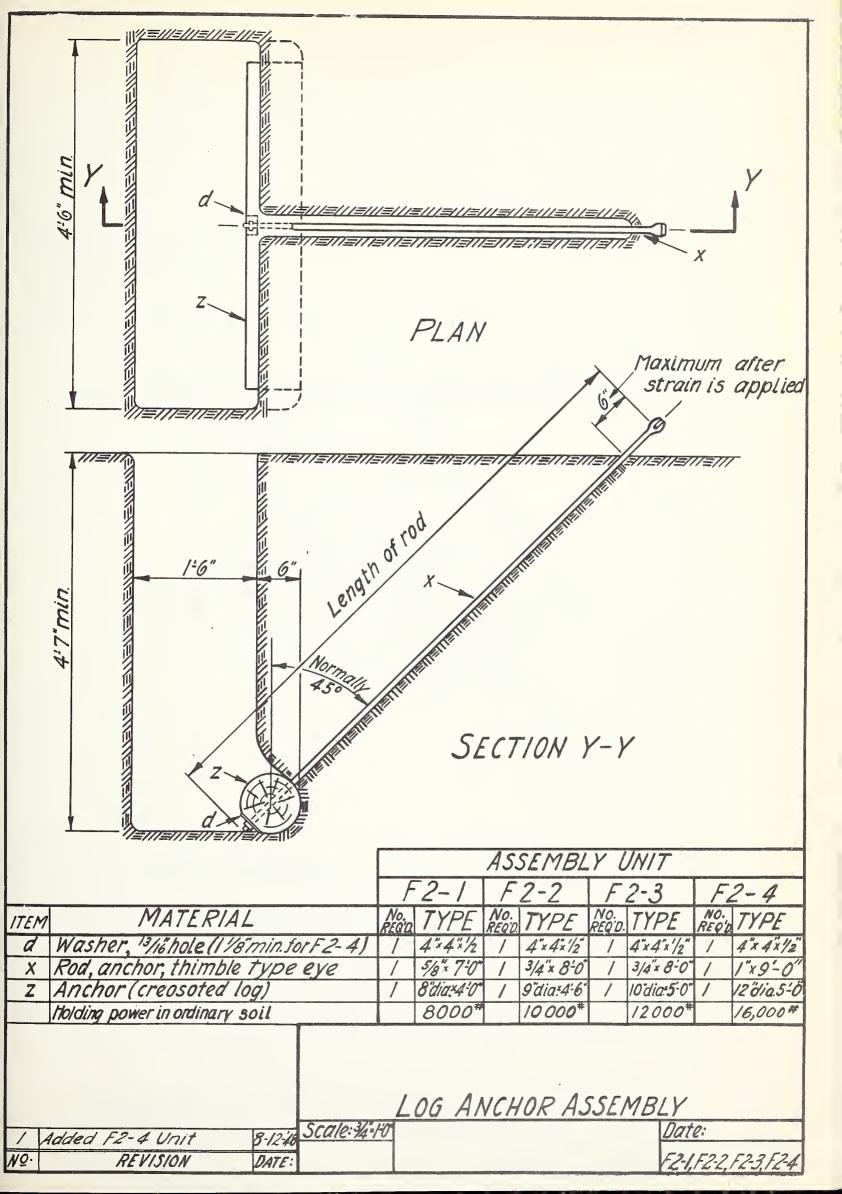
PATENT ANCHOR ASSEMBLY

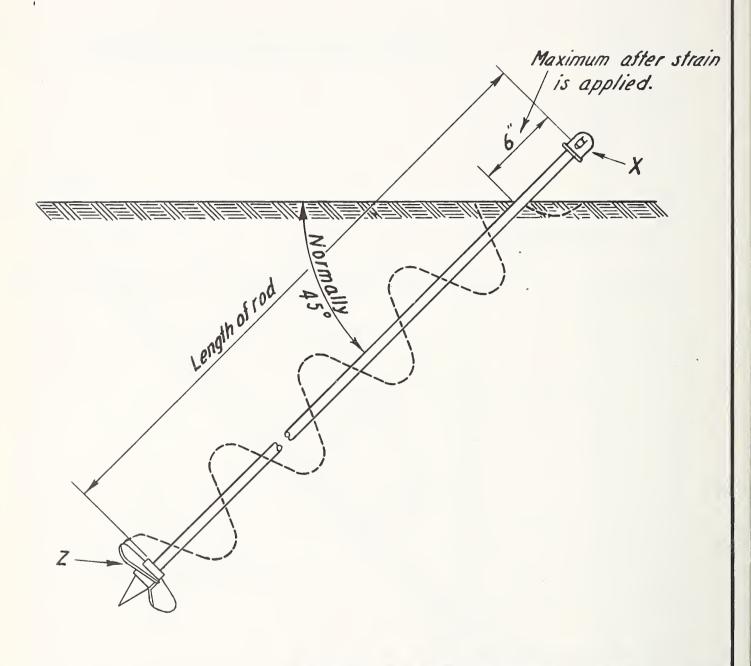
Scale: 3/4" 1'0"

Date: F1-1,F1-2,F1-3,F1-4.

NO. REVISION

DATE:



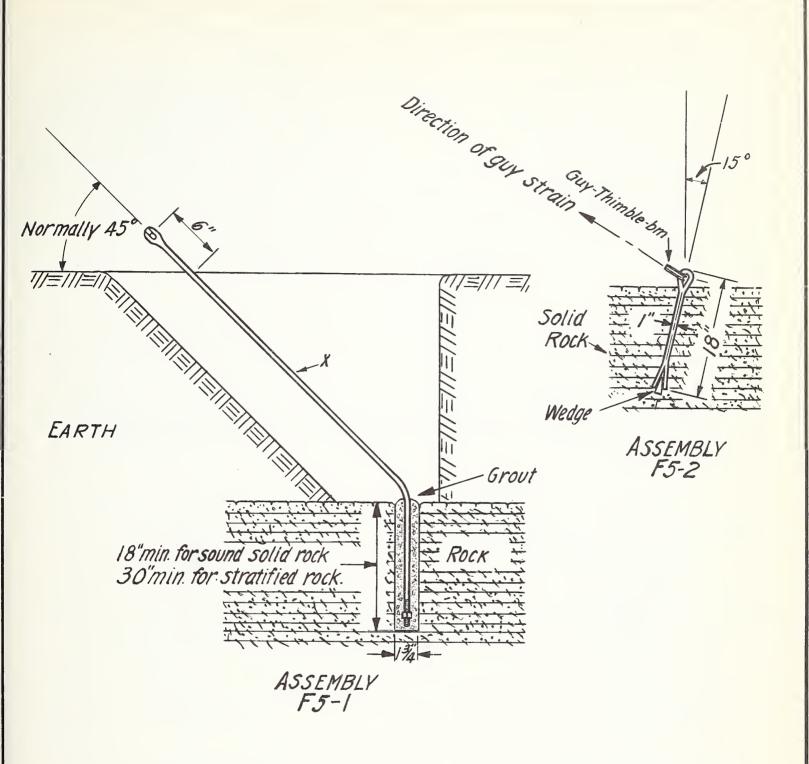


		ASSEMBLY UNIT								
		F	4-1							
ITEM	MATERIAL	NO. REQ'D.	TYPE							
X	Rod, anchor, thimble type eye	1	5/8×5-6"							
	Anchor, Screw	1	6"							
	Holding power		2500#							

SCREW ANCHOR ASSEMBLY

Date: July 16,1948 Scale: N.T.S. REVISION DATE NO.

F4-1



Notes:

1. - Only one guy shall be attached to a rock anchor. Where more than one guy is required space anchors 2ft. minimum and where practical they shall be in direct line with pole.

2.- Do not anchor to any boulder measuring less than 5 ft. in two directions at right

angles to each other.

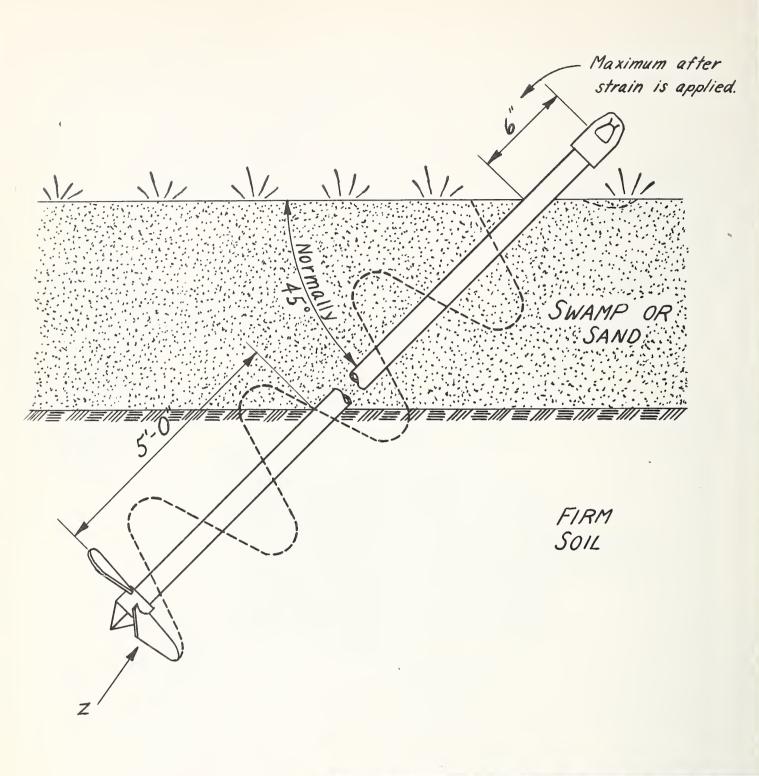
ROCK ANCHOR ASSEMBLY

Scale: 3/4-1'-0"

NO.

REVISION

DATE:



	·	ASSEMBLY UNIT									
		F6-1		F6-2		F6-3					
ITEM	MATERIAL	No. REQ'D	TYPE	No. REQ'O.	TYPE	No. REQ'O.	TYPE	No. REQ'D.	TYPE		
Z	Anchor, swamp	1	10"	1	12"	1	15"				
	Holding power		6000#		8000#		10,000#				
	Nut, thimble type eye	1		/		1					
	Pipe, galvanized, length as reg'd.										

SWAMP ANCHOR ASSEMBLY

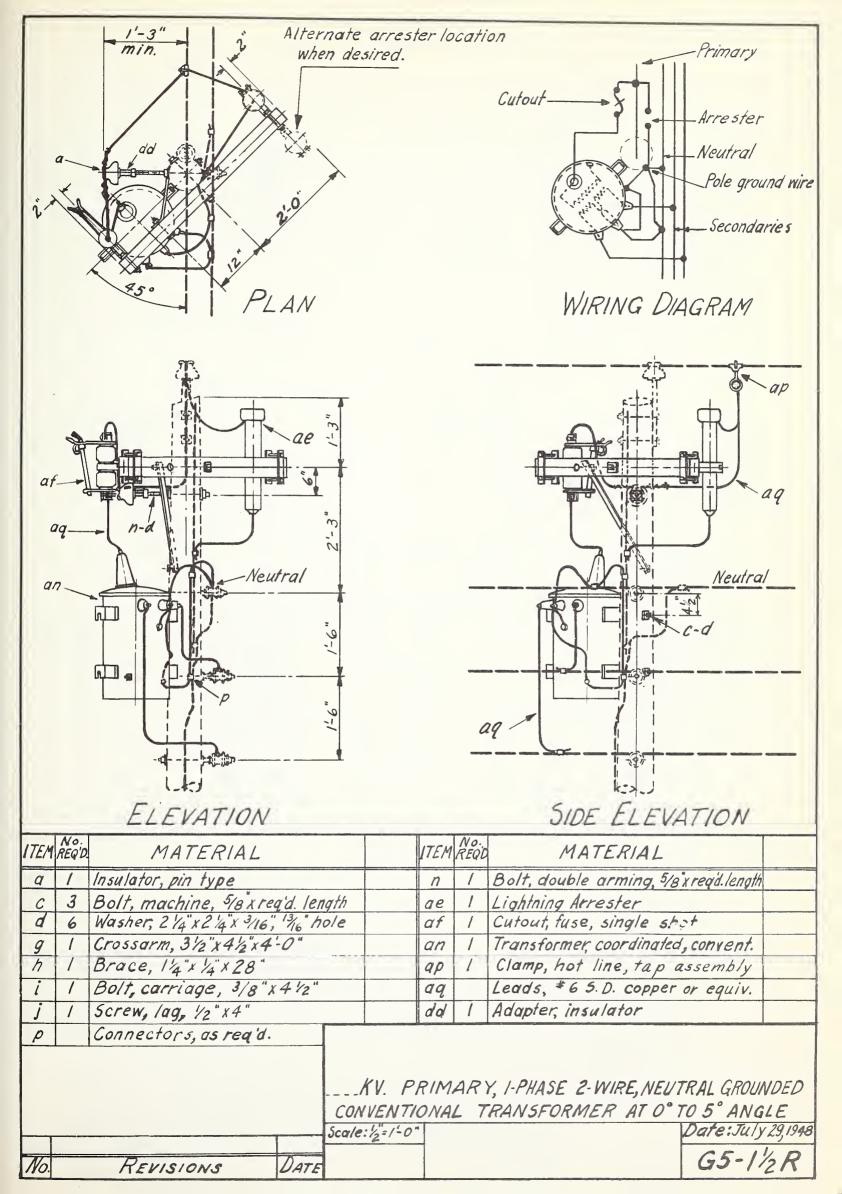
Scale: N.T.S.

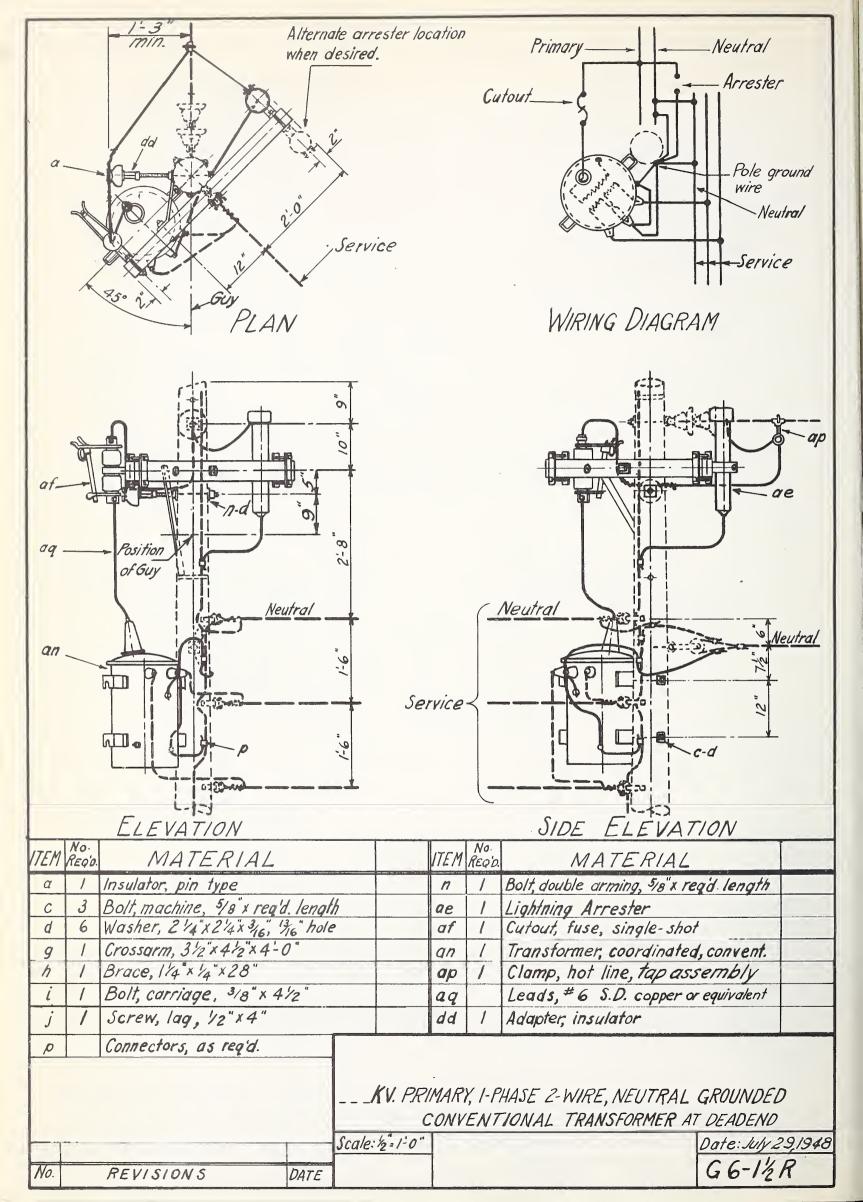
Date: July 20,1948

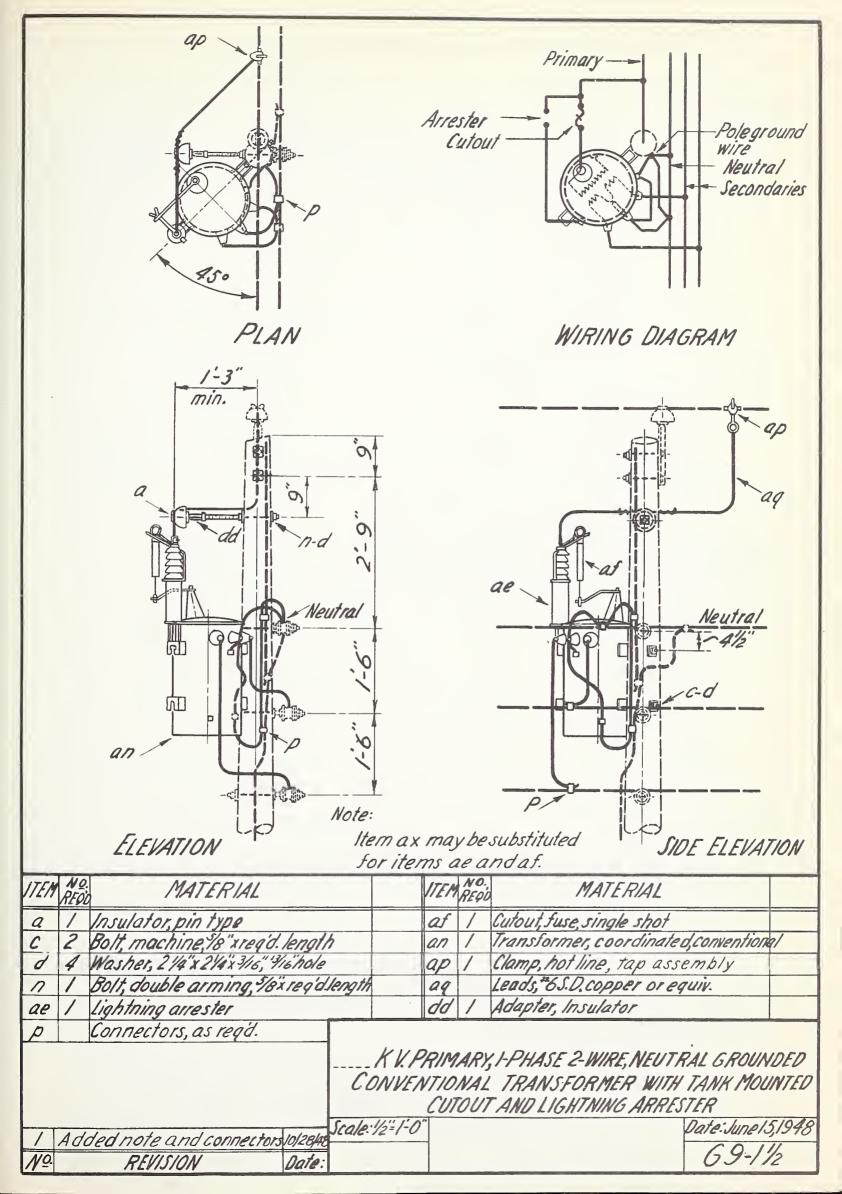
No. REVISION

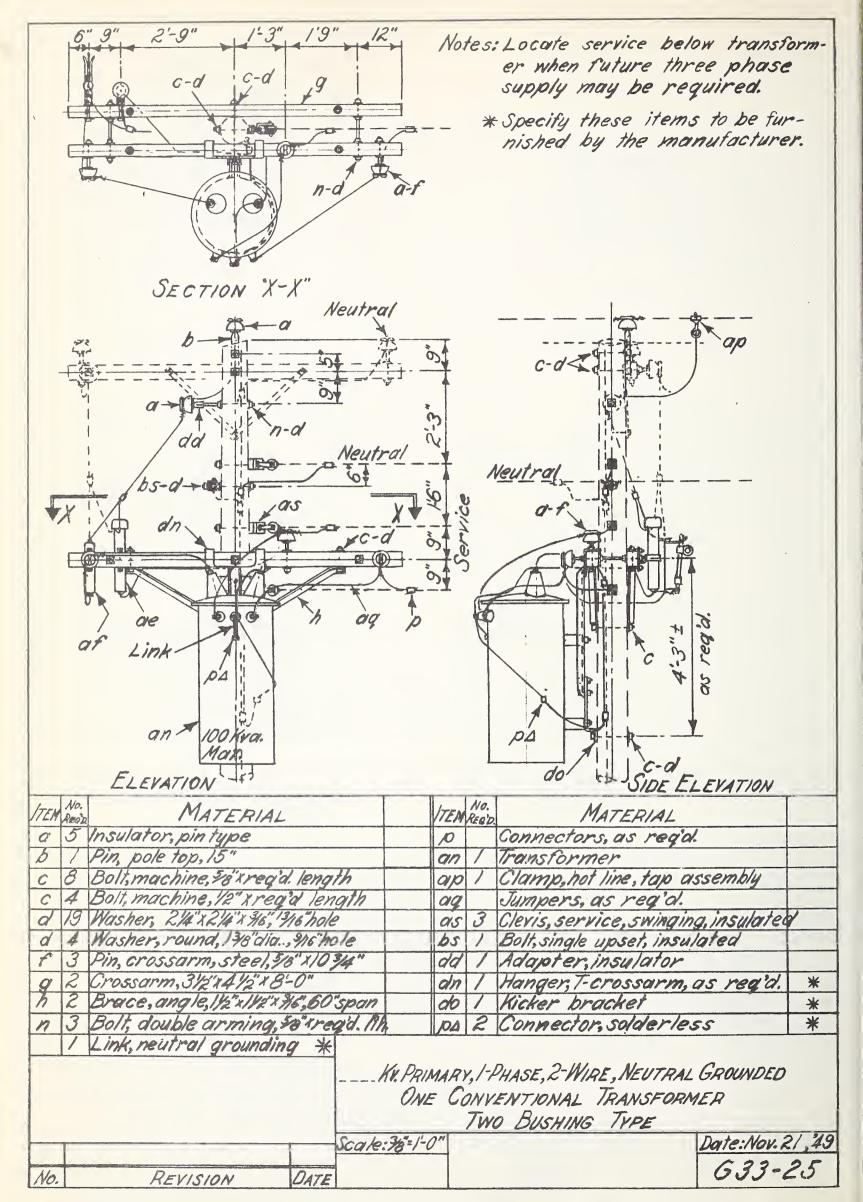
DATE

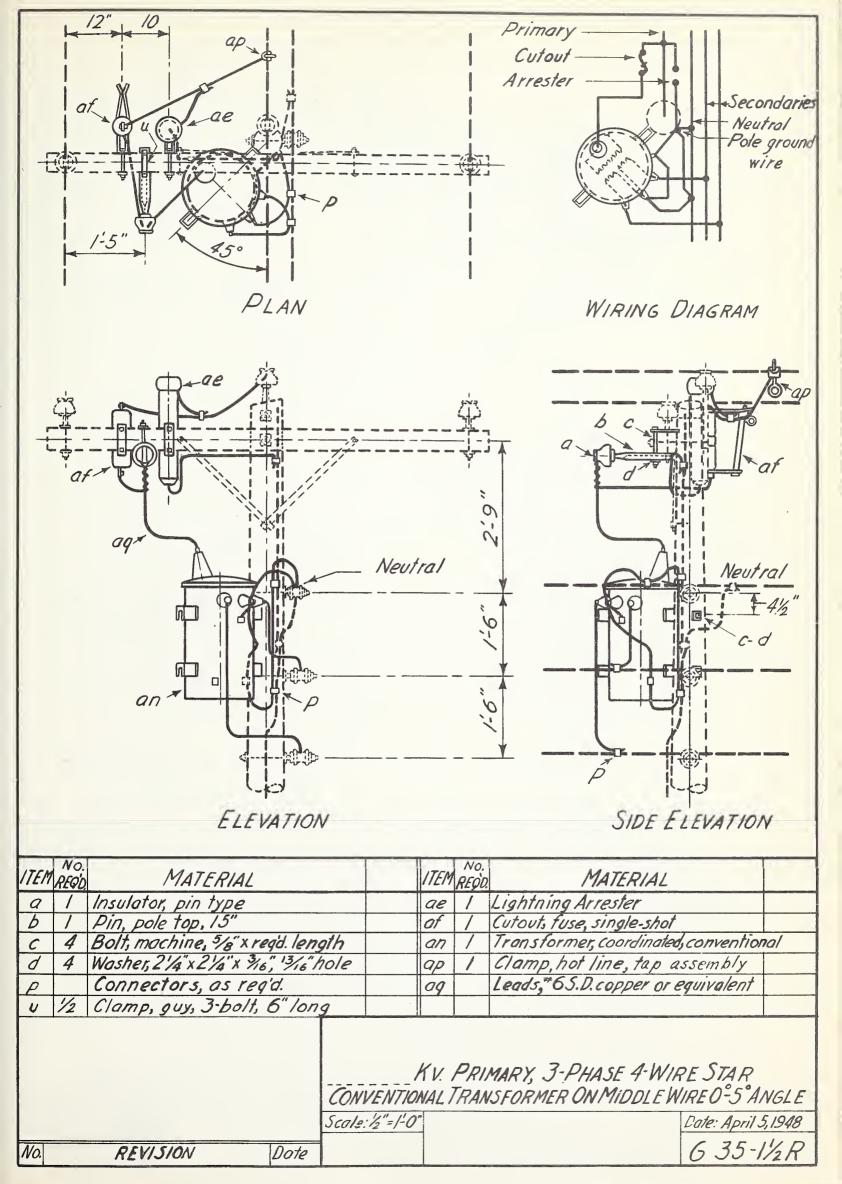
F6-1, F6-2, F6-3

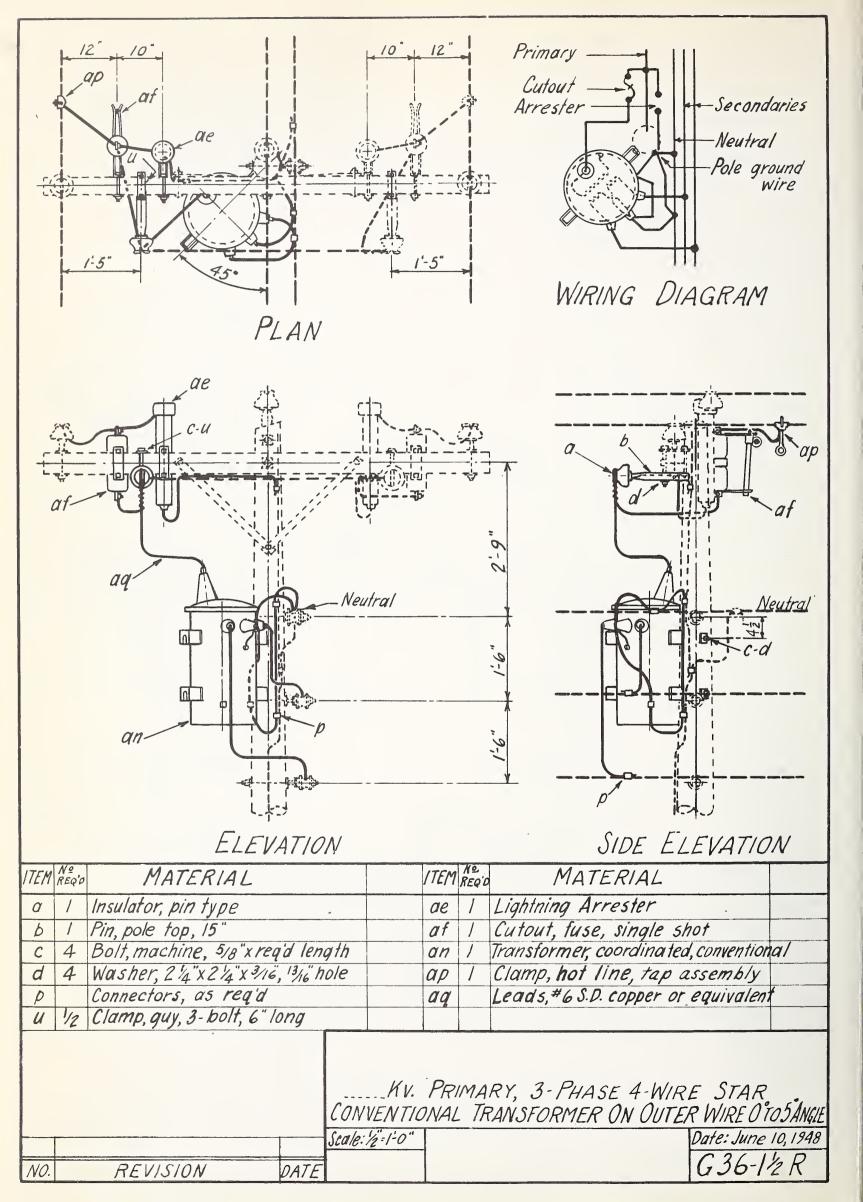


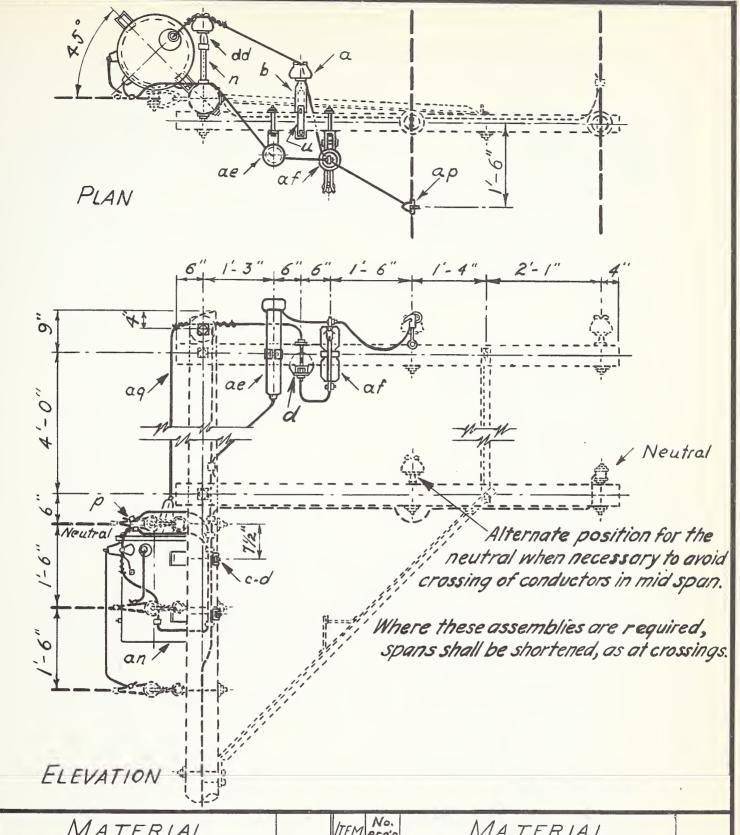










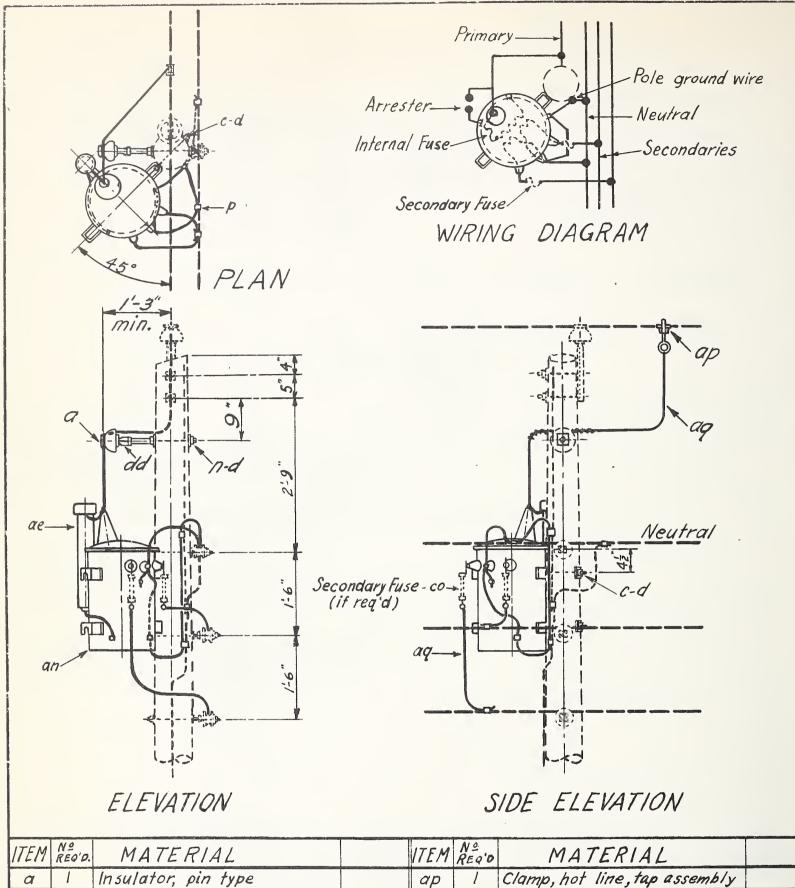


ITEM	No. REQ'D	MATERIAL	ITEM	No. REQ'O	MATERIAL
a	2	Insulator, pintype	af	1	Cutout, fuse, single shot
Ь	1	Pin, pole top, 15"	αn	/	Transformer coordinated, conventional
			ap	/	Clamp, hot line, tap assembly
d	6	Washer, 21/4"x 21/4"x 3/16", 13/16 "hole	aq		Leads, #6 S.D. copper or equiv.
17	/	Bolt, double arming, % x regid. 19th	и	1/2	Clamp, guy, 3-bolt, 6 "long
p		Connectors, as required	dd	/	Adapter, insulator
ae	/	Lightning Arrester			

CONVENTIONAL TRANSFORMER-SIDEARM CONSTRUCTION
Scale: 1/2-1-0" Date: Nov. 24, 1947

I Minor changes8-184№ REVISONDate

G37-1/2R



ITEM	Nº REQ'D.	MATERIAL	ITEM	Nº REQ'O	MATERIAL	
a	1	Insulator, pin type	ар	1	Clamp, hot line, tap assembly	
С		Bolt, machine, 5/8" xreq'd. length	aq		Leads, #6 S.D. Copper or equiv.	
d	4	Washer, 2/4"x 2/4"x 3/6, 1/6" hole	dd	/	Adapter, Insulator, 5/8"	
n	1	Bolt, double arming, 5 x read length				
P		Connectors, as read.				
ae	1	Lightning Arrester				
an	1	Transformer, coordinated, conven.				

CONVENTIONAL TRANSFORMER WITH INTERNAL PRIMARY FUSE (SECONDARY FUSES OPTIONAL) AT 0° TO 5° ANGLE

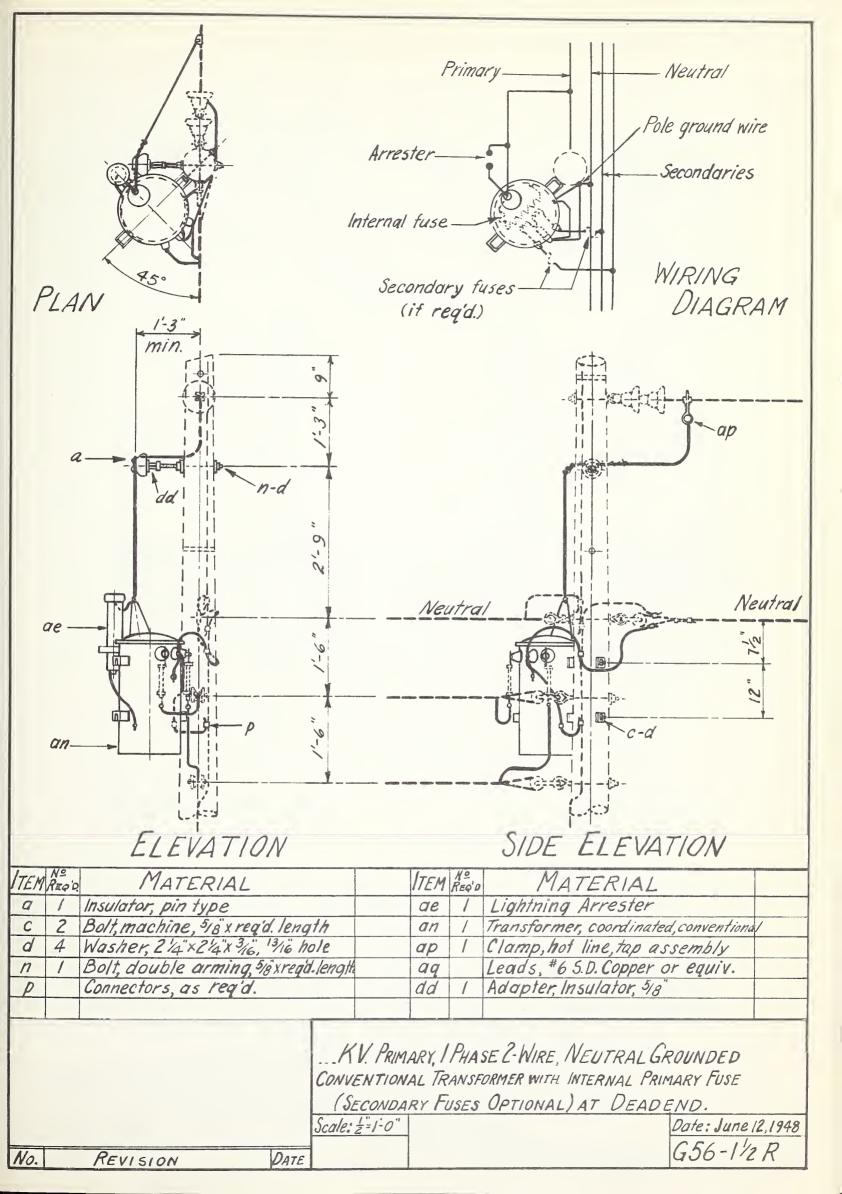
Scale: 2 -1-0'

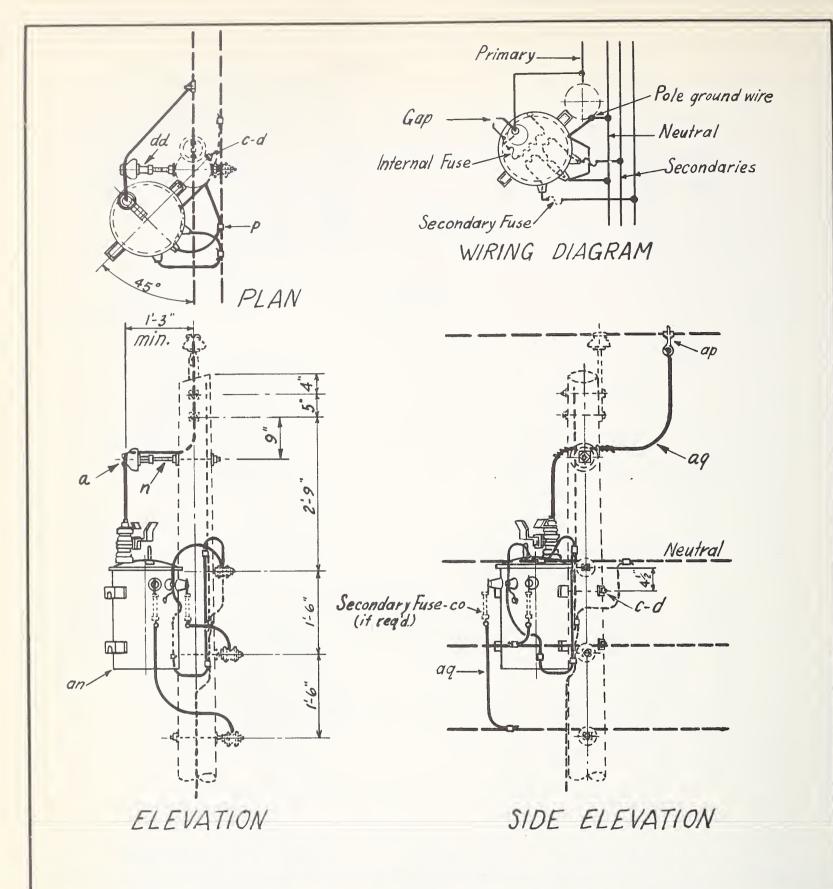
Date: June 8, 1948

REVISIONS No.

DATE

G55-1= R





ITEM	Nº REQ'O.	MATERIAL	ITEM	Nº REQ'D.	MATERIAL	
a	1	Insulator, pin type	ар		Clamp, hot line, tap assembly	
C		Bolt, machine, 5/8 x req'd length	aq		Leads, #6 S.D. Copper or equiv.	
d	4	Washer, 21/4 x 21/4 x 3/16, 13/16 hole	dd	1	Adapter, insulator, 5/8"	
n	/	Bolt, double arming, Fix read length	an	1	Transformer, coordinated, conventiona	
P		Connectors, as req'd.				

K.V. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED CONVENTIONAL TRANSFORMER WITH INTERNAL PRIMARY FUSE AND DOUBLE GAP (SECONDARY FUSES OPTIONAL) AT 0° TO 5° ANGLE

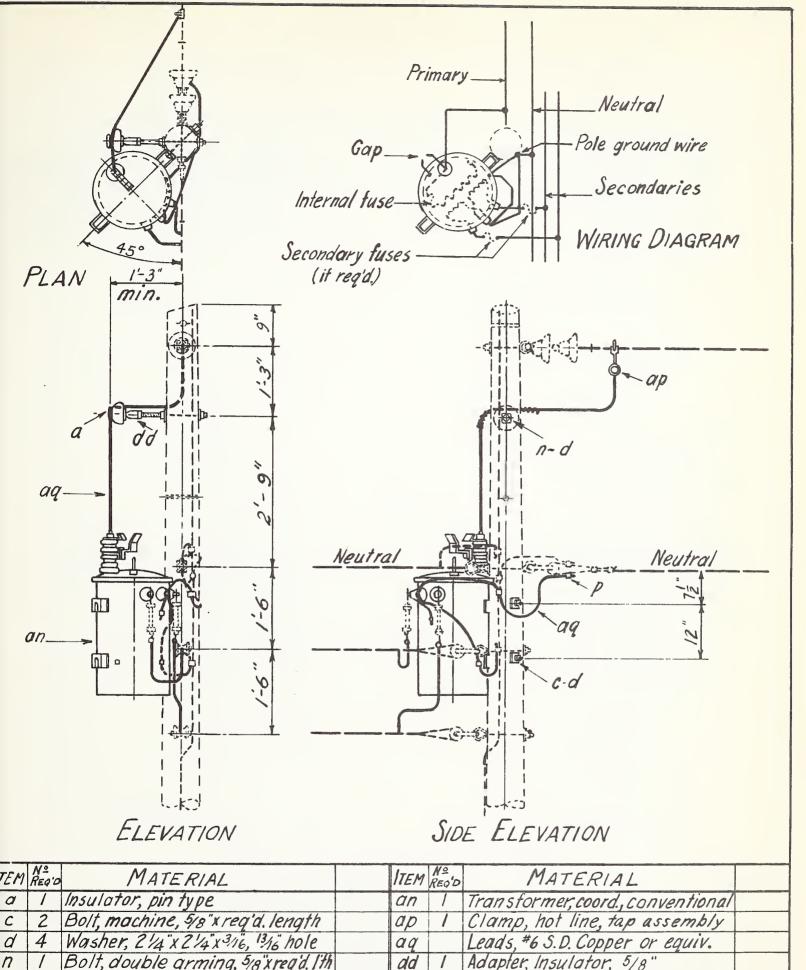
Scale: 1/2=1-0°

Date: June 9,1948

REVISIONS No.

DATE

G65-1/2R

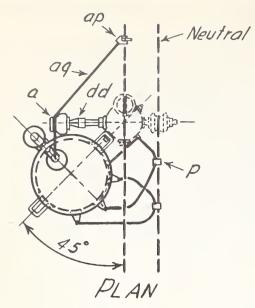


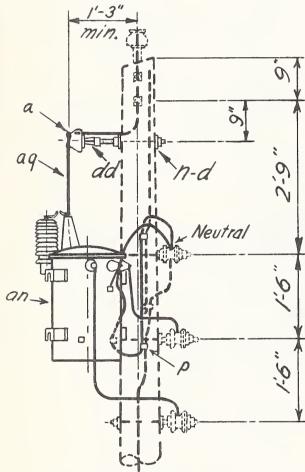
TEM	Nº REQ'O		ITEM	Nº REQ'D	MATERIAL	
a		Insulator, pin type	an		Transformer, coord., conventional	
C		Bolt, machine, 5/8"x req'd. length	ap	/	Clamp, hot line, tap assembly	
d		Washer, 21/4" x 21/4" x 3/16, 13/16 hole	aq		Leads, #6 S.D. Copper or equiv.	
n	/	Bolt, double arming, 5/8"x req'd. Ith	dd	/	Adapter, Insulator, 5/8"	
p		Connectors, as req'd.				

__KV.PRIMARY,I-PHASE 2-WIRE,NEUTRAL GROUNDED CONVENTIONAL TRANSFORMER WITH INTERNAL PRIMARY FUSE AND DOUBLE GAP (SECONDARY FUSES OPTIONAL) AT DEAD END

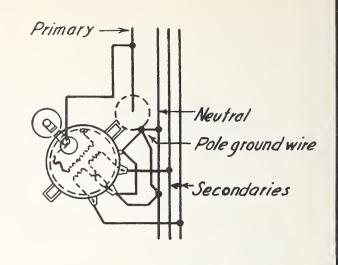
Date: June 12, 1948 Scale: = 1-0 G66-12R

No. REVISIONS

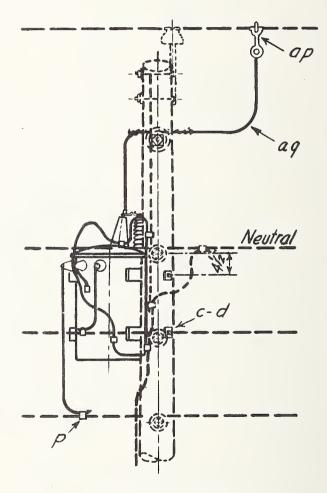




ELEVATION



WIRING DIAGRAM



SIDE ELEVATION

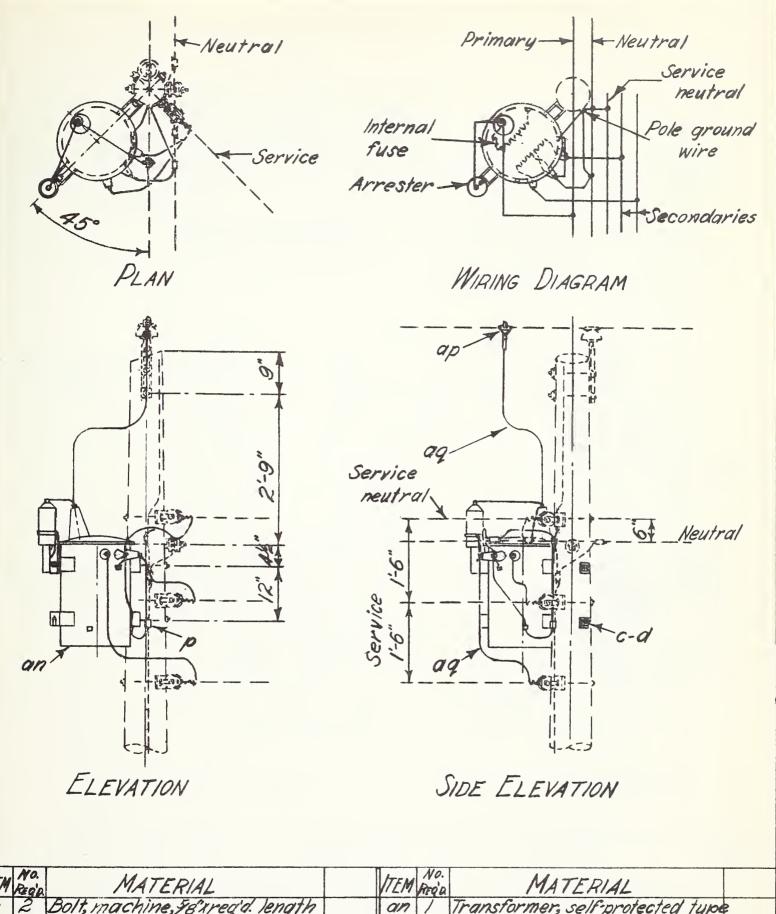
17514	NO. REQU	MATERIAL	ITEM	No. REQD.	MATERIAL
a	/	Insulator, pin type	an	1	Transformer, self protected type
C	2	Bolt, mochine, 5/8" x regid.length	ap	/	Clamp, hot line, tap assembly
d	4	Washer, 21/4" x 21/4" x 3/6, 13/6" hole	09		Leads, #6.SD copper or equiv.
n	/	Bolt, double arming, 5/8 x regid. 19th.	dd	/	Adapter, insulator, 5/8"
P		Connectors, as reg'd.			

KV. PRIMARY, I-PHASE 2- WIRE, NEUTRAL GROUNDED SELF PROTECTED TRANSFORMER AT OTO 5 ANGLE
Scale: 1/2"= 1:0 Date: Mar. 26.1948

DATE:

Date: Mar.26,1948 G105-1/2 R

NO. REVISION

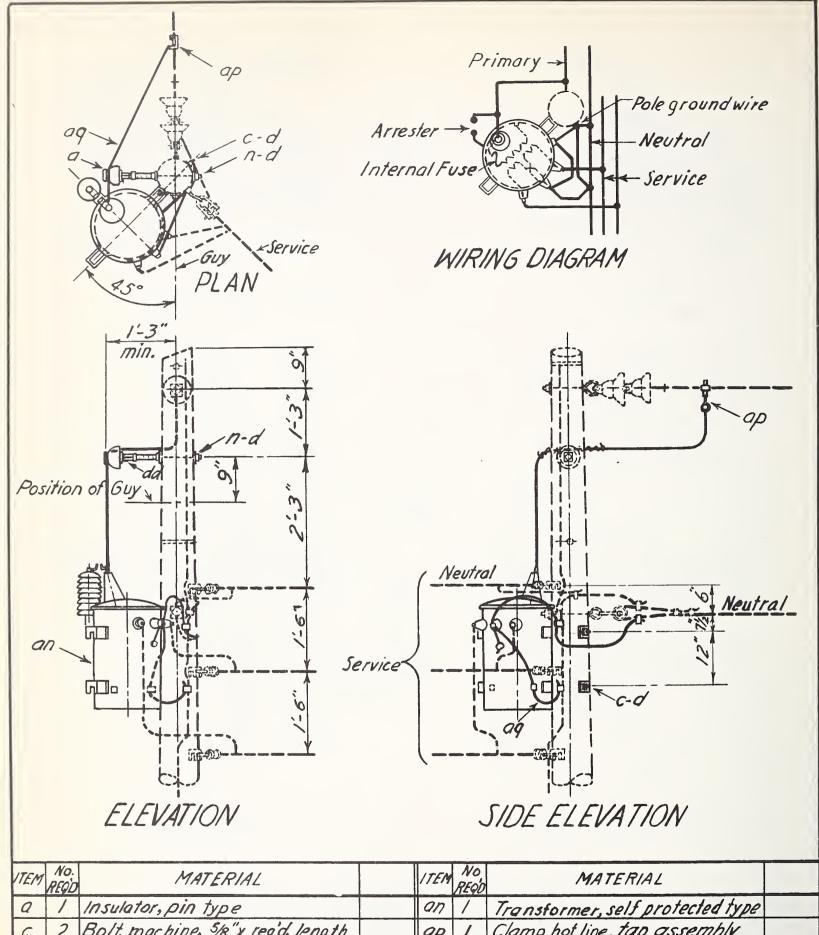


ITEM	NO. Regia	MATERIAL	ITEM	No.	MATERIAL	
C	2	Bolt, machine, Frareg'd. length	an	1	Transformer, self-protected type	
Q'	2	Washer, 214"x214"x 36", 36" hole	ap		Clamp, hot line, top assembly	
P		Connectors, as regid.	aq		Leads,#65.D. copper or equiv.	

Kv.PRIMARY, I-PHASE, 2-WIRE, NEUTRAL	GROUNDED
SELF PROTECTED TRANSFORMER ATO	TO5 ANGLE
Scale://=1-0"	Date: Nov. 2, 4

NO. REVISION DATE

G105-1/2A



ITEM	No. REGD	MATERIAL	ITEM	NO REGO	MATERIAL	
Q	1	Insulator, pin type	an	/	Transformer, self protected type	
C		Bolt, machine, 5/8"x reg'd, length	ap	1	Clamp, hot line, tap assembly	
0	4	Washer, 21/4" X21/4" X 3/16", 13/16" hole	ag		Leads, #6 S.D. Copper or equiv.	
1	1	Bolt, double arming, Six regidlength	dd	1	Adapter, insulator, 5/8"	
P		Connectors, as regid.				

SELF PROTECTED TRANSFORMER AT DEADEND

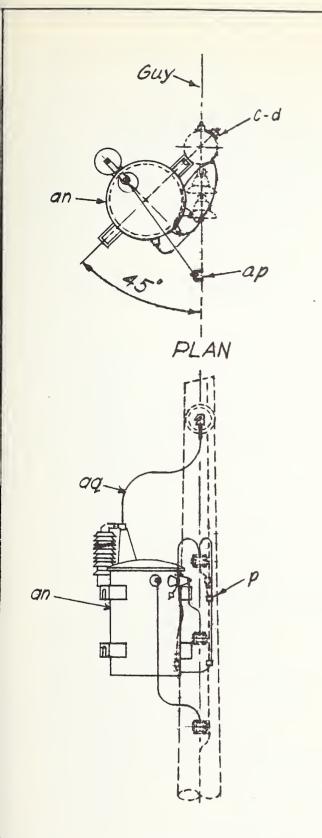
Scale: 1/2 = 1:0

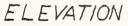
Date: Mar. 23, 1948

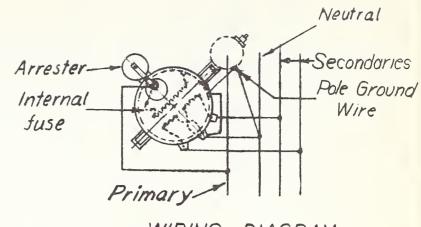
Nº REVISION

DATE

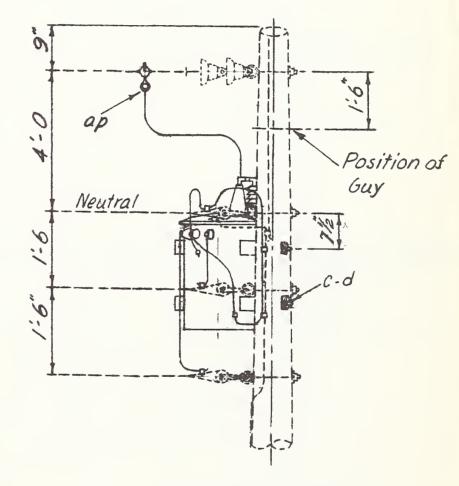
G106-11/2 R







WIRING DIAGRAM



SIDE ELEVATION

ITEM	NO. REG'D	MATERIAL	ITEM	NO. REG'D	MATERIAL	
C	2	Bolt, machine, & "x rea'd length	ap	/	Clamp, hot line tap assembly	
d	2	Washer, 24×2/4× 76" /16" hole	99		Jumpers and leads as regid.	
p		Connectors, as req'd				
an	/	Transformer, self-protected type	-			

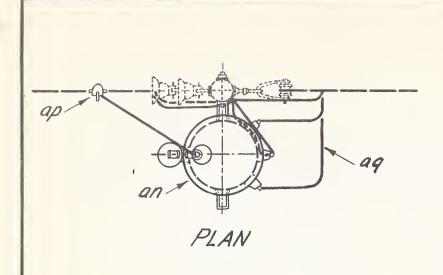
__KV. PRIMARY, I PHASE 2 WIRE, NEUTRAL GROUNDED SELF-PROTECTED TRANSFORMER AT DEADEND

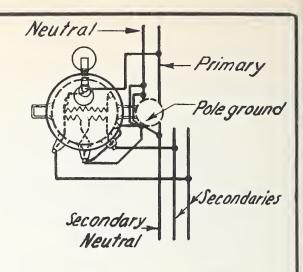
Scale: 1/2"=1'-0"

Date: July 20,50

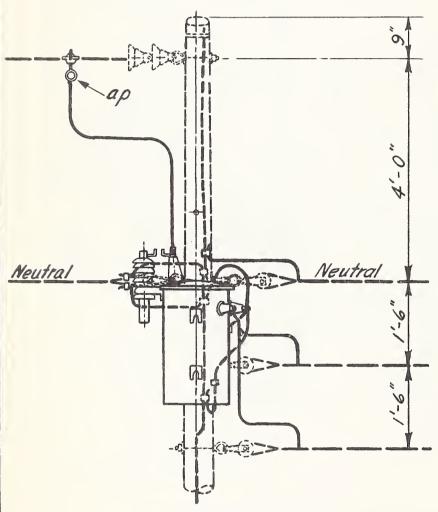
No. REVISION DATE

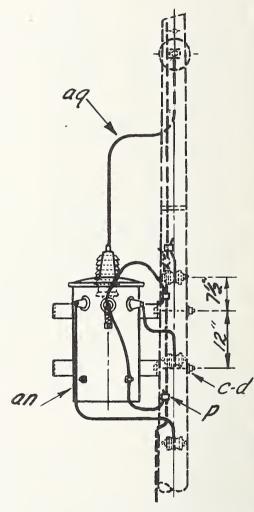
6106-1/2AI





WIRING DIAGRAM





ELEVATION SIDE ELEVATION

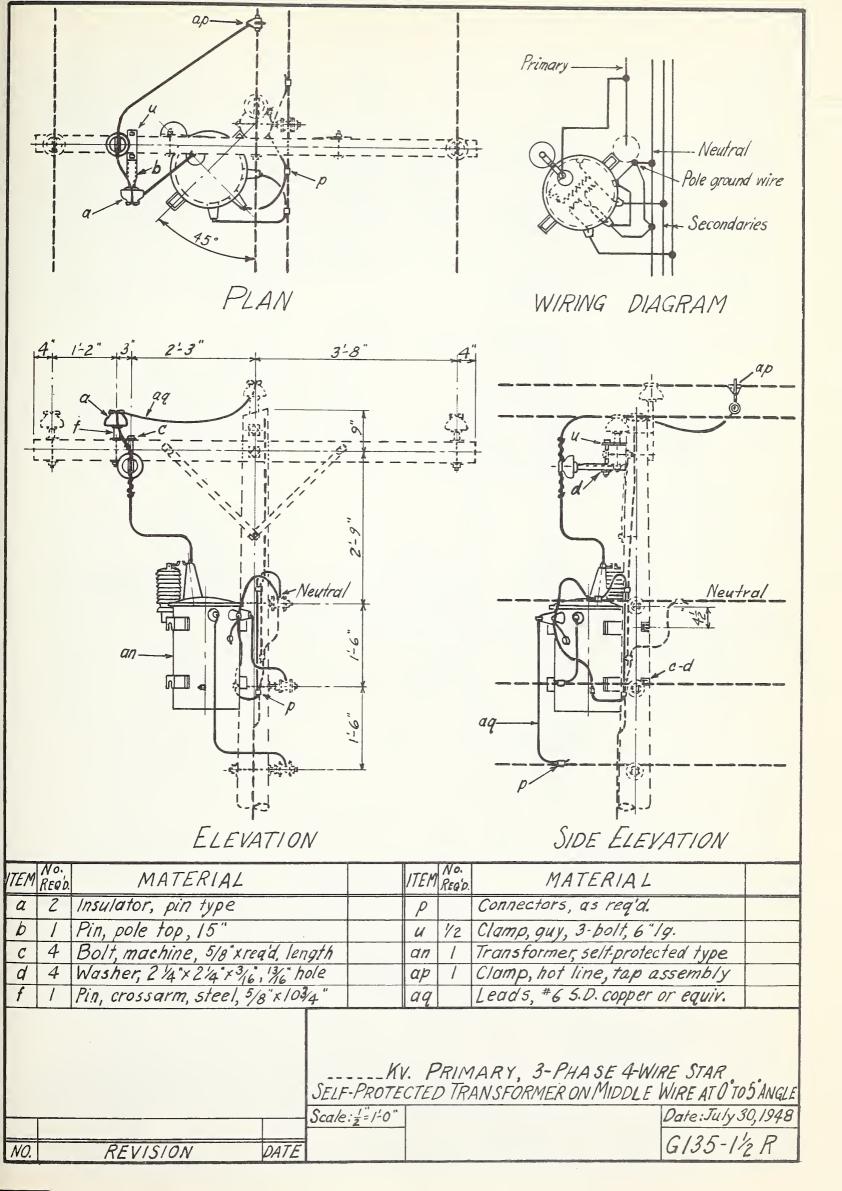
ITEM	NO. REOL	MATERIAL	ITEM	NO. RFOU	MATERIAL	
0		Bolt, machine, 5/8"x reg'd. length	ap	1	Clamp, hot line, tap assembly	
d	2	Washer, 21/4"x 21/4"x 3/16", 13/16"hole	29		Leads, #6 S.D. Copper or equiv.	
P		Connectors, as reg'd.				
an	/	Transformer, self-protected type				

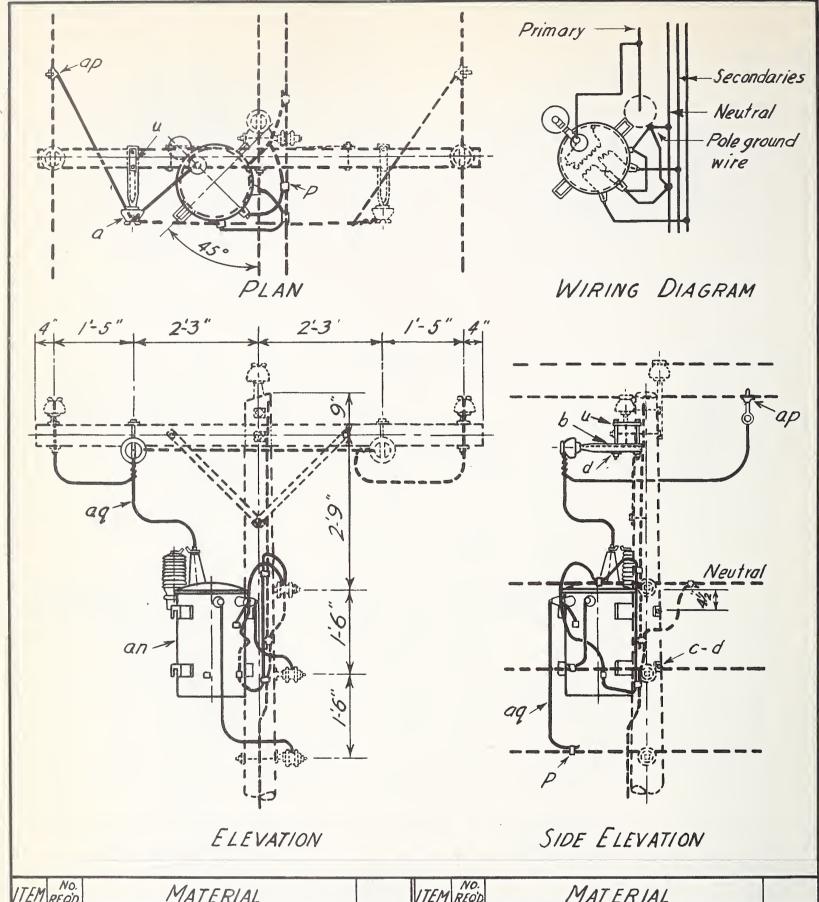
K V. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED
SELF PROTECTED TRANSFORMER AT DEADEND
SECONDARY CONTINUING

Scale: 1/2"=1-0

Date: July, 15, 1948 G126-11/2

NO REVISION



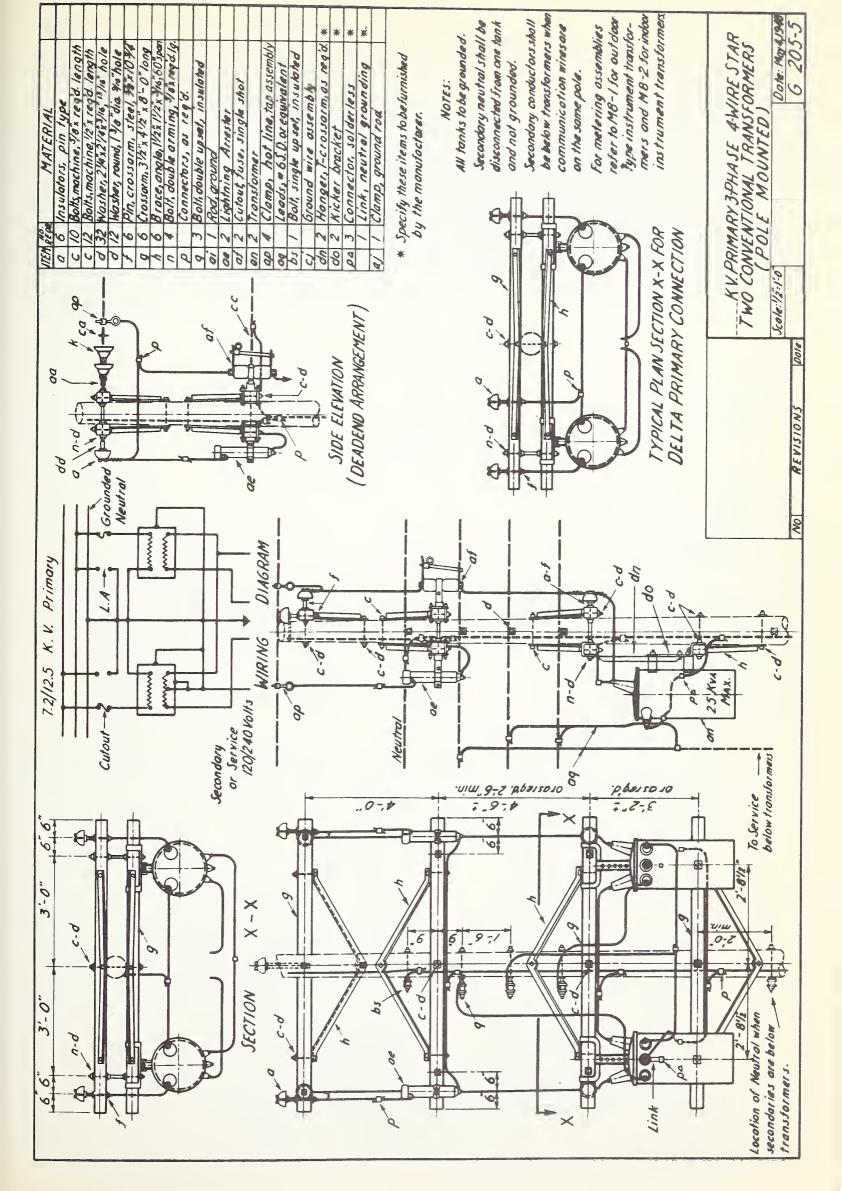


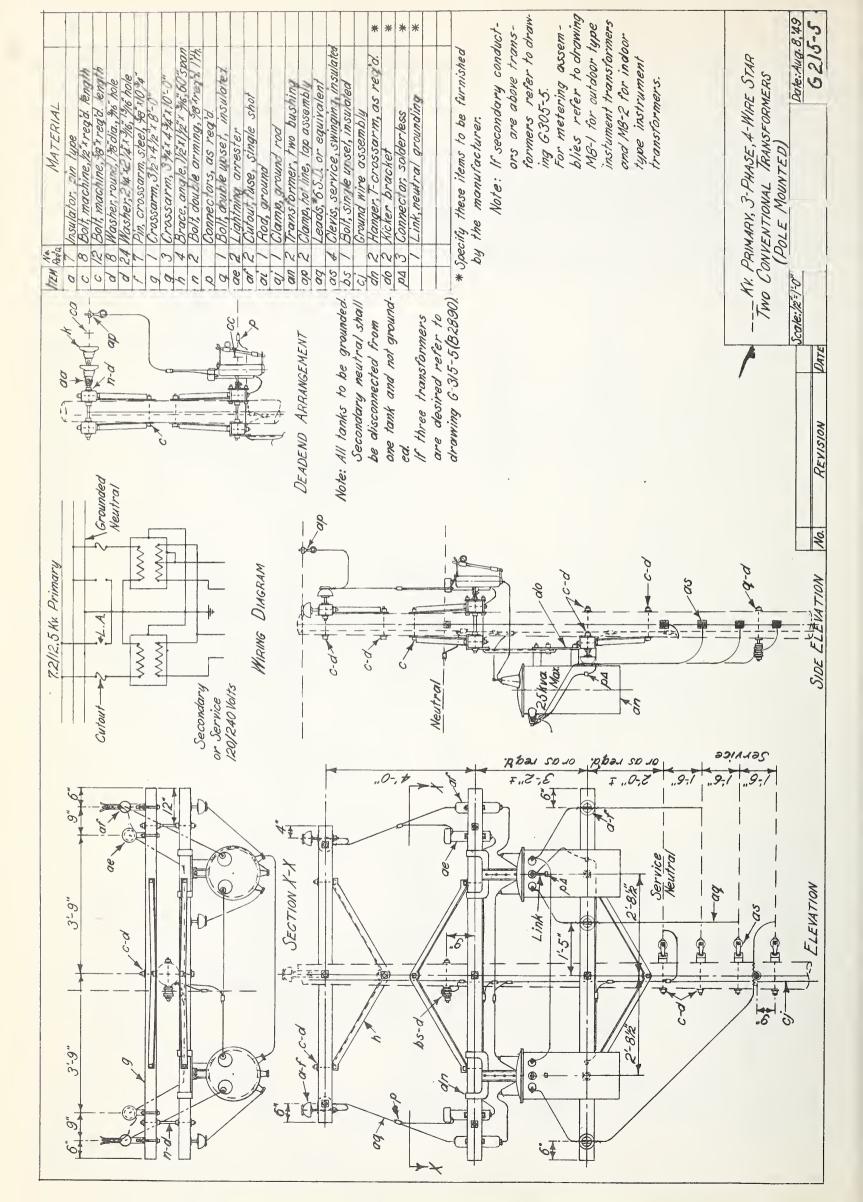
ITEM	No. REQD.	MATERIAL	ITEM	NO. REQD	MATERIAL
a		Insulator, pin type	P		Connectors, as regid.
b	/	Pin, pole top, 15"	и	1/2	Clamp, guy, 3-bolt, 6"/g.
C	4	Bolt; machine, 5/8"x reg'd. Igth.	an		Transformer, self-protected type
d	4	Washer, 21/4"x 21/4"x 3/6"- 17/6" hole	ap	/	Clamp, hot line, tap assembly
			09		Leads, # 6 S.D. copper or equiv.

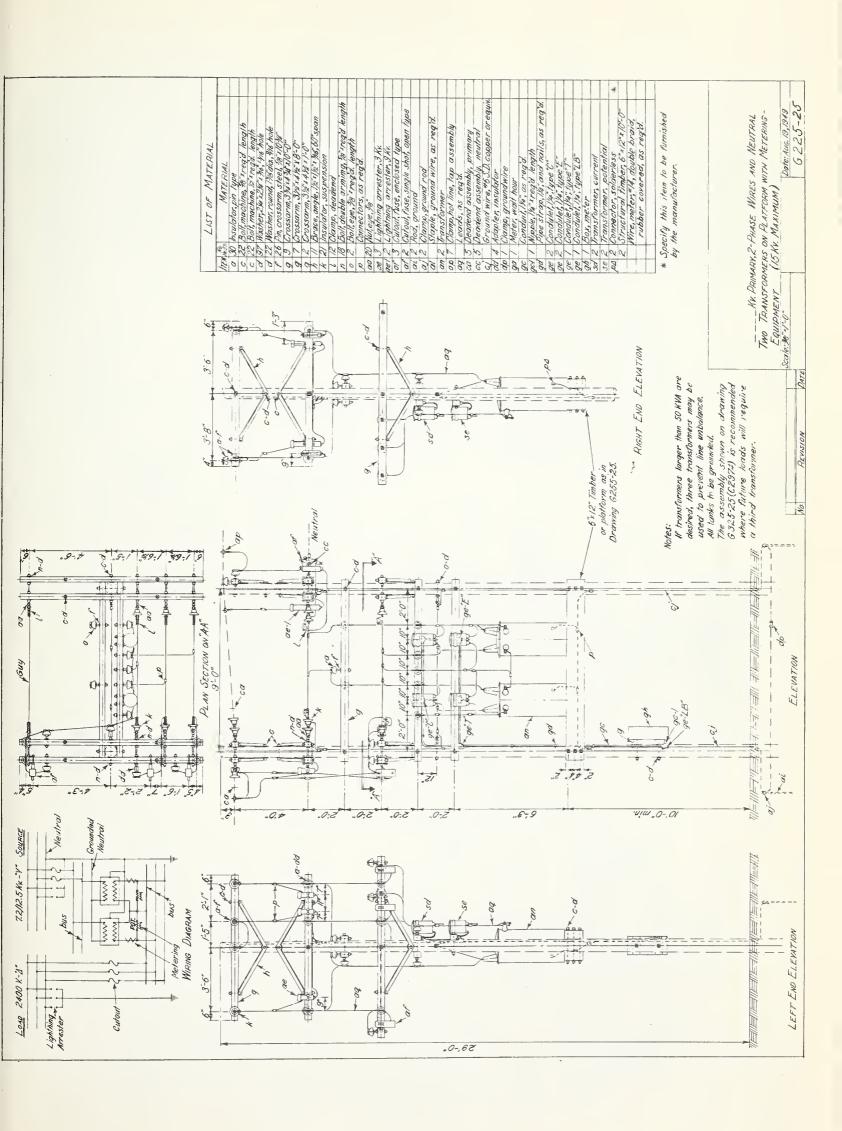
REVISION

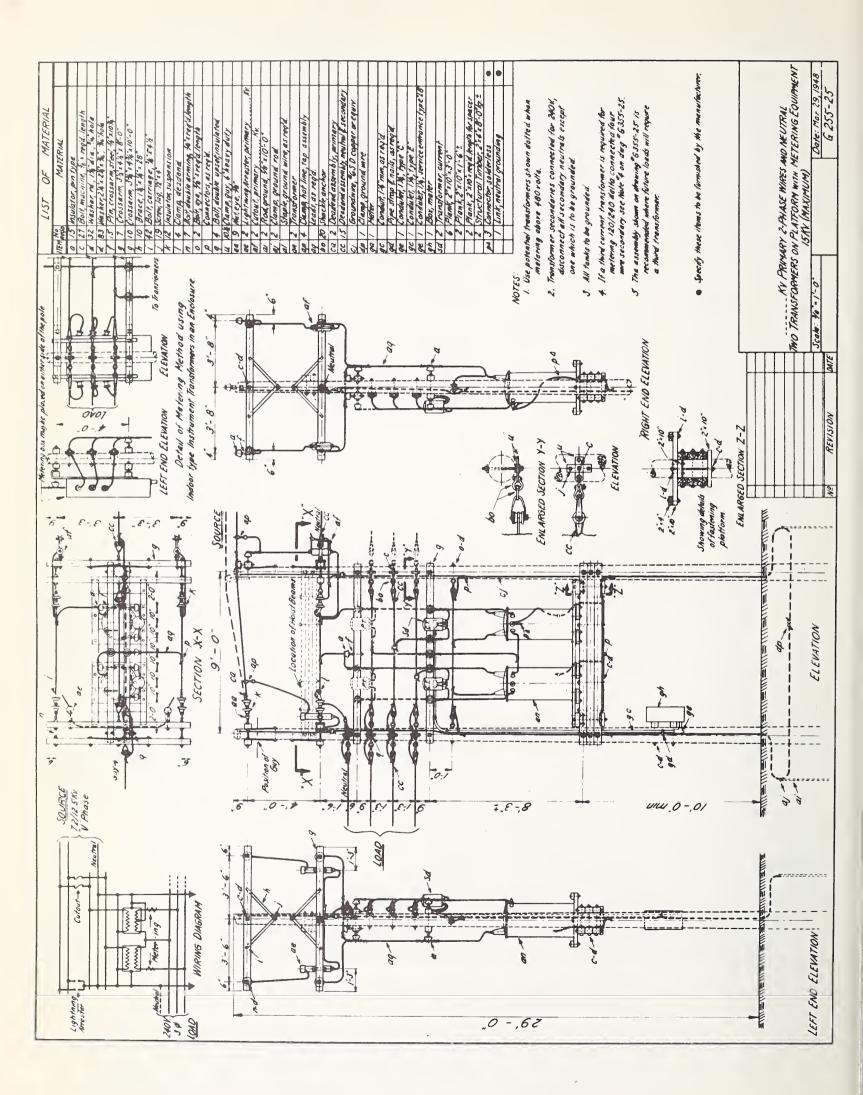
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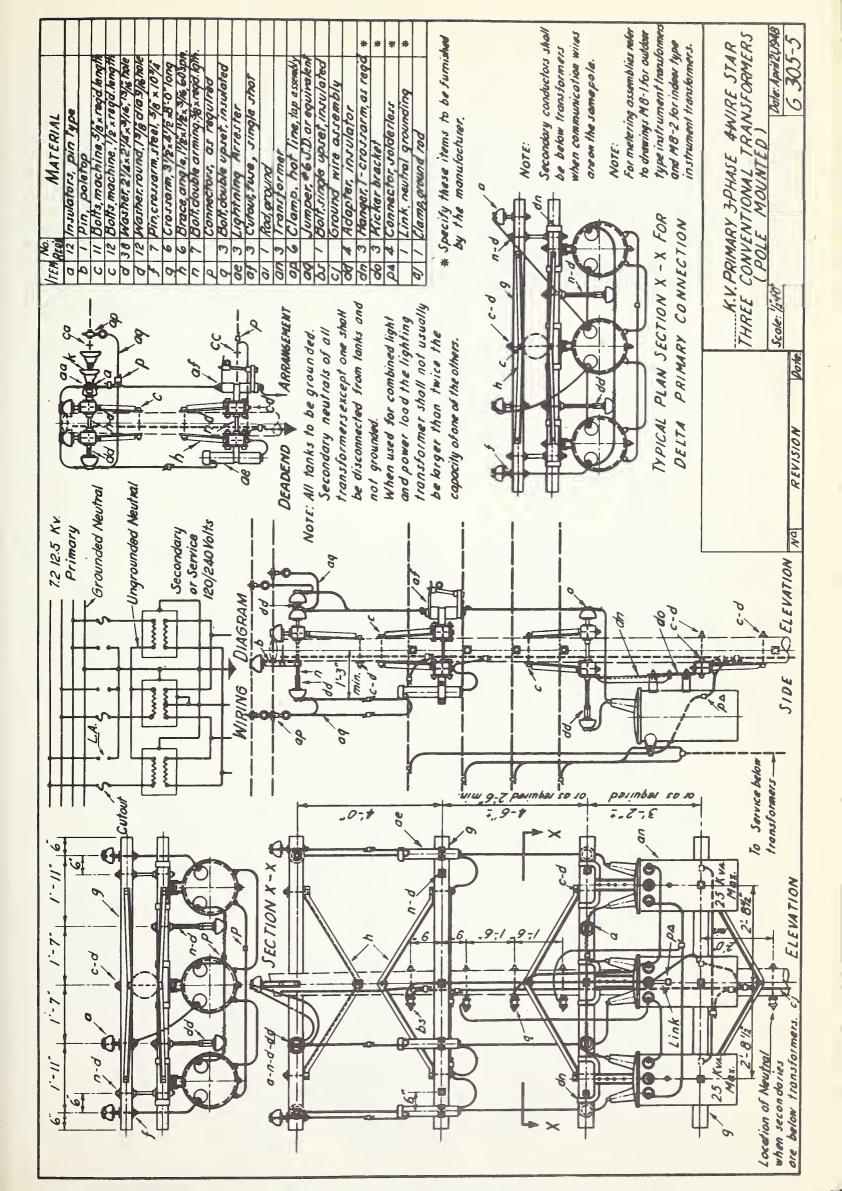
	SELF-PROTECTED	RIMARY, 3-PHASE TRANSFORMER ON O	4-WIRE STAR OUTER WIREO-5ANGLE
	Scale 1/2"=1'-0"		Date: Mar. 31, 1948
DATE			6136-11/2R

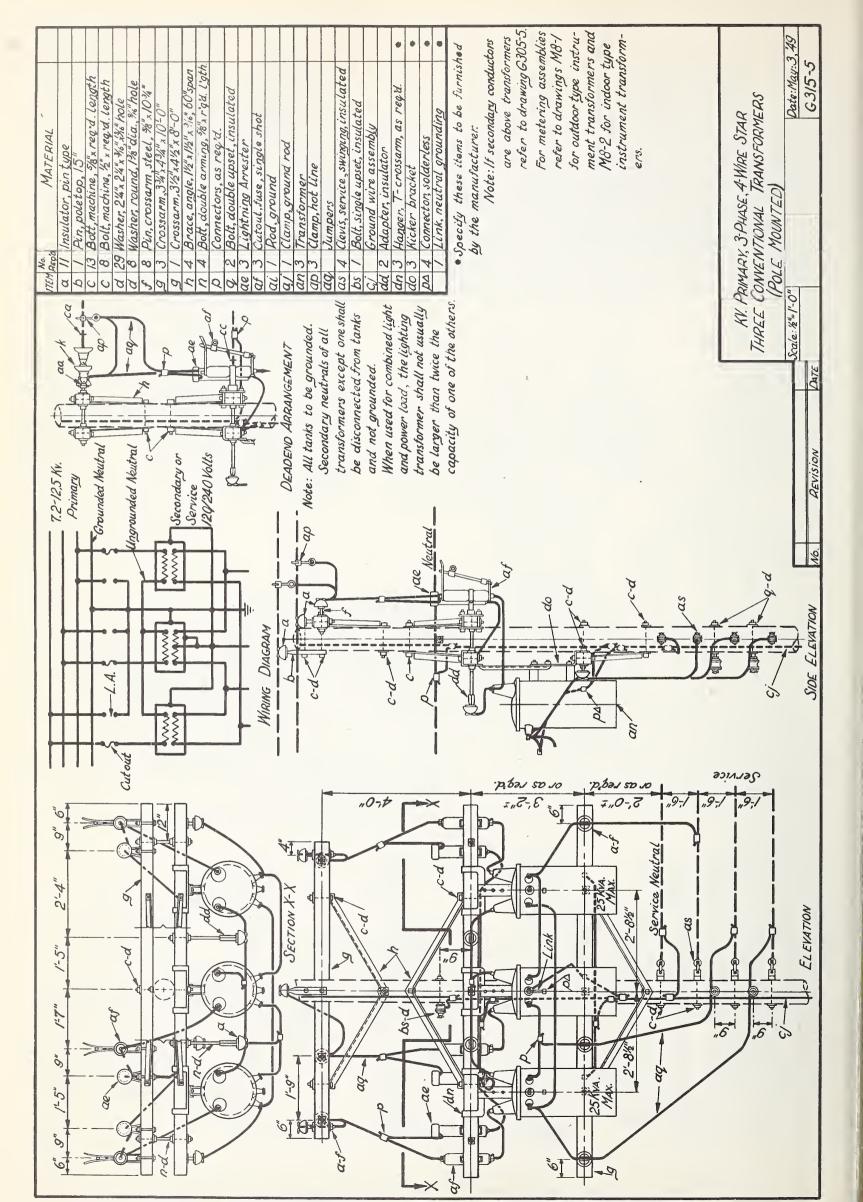


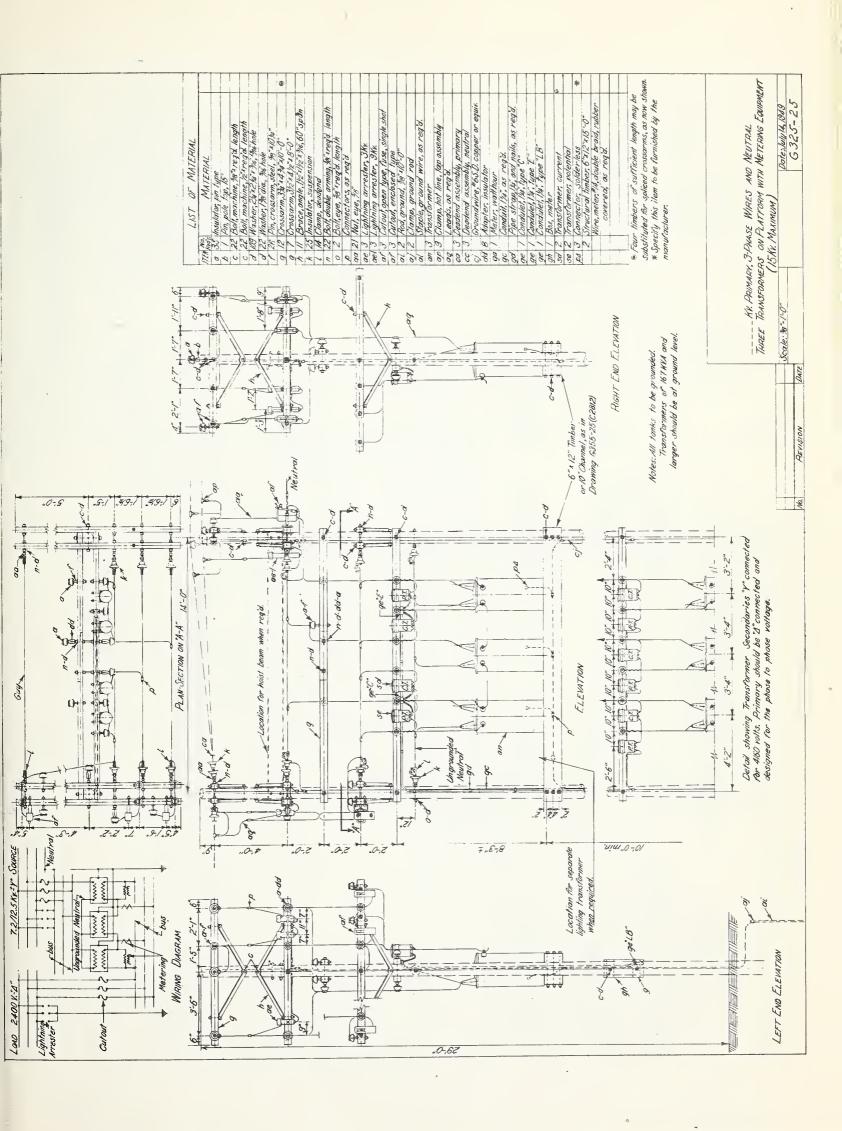


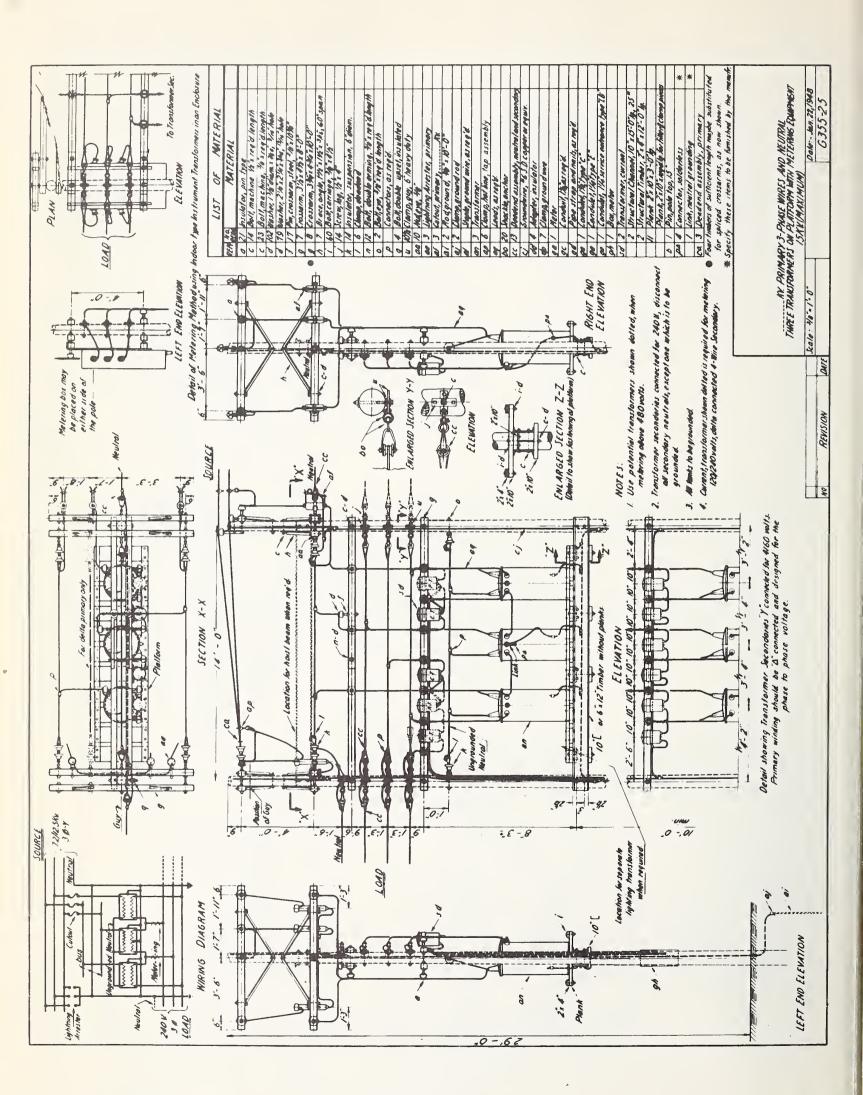


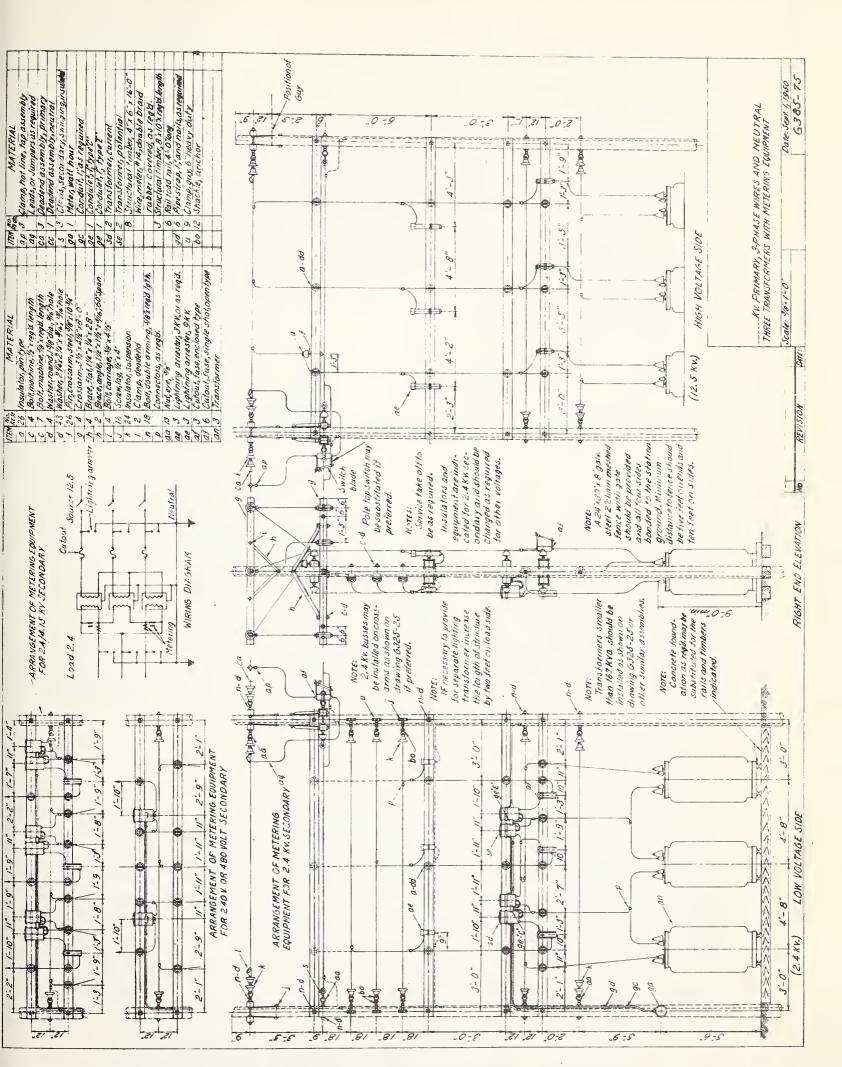


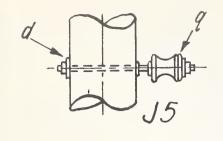


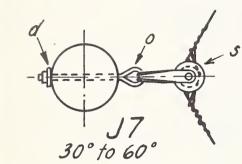


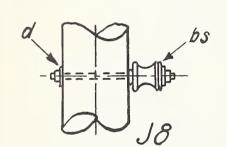


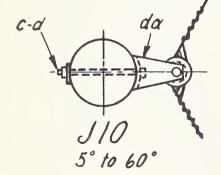


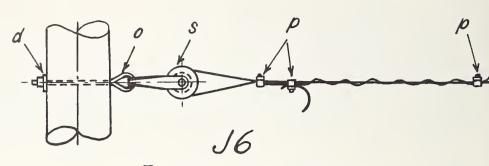




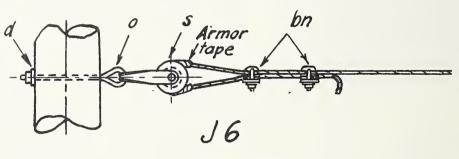




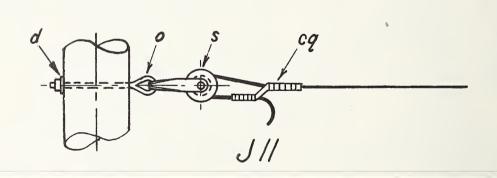




For use on copper



For use on aluminum



TEM R	NO REQ'D.	MATERIAL	ITEM	Nº REQ'D	MATERIAL
C		Bolt, machine, 5/8 "xreq'd length	cq		Sleeve, offset, splicing
d		Washer, 21/4" x 21/4" x 3/16", 13/16" hole	bn		Clamp, loop deadend
0		Bolt, eye, 5/8" x req'd length	dα		Bracket, insulated
p		Connectors, as req'd.			
q		Bolt, double upset, insulated			
S		Clevis, secondary, swinging, insulated			
bs		Bolt, single upset, insulated			

SECONDARY ASSEMBLIES

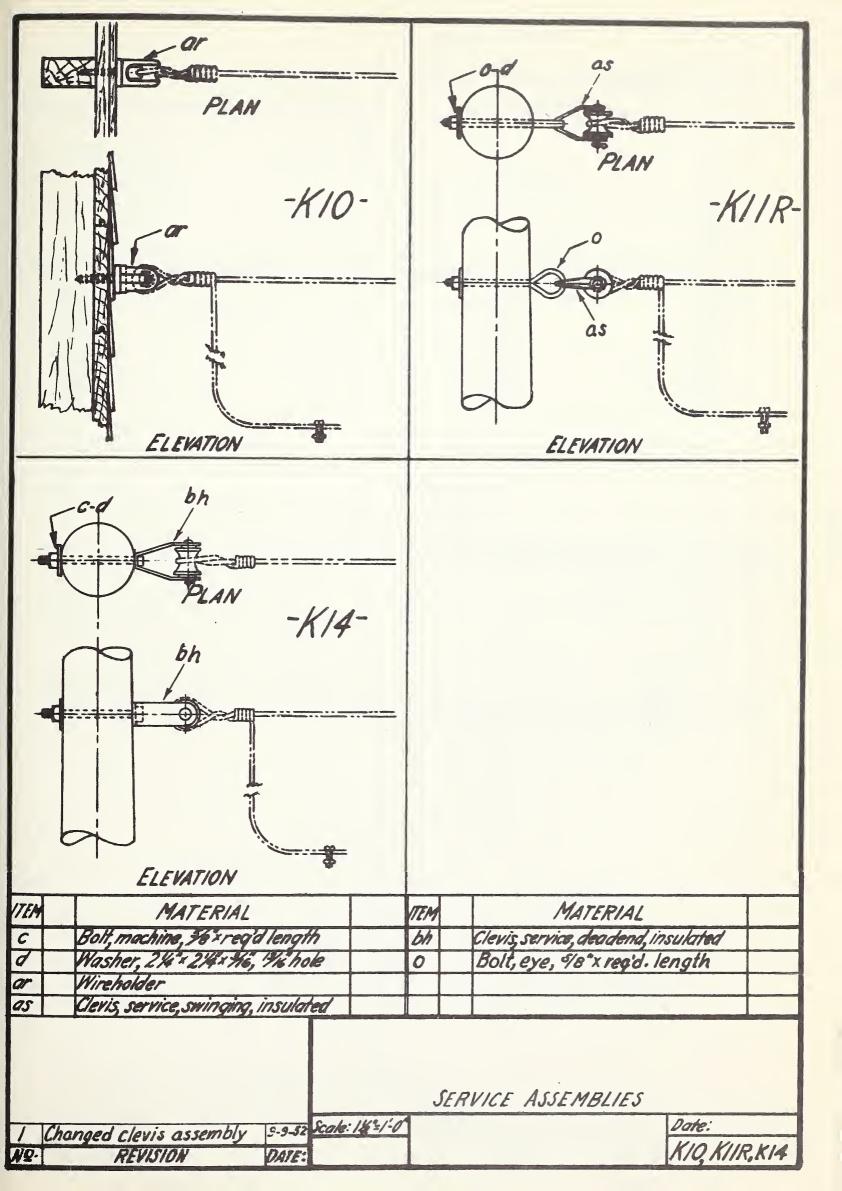
Scale: N.T. S.

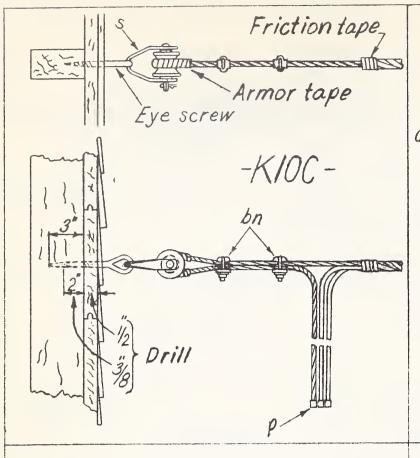
Date: June 26, 1948

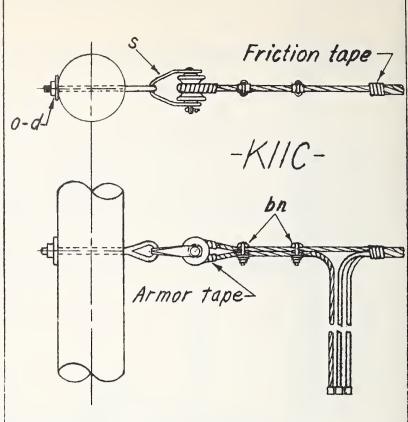
No. REVISION

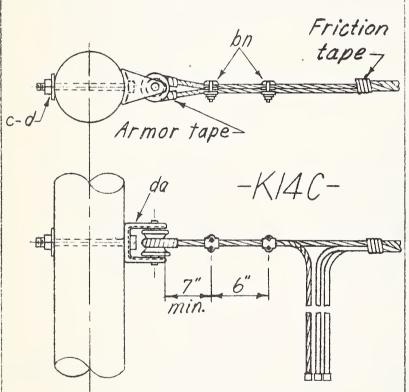
DATE

J5 TOJII









NOTES:

This type construction should be used for 3-conductor service cables with bare A.C.S.R. neutral.

Eye screw to be wrenched in.

For brick or concrete walls use 3/4"x31/2"expansion shield in 3/4"x 4"hole.

ITEM	MATERIAL	ITEM	MATERIAL		
C	Bolt, machine, %"xreq'd length	bn	Clamp, loop deadend		
d	Washer, 24 x 2.4 x 3/6," 13/16" hole	da	Bracket, insulated		
0	Bolt, eye, %" x reg'd length	dq	Screw, eye, elliptical, 1/2"x6"		
S	Clevis, secondary, swinging, insulated	P	Connectors, as required		

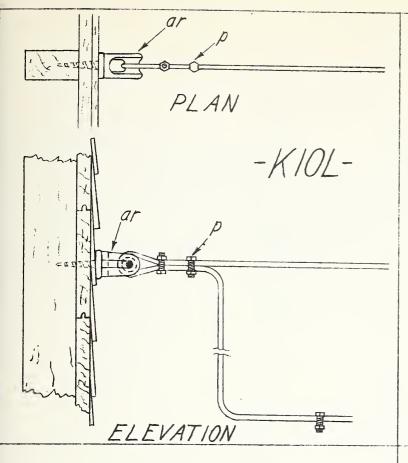
SERVICE ASSEMBLIES, CABLE

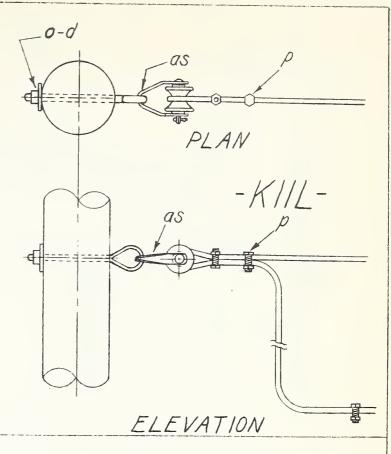
Scale: 1/2=1-0"

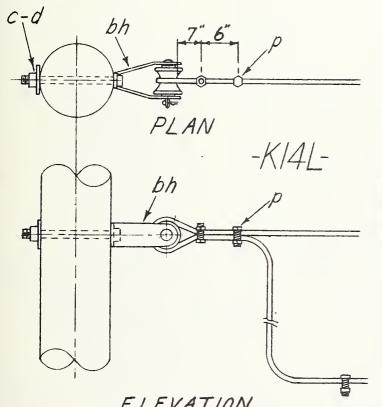
Date: Jan. 21, 1952

NO. REVISION DATE

KIOC, KIIC, KI4C







NOTE 1:

This type construction should be used for No. 2 aluminum weatherproof conductor and larger.

NOTE 2:

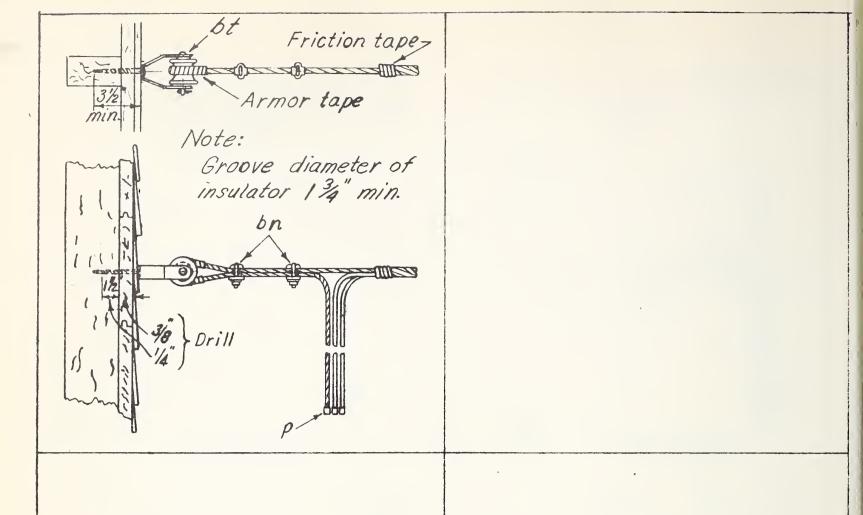
Connectors to be applied over bare wire and then taped as required.

	LLLVATION			
ITEM	MATERIAL	ITEM	MATERIAL	
С	Bolt, machine, % "x reg'd length	bh	Clevis, service, deadend, insulated	
d	Washer, 24"x24"x 3/6", 3/6" hole	ρ	Connectors, as required	
ar	Wireholder	0	Bolt, eye, %"x read. length	
as	Clevis, service, swinging insulated	_		

SERVICE ASSEMBLIES

Scale: 12"=1-0" (LARGE CONDUCTORS) Date: Jan. 16,1952

KIOL, KIIL, KI4L DATE NO. REVISION



Note:

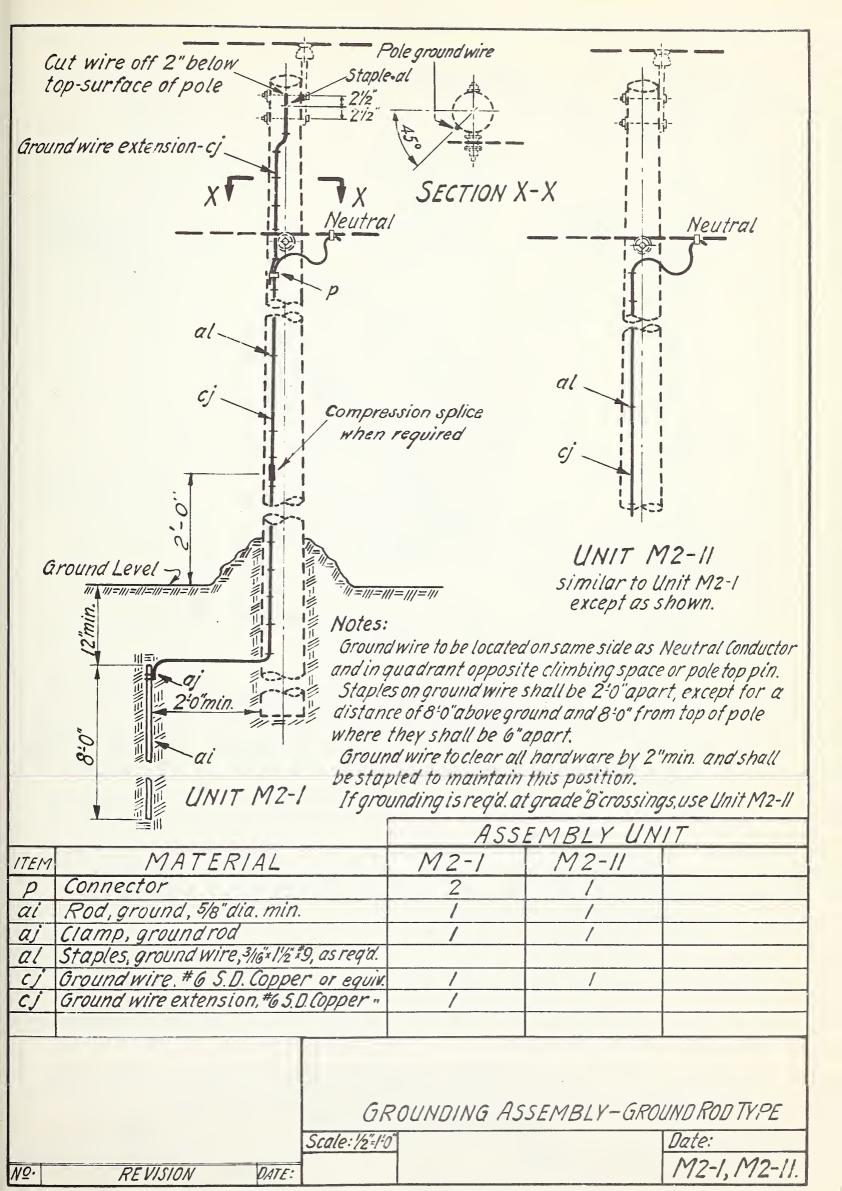
This type construction should be used for 3-conductor service cables with bare ACSR neutral.

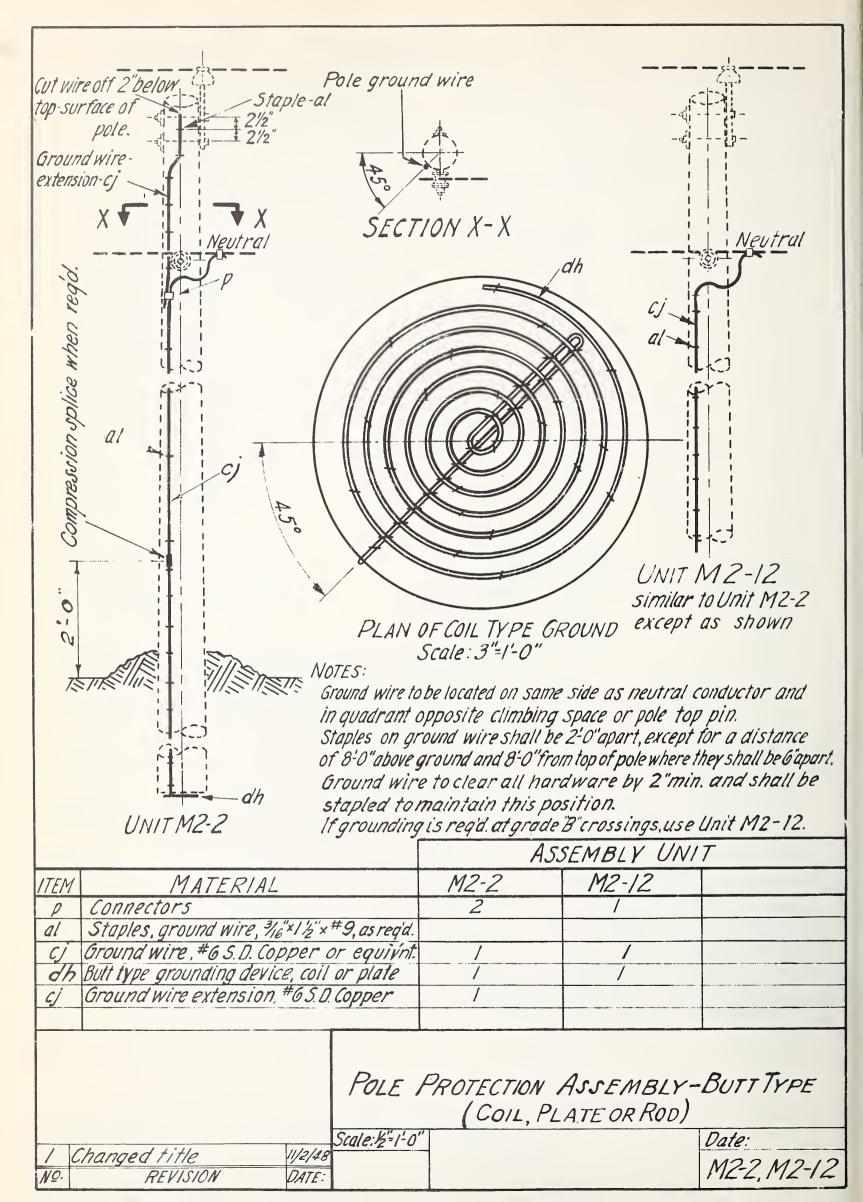
ITEM	MATERIAL	VTEM	MATERIAL	
bt	Wireholder, Clevis type,			
	#24 woodscrew, insulated			
P	Connectors, as required			
bn	Clamp, loop deadend			

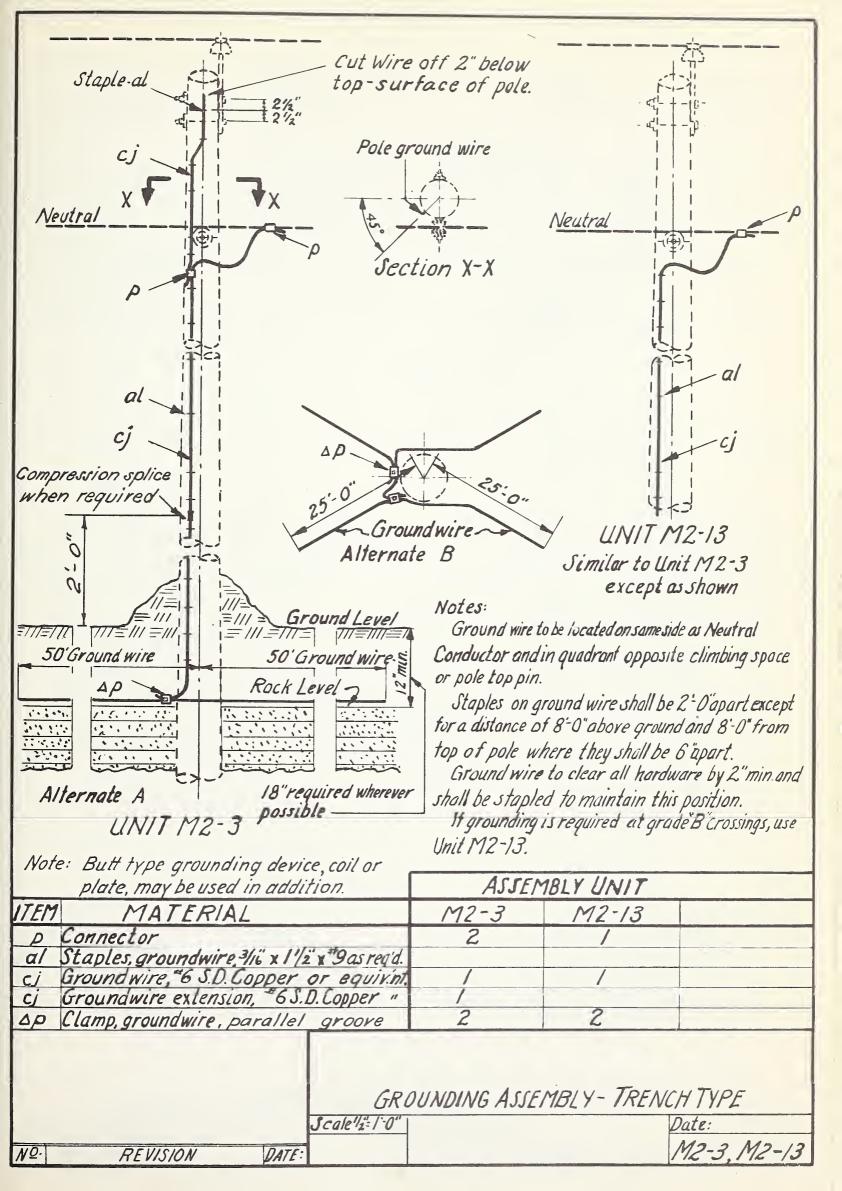
SERVICE ASSEMBLY , CABLE

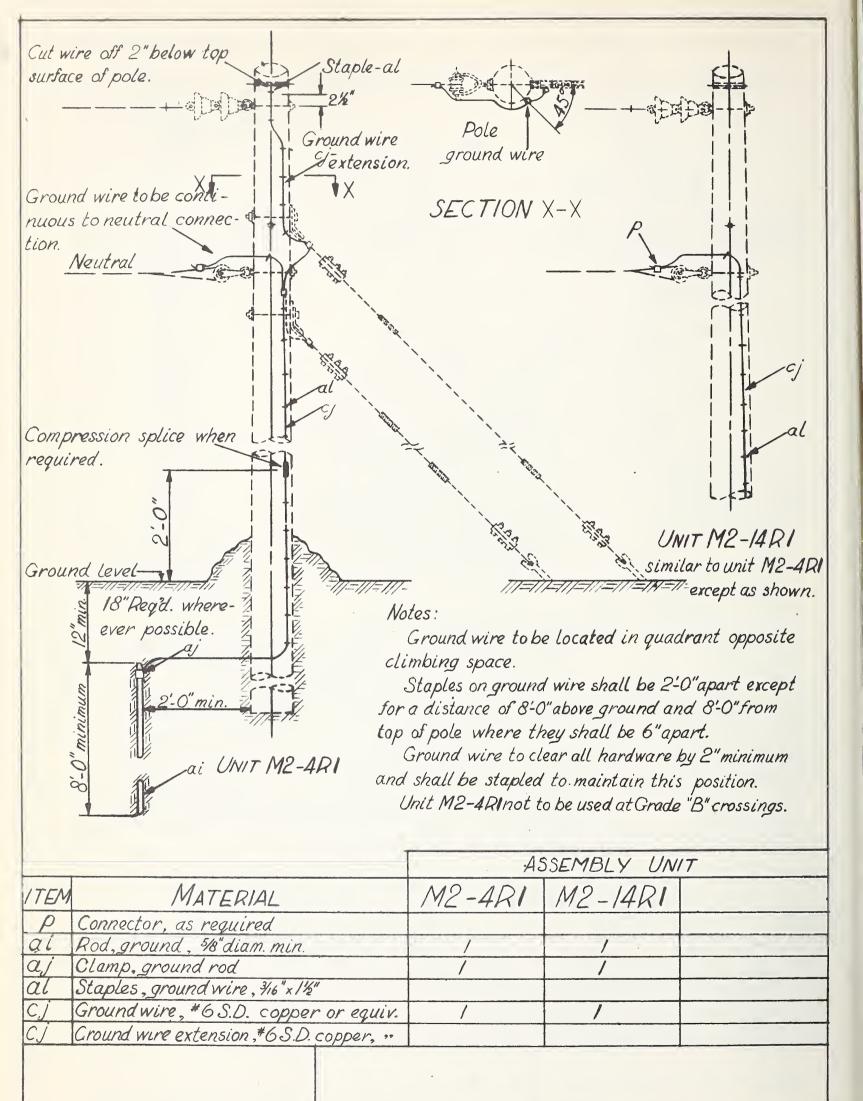
Scale: 1"= 1'-0" Date: Dec. 29,1952

KIOC-A







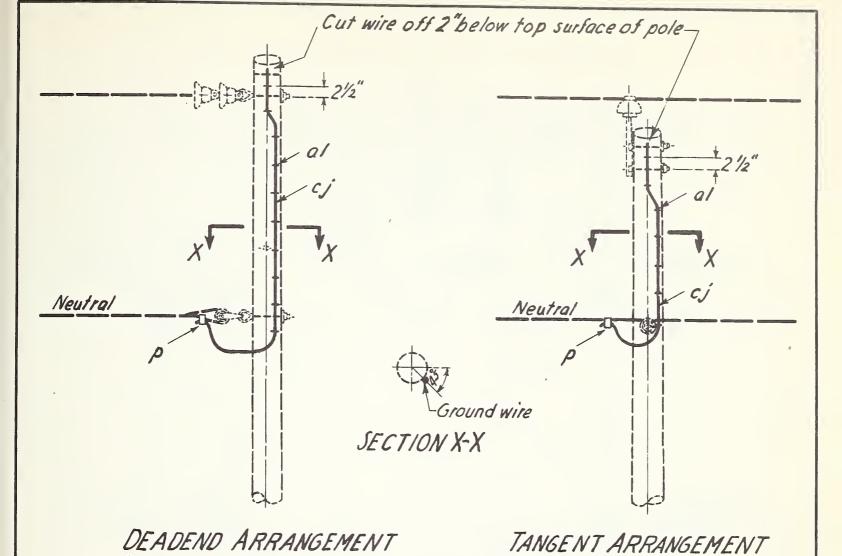


GROUNDING ASSEMBLY - DEADEND

Scale: 12-1-0"

Date: May 25,49 M2-4RI, M2-HRI

Nº. REVISION



NOTES:

- I. Ground wire to be located on same side as Neutral Conductor and in quadrant opposite climbing space.
- 2. Staples on ground wire to be 6 apart.
- 3. Ground wire to clear all hardware by 2"min. and shall be stapled to maintain this position.
- 4. This Assembly not to be used at Grade B"Crossings.

ITEM	NO. REGD	MATERIAL	ITEM	NO. REQU	MATERIAL	
P		Connector				
0/		Staples groundwire, 3/16'x 11/2"				
cj		Ground Wire, #65.D. copper or equiv.				
	<u>'</u>					

POLE TOP PROTECTION ASSEMBLY

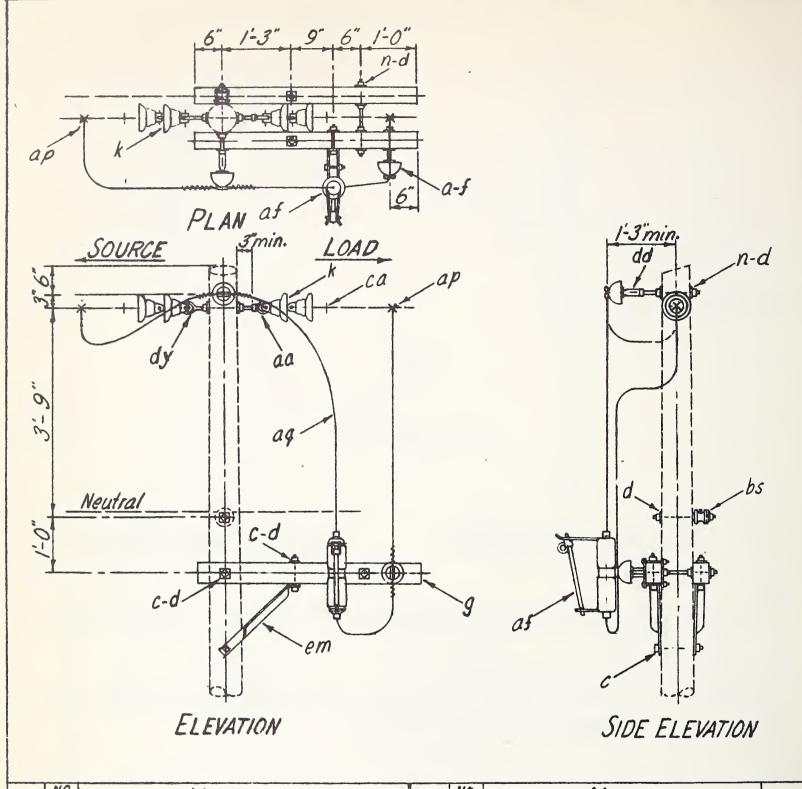
Scale: 1/2" | Dote: May 1

ATE

Date: May 11, 1948

No.

REVISION



TEM	NO. REOD	MATERIAL	ITEM	NO. REGO	MATERIAL
a	2	Insulator, pin type	ap	2	Clamp, hot line, tap assembly
C		Bolt, machine, 98"x regid. length	ag		Leads, or jumpers, as required
d	13	Washer, 21/4"x 21/4"x \$16; 13/16" hole	155	1	Bolt, single upset, insulated
f		Pin, crossarm, steel, %"x 10 %4"	ca	2	Deadend assembly, primary
9	2	Crossarm,31/2x41/2"x4'-0"	dd	1	Adapter, insulator
K	4	Insulator, suspension	dy	1	Bolt, eye, double arming, 48 x regid lgth.
n	2	Bolt, double arming, % x regd. length	em	2	Brace, angle, special, 1/2"x1/2"x9/16"
aa	/	Nut, eye, %"			
af	1	Cutout, Suse, single shot			

7.2/12-5KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED

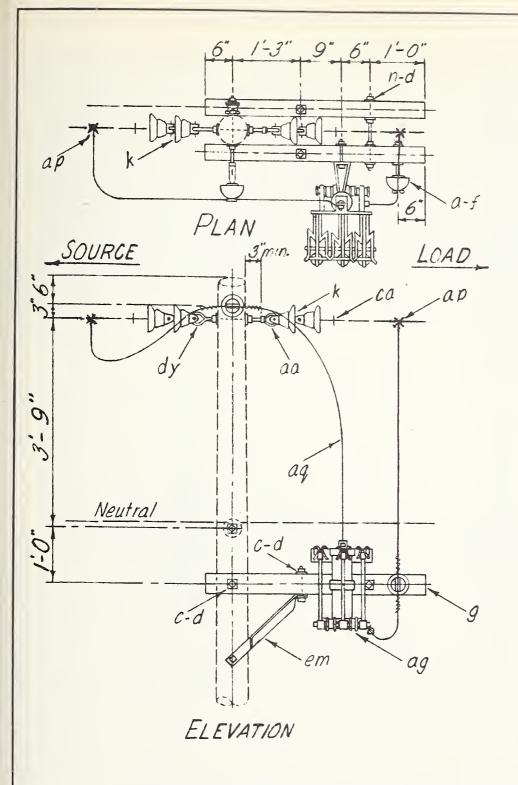
ONE SECTIONALIZING FUSE CUTOUT, SINGLE SHOT

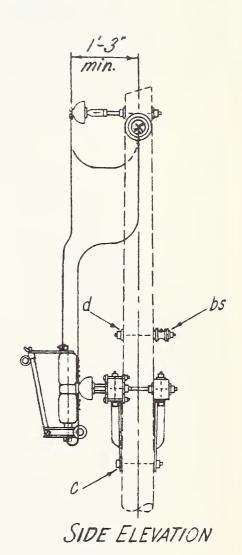
Scale: 1/2-1-0"

Date: Feb.8,1951

VO. REVISION DATE:

M3-1R1





ITEM	NO. REOD	MATERIAL	ITEM	NO. REDO	MATERIAL
a	2	Insulator, pin type	ap	2	Clamp, hot line, tup assembly
C		Bolt, machine, 9/8" x read. length	ag		Leads, or jumpers, as required
d		Washer, 21/4"x 21/4"x 3/16", 13/16" hole	bs		Bolt, single upset, insulated
f	/	Pin, crossarm, steel, 4/8" x 10 4/4"	ca	2	Deadend assembly, primary
9	2	Crossarm,31/2"x 41/2"x 4'-0"	dd	/	Adapter, insulator
K	4	Insulator, suspension	dy		Boll, eye, double arming, % xregid. gih.
n	2	Bolt, double arming, 98"x regis.lgth.	em	2	Brace, angle, special, 1/2"x1/2"x 3/16
aa		Nut, eye, 7/8"			
0.9	/	Cutout, fuse, three shot			

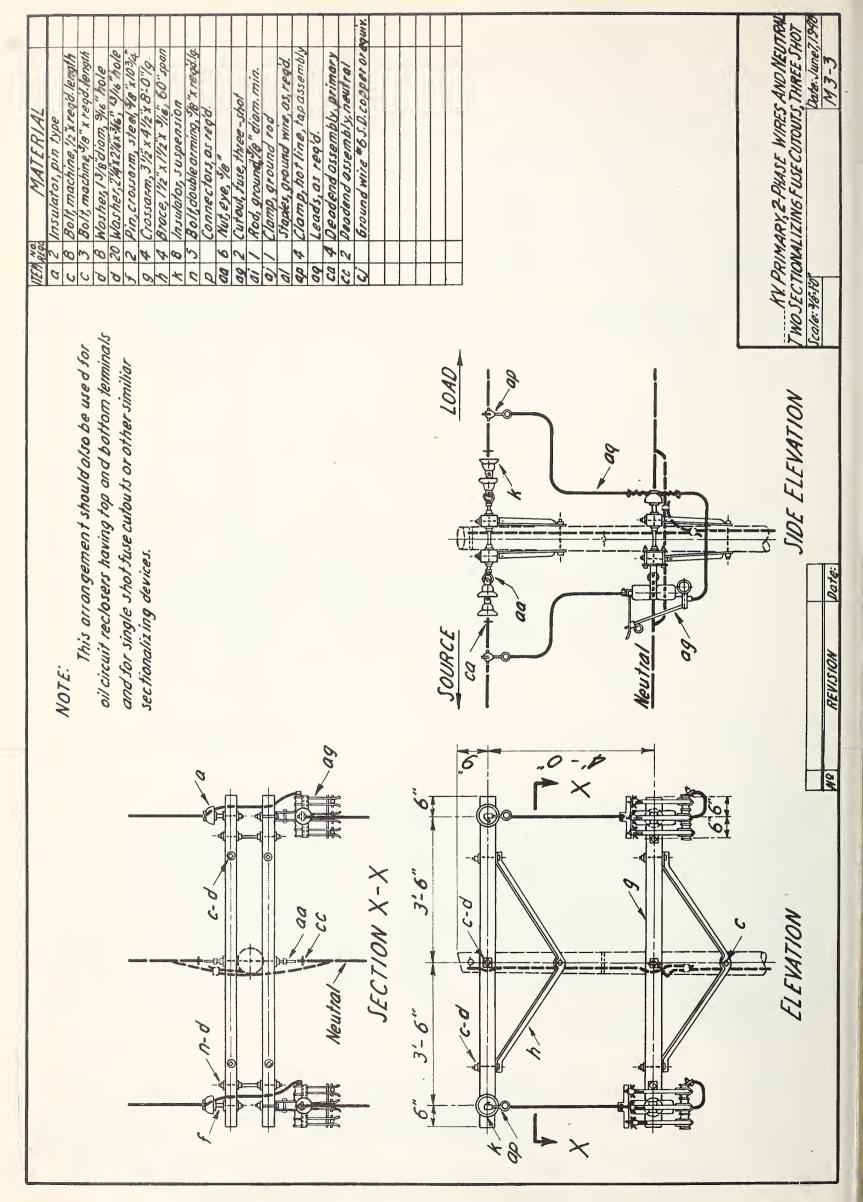
7.2/12.5 KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED

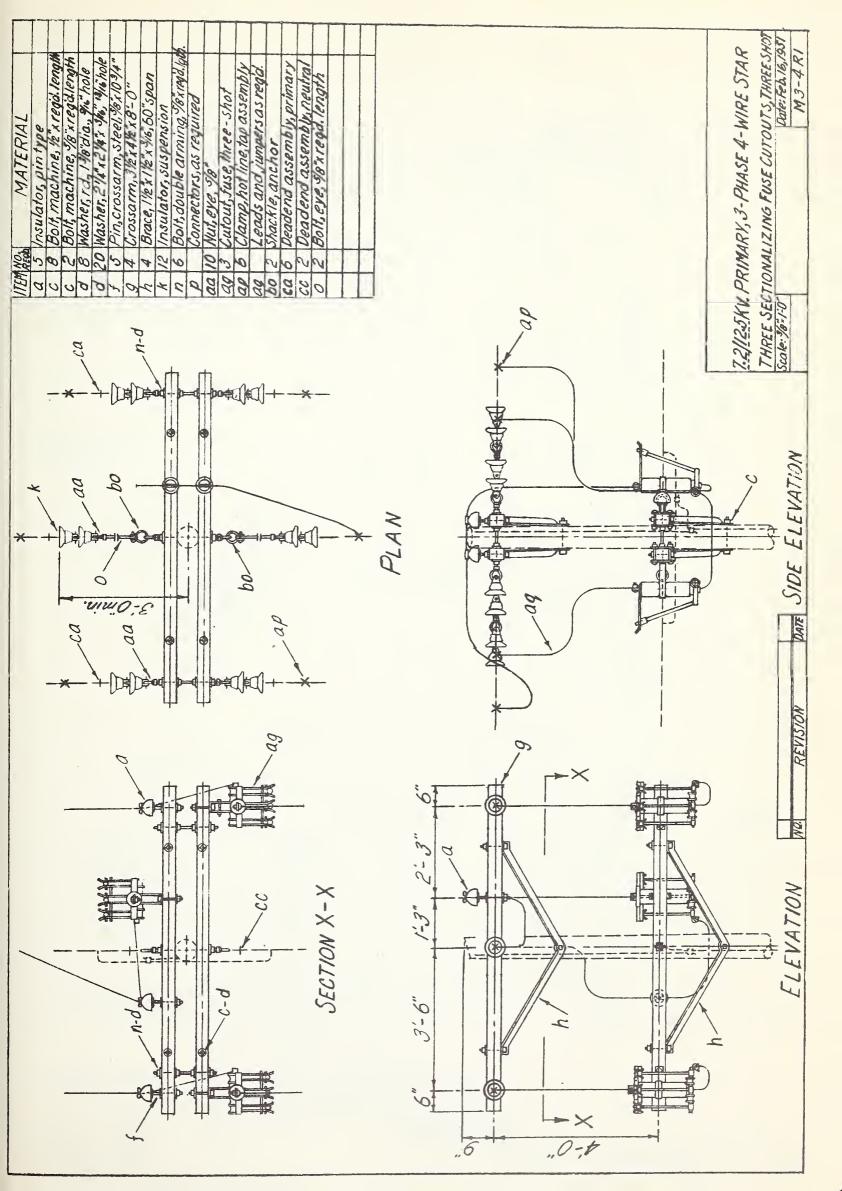
ONE SECTIONALIZING FUSE CUTOUT, 3-SHOT

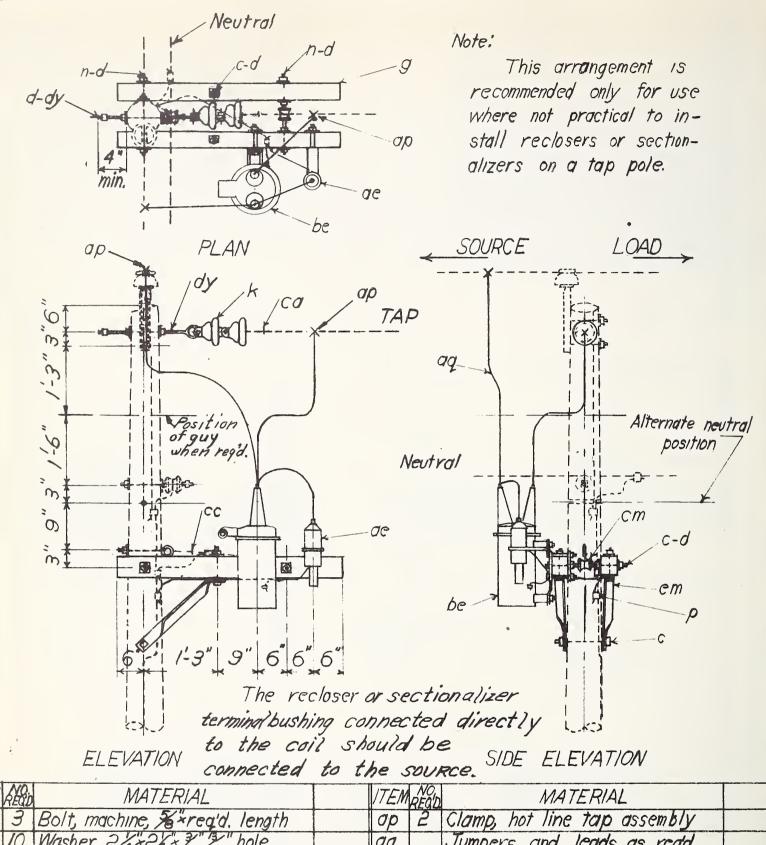
Scale: 1/2-1-0

M3-2 R1

110. REVISION DATE:







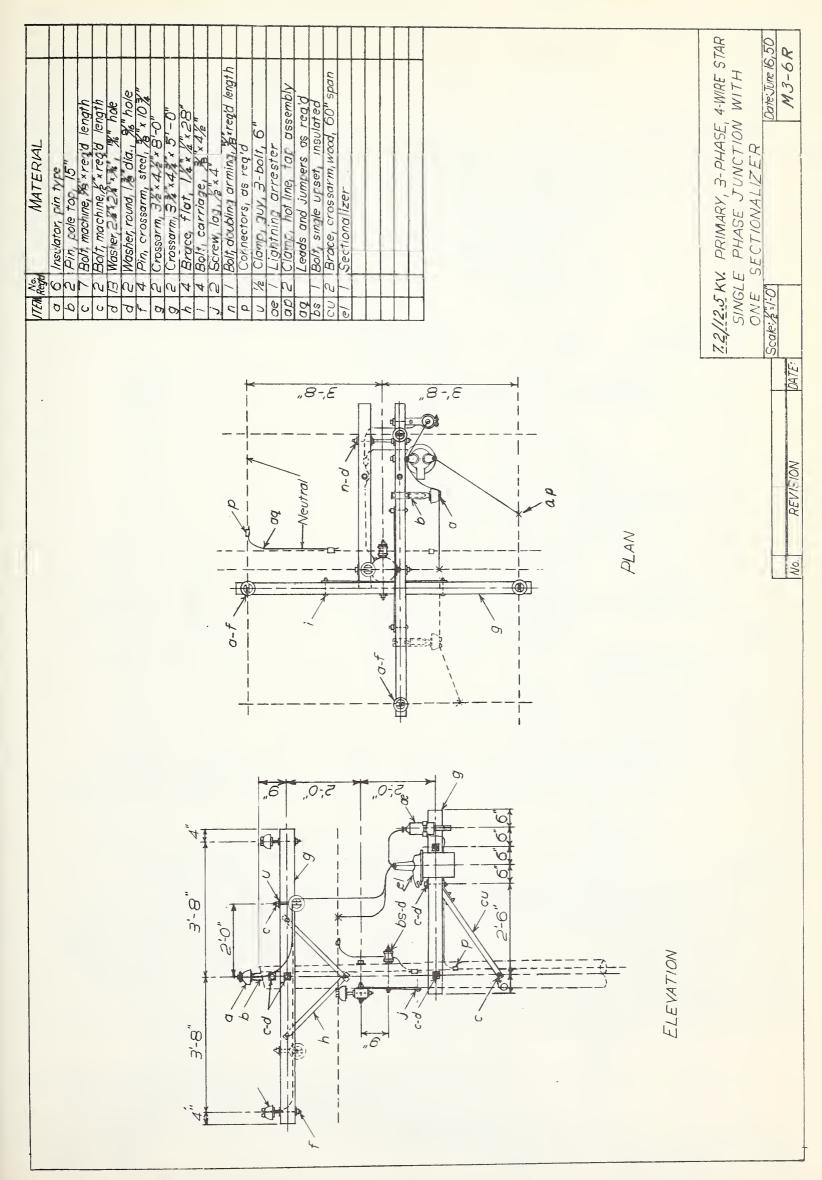
	, , , , , , , , , , , , , , , , , , , ,							
	RECO		ITEM	NO. REGID	MATERIAL			
		Bolt, machine, % "req'd. length	ap	2	Clamp, hot line tap assembly			
		Washer, 24+24+36,76" hole	99		Jumpers and leads as read.			
		Crossorm, 3/2×4/2×4'-0"	be		Recloser, oil circuit(M3-10Tonly)			
K	2	Insulator, suspension	e/	1	Sectionalizer (M3-5T only)			
n	2	Bolt, double arming, % xrea'd length	ca	/	Deadend assembly, primary	٠		
0	/	Bolt, eye, % xread. length	CC	1	Deadend assembly, neutral			
P		Connectors as reath.	cm	1	Insulator, spool			
			em	2	Brace, crossarm, 1/2×1/2× 3, angle			
ae	1	Arrester, lightning	dy	1	Bolt, eye, double arming, 1/8 × 14 min.			

7.2/12.5 KV. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED ONE SECTIONALIZER OR RECLOSER AT TAP

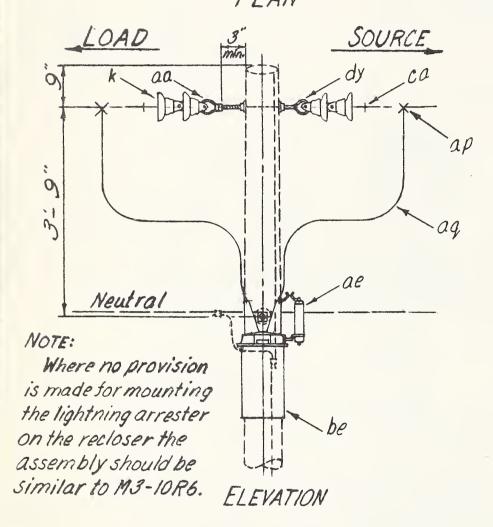
Scale: 1-0"

Date: Nov. 13,50 M3-57,M3-107

Nb. REVISION

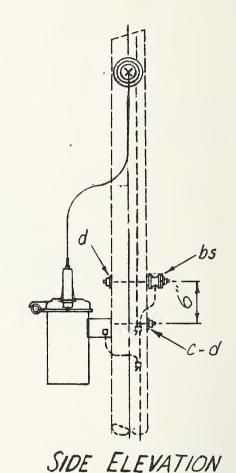


Neutral Ap Better 1 Ap Better 1 Ap Better 1 Ap Better 1 B



NOTE:

The terminal bushing connected directly to the Coil should be connected to the source. Where necessary to provide for this connection the recloser may be mounted on the other side of the pole and the neutral deadended.



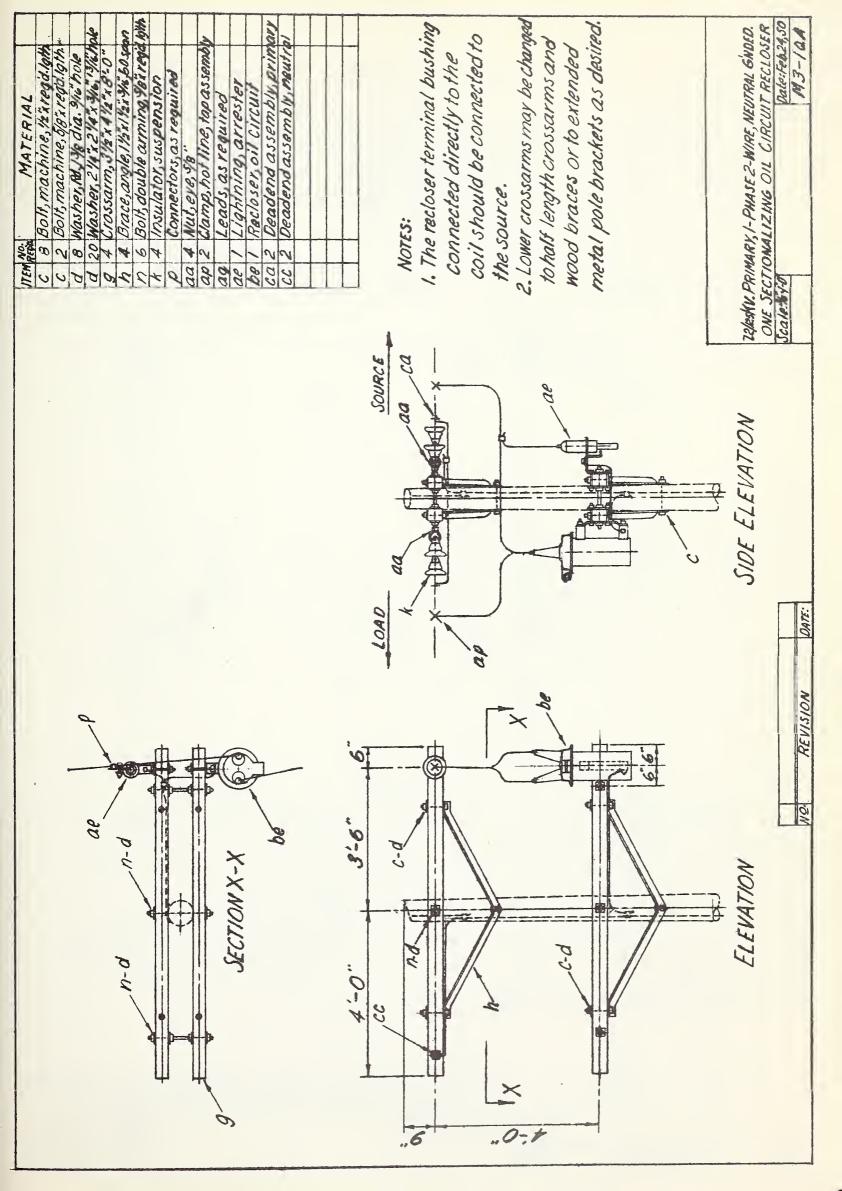
ITEM	NO. REOD.	MATERIAL		NO. REOL	MATERIAL	
C		Bolt, machine, Yo'x regid. length	ae	1	Lightning arrester	
d		Washer, 21/4"x 21/4" x 3/16", 13/16 hole	55	/	Bolt, single upset, insulated	
K	4	Insulator, suspension	ca	2	Deadend assembly, primary	
aa	/	Nut, eye, 78"	dy	/	Bolt, eye, double arming, %	
ap	2	Clamp, hot line, tap assembly	P		Connectors, as required	
aq		Leads or jumpers, as regid.				
be	/	Recloser, oil circuit				

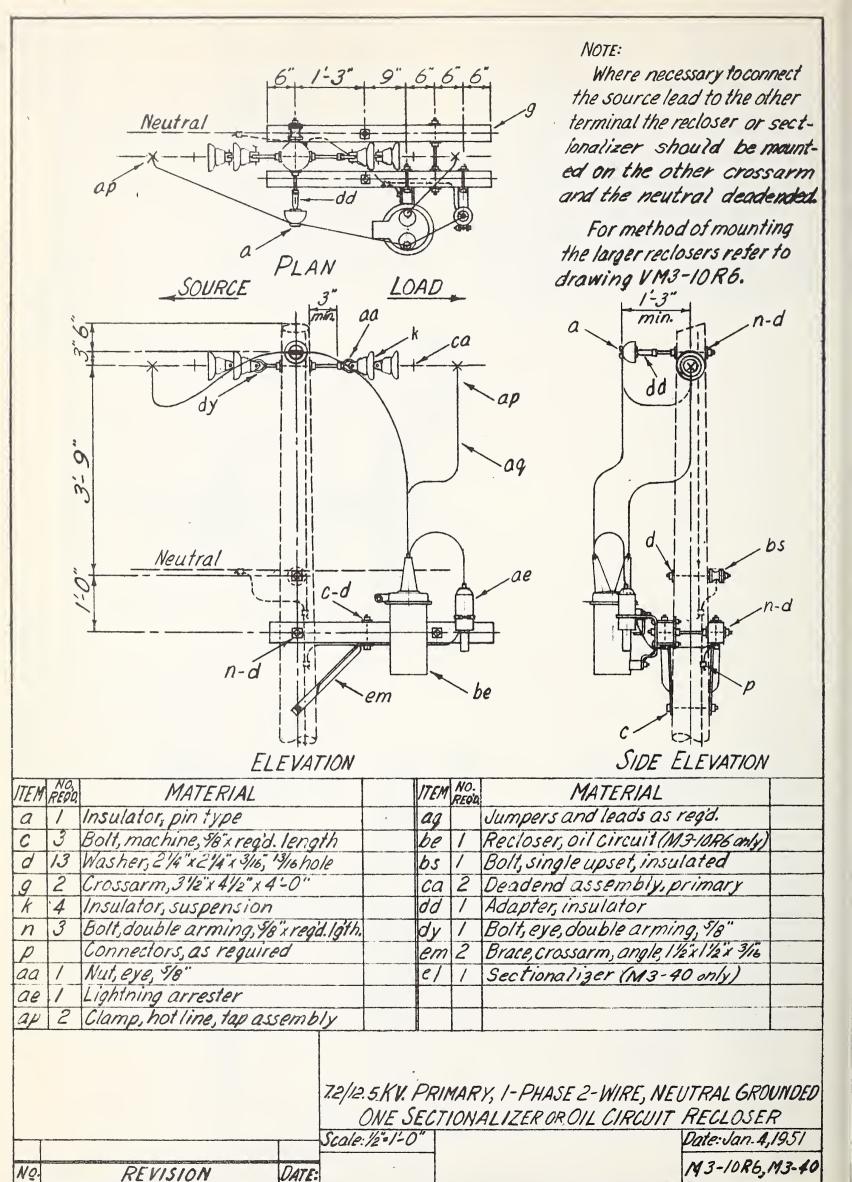
7.2/12.5K V. PRIMARY, I-PHASE 2-WIRE, NEUTRAL GROUNDED
ONE SECTIONALIZING OIL CIRCUIT RECLOSER
Section 16.7 1.00

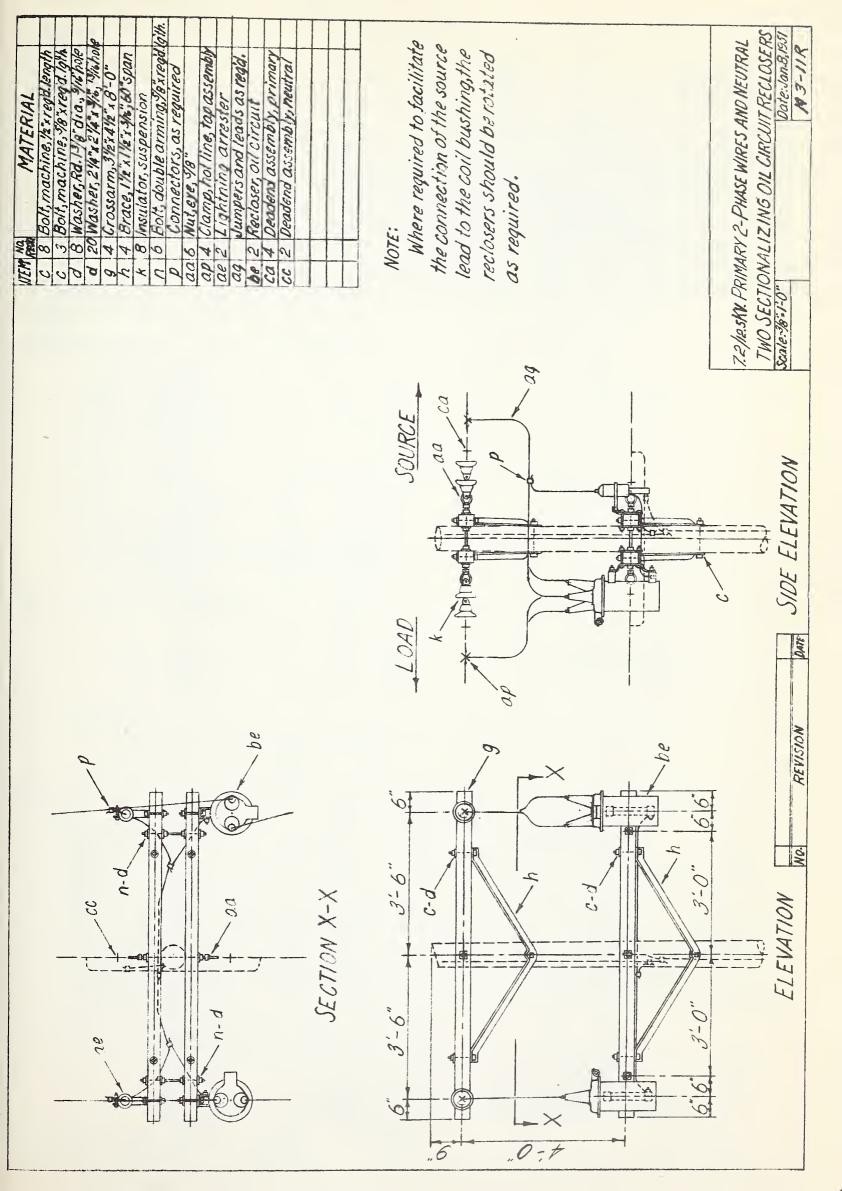
Scale: 1/2=1-0" Date: Dec. 27, 1950 M3-10R5

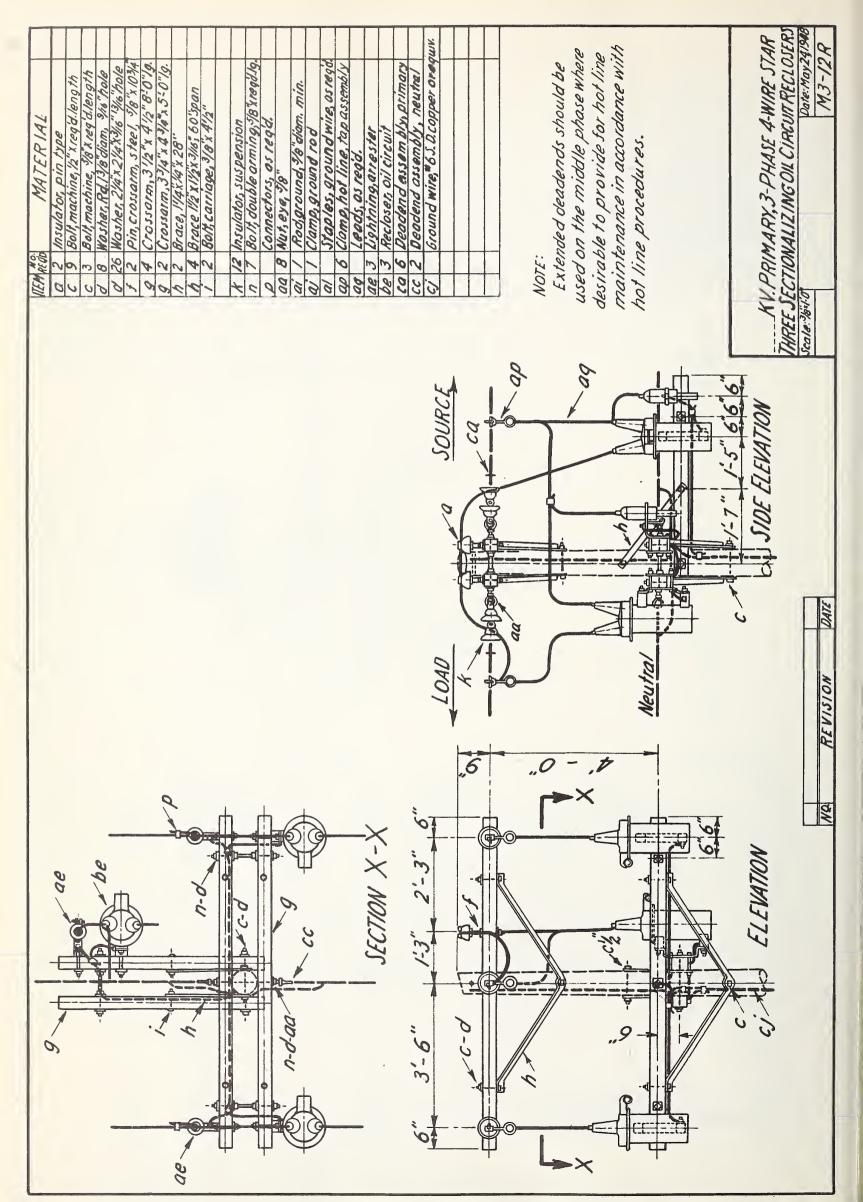
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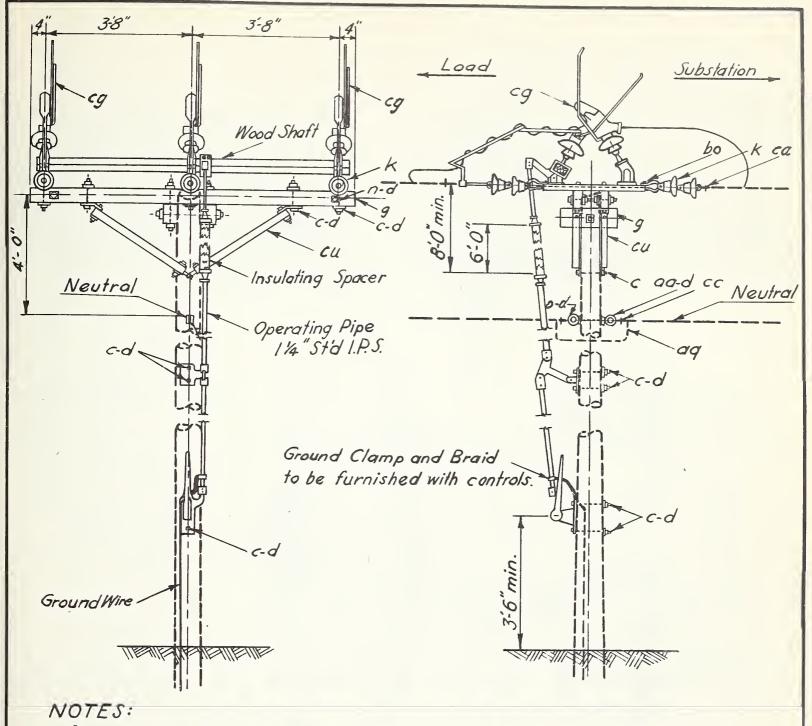
REVISION DATE











Operating handle to be provided with means of locking (Padlock) in open and closed position.

	Ground operating-handle as shown in drawing above to ground rod.						
ITEM	NO. REQU	MATERIAL	ITEM	NO. REQD	MATERIAL		
C	4		qa	/	Nut, eye 5/8"		
C		Bolt, machine, % reg'd. length	cg	/	Switch, airbreak, 3 pole unit, 15 KV.		
0	30	Washer, 21/4" 21/4" × 3/16", 13/16 hole			with operating mechanism.		
d	4	Washer, 2" 2" 18", 9/16" hole	bo	6	Shackle, anchor		
CU	4	Crossarm brace, wood, 60" span	ca	6	Dead end assembly, Primary		
K	12	Insulator, suspension	CC	2	Dead end assembly, Neutral		
n	2	Bolt, double arming, & reg'd. length	9	2	Crossorm, 3½" x 4½" x 8'-0"		
p		Connectors as regid.	09		Jumpers		
0	/	Bolt, eye, 5/8" regid length					
9	2	Crossarm, bracket 3½"4½"x1'-6"	KV. PRII	VA	RY, 3-PHASE 4-WIRE STAR		
			CCTIO	11/1	ITINIC AID ROFAL CIMITCH		

SECTIONALIZING AIR BREAK SWITCH

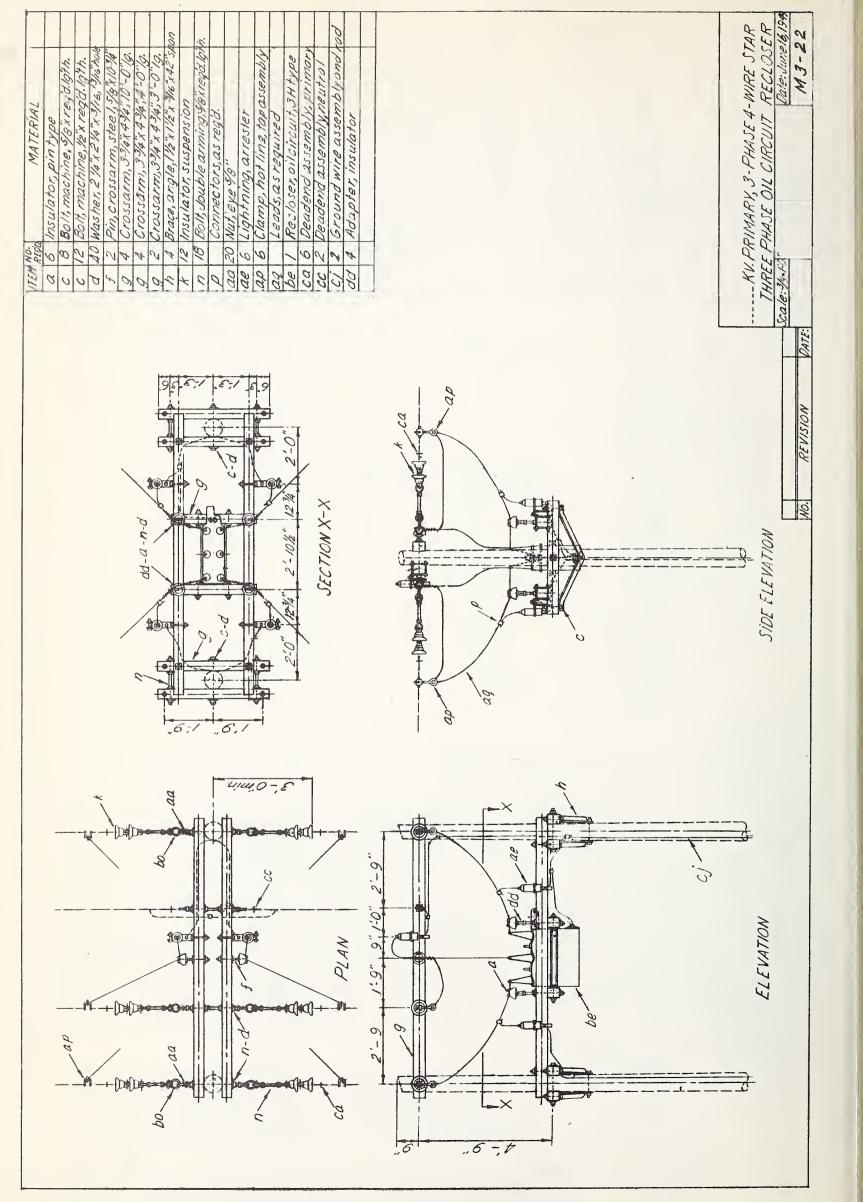
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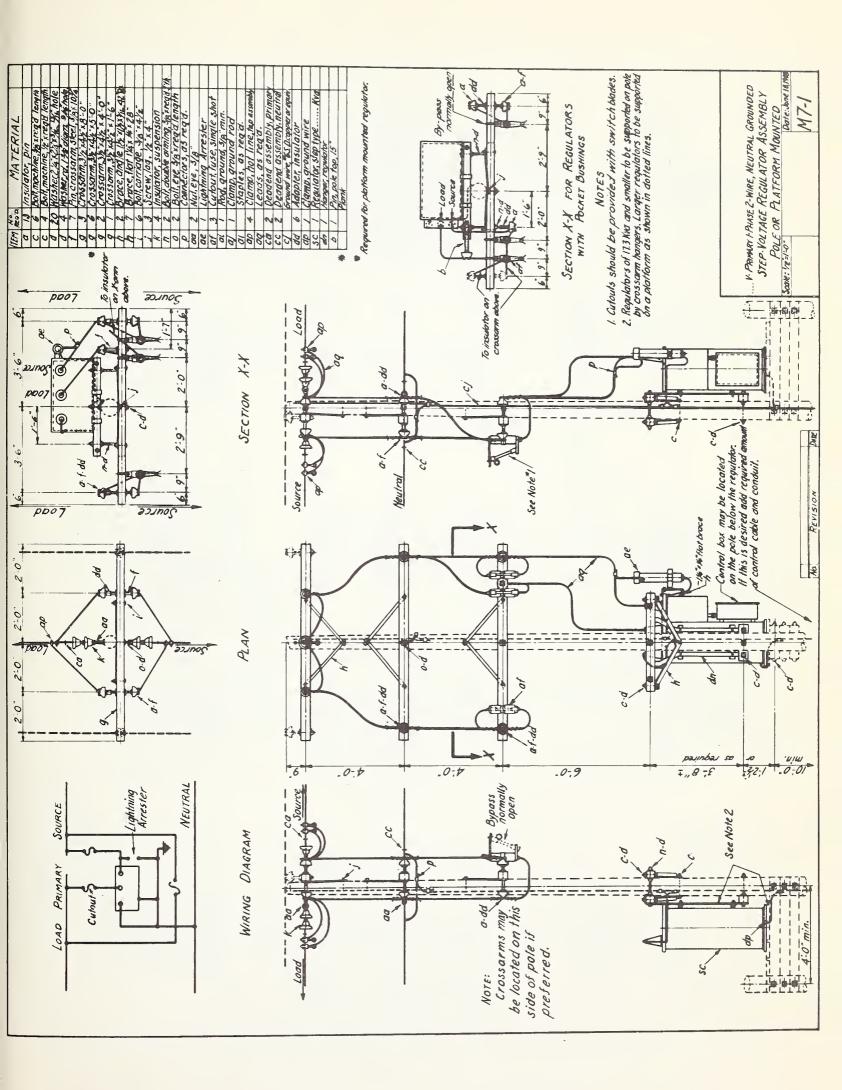
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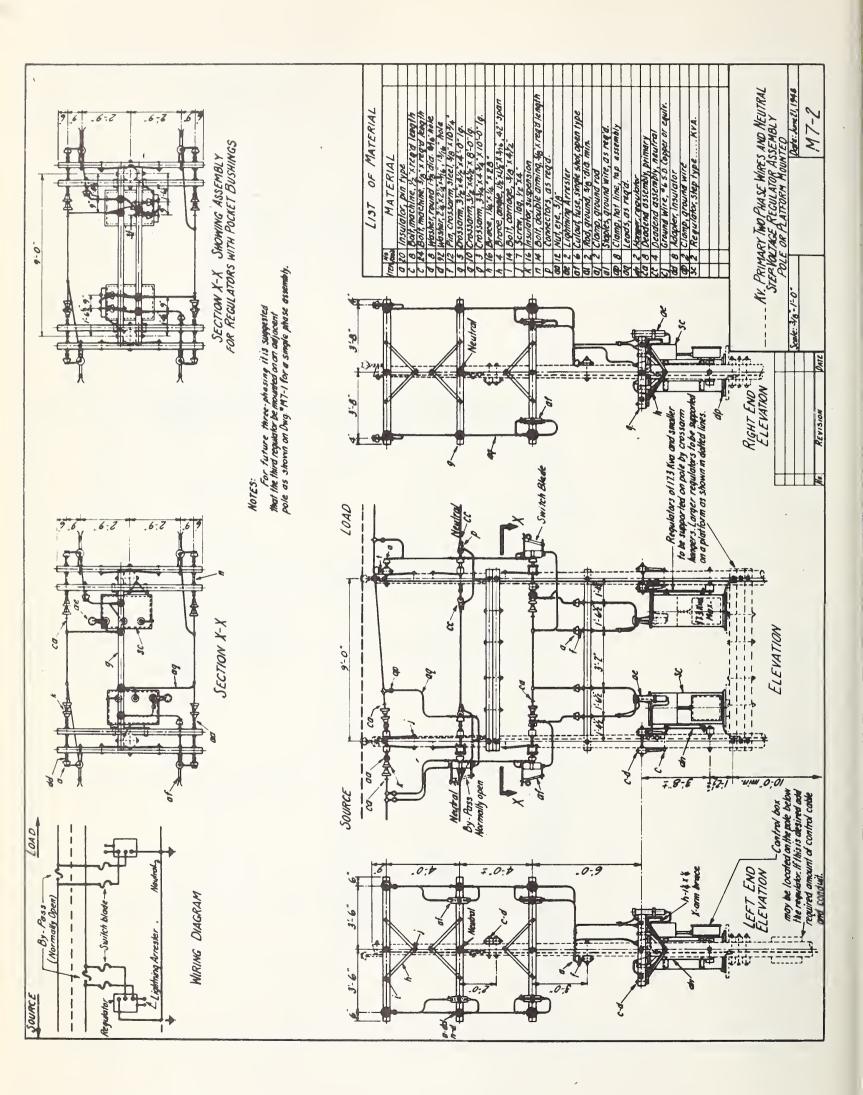
NO. REVISION

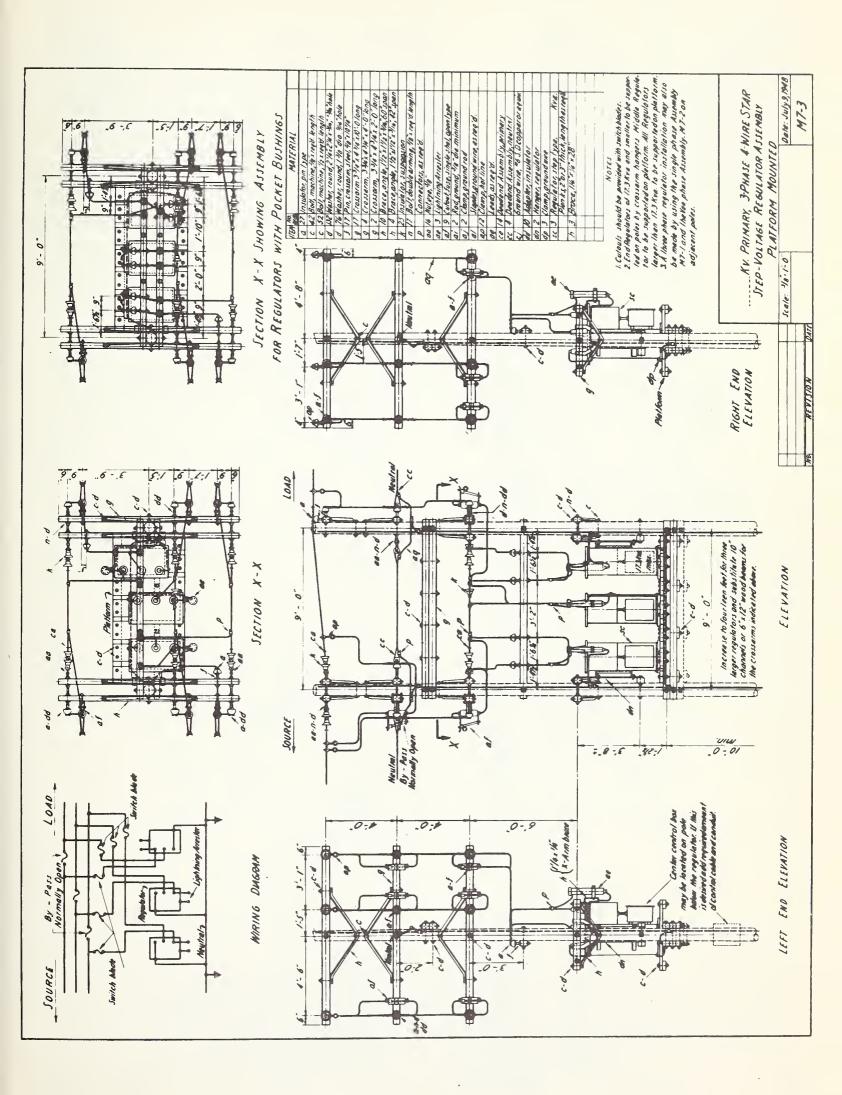
DATE:

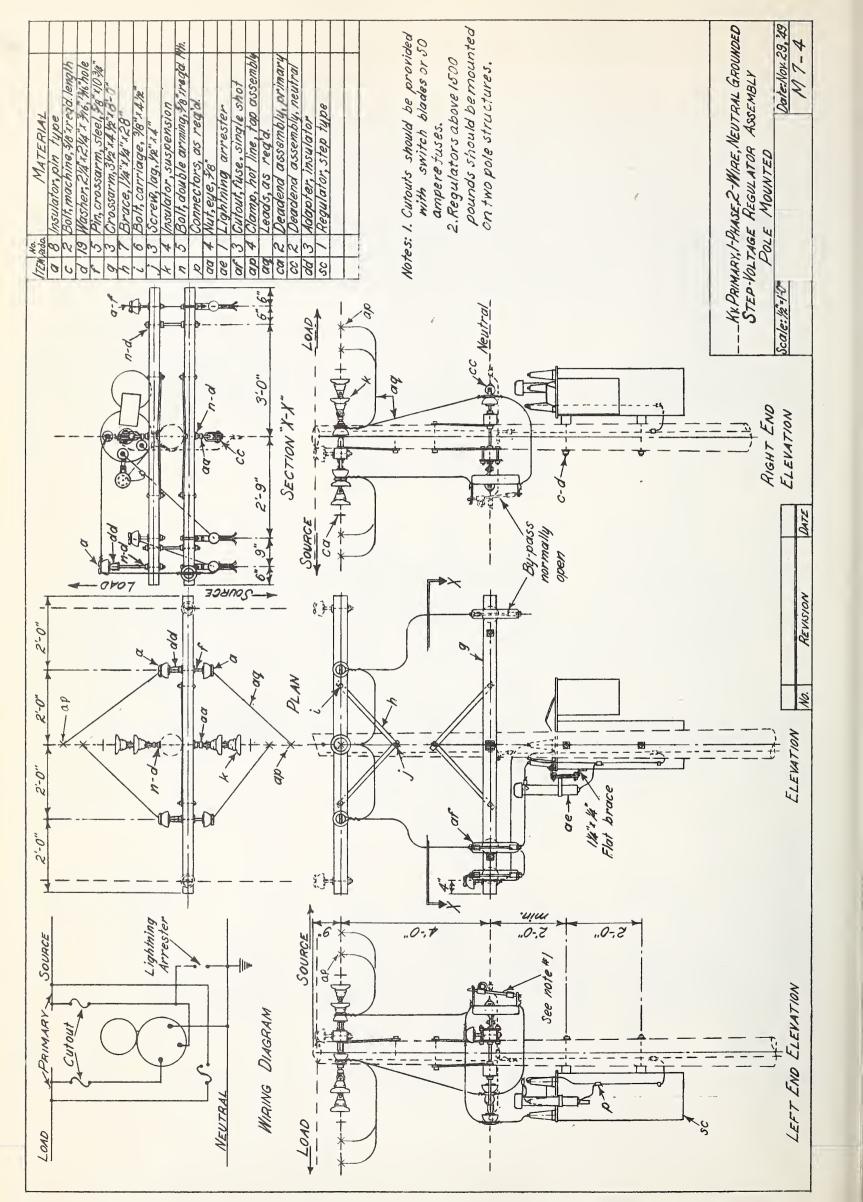
M3-15

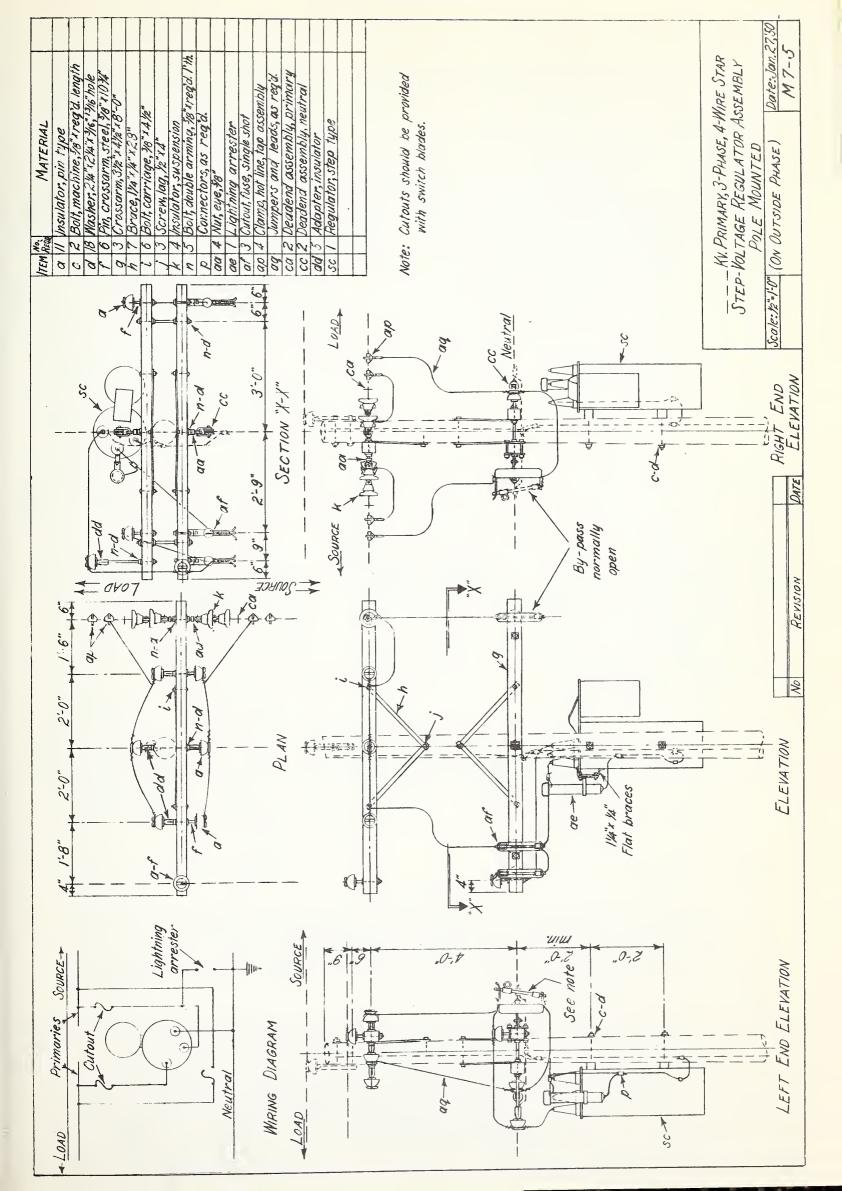


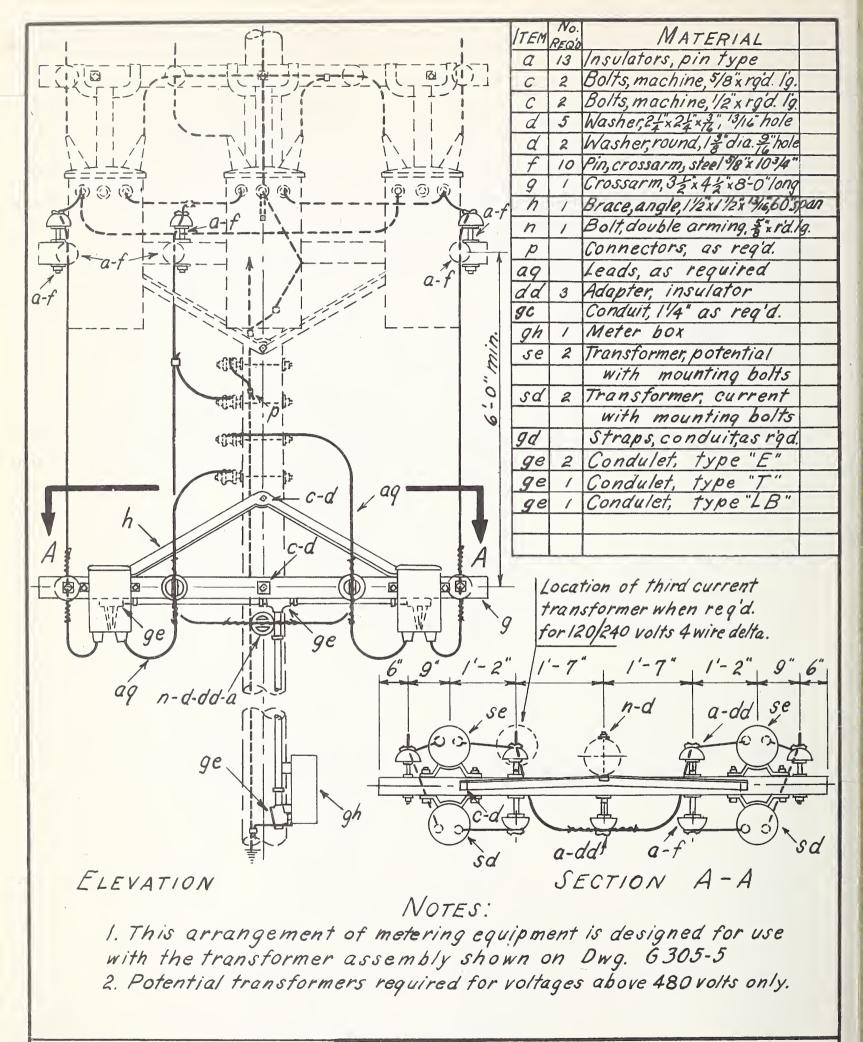




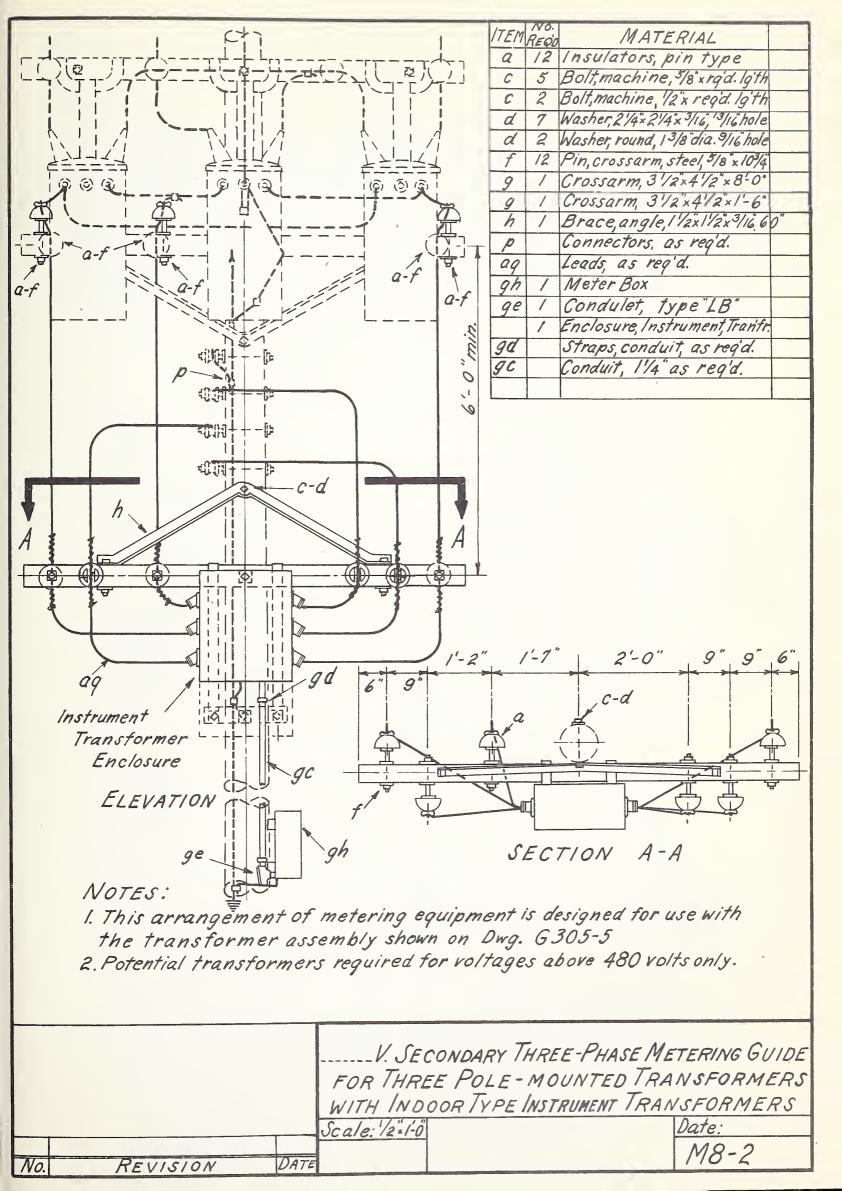


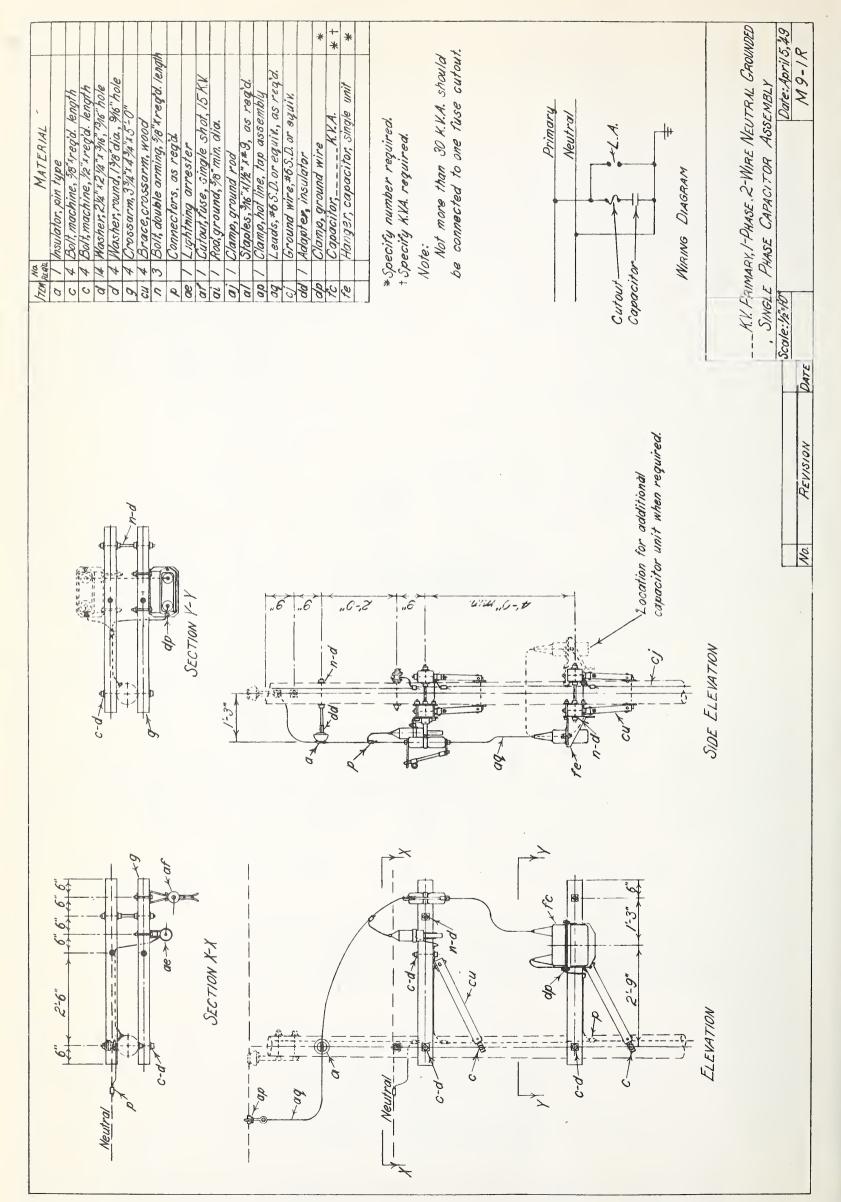


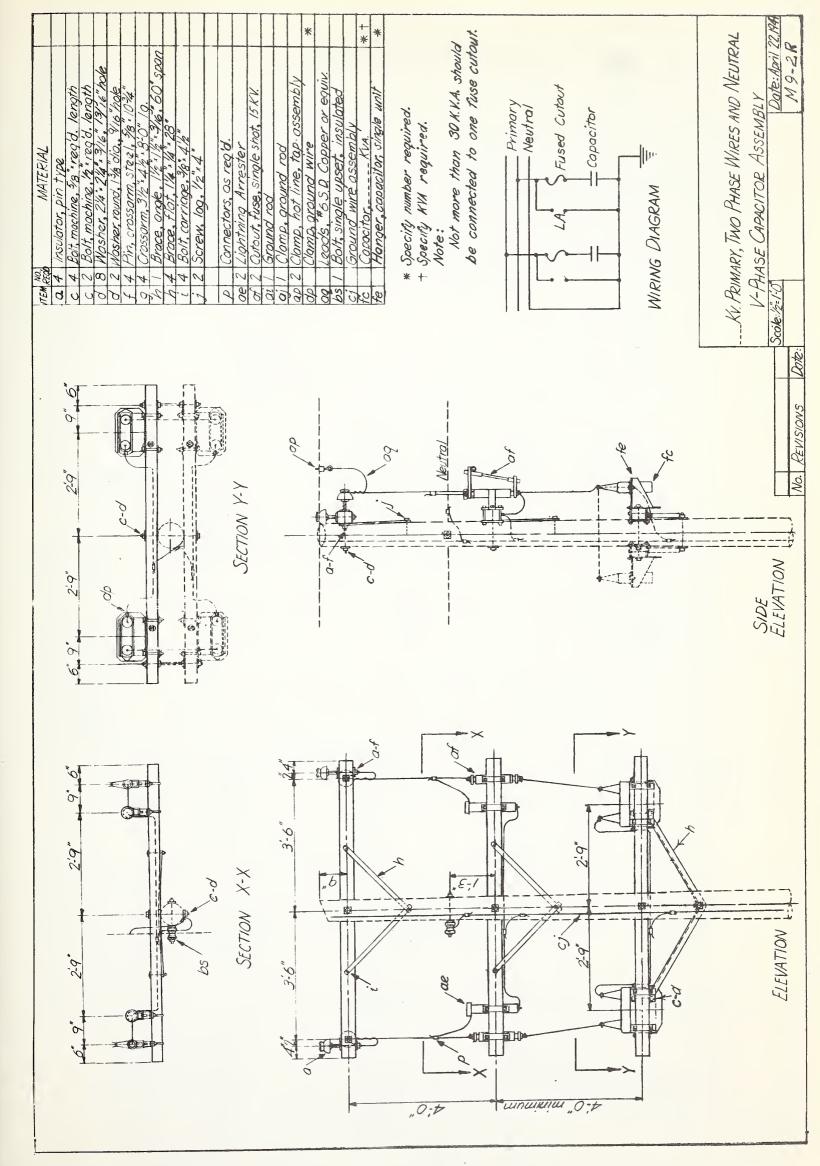


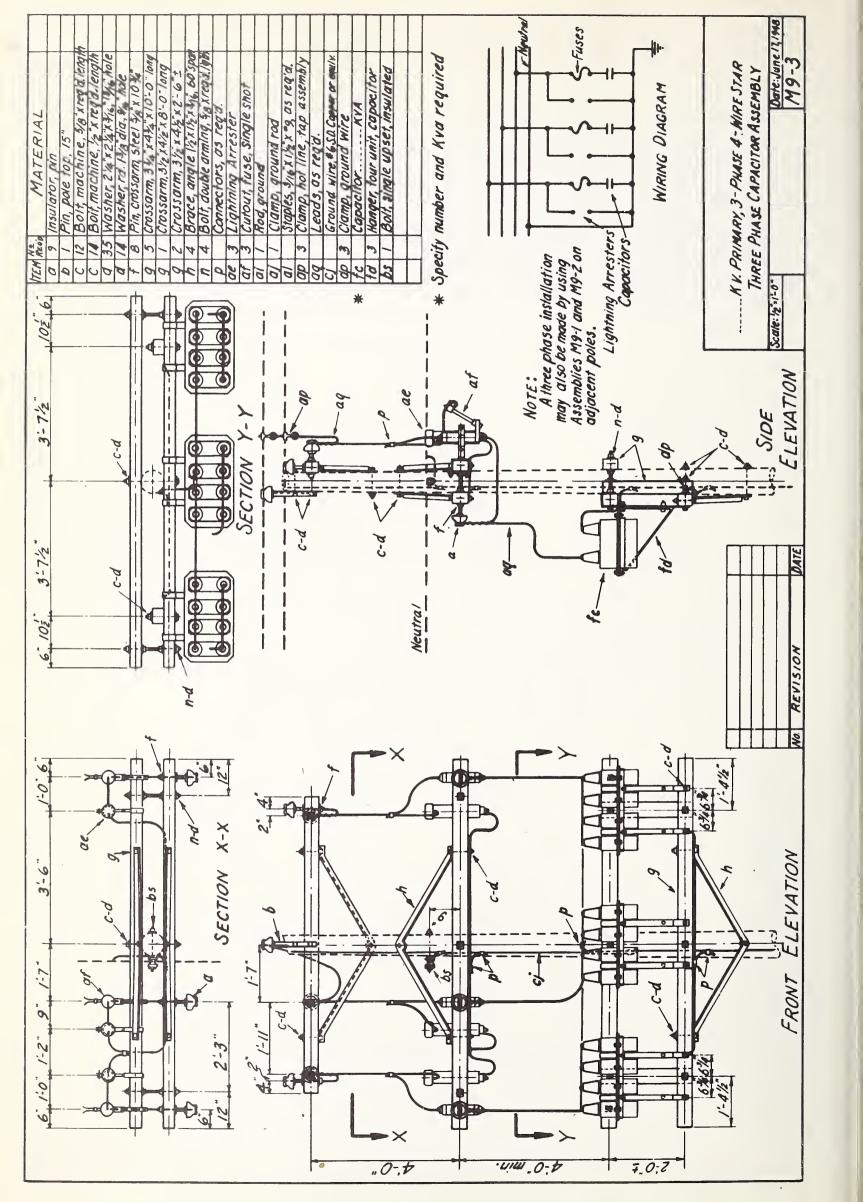


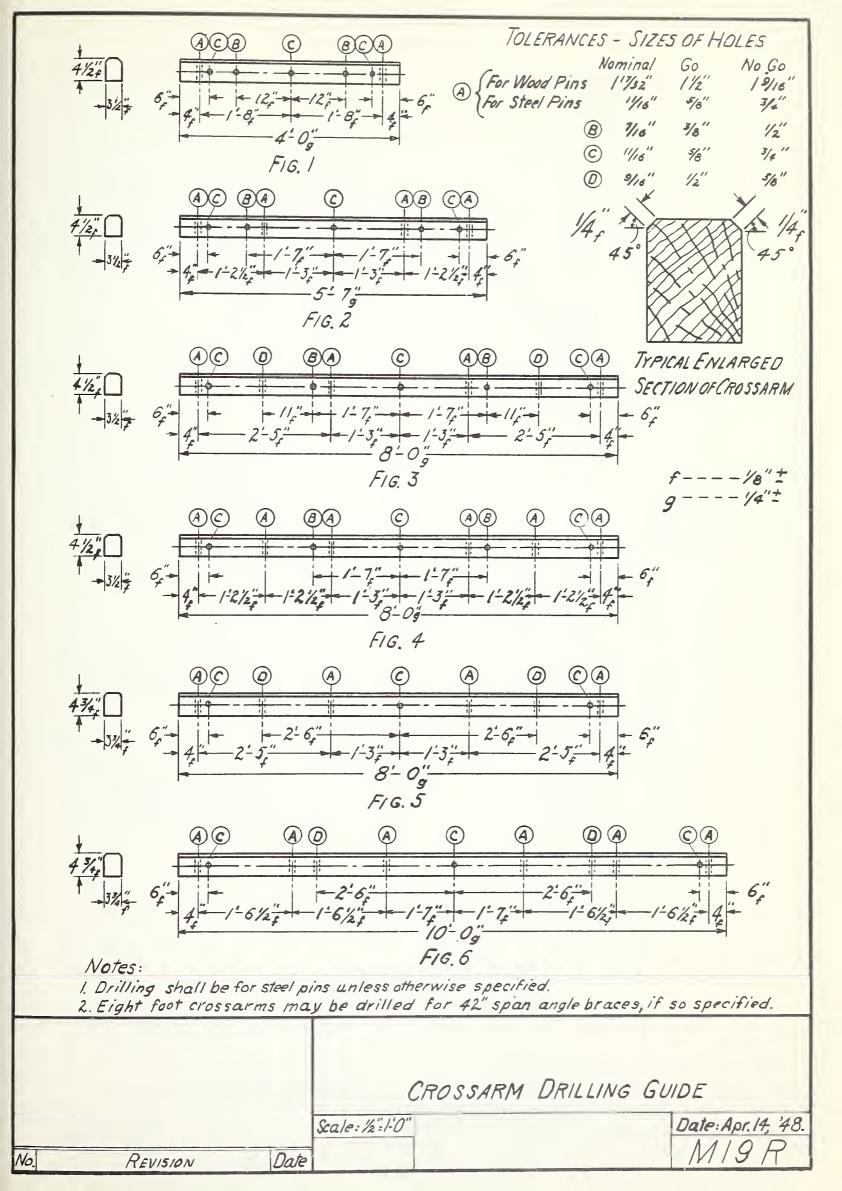
V. SECONDARY THREE-PHASE METERINGGUIDE
FOR THREE POLE-MOUNTED TRANSFORMERS
WITH OUTDOOR TYPE INSTRUMENT TRANSFORMERS
Scale: 1/2:1-0"
Date:
M8-1

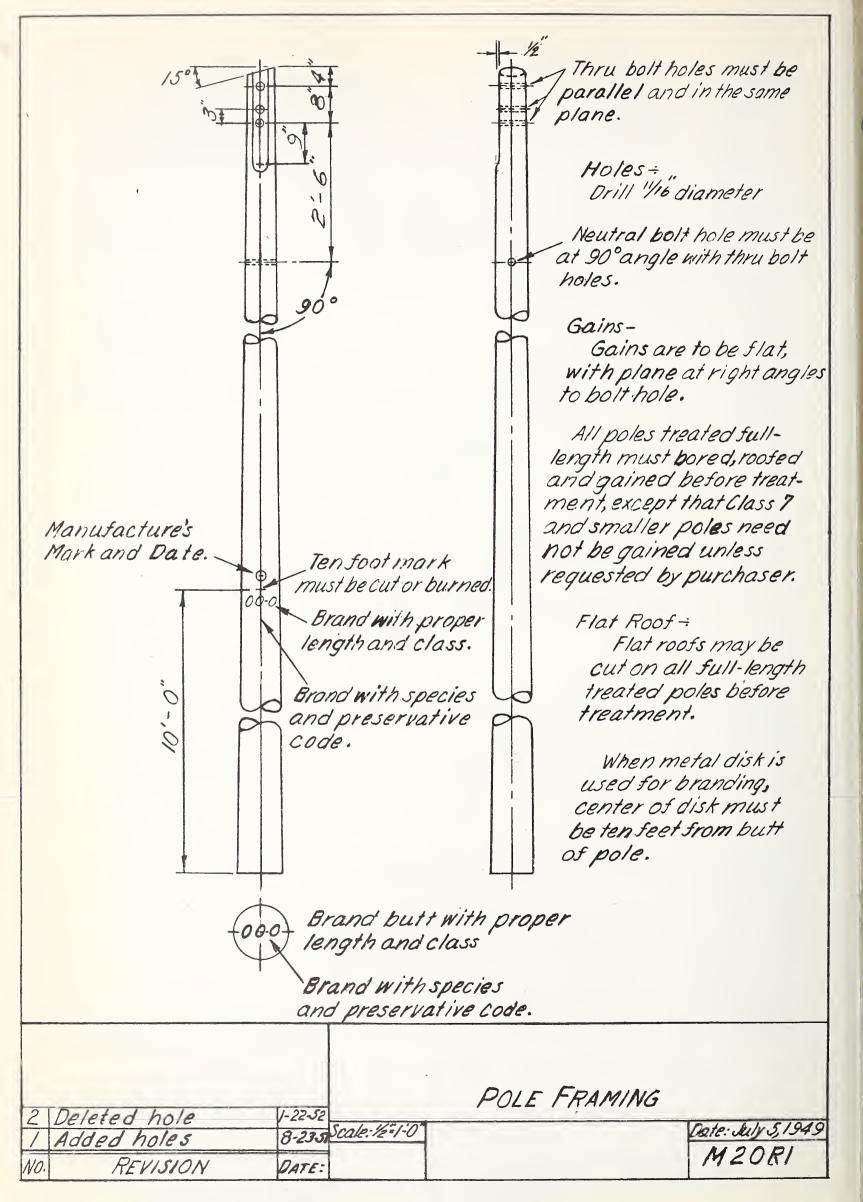


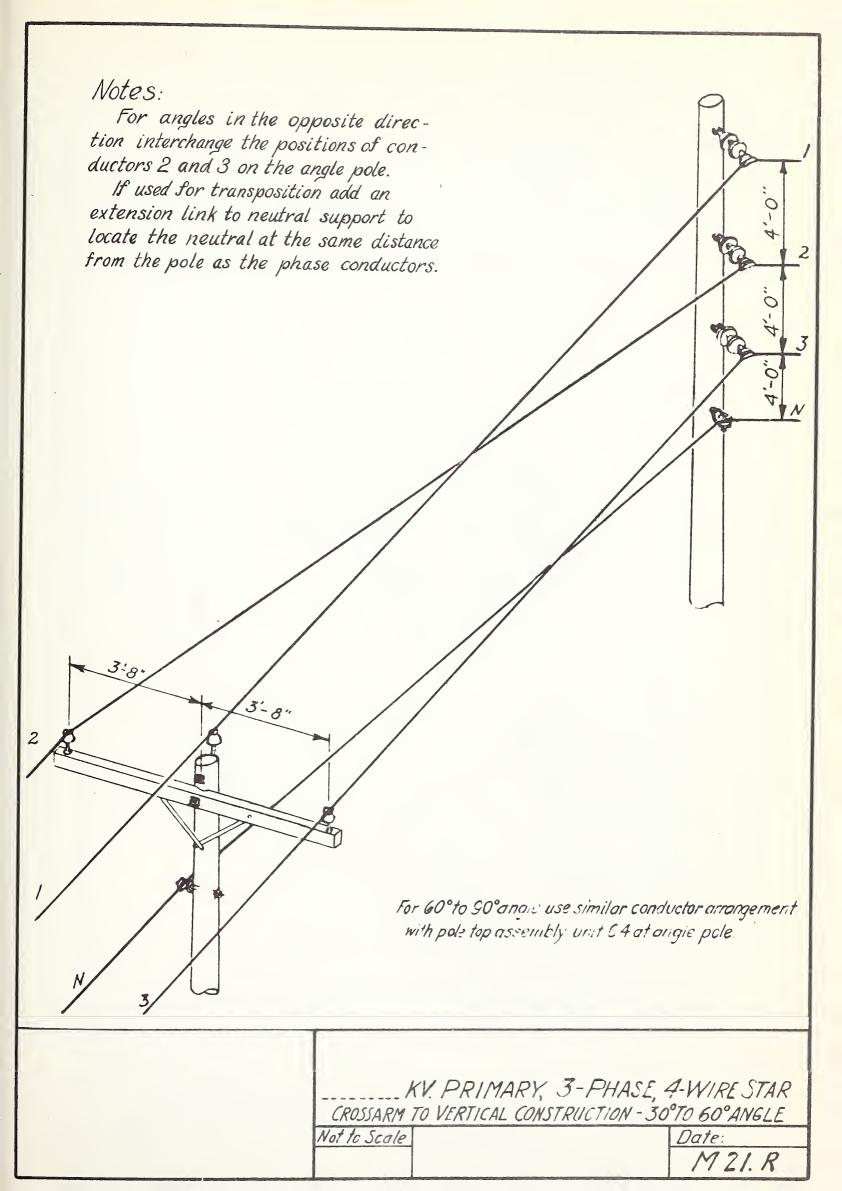


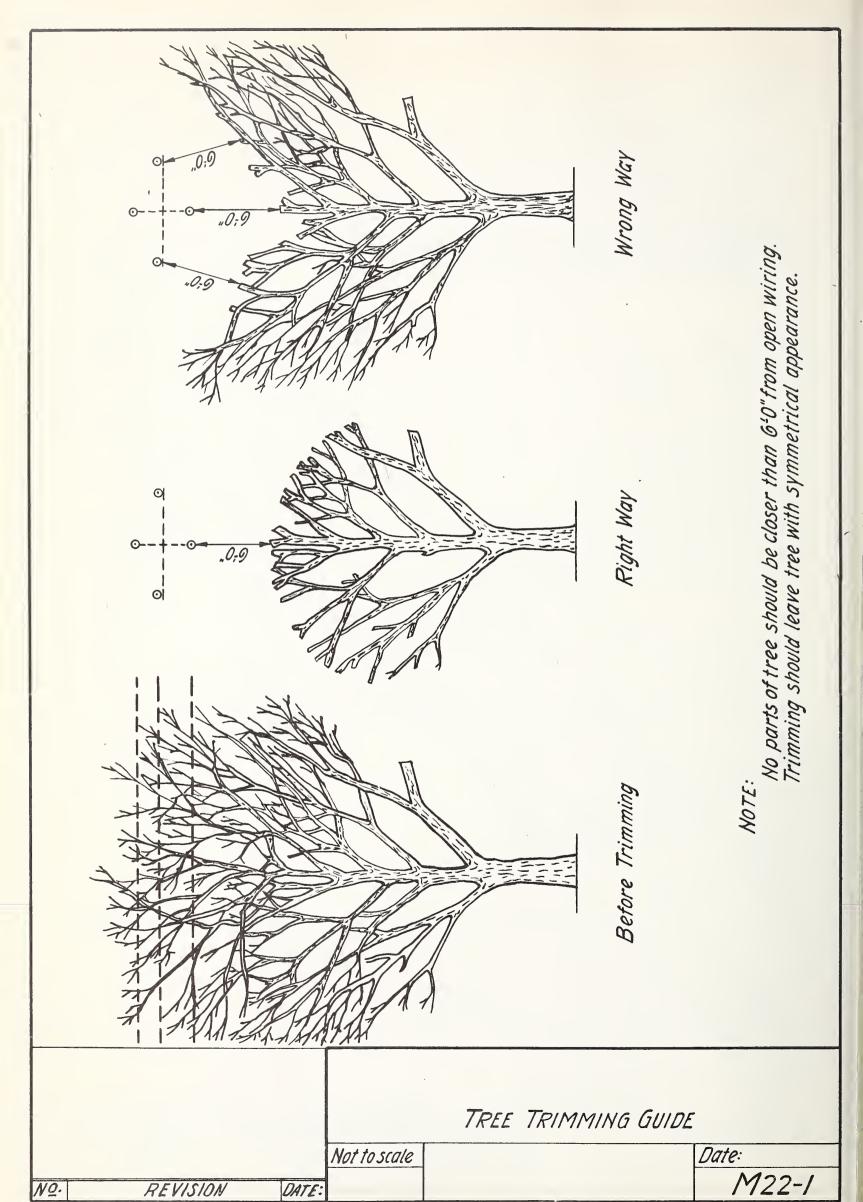


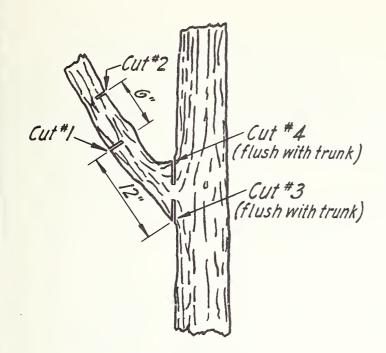












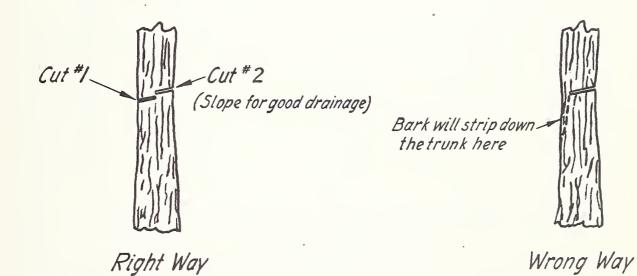


Right Way

Wrong Way

For small branches omit Cuts #1 and #2

REMOVAL OF HEAVY SIDE LIMB

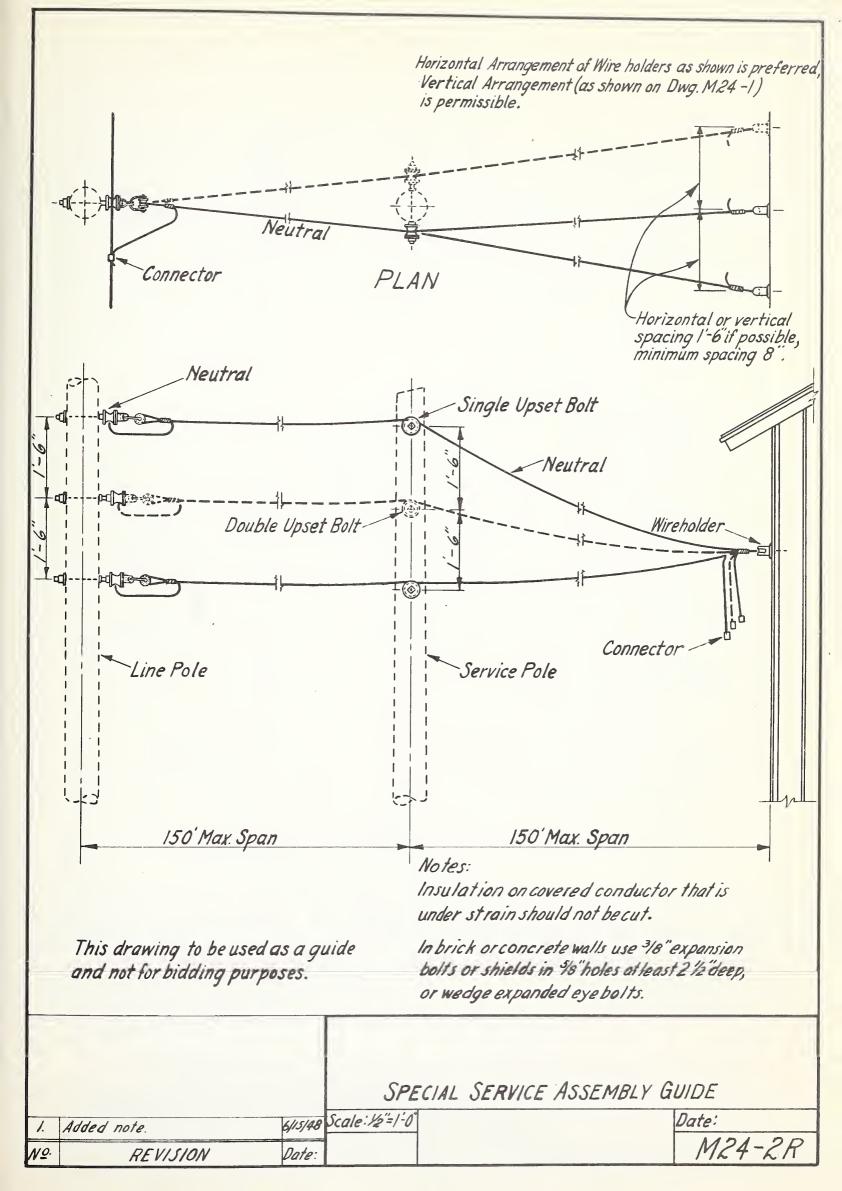


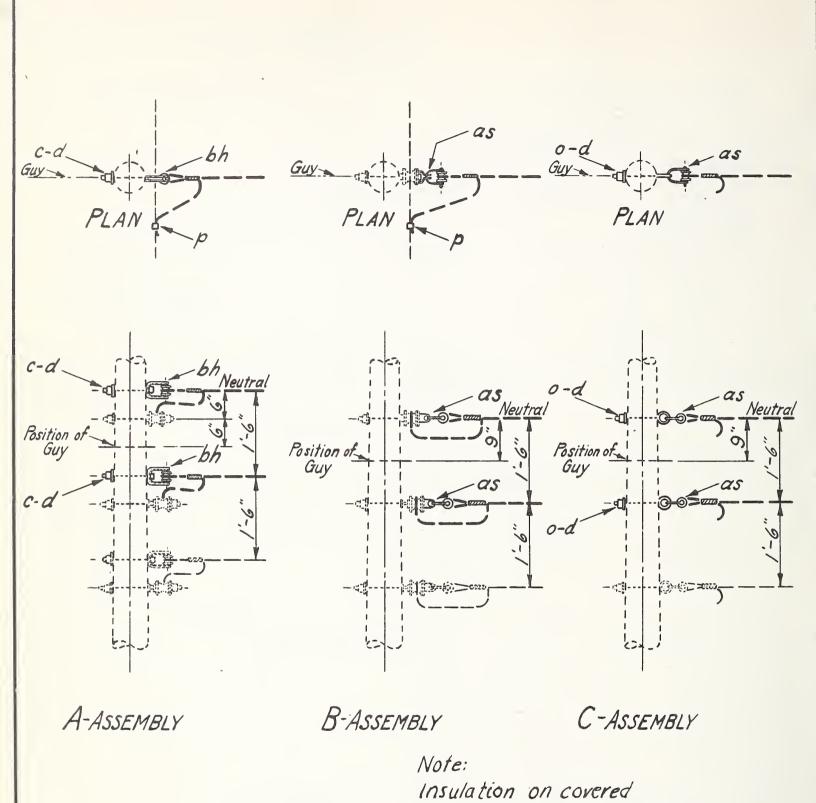
REMOVAL OF VERTICAL LIMB

NOTE: Coat final cut with tree paint.

				TREE TRIMMING GUIDE	
<u>NO</u> .	REVISION	DATE	Not to scale		Date: M22-2

Vertical Arrangement of Wireholders as shown is permissible. Horizontal Arrangement (as shown on Dwg. M24-2) is preferred. Service Assembly Neutral Wireholder Spacing 1-6" if possible, minimum spacing 8" Connector Line Pole 150' Max. Span Insulation on covered conductor that is under strain should not be cut. This drawing to be used as a guide In brick or concrete walls use 3/8"expansion and not for bidding purposes. bolts or shields in 1/8"holes at least 21/2" deep, or wedge expanded eyebolts. SERVICE ASSEMBLY GUIDE 6/15/48 Scale: 1/2"=1'-0 Date: 1. Added note M24-1 NO. REVISION Date:





conductor that is under strain should not be cut.

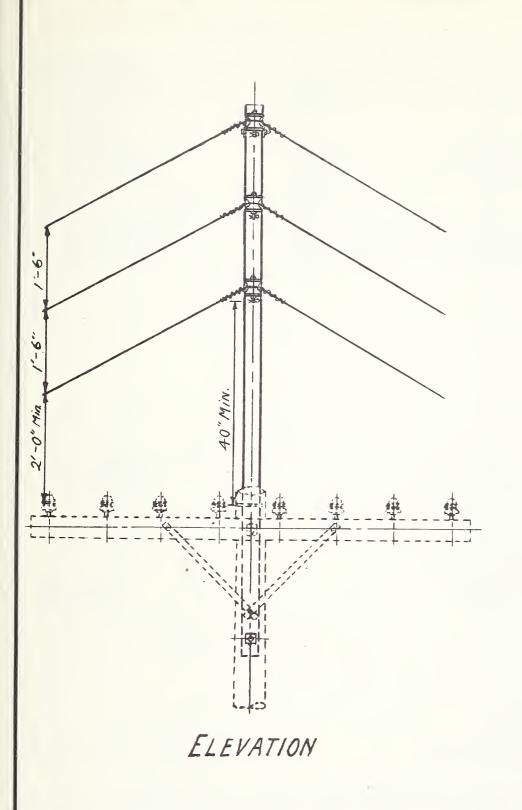
ITEMR	Nº MATERIAL	VTEM REOL	MATERIAL	
C	Bolt, machine, 5/8"x req'd. length	as	Clevis, service, swinging, insulated	
d	Washer, 21/4" x 21/4" x 3/6", 13/16" hole	bh	Clevis, service, deadend, insulated	
0	Bolt, eye, %" req'd. length			
p	Connectors, as reg'd.			

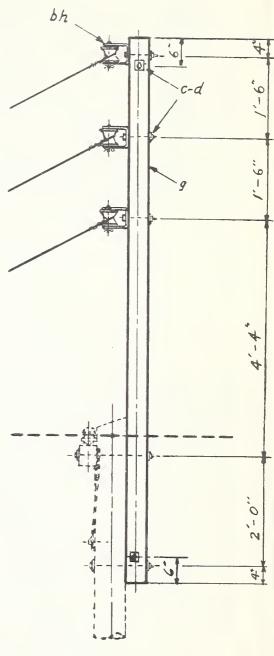
SERVICE ASSEMBLY GUIDE VERTICAL CONSTRUCTION-TAPS AND DEADENDS

Scale: 1/2"=1-0"

REVISION NO.

DATE:





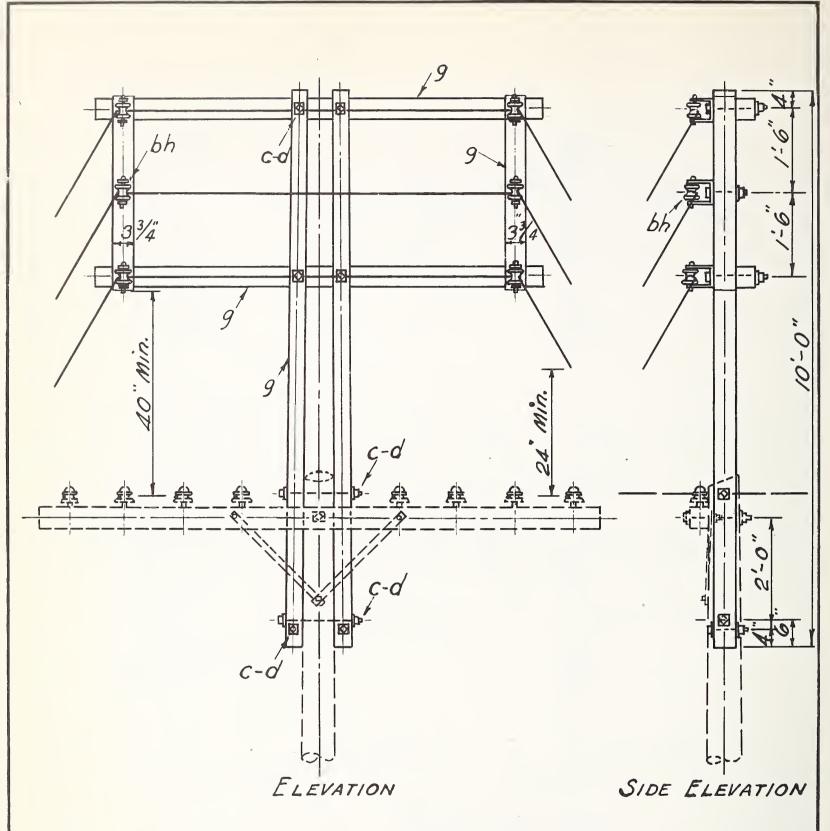
SIDE ELEVATION

ITEM	No.	MATERIAL	ITEM	No.	MATERIAL	
C	7	Bolt, machine 5/8 "regid. length	bh	_	Clevis, service, deadend, insulated	
d		Washer, 2/4" 21/4" 3/16" 13/16" hole				
9	/	Cross arm, 33/4" 43/4" × 10°0"				

SPECIAL SERVICE ASSEMBLY GUIDE

1 Minor changes Wolfe Scale: 1/2-1/5 Date:
Nº REVISION DATE

Date:
M24-4h

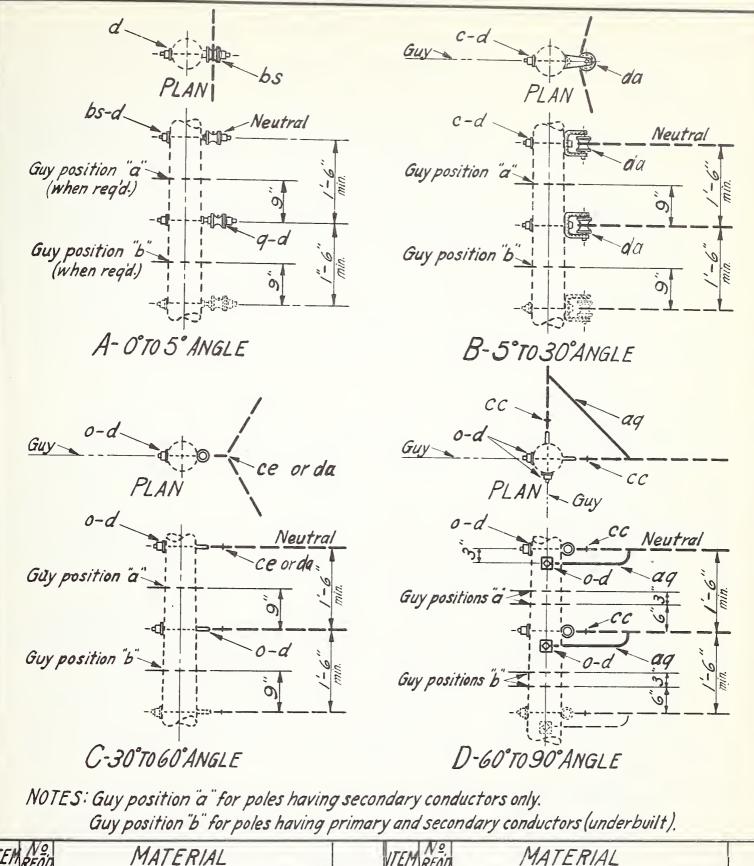


This assembly should be used only where assembly shown on M24-4 will not provide at least a 24 inch clearance between the supply service wires and the communication conductor on the end pin.

ITEM RED MATERIAL	VTEM RED MATERIAL
C 14 Bolt. machine, 5/8 x regid. loth. d 22 Washer, 2/4 x 2/4 x 3/16, 13/16/hole	9 2 Crossarms, 3'/2"×4'/2"×8'-0" 9 2 Crossarms, 33/4"×43/4"×10'-0"
9 2 Crossarms 33/4×43/4×3-6"	bh 6 Clevis service deadend insulta

SPECIAL SERVICE ASSEMBLY GUIDE

17	Minor changes W/0	148 Scale: 1/2:10	Date:
1	O REVISION DA	17E	M24-5R



TEM	READ MATERIAL	VIEW REOD MATERIAL	
C	Bolt, machine, 5/8" x reg'd length	aq Jumpers	
d	Washer, 21/4" x 21/4" x 3/16, 13/16 hole	bs Bolt, single upset, insula	ted.
0	Bolt, eye, % regd length	cc Deadend assembly, neutral a	and secondary
P	Connectors, as reg'd.	ce Angle assembly, neutral a	nd secondary
9	Bolt, double upset, insulated	da Bracket, insulated	

V. SECONDARY ASSEMBLY GUIDE VERTICAL CONSTRUCTION-0°TO 90°ANGLE

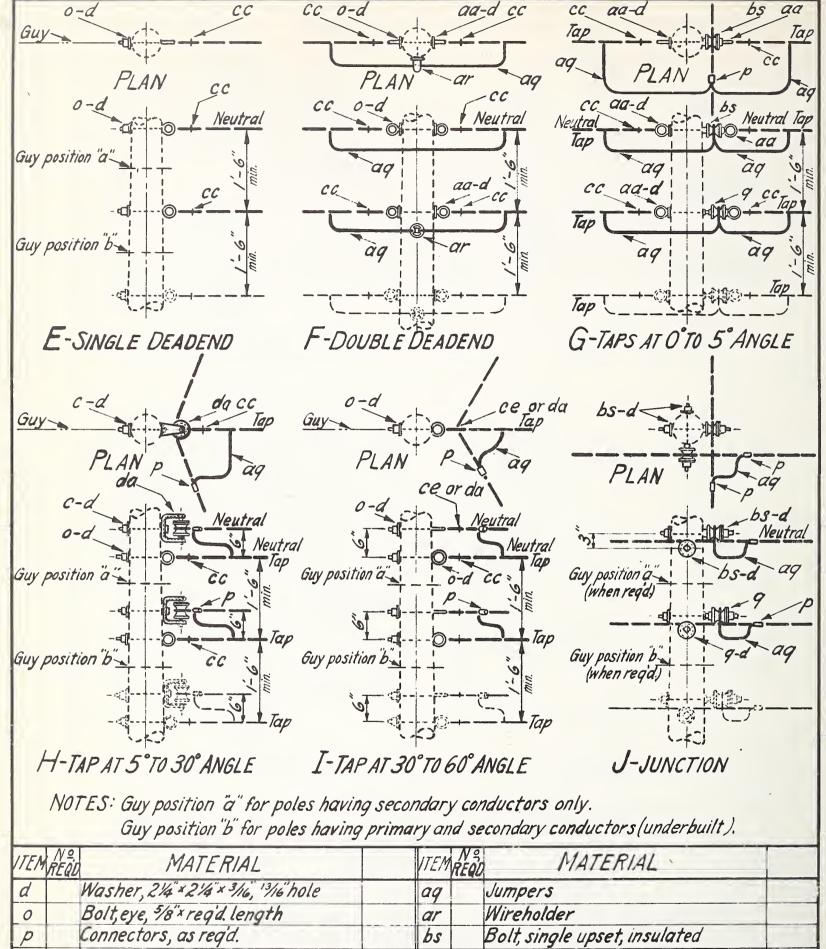
Changed neutral support 11/15/48

Scale: 1/2"=1'=0'

REVISION

DATE

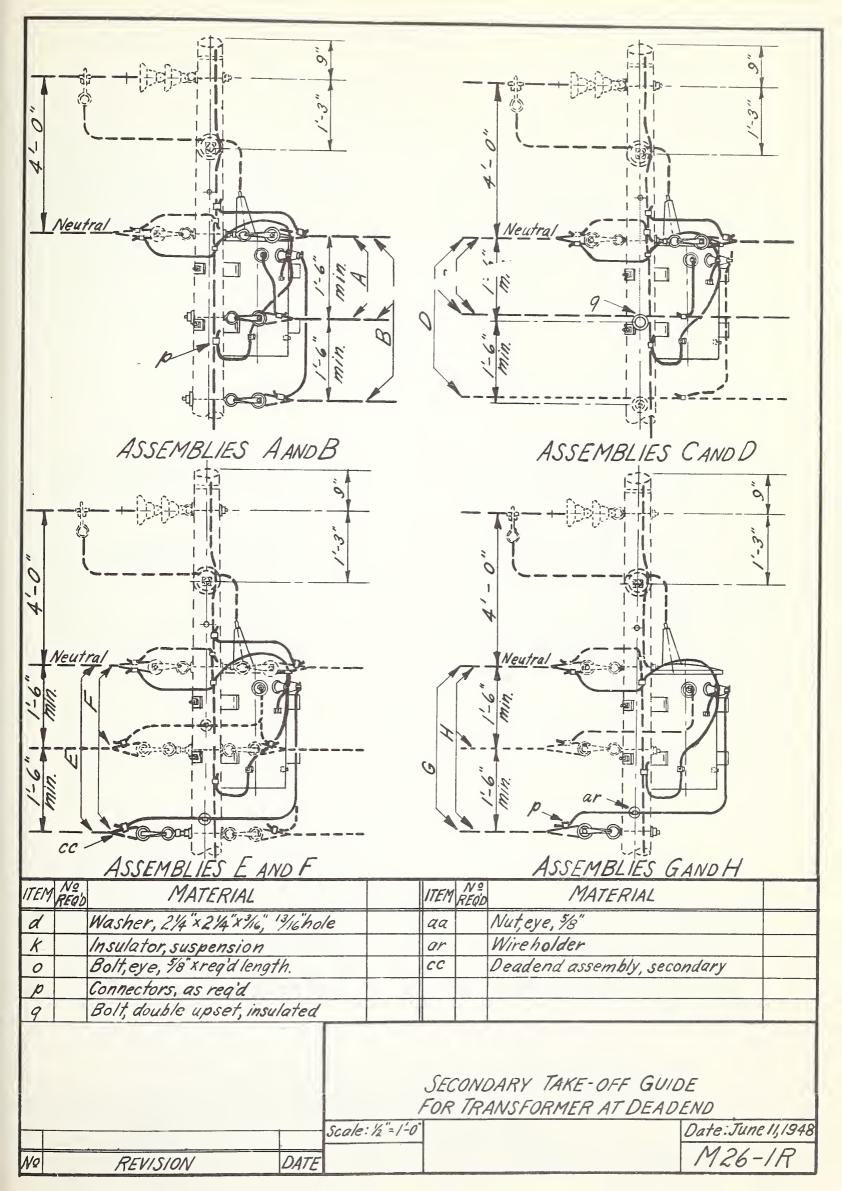
0ate: M25 - IR

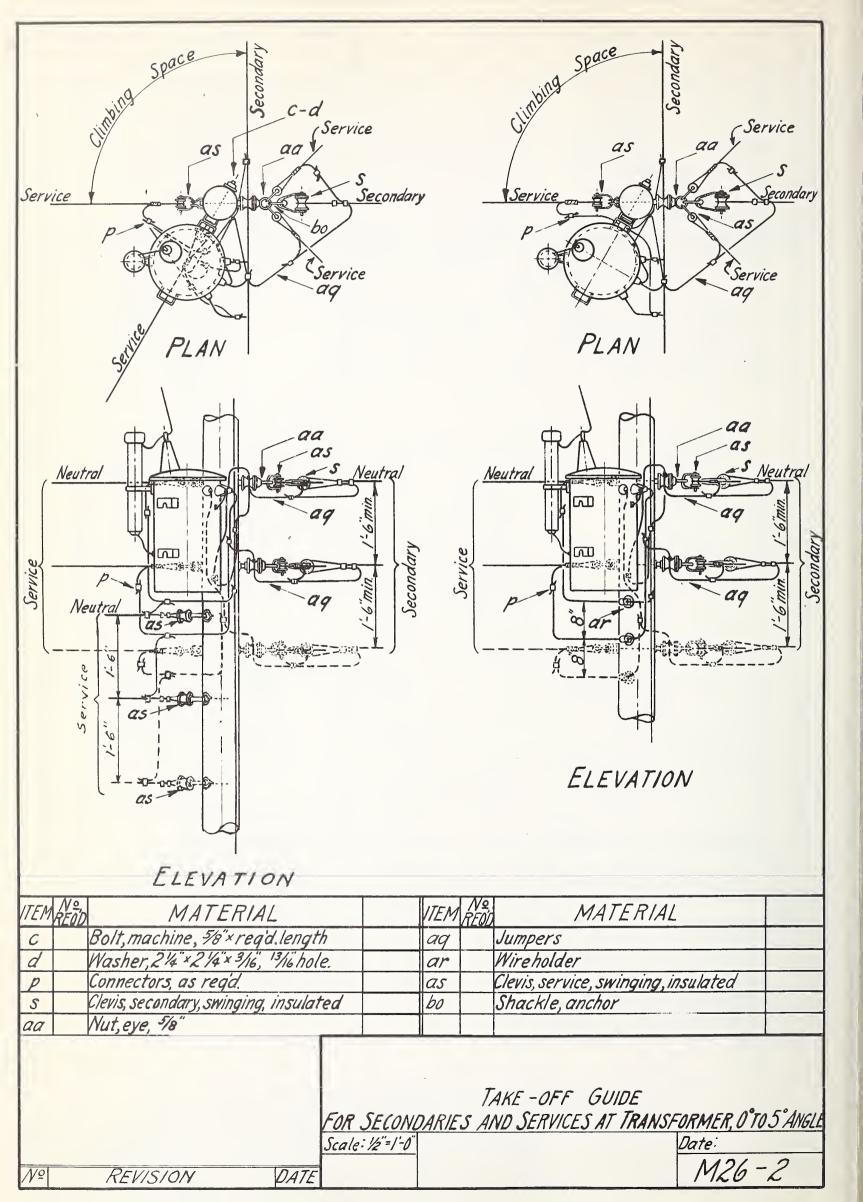


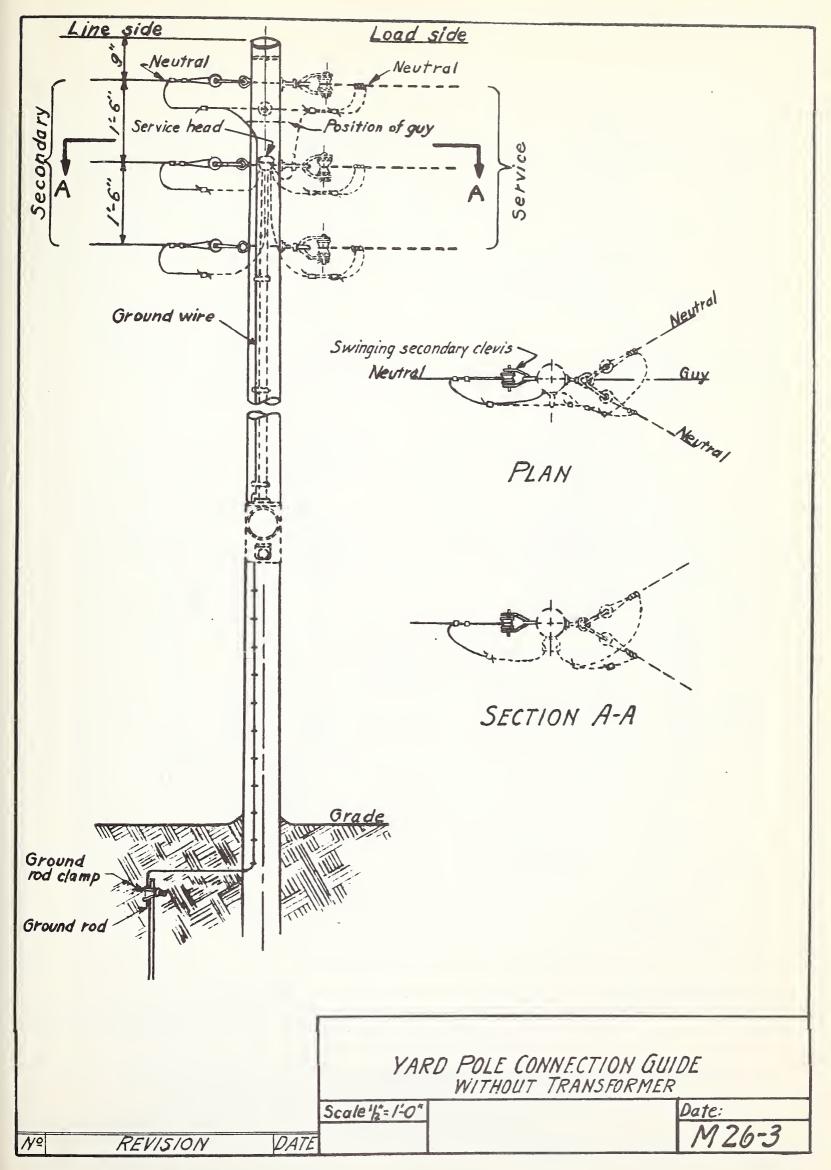
1	pointed or of ab roga.	23	port, strigic apoet, trouvalured
9	Bolt, double upset, insulated	CC	Deadend assembly, neutral and secondary
da	Bracket, insulated	ce	Angle assembly, neutral and secondary
aa	Nut,eye, 5/8"	C	Bolt, machine, %" reg'd. length
			NDARY ASSEMBLY GUIDE RUCTION-DFADENDS TAPS AND JUNCTIONS

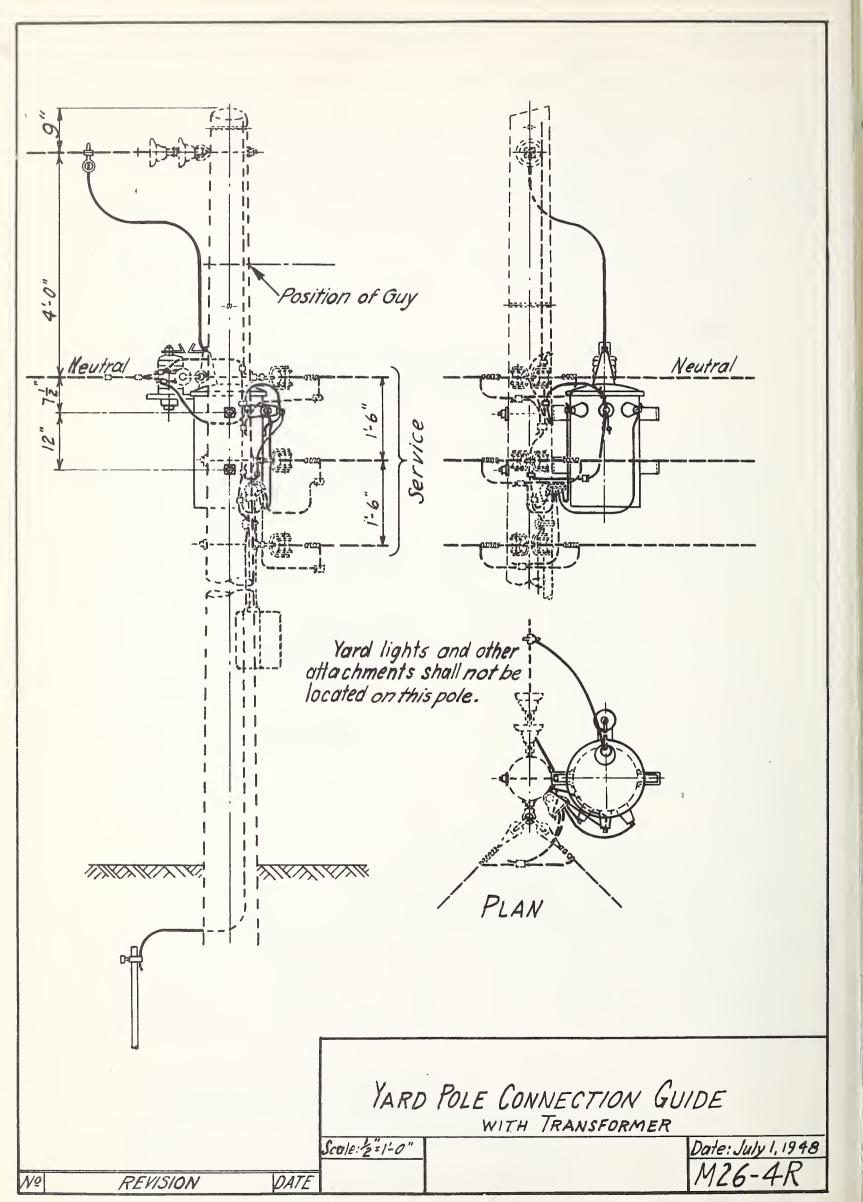
1 Changed neutral support 11/15/48 Scale: 1/2"=1"-0"

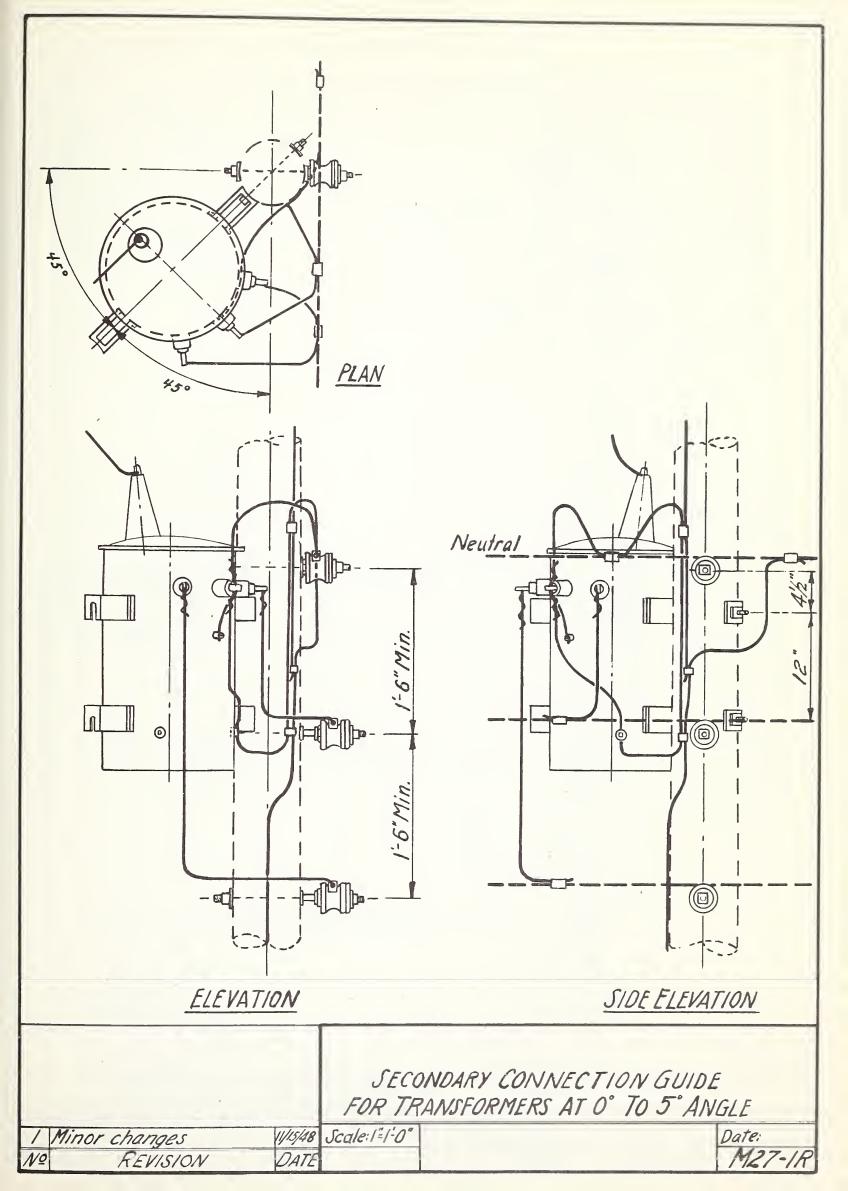
Date: M25 - 2R

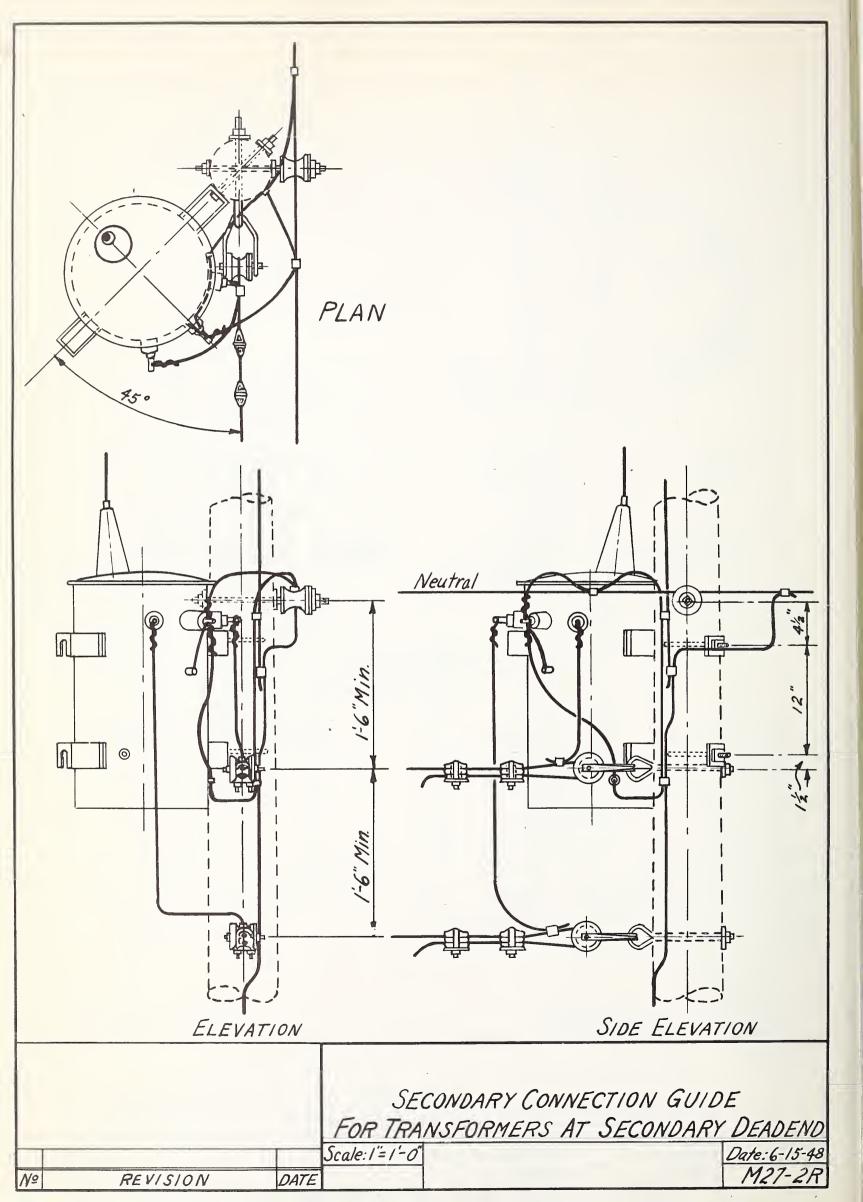


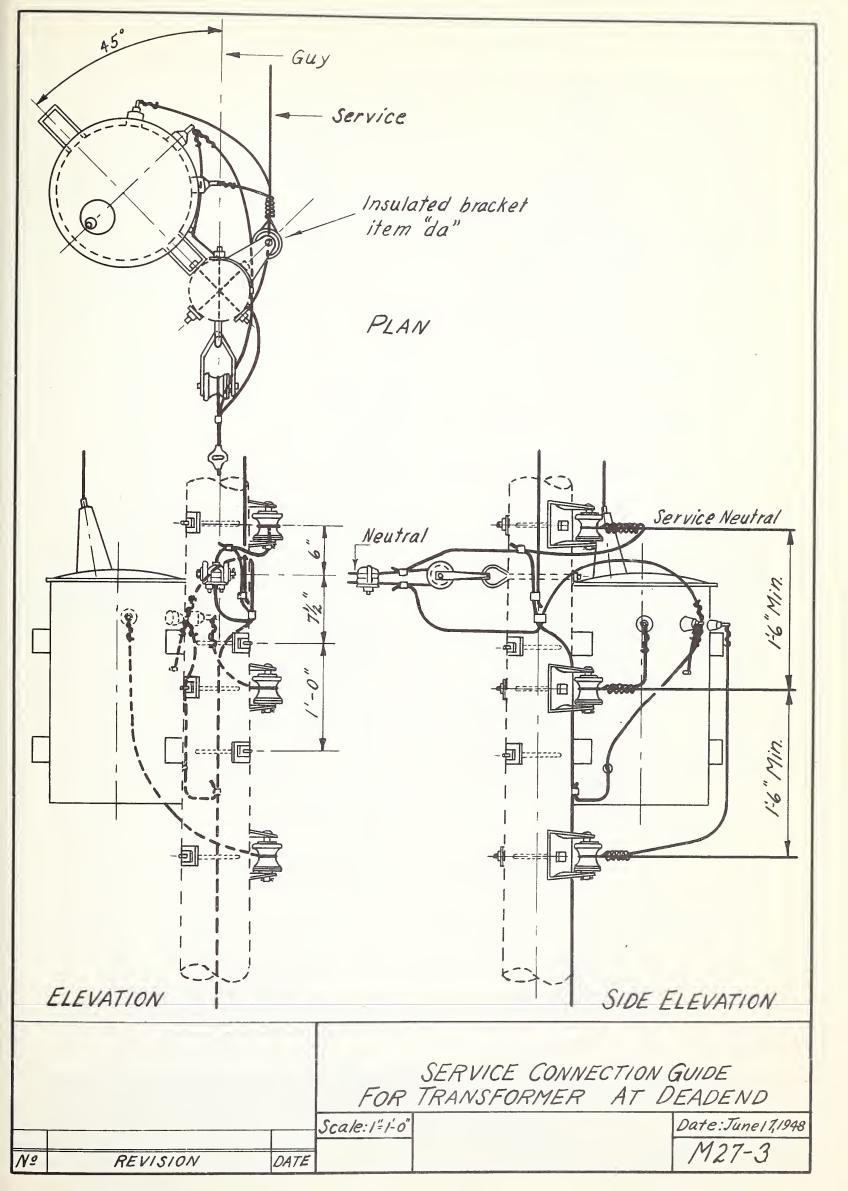


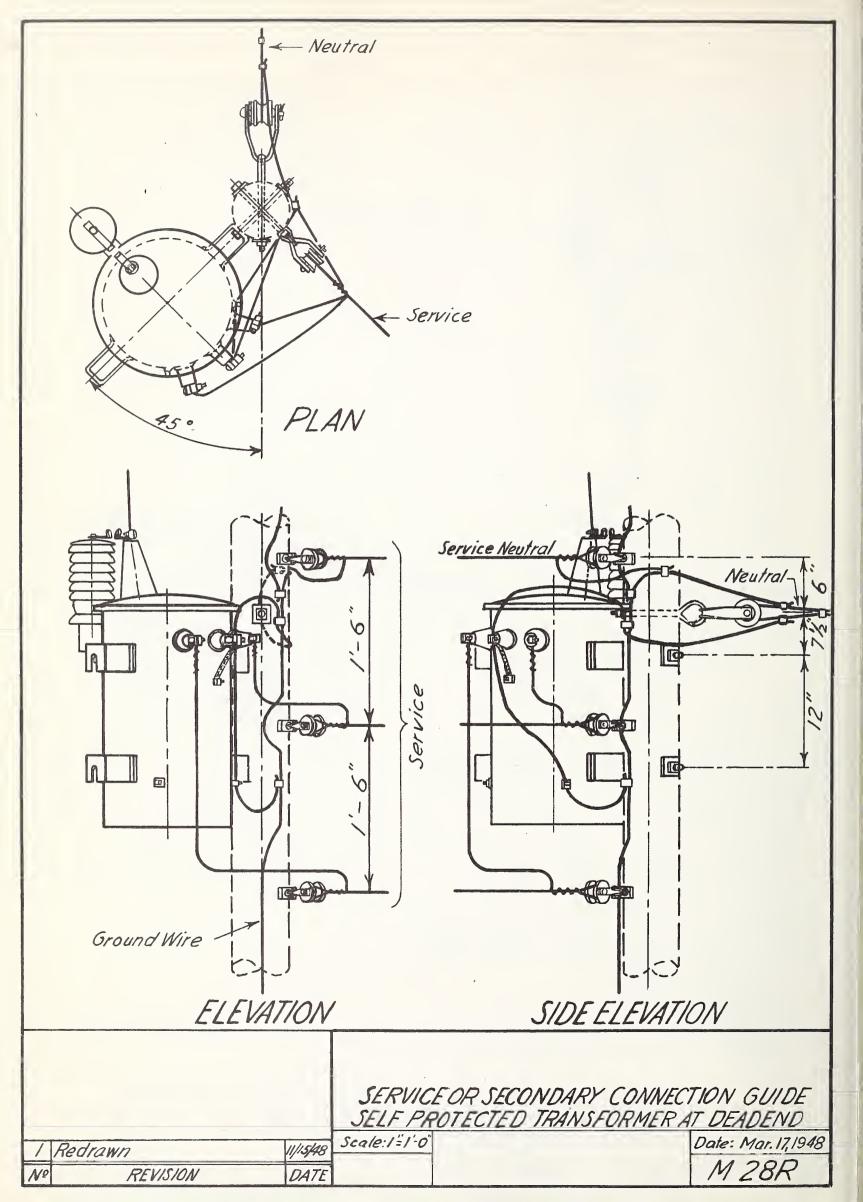


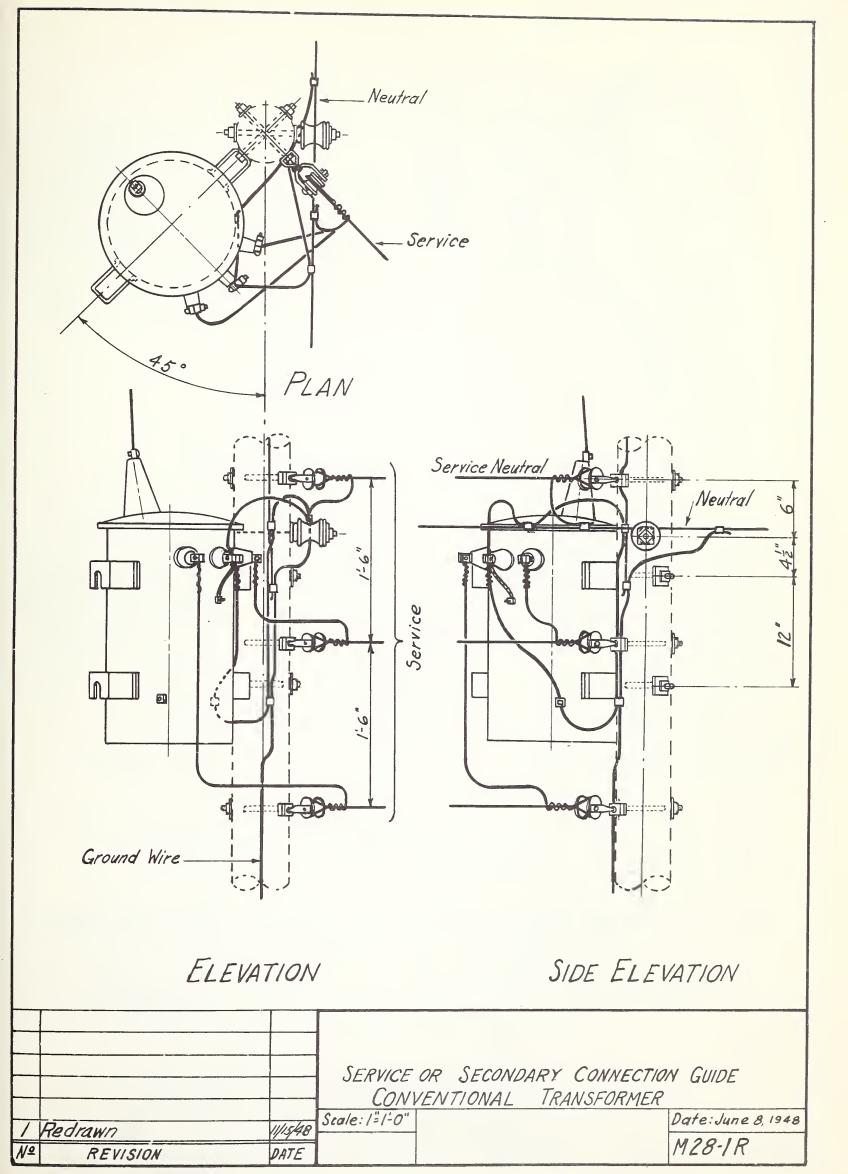


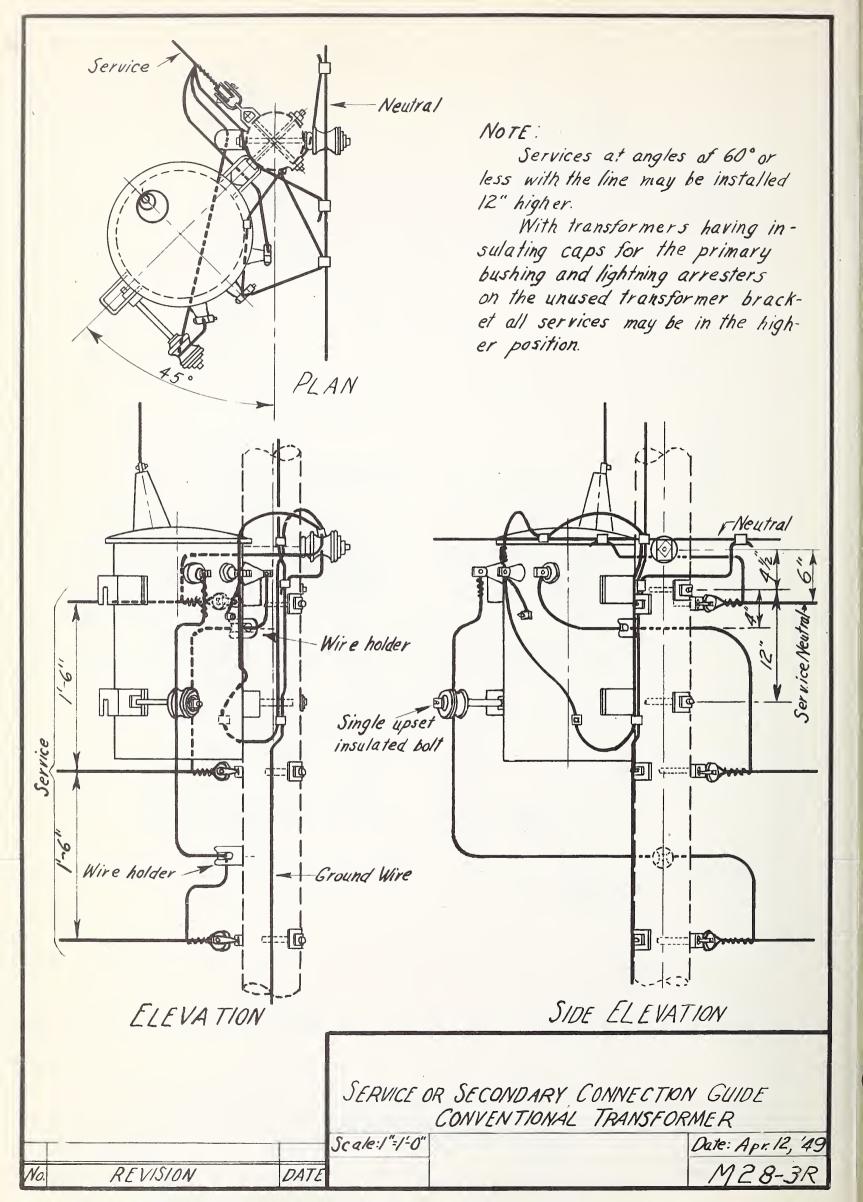


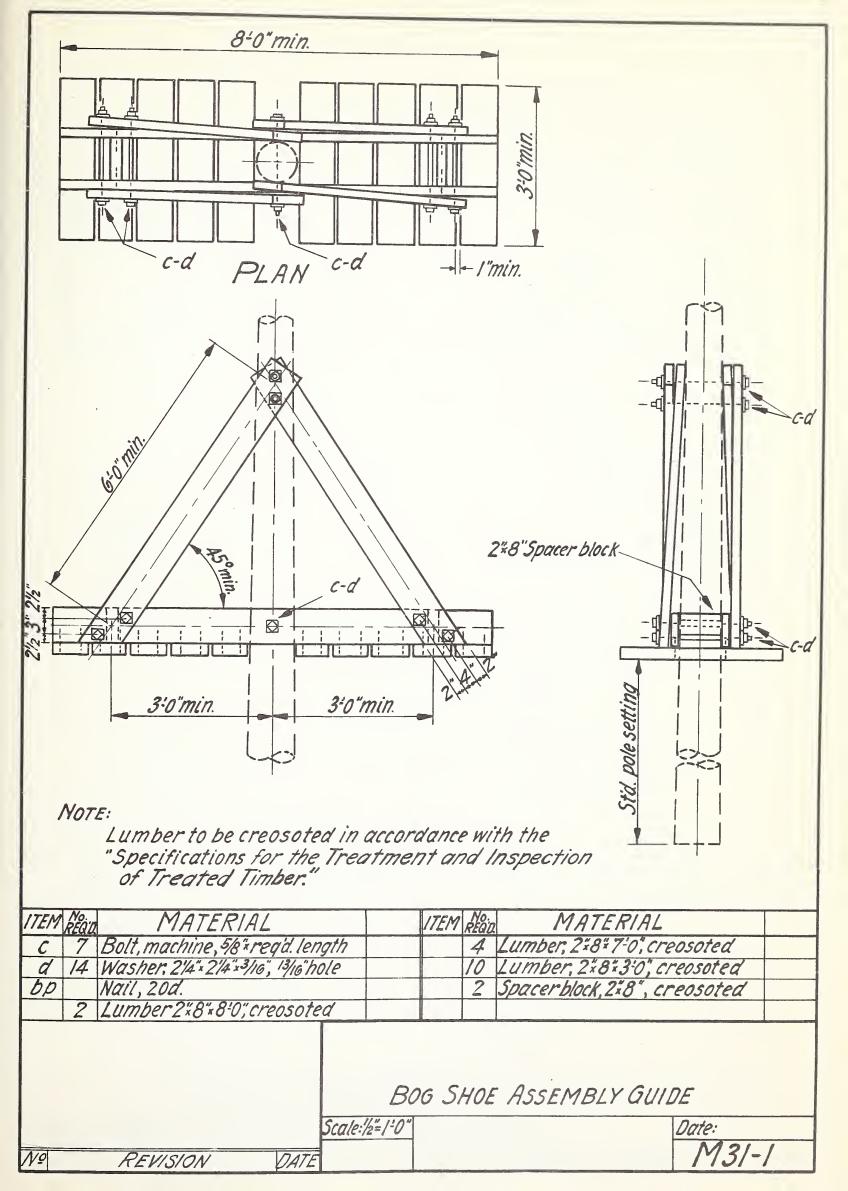


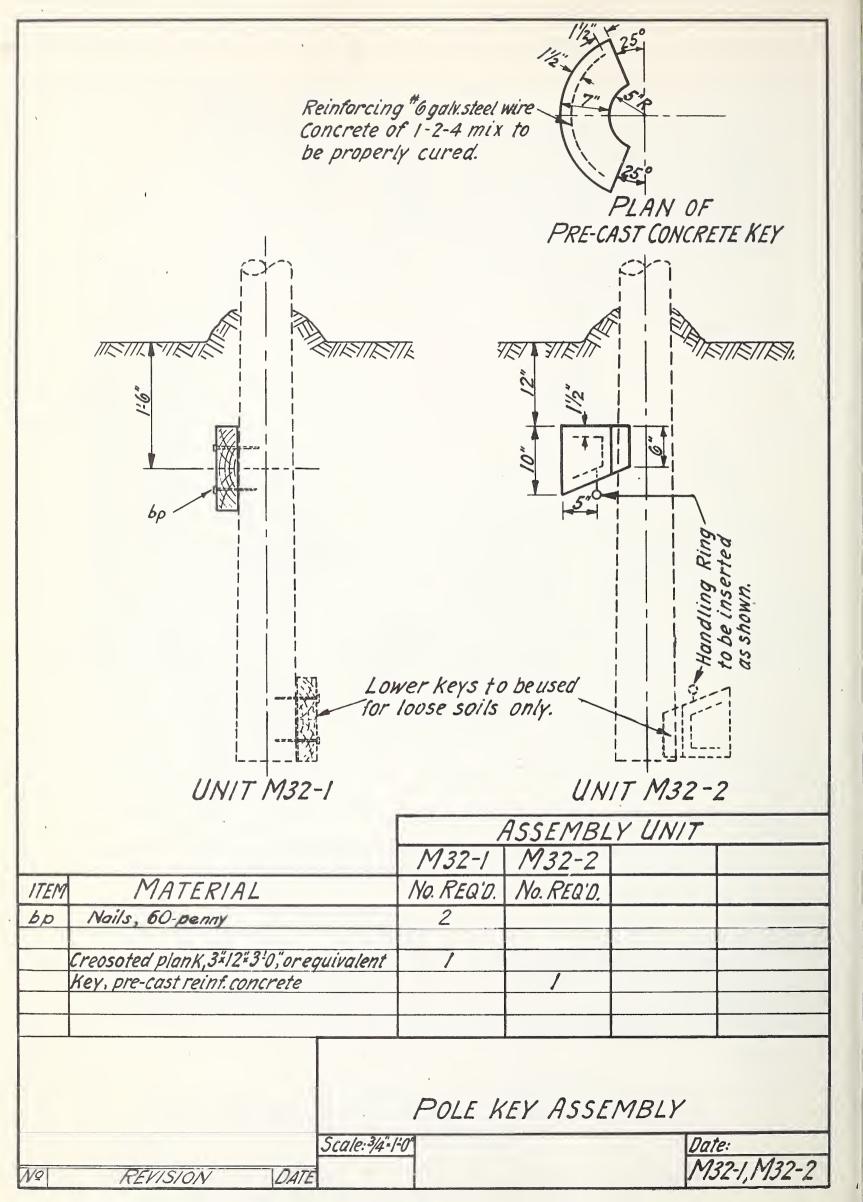


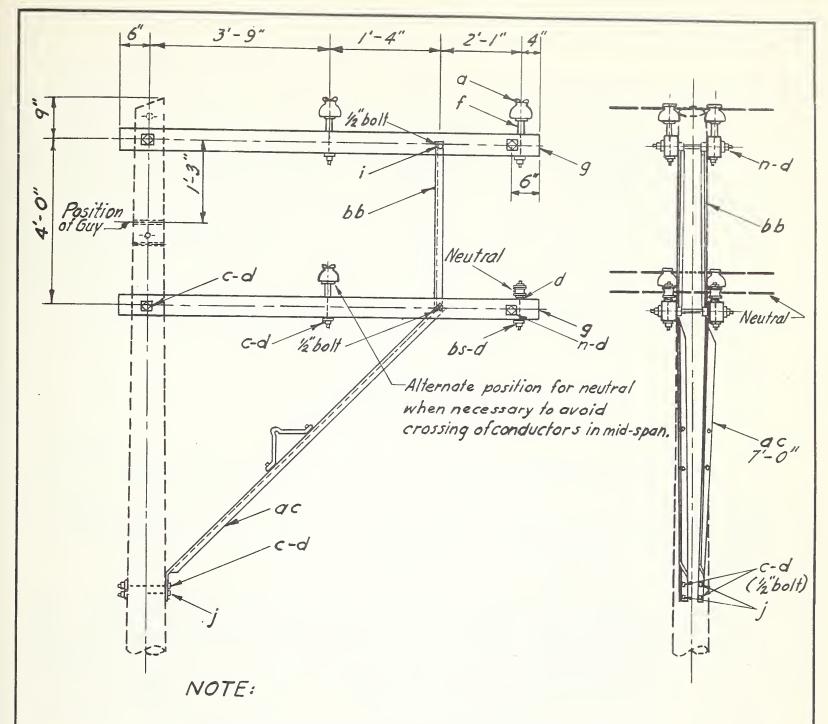












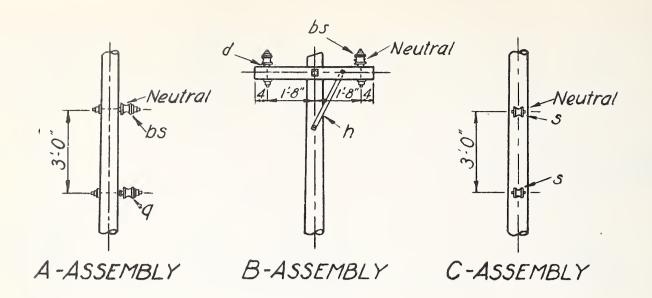
Where these assemblies are required, spans shall be shortened, as at crossings.

Unit	Assembly	Number of each item required										
	Description	a	C	d	f	9	i	j	n	65	ac	66
M33-1	Single Arm Single Phase	/	3	7	/	2	2	1	0	1	1	/
M33-2	Double Arm Single Phase	2	4	18	2	4	4	2	2	2	2	2
M33-3	Single Arm Two Phase	2	3	7	2	2	2	1	0	1	1	/
M33-4	Double Arm Two Phase	4	4	18	4	4	4	2	2	2	2	2
M33-5	Single Arm Three Phase	3	3	7	3	2	2	/	0	/	/	/
M33-6	Double Arm Three Phase	6	4	18	6	4	4	2	2	2	2	2

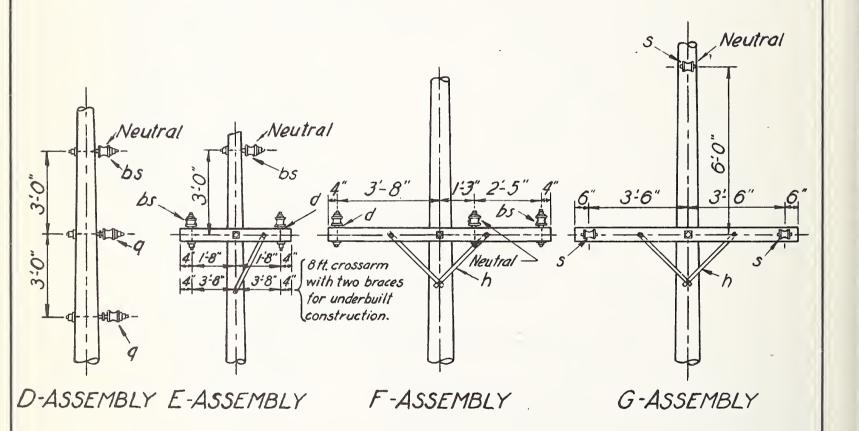
TWO SIDEARMS(DOUBLE) FOR PRIMARY

I. Chge. neutral support and position 6/14/46

NO. REVISION Date: M33-IR, M33-2R, M33-3R, M33-4R, M33-5R, M33-6R



TWO WIRE SECONDARY



THREE WIRE SECONDARY

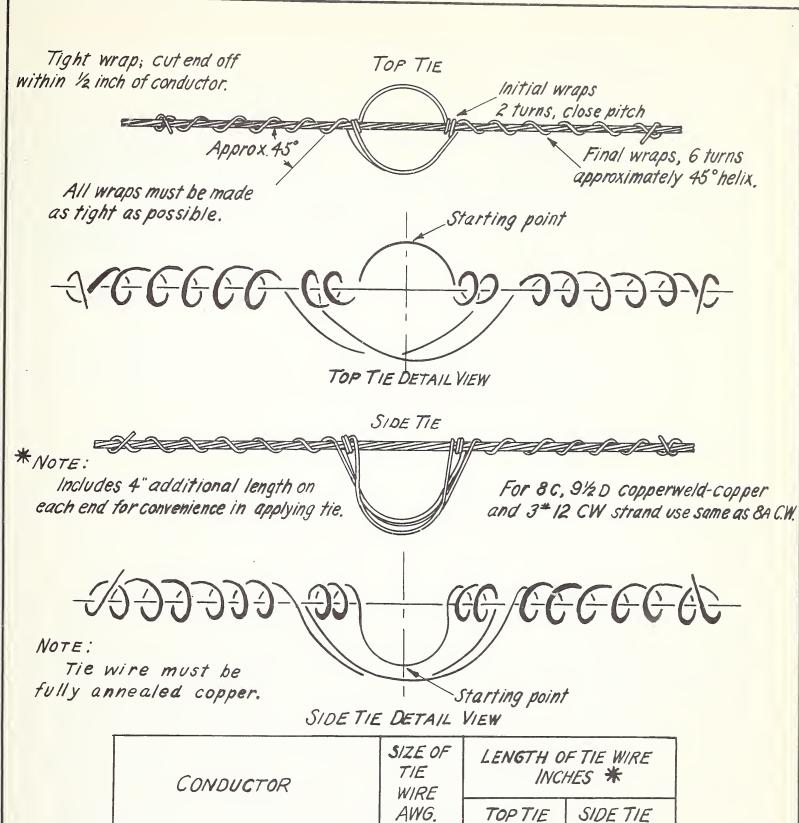
NOTES:

All dimensions are illustrative.

The separation between conductors in any plane shall not be less than required by the N.E.S.C. for horizontal separation.

SPECIAL CONSTRUCTION GUIDE SECONDARY

1.	Minor changes	6/14/48	Scale:4"=1-0"	Date:
NO.	REVISION	Oate:		M3/R



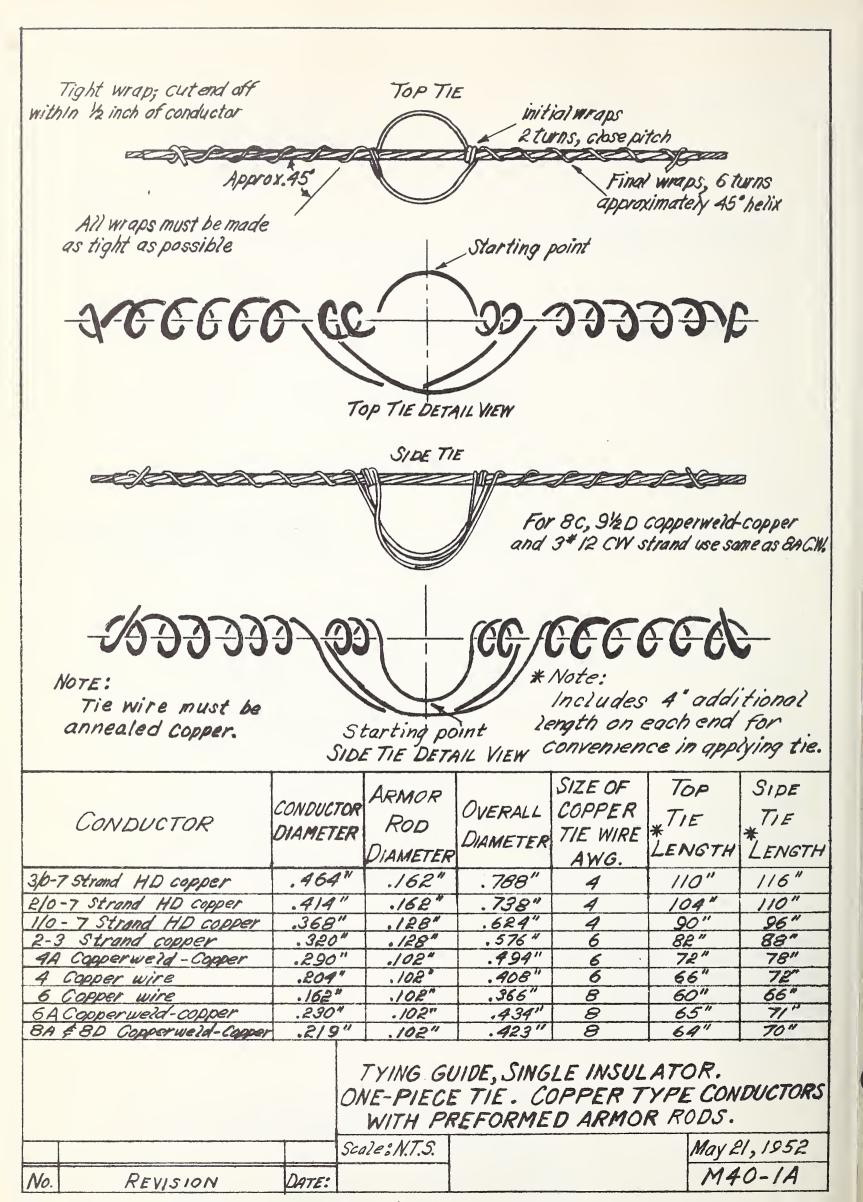
CONDUCTOR	SIZE OF TIE WIRE		FTIE WIRE HES *
	AWG.	TOPTIE	SIDE TIE
3/0-7 Strand HD Copper	4	60	66
210-7 Strand HD Copper	4	58	64
1/0-7 Strand HD Copper	4	56	62
2 - 3 Strand Copper	6	54	60
4A Copperweld-Copper	6	52	58
4 Copper Wire	6	50	56
6 Copper Wire	8	46	52
6A Copperweld-Copper	8	46	52
8A \$80 Copperweld-Copper	8	44	50

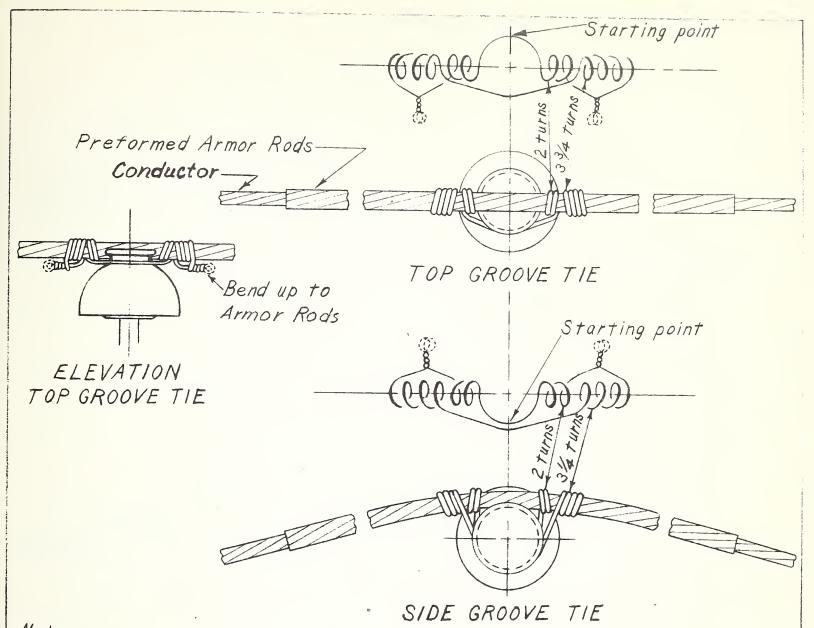
Scale: N.T.S.

TYING GUIDE, SINGLE INSULATOR COPPER AND COPPERWELD-COPPER

1 Table Revised 11/15/48
NO. REVISION DATE

Date: Apr. 12, 1948
M40-1R





Note:

Tie wire assembly should be as tight as can be wrapped by hand, and ends twisted with pliers or hot line tools. Twist lefthand ends clockwise, righthand counterclockwise. With hot line loops, tie wires must be 8" longer than shown.

Tie wire lengths listed below can be used with insulators having a neck diameter up to and including 3½ inches.

For 80,91/20 copperweld-copper and 3#12CW strand use same as 8A CWC.

COMPUCTOR	CONDUCTOR		OVERALL	ANNEALED COPPER TIE WIRE			
CONDUCTOR	DIAMETER	ROD DIAMETER	DIAMETER	SIZE	LENGTH SHORT PIECE	LENGTH LONG PIECE	
3/0-7 Strand HD Copper	.464"	.162"	.788"	4	27"	40"	
2/0-7 Strand HD Copper	.414"	.162"	.738"	4	27"	40"	
110-7 Strand HD Copper	.368"	.128"	.624"	4	27"	40"	
2-3 Strand Copper	.320"	.128"	.576"	6	23"	35*	
4A Copperweld - Copper	.290"	.102"	.494"	6	23"	35"	
4 Copper wire	.204"	.102"	.408"	6	23"	35"	
6 Copper wire	.162"	.102"	.366"	8	21"	30"	
6A Copperweld-Copper	.230"	.102"	.434"	8	21"	30"	
8A and 80 Copper weld-Copper	.219	.102"	.423"	8	21"	30"	

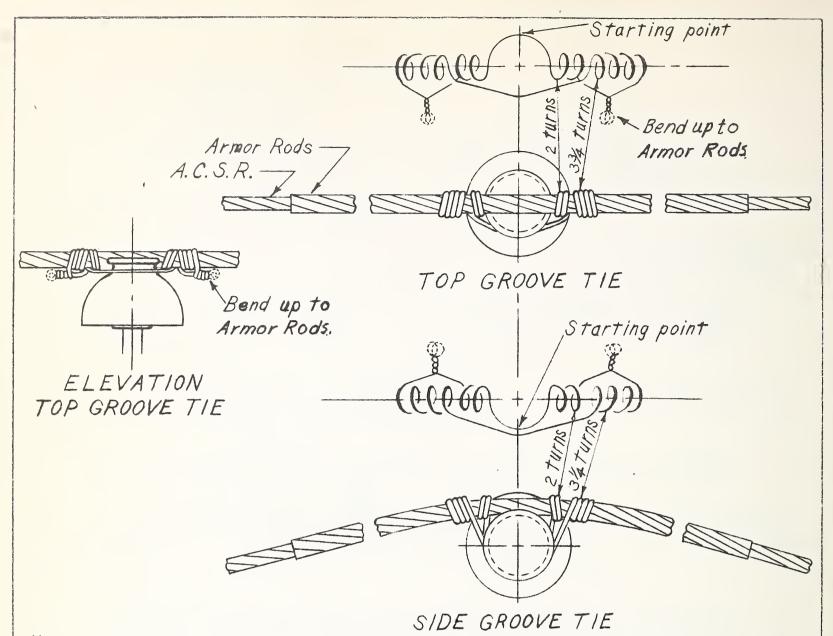
TYING GUIDE, SINGLE INSULATOR
TWO-PIECE TIE. COPPER TYPE CONDUCTORS
WITH PREFORMED ARMOR RODS

Scale: N.T.S.

Date: Oct. 31,1951 M40-1A2

REVISION

DATE



Note:

Tie wire assembly should be as tight as can be wrapped by hand, and ends twisted with pliers or hot line tools. Twist lefthand ends clockwise, righthand counterclockwise. With hot line loops, tie wires must be 8" longer than shown.

Tie wire lengths listed below can be used with insulators having a neck diameter up to and including 3½ inches.

For installations of ACSR in locations where atmospheric corrosion is of major importance use galvanized soft steel tie wire with Class "B" coating as specified by engineer. In other cases use class "A" coating".

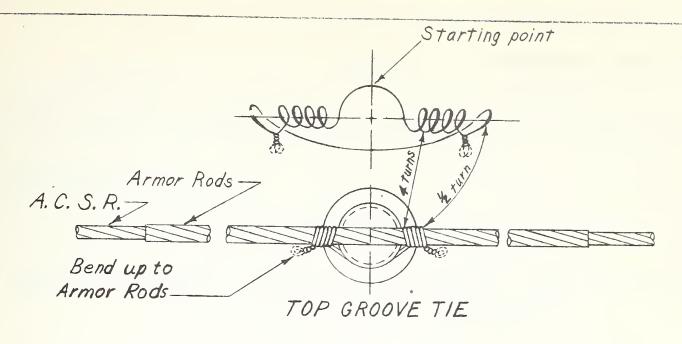
A. C. S. R.		Diam. over	Galv. Soft Steel Tie Wire		A.C.S.R.		Diam. over		Soft Steel Wire			
Size	Cond. Diam.	Armor Rods	Size BWG	Length Both Pieces	Size	Cond. Diam.	Armor Rods	Size BWG	Length Both Pieces			
4/0	.563	.927	10	39"	1	.355	.643	10	29"			
3/0	.502	.836	10	39	2	.325	.604	//	27			
2/0	.447	.781	10	31	4	.257	.545	12	25			
110	.398	.732	10	31								

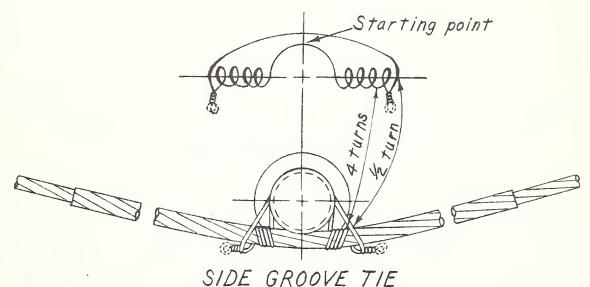
TYING GUIDE, SINGLE INSULATOR
TWO-PIECE STEEL-WIRE TIE, A.C.S. R. CONDUCTOR
ALUMINUM ALLOY, STRAIGHT OR PREFORMED ARMOR RODS

1 Table revised P.9.52
No. REVISION DATE

Date: Oct. 30, 1951

M40-2R1





Tie wire assembly should be as tight as can be wrapped and ends twisted with hot line tools. Twist lefthand ends clockwise, righthand counterclockwise.

Tie wire lengths listed below can be used with insulators having a neck diameter up to and including 3 1/2 inches.

For installations of ACSR in locations where atmospheric corrosion is of major importance use galvanized soft steel tie wire with Class "B" coating as specified by engineer. In other cases use Class "A" coating.

	7										
A.C.	S.R.	DIAM.			STEEL	A.C.	S.R.	DIAM.	1	SOFT	
		OVER		E WIF	T =			OVER	11	E WI	RE
SIZE		ARMOR	SIZE	/st	2nd	SIZE	- 1	ARMOR	SIZE	1st	2nd
OZZ	DIAM.	RUUS	BVVG	PIECE	PIECE		DIAM.	RODS		PIECE	
4/0	.563"	.927"	10	42"	23"	/	.355"	.643"	10	35"	22"
3/0	.502	.836	10	40	23	2	.325	.604	//	34	22
2/0	.447	.781	10	39	23	4	.257	.545	12	32	22
110	.398	.732	10	38	23						

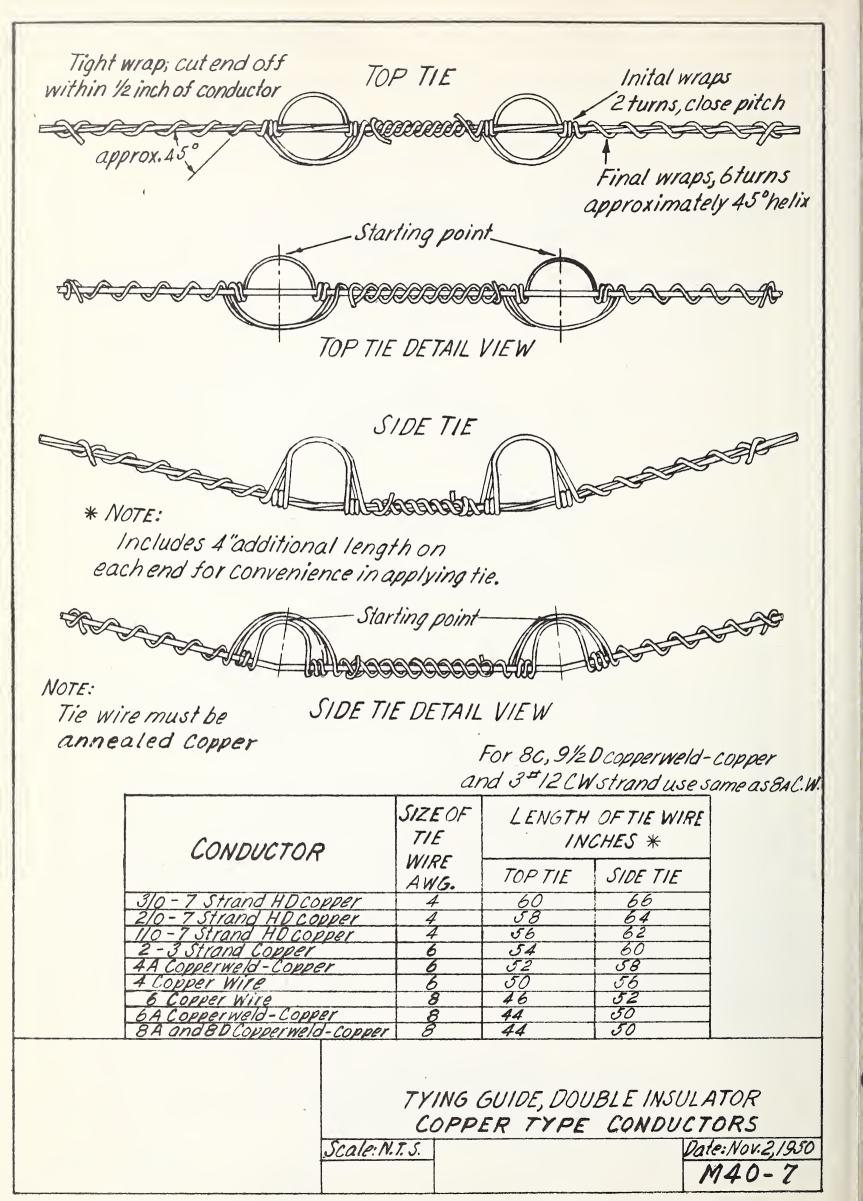
HOT LINE TYING GUIDE, SINGLE INSULATOR
TWO-PIECE STEEL-WIRE TIE, A.C.S.R. CONDUCTOR
ALUMINUM ALLOY, STRAIGHT OR PREFORMED ARMOR RODS

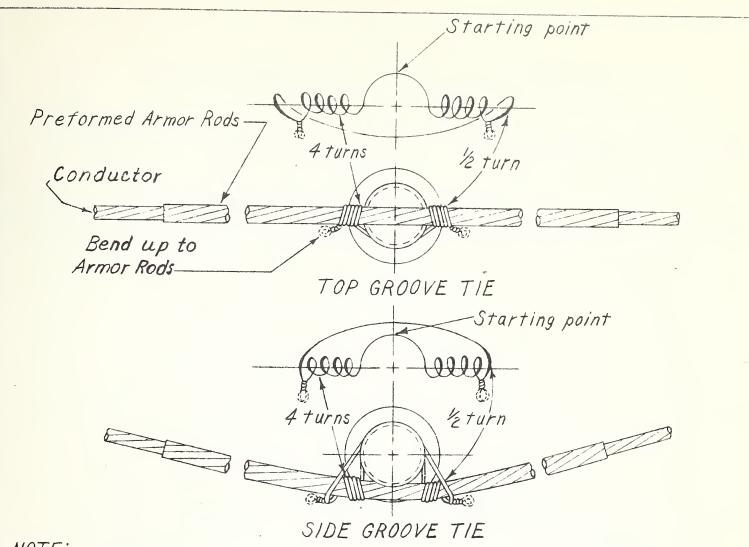
1 Table revised 2-452 Scale: N.T.S.

Date: Nov. 1, 1951

Na. REVISION DATE

Date: Nov. 1, 1951





Tie wire assembly should be as tight as can be wrapped and ends twisted with hot line tools. Twist lefthand ends clockwise, righthand counterclockwise. Tie wire lengths listed below can be used with insulators having a neck diameter up to and including 3½ inches.

For 8C, 9 2D copperweld-copper and 3#12 CW strand use same as 8A.

COPPL	ERWELD	DIAM.	ANNEA	LED C	OPPER	CARL	DED	DIAM.	ANNE	ALEU C	OPPER
COP.	PER	OVER	TIE	WIR	E	COPPER		OVER	TIE	WIR	E
SIZE	COND.	ARMOR	SIZE	1st	2 nd	SIZE	COND.	ARMOR	SIZE	Ist	2nd
0122	DIAM.	RODS	AWG	PIECE	PIECE	0122	DIAM.	RODS	AWG	PIECE	PIECE
2F	.308"	.560"	6	34"	24"	410-7W	.522"	.846"	6	38"	29"
2A	.366	.622	6	36	24	310-7W	.464	.788	6	37	28
3A	.326	.582	6	34	24	210-7W	.414	.738	6	37	28
4A	.290	.494	6	33	24	1/0-7w	.36 8	.624	6	36	27
5A	.258	.462	6	3 3	24	2-3w	.320	.576	6	34	25
6A	.230	.434	8	32	23	2-Sol.	.258	.462	6	33	24
TA	.223	.427	8	32	23	4-501.	.204	.408	6	32	23
8A	./99	.403	8	31	23	6-Sol.	.162	.366	8	30	22

HOT LINE TYING GUIDE
COPPER TYPE CONDUCTORS WITH PREFORMED ARMOR RODS

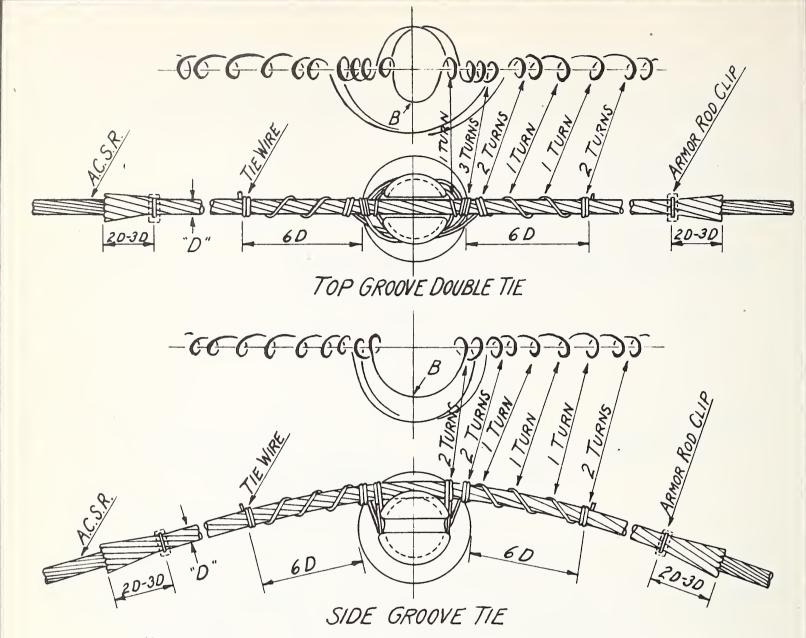
Scale: N.T.S.

M40-8

Date: Nov. 6, 1951

No. REVISION

DATE



In making ties, start with middle of length of tie wire at position marked "B."

To complete tie, cinch up last two turns at each end with pliers until tie wire is snug and tight. Use the flat face of the pliers against the armorrods.

A.C.S.R.		ARMOR RODS	TIE	WIRE g Alloy	A.C.	S.R.	ARMOR RODS	TIE	WIRE g Alloy
SIZE	DIAM. INCHES	"D"DIAM. INCHES	SIZE	LENGTH FEET	SIZE	DIAM. INCHES	D"DIAM. INCHES	SIZE	LENGTH FEET
4/0	0.563	0.939	7	9'3"	1/0	0.398		7	8' 3"
3/0	0.502	0.836	7	8'9"	2	0.325	0.595	7	7'5"
2/0	0.447	0.745	7	8'3"	4	0.257	0.555	7	7.3"
L									

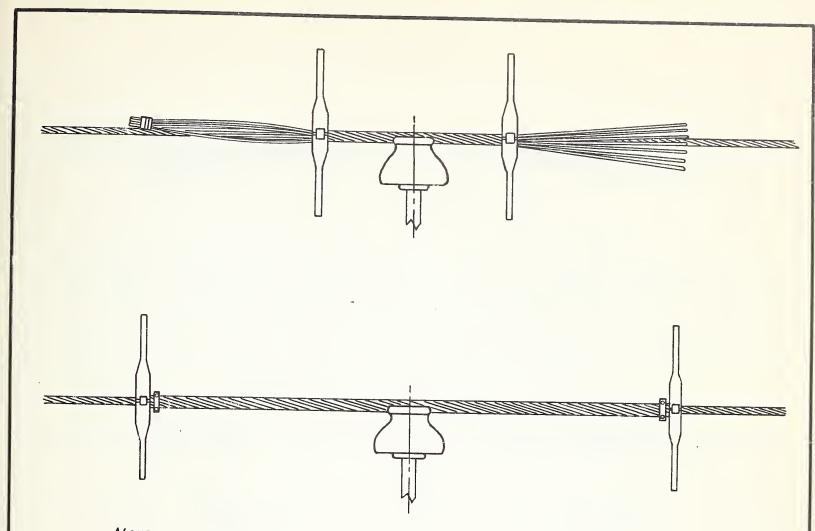
TYING GUIDE, SINGLE INSULATOR
ALUMINUM ALLOY TIE WIRE, A.C.S.R. CONDUCTOR
ALUMINUM ALLOY, STRAIGHT OR PREFORMED ARMOR ROOS

Scale: N.T.S.

Date: Mar. 17, 1948

NO REVISION DATE

M40-10R1



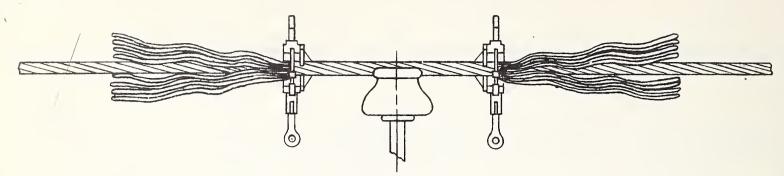
With tape still on one end of rods and other end threaded through wrenches so they open between the same two rods, center on conductor over point of support and close around conductor as shown above. Twist rods enough to give permanent set. Remove tape and slide wrenches half way to ends and repeat. Move wrenches to end of rods and twist. Attach clips and tighten before removing wrenches so ends of rods will flare after removal. Rods should be twisted snugly with a smooth lay in same direction as lay of conductor. For further information and method of installing rods on angle see manufacturer's Suggestions for Construction, A.C.S.R. Rural Lines.

CONDUCTOR	SUPP	ORT
SIZE	SINGLE	DOUBLE
	TWIS	75
"4 A.C.S.R.(6AI/ISt.) & (7AI/ISt.)	5-6	7-8
#2 A.C.S.R. (6AI/ISt.) & (7AI/ISt.)	6-7	8-9
*YoA.C.S.R. (6AI/1St.)	4-5	6-7
#2/0 A.C.S.R. (6AI/1St.)	5-6	7-8
#3/0 A.C.S.R. (6A1/1St.)	5-6	7-8
*4/0 A.C.S.R. (6A1/15t.)	5-6	7-8

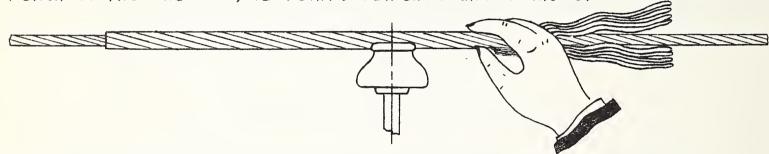
ARMOR RODS A.C.S.R. CONDUCTOR

			Scale: N.T.S.
1.	Table Revised	3/18/48	Ocure 11.7.0.
NO.	REVISION	DATE	

Date: M40-11R



For tool application, insert half the reinforcements in one cavity and the other half in the other cavity of the open wrenches, keeping the ends even. Hook wrenches over the conductor and close jaws. Space wrenches approximately one reinforcement pitch apart and twist them in the same direction as the lay of the conductor. Wind each wrench to the end of the reinforcements and remove.

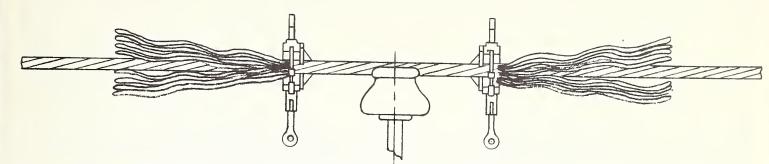


For hand application, hold one or more reinforcements against the conductor with midpoint at the insulator, and rotate in same direction as the lay of the conductor, for three or four inches each side of center. In like manner apply remaining reinforcements to center section. After all have been started, complete the application by a rotary outward wiping motion of the hand. Make certain that the ends snap into place in proper order.

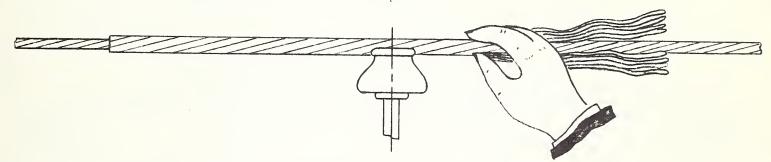
		market and market and a financial state of the sequence of the			-						
PREFORMED ALUMINUM ALLOY ARMOR RODS											
A. C.S.R.	SINGLE	DOUBLE	PER	DIAM.	PLUS	A.C.S.R.					
	SUPPORT	SUPPORT	SET	(IN.)	RODS		SUPPORT	SUPPORT	SET	(IN.)	RODS
4/0(6x1)				.182	.927	2 (7x1)	44"	56"	9	.146	.6/3
3/0 (6x1)	56	68	//	.167	.836	2 (6x1)	44	56	9	.146	.604
2/0(6x1)	54	66	10	.167	.781	4 (7x1)	40	52	7	.146	.545
1/0(6x1)	52	64	9	./67	.732	4 (6x1)	40	52	7	.146	.538
1(6x1)	48	60	9	.146	.643						

PREFORMED ARMOR RODS A.C.S.R. CONDUCTORS

-	I Revised table	1-24-52 Scale: N.T.S.	·	DATE: JAN. 24, 1952
		DATE		M40-12R1



For tool application, insert half the reinforcements in one cavity and the other half in the other cavity of the open wrenches, keeping the ends even. Hook wrenches over the conductor and close jaws. Space wrenches approximately one reinforcement pitch apart and twist them in the same direction as the lay of the conductor. Wind each wrench to the end of the reinforcements and remove.



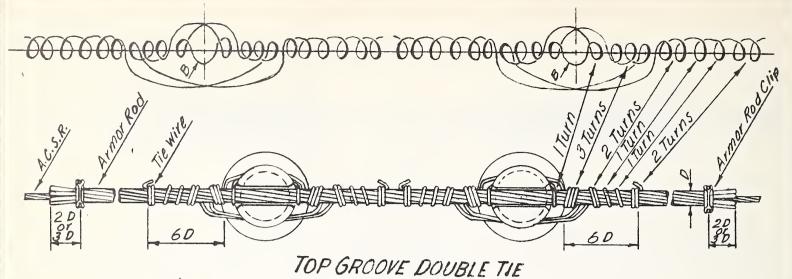
For hand application, hold one or more reinforcements against the conductor with midpoint at the insulator, and rotate in same direction as the lay of the conductor, for three or four inches each side of center. In like manner apply remaining reinforcements to center section. After all have been started, complete the application by a rotary outward wiping motion of the hand. Make certain that the ends snap into place in proper order.

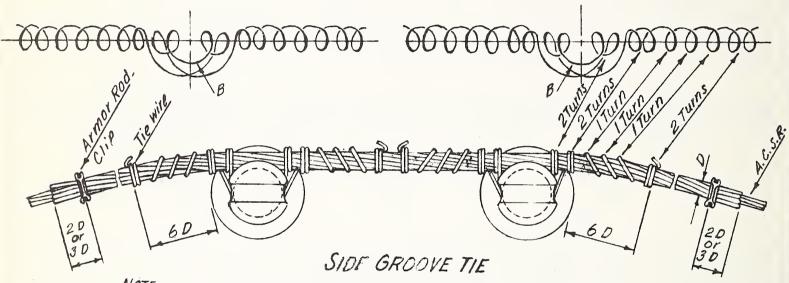
If lay of conductor is right-hand instead of as indicated, special armorrods should be obtained with the same lay.

	PR	EFORM	ED .	BRON	ZE OF	R COPPER	RTYPE	ARMOR	ROL	75	
CONDUC-	LENGTH	LENGTA	NO.	WIRE	DIAM.	CONDUC-	LENGTH	LENGTH	NO.	WIRE	DIAM.
TAP	DINGLE	DUUDLE	FER	DIAM.	PLUS	Ni .	SINGLE	DOUBLE	PER	DIAM.	PLUS
TUK	SUPPORT	SUPPORT	SET	(IN)	RODS	TOR	SUPPORT	SUPPORT	SET	(IN.)	RODS
3/0×7	56"	68"	11	.162	.788	4 Solid	40"	52"	8	.102	.408
2/0×7	56"	68"	10	.162	.938	6 Solid	40"	52"	7	.102	.366
1/0×7	50"	62"	10	.128	.624	6A.CWC	40"	52"	9	.102	.434
2 x 3	46"	58"	9	.128	.576	8 A.CVC	40"	52"	8	.102	.403
4 A CWC	42"	54"	10	102	.494						
					•						
					PPI	FORMED	ARMI	OR RO	0.5		
						RTYPE					
					UFFE	N ////		20010	/\ \		

NO. REVISION DATE

DATE: JAN. 22, 1952 M40-13





In making ties, start with middle of length of tie wire at position marked "B".

To complete tie, cinch up last two turns at each end with pliers until tie wire is snug and tight.

Use the flat face of the pliers against the armor rods.

				rig milos		.S.R.	ARMOR RODS	Stron	ng Alloy
SIZE	DIAM. INCHES	"D"DIAM. INCHES	SIZE	LENATH FEET	SIZE	DIAM. INCHES	"D" DIAM. INCHES	SIZE	LENGTH FEET
4/0	0.563	0.939	7	9'-3"			0.744		8-3"
3/0	0.502	0.936	7	8-9"	2	0.325	0.595	7	7-5"
2/0	0447	0.745	7	8'-3"	4	0.257	0.555	7	7-3"
									i

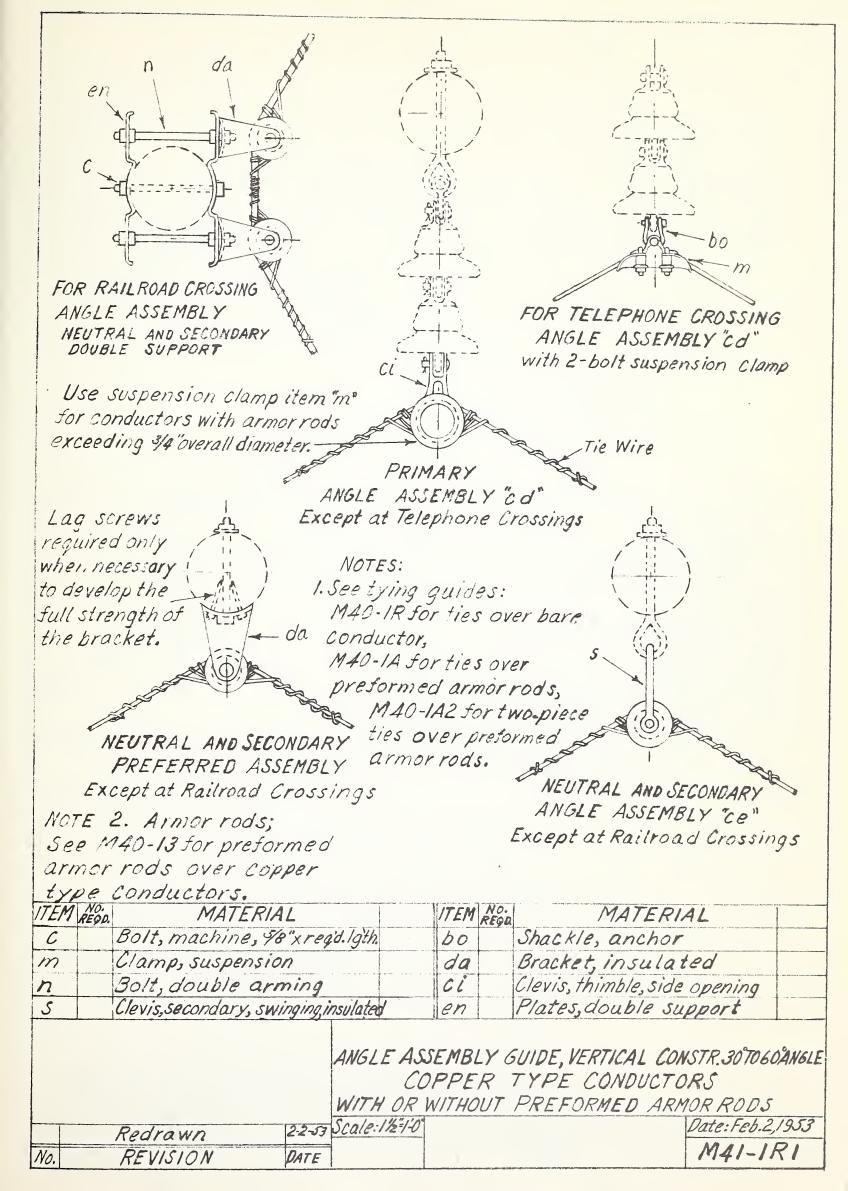
TYING GUIDE, DOUBLE INSULATOR ALUMINUM ALLOY TIE WIRE, A.C.S.R. CONDUCTOR ALUMINUM ALLOY, STRAIGHT OR PREFORMED ARMOR RODS

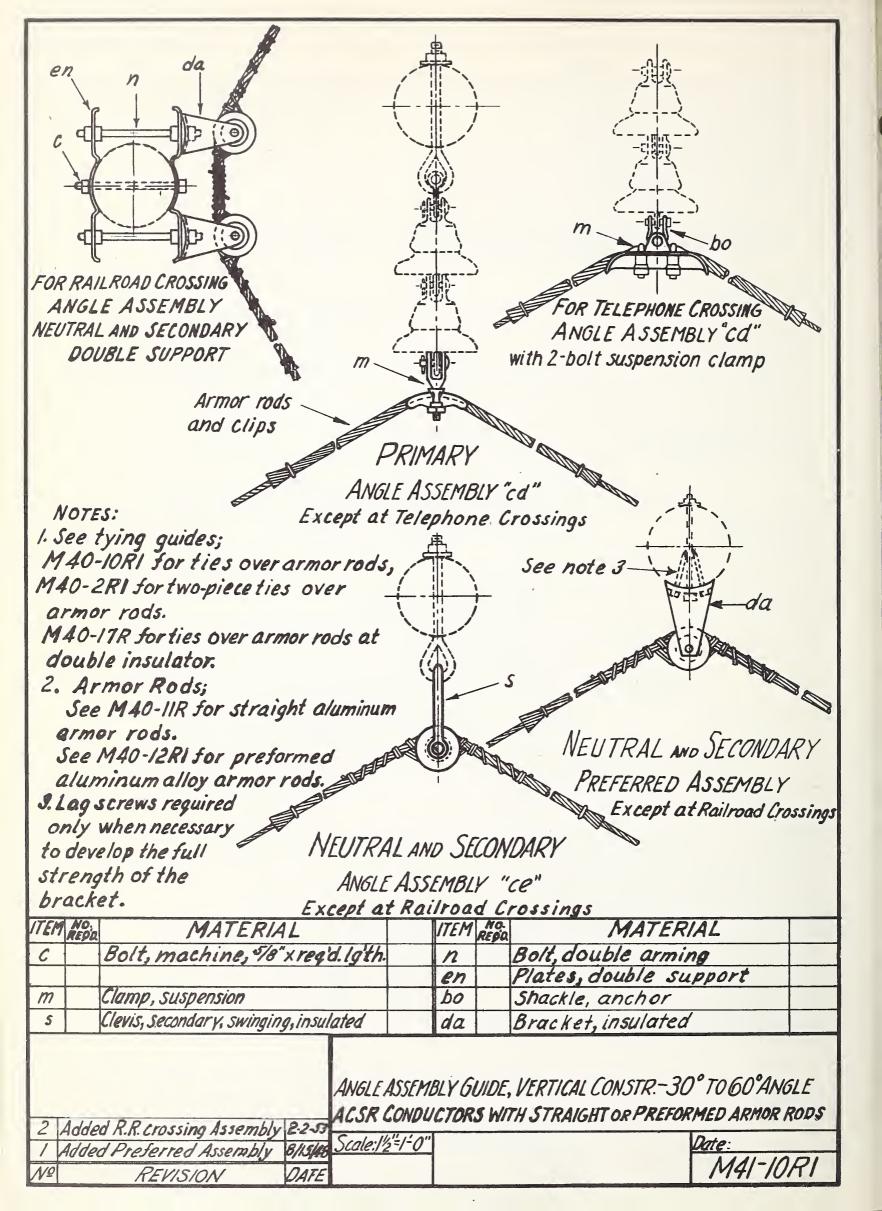
Scale: N.T.S.

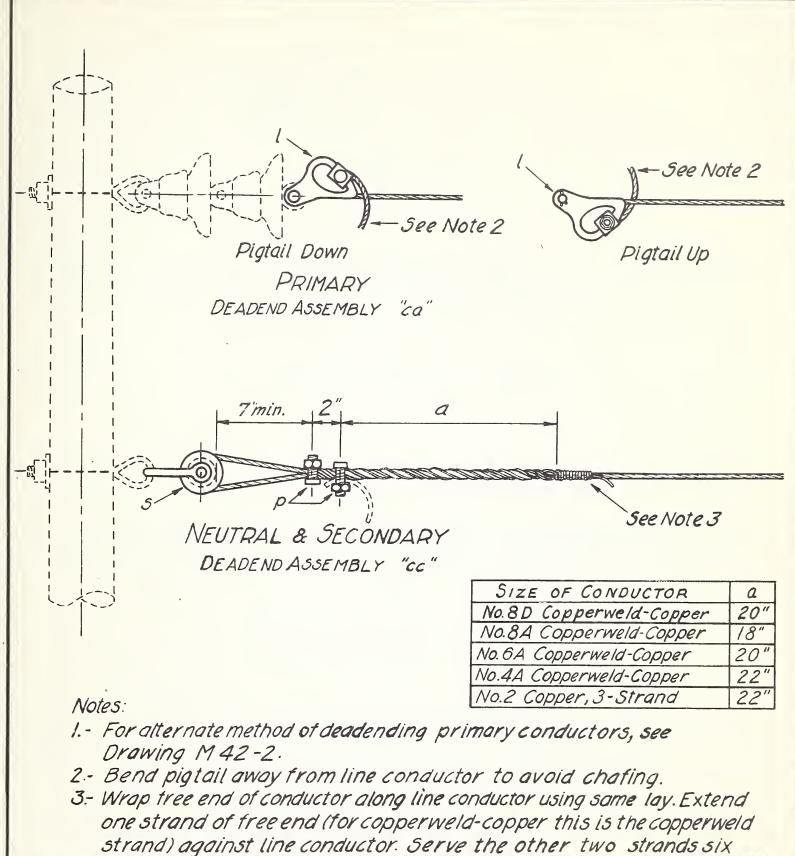
DATE: Sept. 29,1950 M40-17R

1/0. REVISION

DATE:







turns each and cut them off. (Always serve copper strand (sifirst.) Bend extended strand away from line conductor and cut off.

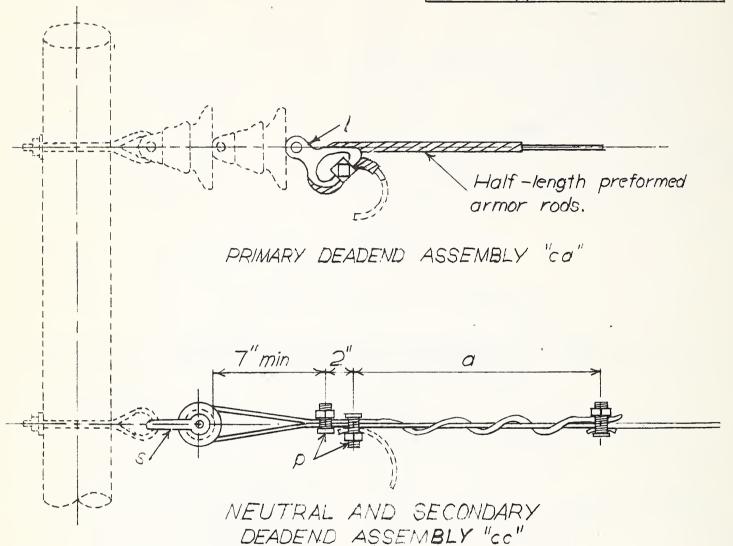
ITEM	NO. REQO.	MATERIAL		ITEM	NO. REQ'D	MATERIAL	
1		Clamp, deadend		5		Clevis, secondary, swinging, insulated	
P		Connectors, as read.	·				

DEADEND ASSEMBLY GUIDE-DEADEND CLAMP METHOD COPPERWELD-COPPER & STRANDED COPPER CONDUCTORS

			Scale 12"1'0"
1.	Added 8D CW.Cu.	4/15/48	
NO.	REVISION	DATE	

M42-3

Size of Conductor	a
No. 6 Copper	/8"
No. 4 Copper	20"



Notes:

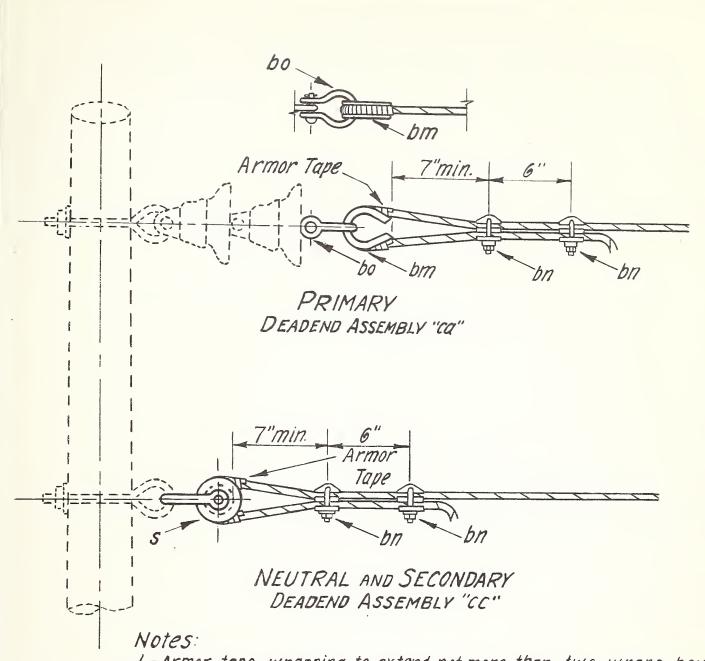
- 1. Line conductors to be in center of connectors for protection as shown.
- 2. Connectors to be tightened by using two wrenches to avoid kinking conductors.
- 3. Copper wire shim 2" long at third connector to prevent nicking of conductor.

TEM	NO. REQ'D	MATERIAL	VTEM	NO, REQD	MATERIAL	
2		Clamp, Deadend				
Q		Connectors as req'd				
S		Clevis, secondary, swinging insulated				

DEADEND ASSEMBLY GUIDE SOLID COPPER CONDUCTOR #4 AND#6

Scale: 1/2=1-0 Date: July 6,50 M42-4

No. REVISION Date:



I.—Armor tape wrapping to extend not more than two wraps beyond the mouth of guy thimble or spool insulator.

2.-For Yo and larger use 3" thimble clevis for primary, and spool insulator

of 3"min. groove diameter for secondary and neutral.

3.-For alternate method of deadending primary and neutral conductors see Drawing M42-1/.

ITEM	MATERIAL	ITEM	MATERIAL	
5	Clevis, secondary, swinging insulated	bo	Shackle, anchor	
bm	Thimble, guy, 5%			
bn	Clamp, loop deadend			

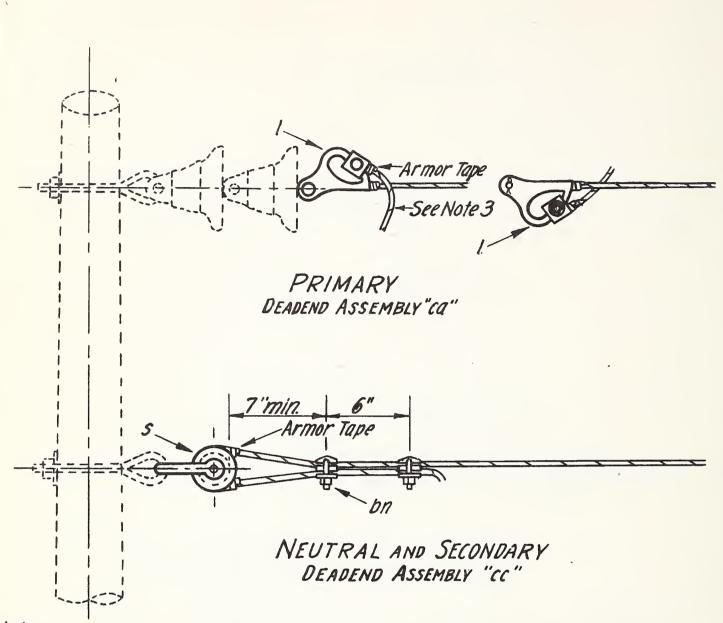
DEADEND ASSEMBLY GUIDE A.C.S.R. CONDUCTORS

Scale:1½=1'-0"

Date:

M42-10

NO REVISION DATE



Notes:

- I. Armor tape wrapping to extend not more than two wraps beyond the mouth of deadend clamp or spool insulator.
- 2.- For alternate method of deadending primary and neutral conductors, see Drawing M42-10.
- 3. Bend pigtail away from line conductor to avoid chafing.
- 4.- Armor tape wrapping not required when aluminum or aluminum-lined clamps are used.
- 5.- For Yo and larger use spool insulator of 3"min. groove diameter on neutral and secondary deadends.

ITEM	MATERIAL	17.	FM	MATERIAL	
/	Clamp, deadend				
bn	Clamp, loop deadend				
S	Clevis, secondary, swinging, insulated			•	

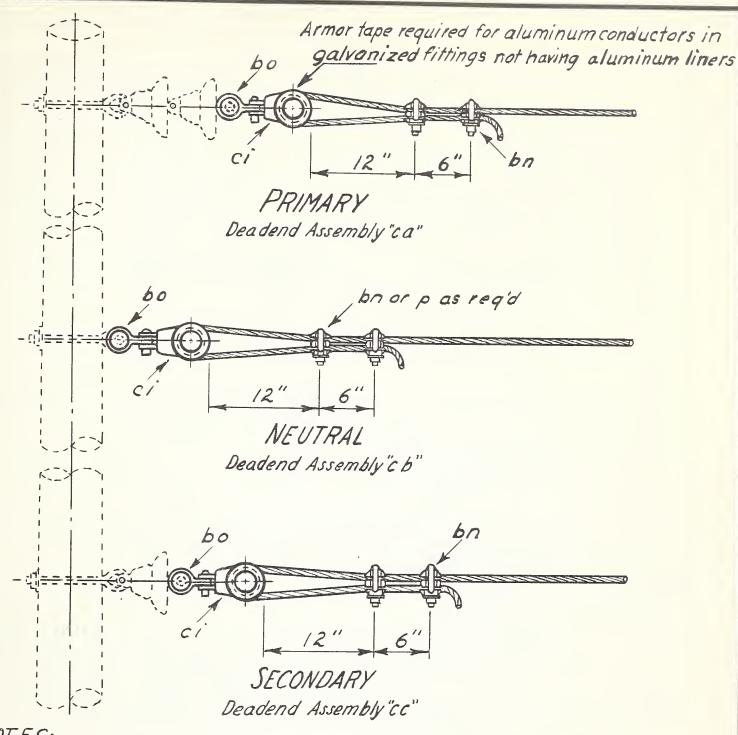
DEADEND ASSEMBLY GUIDE-DEADEND CLAMP METHOD A. C. S. R. CONDUCTORS

1 Elimated primary tap 1-6-52

Nº REVISION DATE

Scale:1/2:10

M42-11R



These assemblies or deadend clamps should be substituted for other assemblies using the guy thimble and anchor shackle or other equivalents on the primary, and the secondary clevis on neutral and secondary when the breaking strength of the conductor is more than 4500 pounds.

TEM REQ	MATERIAL	TEM REQ	MATERIAL	
bn	Clamp, loop deadend or	60	Shackle, anchor	
P	Connectors, as reg'd.	ci	Clevis thimble, side op'ng	

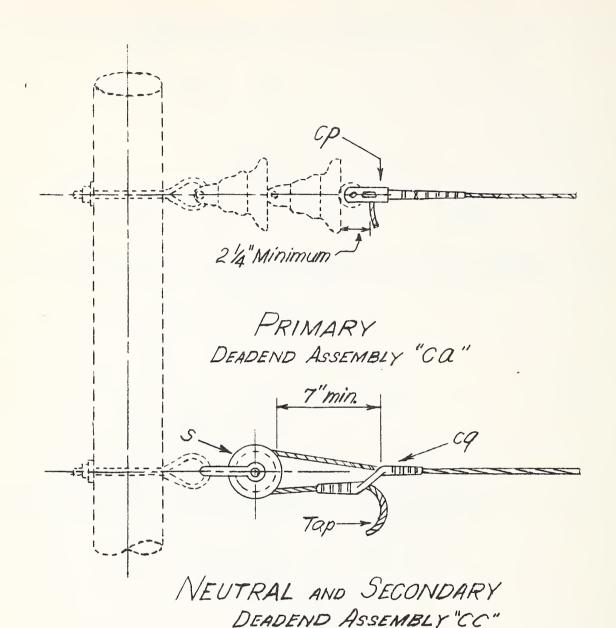
DEADEND ASSEMBLY GUIDE (LARGE CONDUCTORS)

Scale: 1=1-0"

Date: Dec. 8, 47. M42-13

Nº REVISION

DATE



TEMA	NO. EQR	MATERIAL	ITEM	No. PEGD	MATERIAL
S		Clevis, secondary, swinging, insulated	cq		Sleeve, offset, splicing
CP		Sleeve, deadend, compression			

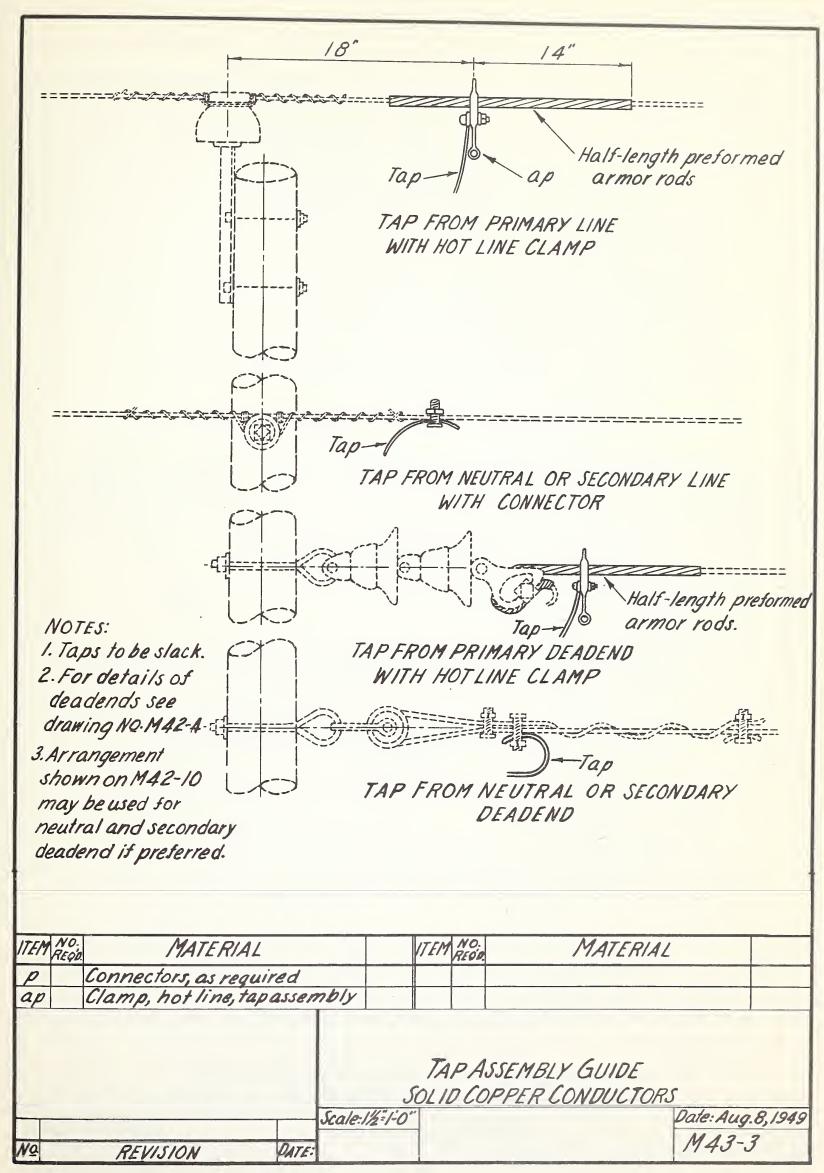
DEADEND ASSEMBLY GUIDE-COMPRESSION METHOD COPPER TYPE CONDUCTORS

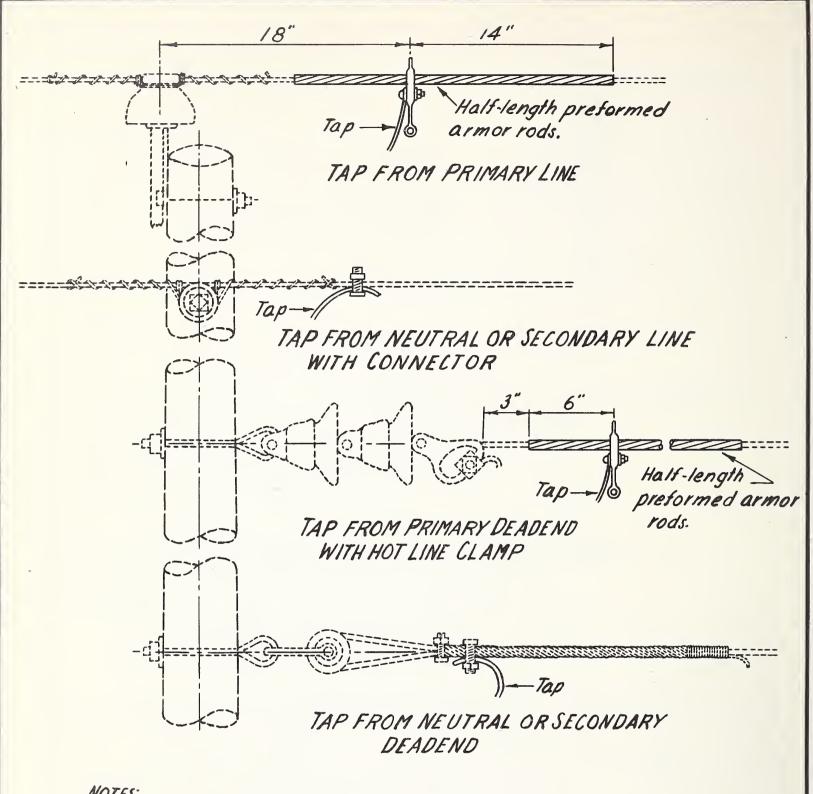
Scale: 1 /2"=1'0"

December 4,'52 M42-21R

No. REVISION

DATE:





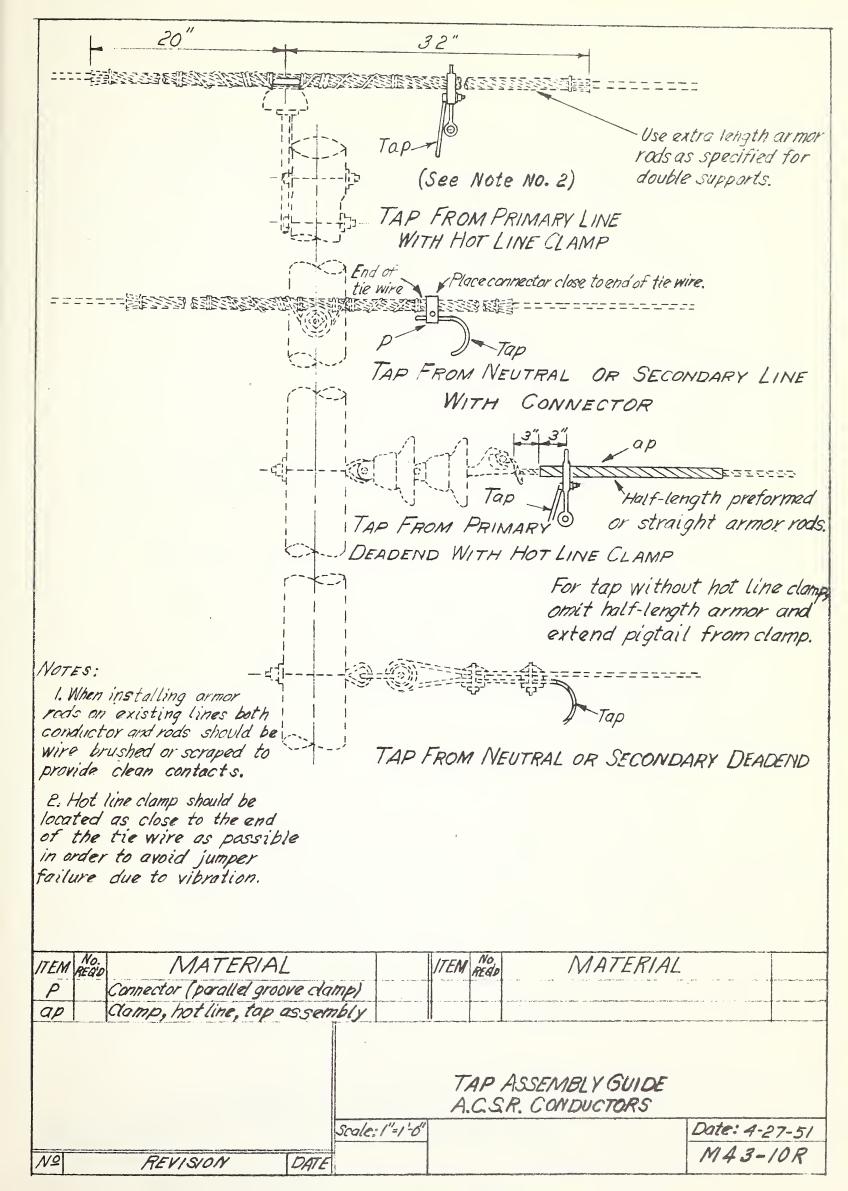
- 1. Taps to be slack
- 2. For details of deadends see drawing No. M42-3.
- 3. Arrangement shown on M42-10 may be used for neutral and secondary deadend if preferred.

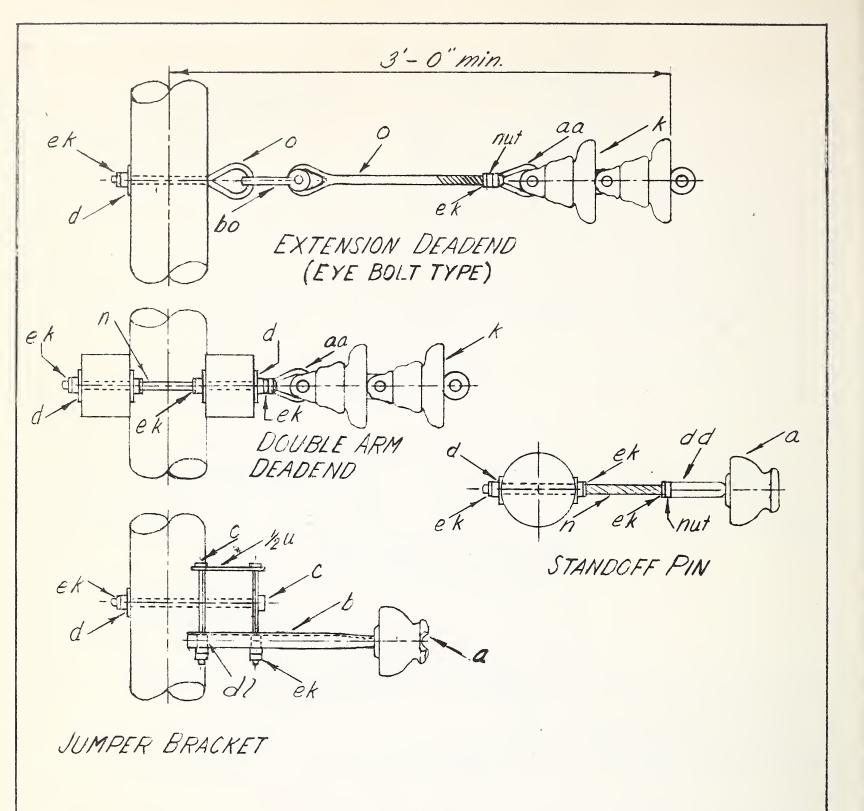
ITEM	NO. MATERIAL	ITEM	NO. REO'D.	MATERIAL	
P	Connectors, as required				
ap	Clamp, hot line, tap assembly				
		TAP	ASSEM	IBLY GUIDE	

COPPERWELD-COPPER AND STRANDED COPPER CONDUCTORS Date: Aug. 10, 1949 Scale:1/2=1-0" M43-4

REVISION

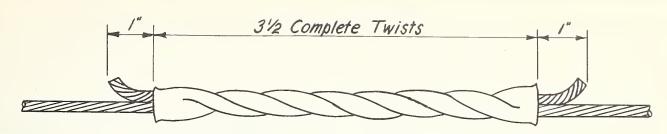
DATE:





TEM NO.	MATERIAL	ITEM	NO. REOL	MATERIAL	
a	Insulator, pintype	4		Clamp, guy, 3 bolt type	
t	Pin, pole top, 15"	aa		Nut, eye, %"	
	Bolt, machine, 48'xreqd: length	60		Shackle, anchor	
9	Washer, 21/4" x 21/4" x 3/16; 13/16" hole	dd		Adapter, insulator	
H	Insulator, suspension	ek		Locknut	
n	Bolt, double arming, lex regd.lg.	de	Í	Pipe spacer, pole pin	
0	Bolt, eve, ye'x reg'd. length				

3	Double armbolt type extension	<i>ত-3</i> %-43	
	deadend, replaced with eye bolt i	ype	PRIMARY ASSEMBLY GUIDE
2	Removed link type deadend Added link type deadend	5-26-52	Scale:1/2":1'-0" Date: May 3, 1949
/	Added link type deadend	//-9-49	Scrittes 1/2=1-0
NO.		DATE:	1144-171



NOTE -

Single Tube, Oval, Copper Sleeve

Before making joint be sure that inside of tube and ends of conductor to be inserted in tube are free from dirt and grease, etc., in other words - perfectly clean.

Splice shall not be within 10 feet from insulator.

For 91/2 D, and 3 no. 12 Copperweld strands use same as 8C Copperweld-copper.

For #4 and #6 copper make 4 complete twists.

On stranded conductors each sleeve should be twisted so that its helix is in the opposite direction to the lay of the strand.

SIZE OF CONDUCTOR	NUMBER OF WIRES.	SLEEVE LENGTH, INCHES.	WEIGHT OF SLEEVE, POUNOS.
#3/0-7 Strand HD Copper	7	18	.95
#210-7 Strand HD Copper	7	16	.74
#1/0-7 Strand HD Copper	7	14	.60
#1-3 Strand Copper	3	14	.60
#2-3 Strand Copper	3	12.5	.40
#4-Copper Wire	/	7.5	./3
#6-Copper Wire	/	6	.07
#4A Copperweld-Copper	3	//	.3/
#6A Copperweld-Copper	3	8.5	.16
#8A Copperweld-Copper	3	7.5	./3
#8C Copperweld-Copper	3	6.75	.//
#8D Copperweld-Copper	3	8.5	.16

SPLICING GUIDE-OVAL TUBE TYPE COPPER AND COPPERWELD-COPPER

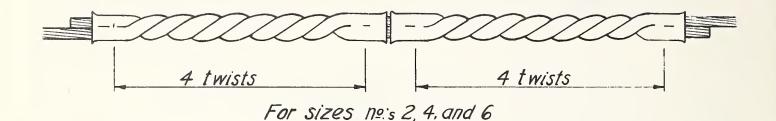
Scale: N.T.S.

Date: Apr. 14, 1948

11 15-18

1 Table Revised 11/15/48

NO. REVISION DATE



1/3 length	1/3 length	1/3 length	ł	's length.	1/3 length	1/3 length	1
I-twist	1½-twists	2-twists		2-twists	1/2-twists	I-twist	
222	222	222		2222	222		
3rd.	2nd.	/st.		4th.	5th.	6th.	

For sizes 1/0 and larger

For sizes Vo and larger give each sleeve 4½ complete twists distributed as shown in sketch. This requires three different settings of the twisting wrenches. Make these in the order shown in the sketch.

At the end of the joint the wrench should not be placed closer than 1/4" to the end of the sleeve.

Before making joint be sure that inside of tubes and ends of cable to be inserted in tubes are free from dirt and grease, etc., in other words-perfectly clean.

Splice shall not be within 10 feet from insulator.

				SPLICING GUIDE A.C.S.R. CONDUCTOR	
		Sc	cale: N.T.S.		Date:
Nº	REVISION	DATE			M45-10

Marking will vary according to sleeve.

4-885 50410 PRESS 1-204 M GROOVE M

COPPER COMPRESSION SLEEVE BEFORE SPLICING

Number of presses will vary with sleeve length

COPPER COMPRESSION SPLICE COMPLETE

NOTE:

Clean the wire with abrasive cloth before making the splice.

Splice shall not be within 10 feet of insulator.

Begin presses at center of sleeve and work toward ends, press entire length of sleeve, spacing presses about 1/16" to 1/8" apart.

Groove letters printed on sleeves correspond to groove letters printed on tool, as a 41-MJ tool takes both "M" and "J" sleeves, a 51-XJ tool takes both "X" and "J" sleeves and so on.

SPLICING GUIDE-COMPRESSION TYPE SOLID COPPER, COPPERWELD-COPPER & STRANDED COPPER

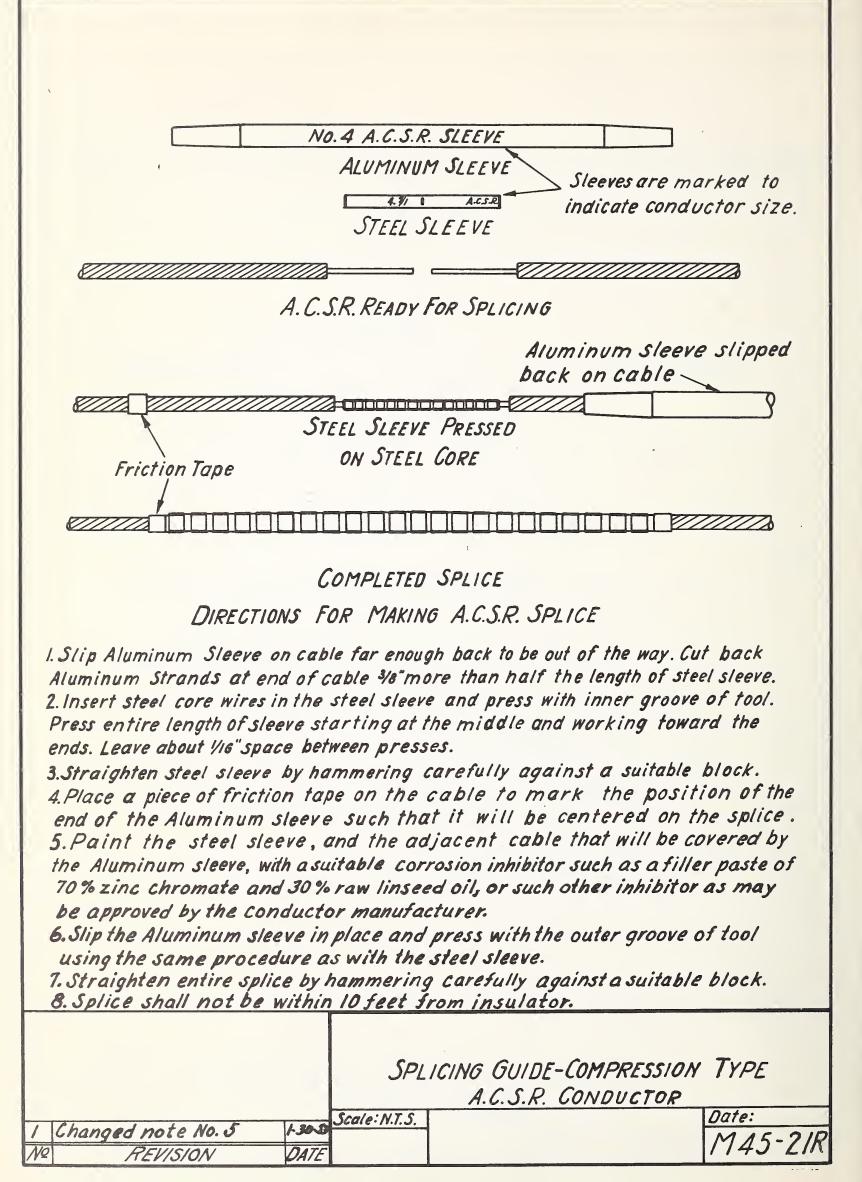
Scale:N.T.S.

Date:

Q PEVISION

DATE

M45-20



1414.2 A.C.S.R 2/0 TUBULAR ALUMINUM SLEEVE Sleeves marked for conductor size and *474.2* 2/0 **◄** catalog number. TUBULAR STEEL SLEEVE A.C.S.R. READY FOR SPLICING BEFORE COMPRESSION -TUBULAR COMPRESSION JOINT FOR A.C.S.R. AFTER COMPRESSION - TUBULAR COMPRESSION JOINT FOR A.C.S.R. METHOD OF APPLYING TUBULAR COMPRESSION JOINT Caution: Before applying make sure the bores are thoroughly clean. I. Slip the aluminum compression sleeve over one cable end and back it out of the way along the cable. 2. Using a hack saw, cut off the aluminum strands from each cable end, exposing the steel core

- for a distance of about %s"more than half the length of the steel compression skeve. Use care not to nick the steel core with the saw. Before cutting serve the cable with wire just back of the cut.
- 3. Insert the steel core ends into the steel compression sleeve, making sure that the ends are jammed against the stop in the middle of the sleeve.
- 4. Compress the steel sleeve over its entire length, using the compressor dies marked S in their catalog number, making the first compression at the center and working out towards the ends allowing dies to always overlap their previous position.
- 5. Remove serving from the cable and slip the aluminum sleeve over the steel joint. Center the aluminum sleeve by sighting the ends of the steel joint thru the filler holes provided in the aluminum sleeve.
- 6. Using the pressure gun equipped with the tapered nozzle provided with the Model B'compressor equipment, inject a filler paste thru both holes in the aluminum sleeve until the space between it and the steel joint is completely filled. This can be observed thru the filler holes. The nozzle of the pressure gun should be jammed tightly in the filler holes to prevent the paste oozing back during injection.
- 1. Insert the plugs in the filler holes and hammer them firmly in place. They will be securely locked in compressing the aluminum joint.
- 8. Finally, compress the aluminum sleeve, using the dies marked "A" in their catalog number. Make the first two compressions with the inner edges of the dies matching the positions stencilled on the aluminum sleeve. Make additional compressions advancing to ends, allowing dies to always overlap previous position

NOTE: Filler paste preferred is composed of approx. 10% zinc chromate, 30% nonlineed oil by wyt. Source of this material may be obtained from nearest sales office.

SPLICING GUIDE - COMPRESSION TYPE A.C.S.R. CONDUCTORS 2/0, 3/0, 4/0 (40 OPTIONAL)

Scale: N.T.S.

Date: Apr. 21, 1948 M45-22

REVISION

Date

